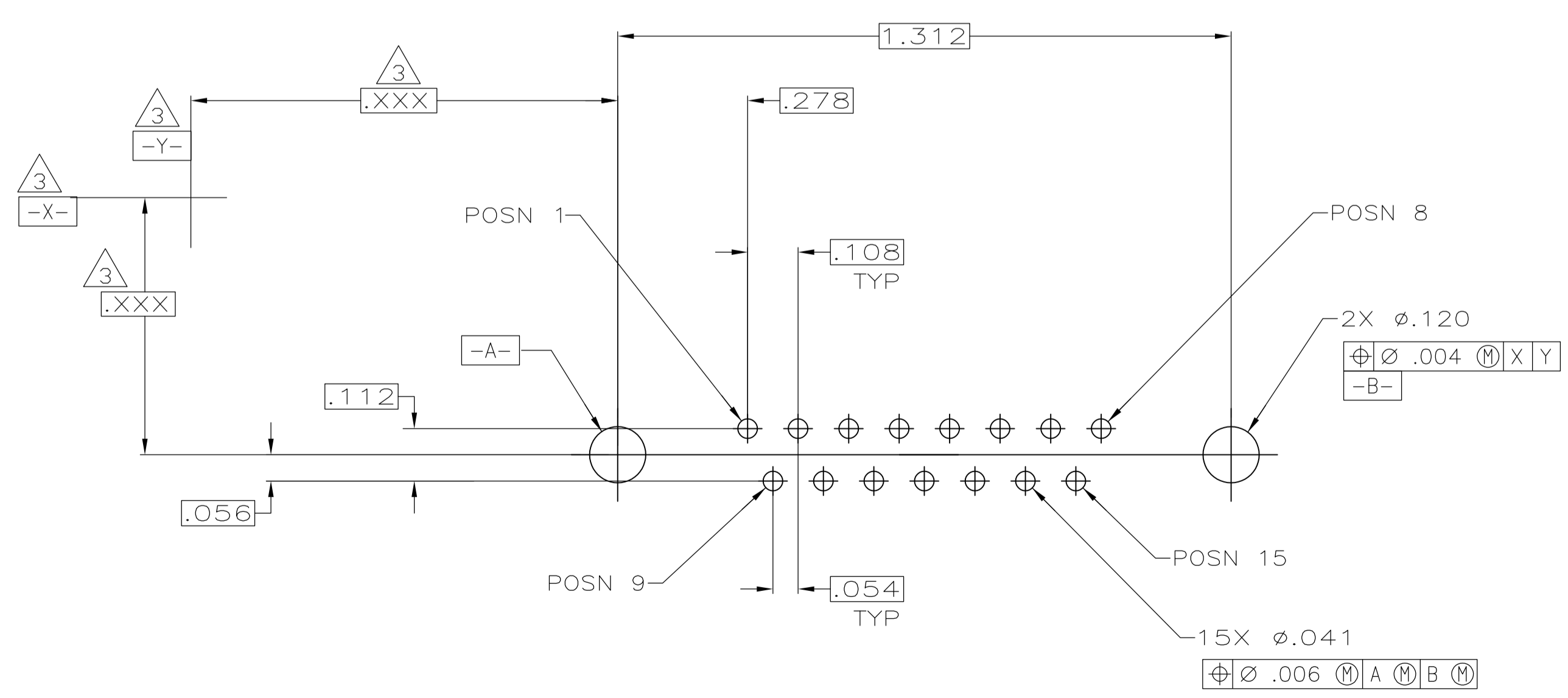


- 1 HOUSING: FLAME RETARDANT, 94V-0 RATED, THERMOPLASTIC;
COLOR: BLACK
SHELL: CARBON STEEL
CONTACTS: BRASS
INSERTS: BRASS
SCREWLOCKS: ZINC
- 2 SHELL: .000200 MIN TIN OVER .000100 MIN COPPER.
INSERTS: UNPLATED.
SCREWLOCKS: CLEAR CHROMATE.
CONTACTS: GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, .000030 MIN GOLD IN MATED AREA, .000100 MIN TIN ON OPPOSITE END, ALL OVER .000050 MIN NICKEL.
-OR-
GOLD FLASH OVER PALLADIUM NICKEL PLATED FOR A LENGTH OF .150 MIN FROM MATING END, .000030 MIN PALLADIUM NICKEL IN MATED AREA, .000100 MIN TIN ON OPPOSITE END, ALL OVER .000050 MIN NICKEL.
- 3 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 4 .110 MAX IN SHELL TAB CLINCH AREAS.



W/FEMALE SCREWLOCKS	.170	1-5747872-6
W/THREADED INSERTS	.125	5747872-8
W/ $\phi .120$.170	5747872-4
HARDWARE	A	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN B LATTUCA 20SEP05	CIK S.BOLASH 20SEP05	NAME	PLUG ASSEMBLY, SIZE 2, 15 POS., VERTICAL, .026 DIA POSTS, FRONT SHELL, AMPLIMITE HD-20
0 PLC $\pm -$	1 PLC $\pm -$	2 PLC $\pm -$	3 PLC $\pm .005$	4 PLC $\pm -$	ANGLES $\pm -$
MATERIAL	FINISH	APPROD M.WALMSLEY 20SEP05	PRODUCT SPEC	108-40025	APPLICATION SPEC
		SIZE	114-40023	WEIGHT	A1 00779
		CUSTOMER DRAWING	SCALE 4:1	SHEET 1 OF 1	REV B1

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