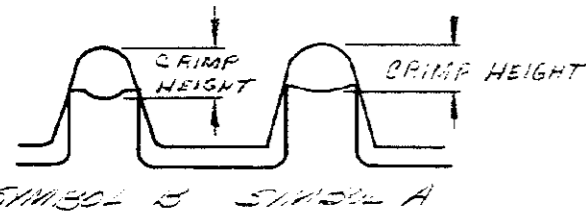
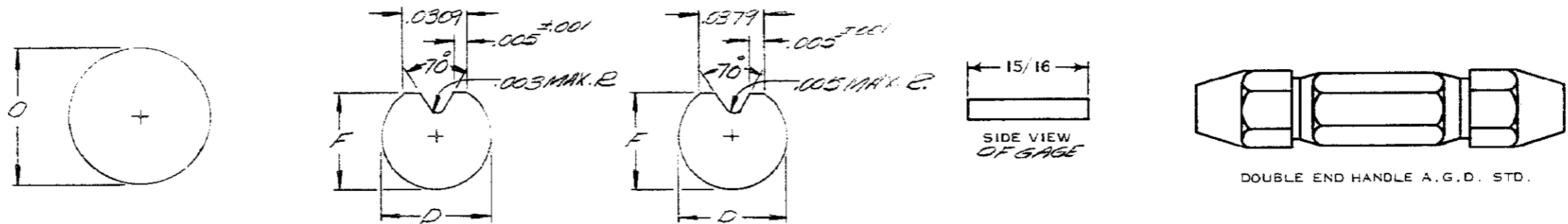
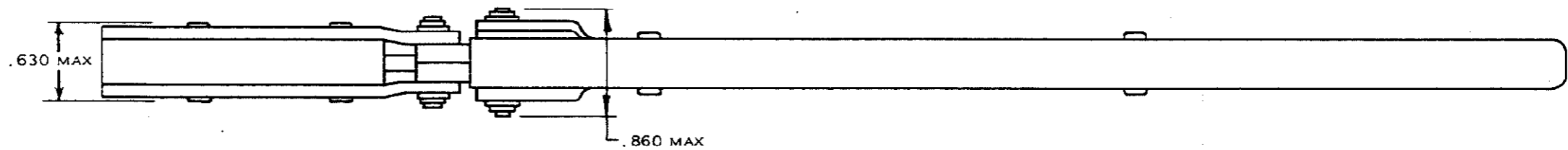
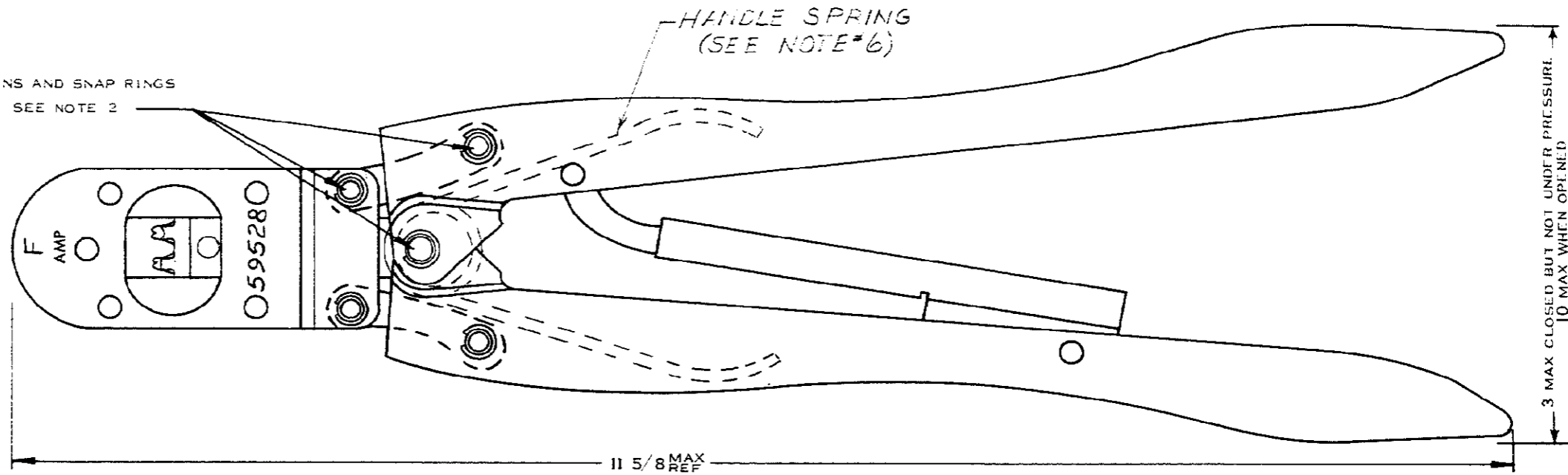


WIRE CRIMP				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO GO	
A	F	.0273	.0303	.031
	D	.0361	.0382	
B	F	.0403	.0443	.0465
	D	.0496	.0528	



INSULATION CRIMP			
CRIMP SYMBOL	DIM	GO	NO GO
A	O	.0610	.0670
B	O	.0740	.0870

PINS AND SNAP RINGS  
SEE NOTE 2



INSULATION CRIMP

WIRE CRIMP  
CRIMP SYMBOL A

WIRE CRIMP  
CRIMP SYMBOL B

SUGGESTED GAGE DESIGN

ENLARGED END VIEWS OF GAGES

- CRIMP GAGE DIMENSIONS APPLY WHEN TOOL IS CLOSED OR BOTTOMED BUT NOT UNDER PRESSURE.
- FOR REPLACEMENT OF PARTS SUCH AS PINS AND SNAP RINGS, ORDER REPAIR KIT NO. 125218-1.
- FOR REPLACEMENT OF PARTS OTHER THAN PINS AND SNAP RINGS, TOOLS TO BE RETURNED TO AMP INC. HARRISBURG, PENNA. TO INSURE PROPER CRIMP ADJUSTMENT.
- FOR TOOL USAGE, SEE INSTRUCTION SHEET NO. 15-1778.
- HAND TOOL TO BE CHECKED BY MEASURING TERMINAL CRIMP HEIGHT.
- FOR REPLACEMENT OF HANDLE SPRING ORDER PART NO. 125416-1.

REV	BY	DATE	DESCRIPTION
A-1	LOC M	WAS R	REVISED

NO.	DESCRIPTION	QTY	REMARKS
1	59528		

DWG SIZE	NUMBER	NAME	REMARKS	ITEM NO.
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DR	<i>5/18/61</i>		<b>AMP</b> AMP INCORPORATED HARRISBURG PENNA.	
CHK	<i>Widmayer 5-26-61</i>		CLASS _____ TYPE _____	
DE			WIRE RANGE _____ TOLERANCE EXCEPT AS NOTED _____ SCALE _____ LDC _____ <b>M B 59528</b>	
APP	<i>Stamm</i>		<b>STRAIGHT ACTION HAND TOOL</b>	
<b>CUSTOMER DRAWING</b>				

DIMENSIONS IN INCHES DO NOT SCALE PRINT

PRINT 36 A-1

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