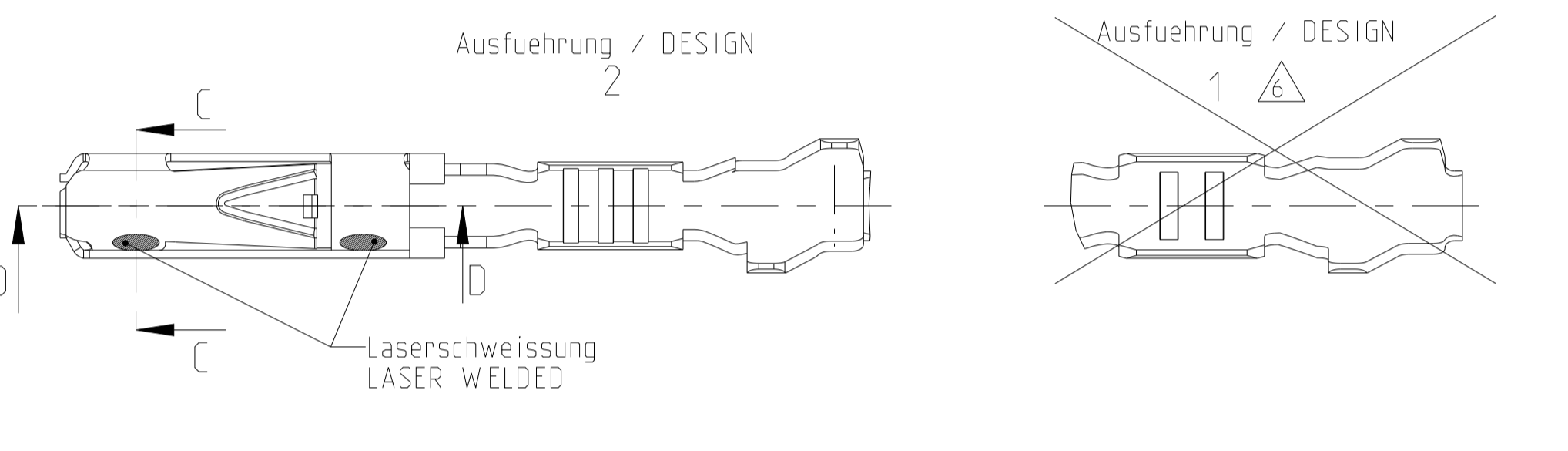
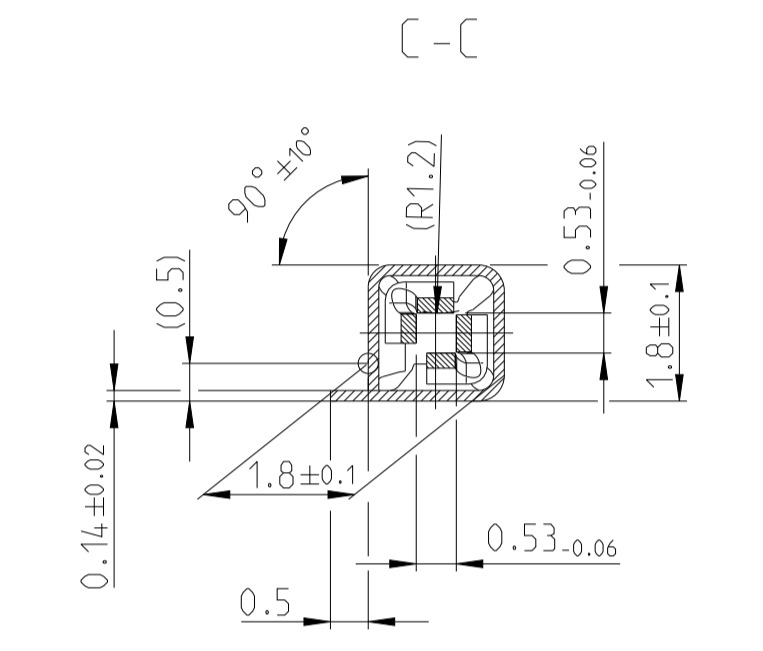
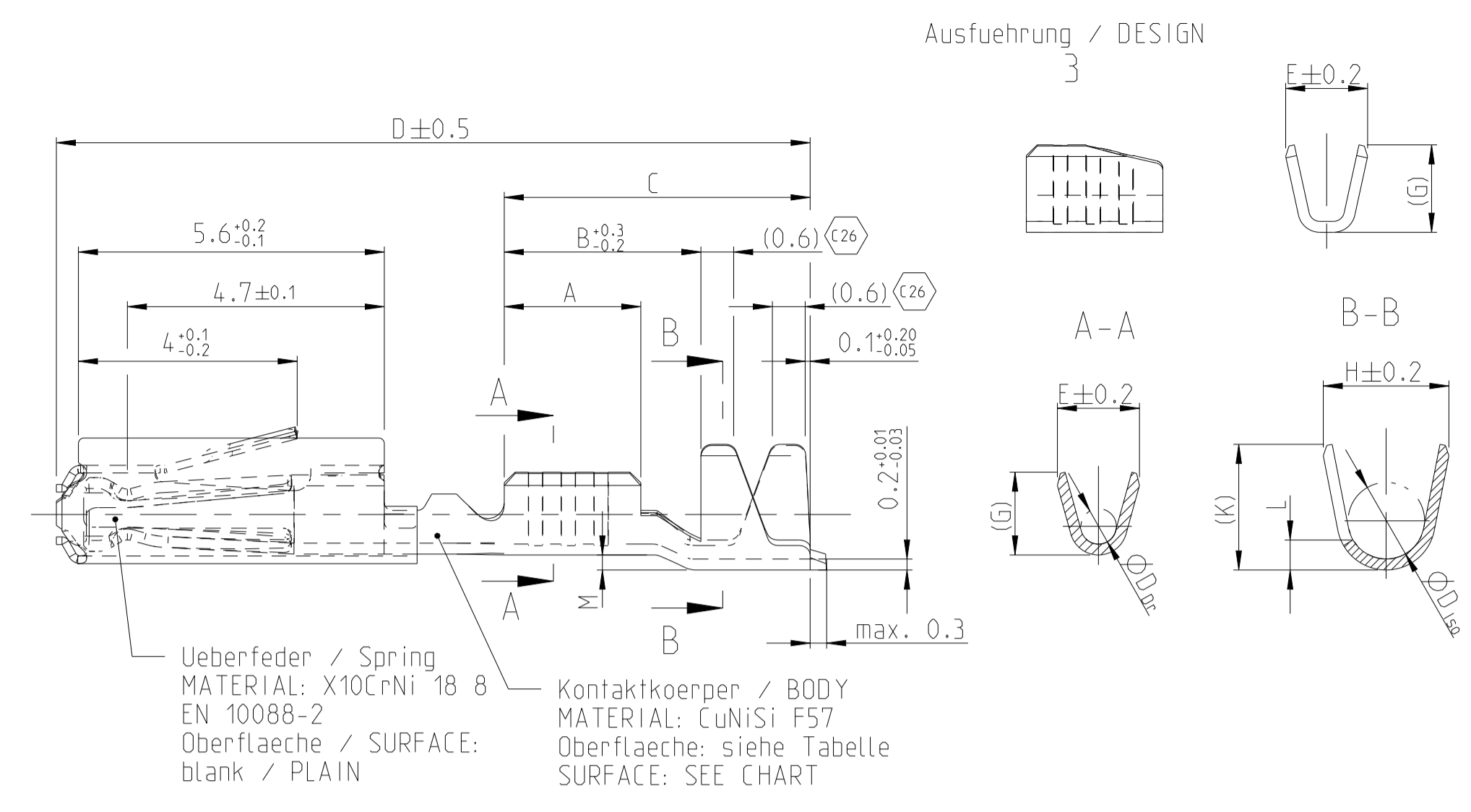
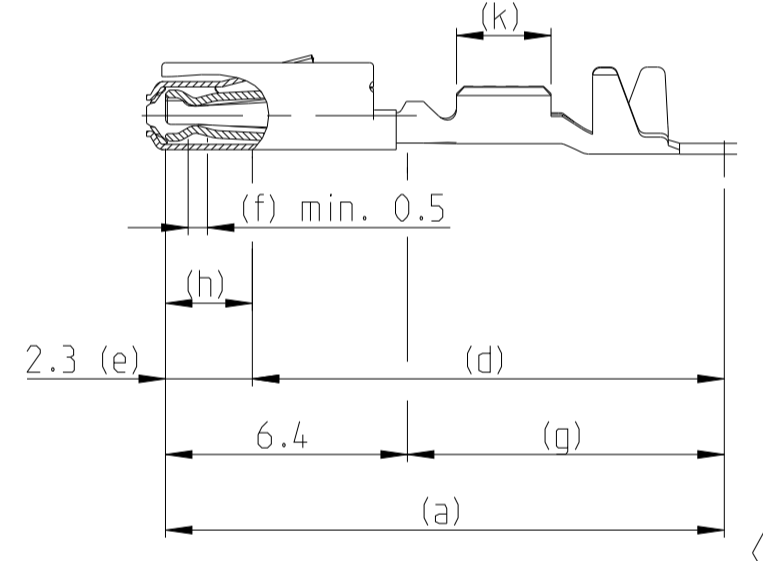


# Normale Anwendung USUAL APPLICATION



# Oberflaeche / FINISH

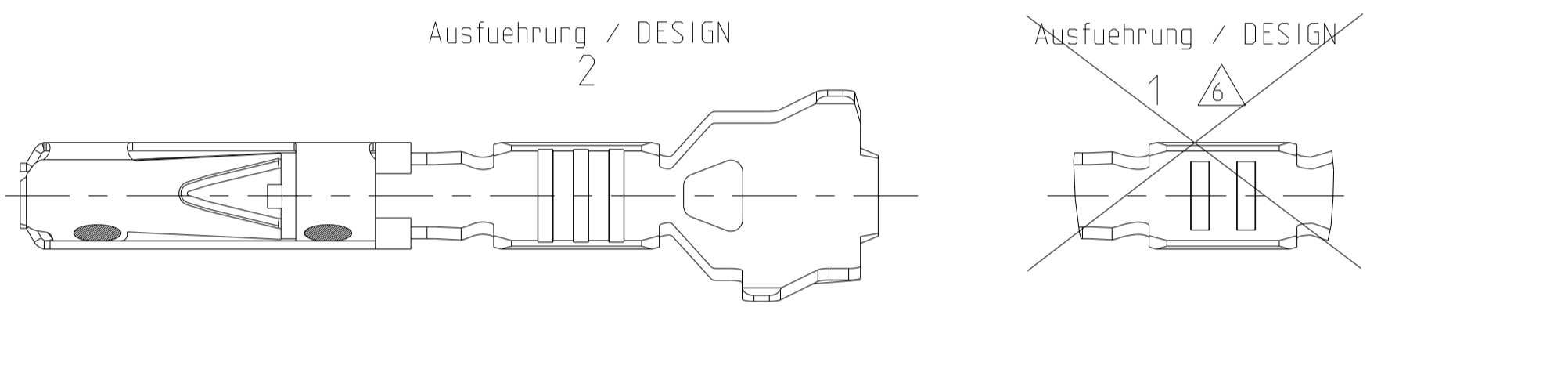
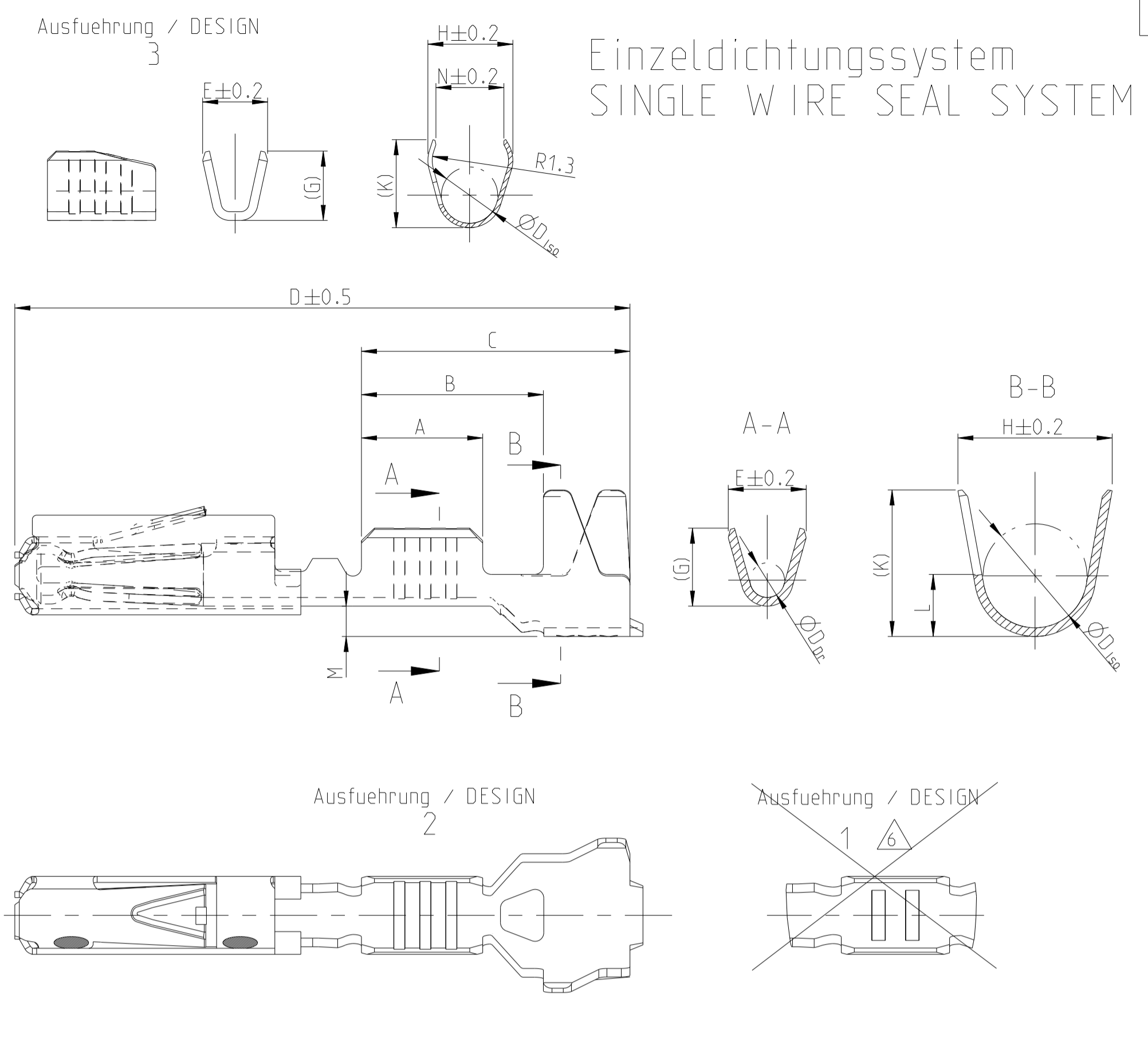


**Sn: verzinnete Ausfuehrung TINNED**  
 (a) Kontaktkoerper: 0.8 - 2 µm Sn  
 BODY: 0.8 - 2 µm Sn

**Ag: versilbert SILVER**  
 (e) min. 0.3 µm Ag  
 (f) min. 2.8 µm Ag INSIDE  
 min. 2.8 µm Ag innen  
 (g) min. 0.2 µm Sn  
 (k) min. 0.8 - 2 µm Sn

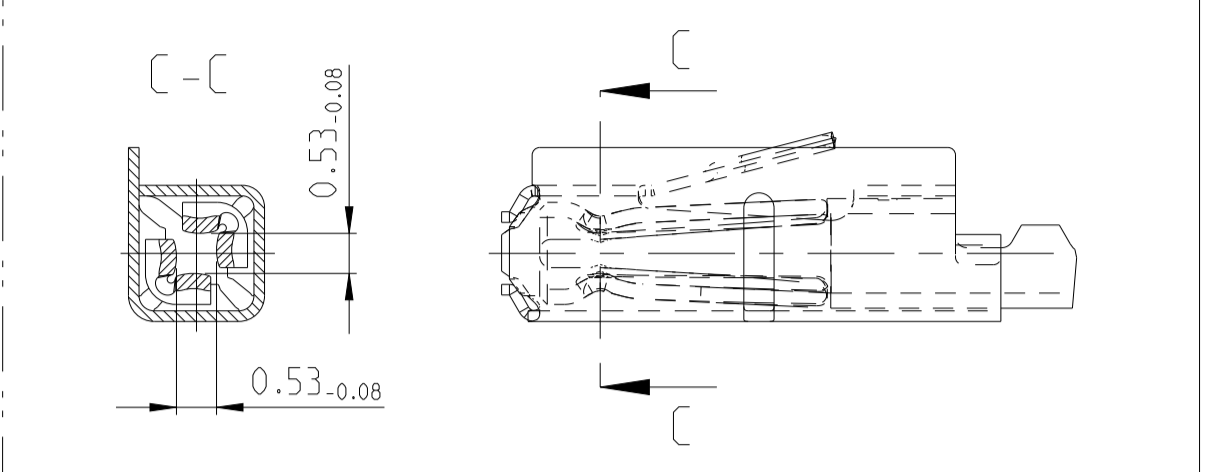
**Au (galvanisch): galvanisch vergoldet GOLD-ELECTROPLATED**  
 (d) 0.05-1 µm Ni, beidseitig  
 0.05-1 µm Ni, ON BOTH SIDES  
 (e) 1-3 µm Ni, beidseitig  
 1-3 µm Ni, ON BOTH SIDES  
 (f) min. 1.8 µm Au ueber (e), innen  
 MIN. 1.8 µm Au OVER (e), INSIDE  
 (g) min. 0.2 µm Sn ueber (d), beidseitig  
 MIN. 0.2 µm Sn OVER (d), ON BOTH SIDES  
 (h) Au galvanisch aufaufend  
 Au OVERPLATING  
 (k) min. 0.8 - 2.0 µm Sn

# Ausfuehrung / DESIGN 3 Einzeldichtungssystem SINGLE WIRE SEAL SYSTEM

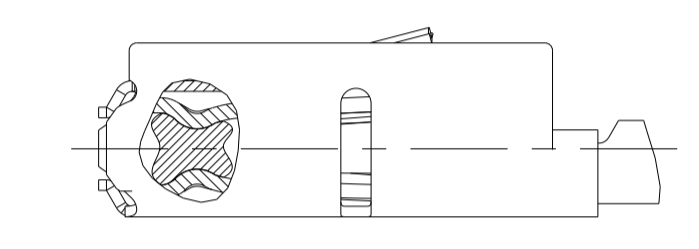


REV.	DATE	BY	CHK	DESCRIPTION
C23	30APR2019	FRAN	BERG	Definition of measurement point f. contact height
C24	09DEC2019	MAH.	BERG	See PCN E-19-011079
C25	28AUG2020	MAH.	BERG	See PCN E-20-001102
C26	20AUG2021	FRAN	BERG	See PCN E-20-016678 and PCN-21-110979

# versilberte/vergoldete Ausfuehrung SILVER/GOLD VERSION

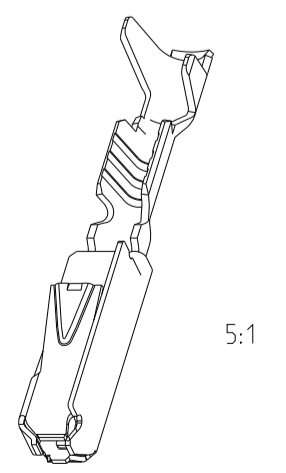
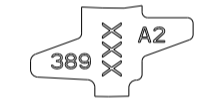


# GEL VERSION



- Bemerkungen**
- Datumscode (Woche/Jahr z.B. KW 38/Jahr2009) und TE-Revision (z.B. Rev.A) DATE CODE (WEEK/YEAR E.G. WEEK NUMBER 38/YEAR2009) AND TE REVISION (E.G. REV. A)
  - Passend zu Stiftkontakt siehe Zeichnung 929453 SUITABLE FOR PIN CONTACT SEE DRAWING 929453
  - Einzelheiten der Ausfuehrung bleiben dem Hersteller ueberlassen DETAILS OF DESIGN ARE LEFT TO MANUFACTURER
  - Nur fuer FLR-Leitung nach DIN 72551 Teil 6 FOR FLR-CONDUCTOR ACCORDING TO DIN 72551-6 ONLY
  - 
  - nicht fuer Neuanwendung NOT FOR NEW APPLICATION
  - zugverstaerkte Leitung nach LV 112-4 REINFORCED WIRE ACCORDING LV 112-4
  - Bei doppelt fallenden Werkzeugen wird die erste Ueberfeder mit einer Kennzeichnung "-" versehen WITH DOUBLE OUT DIES THE FIRST SPRING WILL BE PROVIDED WITH AN INDICATION "-"
  - Varianten von Design1 werden durch die entsprechenden Versionen von Design2 ersetzt VARIANTS OF DESIGN1 ARE SUPERSEDED BY CORRESPONDING VERSIONS OF DESIGN2

Bestell-Nr. Ausfuehrung ORDER NO. DESIGN	Bestell-Nr. Ausfuehrung ORDER NO. DESIGN	Rev.	Bestell-Nr. Ausfuehrung ORDER NO. DESIGN	Rev.	VERSION	DGB Wire Size Range mm <sup>2</sup>	Oberflaeche SURFACE	Laenge LENGTH mm	Drahtcrimp WIRE CRIMP mm	Iso-crimp INSU-CRIMP mm	Gewicht WEIGHT g	Vergaehrung Spez. APPLICATION SPEC.	DGB Wire Size Range mm <sup>2</sup>	Isolations Ø INSULATING DIA. mm	fuer Kammer Ø3.45 FOR CAVITY DIA. 3.45 mm	Blindstopfen RUBBER PLUG	fuer Kammer Ø4 FOR CAVITY DIA. 4 mm	Blindstopfen RUBBER PLUG	zugehoerige Einzeldichtung / SUITABLE SINGLE WIRE SEAL
6-965906-5	1-965906-5	E	1-965906-5	D	Einzeldichtungssystem SINGLE WIRE SEAL SYSTEM	0.50-0.75	Au-Gel	A = 2.8 B = 4.2 C = 6.2 D = 14.3 M = 0.7	E = 2 G = 2.1 D <sub>Dr</sub> = 1	H = 3.5 K = 3.4 L = 1.5 D <sub>ISO</sub> = 2.4	0.13	114-18025	0.75	1.4-1.9	967067-1 gruen GREEN	967056-1 blau / BLUE	963142-1 schwarz BLACK	967056-1 blau / BLUE	
5-965906-6	965906-6	D	965906-6	C		0.25-0.35	Ag	A = 2.5 B = 3.9 C = 5.9 D = 14 M = 0.7	E = 1.8 G = 1.8 D <sub>Dr</sub> = 0.8	H = 3.5 K = 3.4 L = 1.5 D <sub>ISO</sub> = 2.4	0.13		0.35	0.9-1.4	967067-2 gelb YELLOW	967056-1 blau / BLUE	963142-2 grau GREY	967056-1 blau / BLUE	
5-965906-5	965906-5	E	965906-5	D		0.13 / 0.17	Au	A = 2.5 B = 4.3 C = 6.2 D = 14.2 M = 0.6 (C26)	E = 1.5 G = 1.4	H = 4 K = 3.9 L = 3.1 D <sub>ISO</sub> = 2.6	0.1		0.13	0.85-1.25	967067-2 gelb YELLOW	967056-1 blau / BLUE	963142-2 grau GREY	967056-1 blau / BLUE	
5-965906-1	965906-1	D	965906-1	C			Sn												
5-962885-6	962885-6	J	962885-6	H	normale Anwendung USUAL APPLICATION	0.50-0.75	Au-Gel	A = 2.8 B = 3.8 C = 5.6 D = 13.7 M = 0.2	E = 2 G = 2.1 D <sub>Dr</sub> = 1	H = 2.7 K = 2.9 L = 0.7 D <sub>ISO</sub> = 1.6	0.11	114-18021							
5-962885-5	962885-5	K	962885-5	J		0.25-0.35	Ag	A = 2.5 B = 3.6 C = 5.4 D = 13.7 M = 0.2	E = 1.8 G = 1.8 D <sub>Dr</sub> = 0.8	H = 2.3 K = 2.3 L = 0.6 D <sub>ISO</sub> = 1.4	0.11								
5-962885-1	962885-1	J	962885-1	H		0.13 / 0.17	Au	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.4	H = 2 K = 1.9 D <sub>ISO</sub> = 1.1	0.1		0.13						
2141826-6	2141826-6	A	2141826-6	A			Sn												
2141826-5	2141826-5	A	2141826-5	A															
2141826-1	2141826-1	A	2141826-1	A															
6-963715-5	1-963715-5	K	1-963715-5	J	normale Anwendung USUAL APPLICATION	0.50-0.75	Au-Gel	A = 2.8 B = 3.8 C = 5.6 D = 13.7 M = 0.2	E = 2 G = 2.1 D <sub>Dr</sub> = 1	H = 2.7 K = 2.9 L = 0.7 D <sub>ISO</sub> = 1.6	0.11	114-18021							
5-963715-6	963715-6	J	963715-6	H		0.25-0.35	Ag	A = 2.5 B = 3.6 C = 5.4 D = 13.7 M = 0.2	E = 1.8 G = 1.8 D <sub>Dr</sub> = 0.8	H = 2.3 K = 2.3 L = 0.6 D <sub>ISO</sub> = 1.4	0.11								
5-963715-5	963715-5	K	963715-5	J		0.13 / 0.17	Au	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.4	H = 2 K = 1.9 D <sub>ISO</sub> = 1.1	0.1		0.13						
5-963715-1	963715-1	J	963715-1	H			Sn												
6-928999-5	1-928999-5	T	1-928999-5	S	normale Anwendung USUAL APPLICATION	0.50-0.75	Au-Gel	A = 2.8 B = 3.8 C = 5.6 D = 13.7 M = 0.2	E = 2 G = 2.1 D <sub>Dr</sub> = 1	H = 2.7 K = 2.9 L = 0.7 D <sub>ISO</sub> = 1.6	0.11	114-18021							
5-928999-6	928999-6	S	928999-6	R		0.25-0.35	Ag	A = 2.5 B = 3.6 C = 5.4 D = 13.7 M = 0.2	E = 1.8 G = 1.8 D <sub>Dr</sub> = 0.8	H = 2.3 K = 2.3 L = 0.6 D <sub>ISO</sub> = 1.4	0.11								
5-928999-5	928999-5	T	928999-5	S		0.13 / 0.17	Au	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.4	H = 2 K = 1.9 D <sub>ISO</sub> = 1.1	0.1		0.13						
5-928999-1	928999-1	S	928999-1	R			Sn												
2141824-6	2141824-6	A	2141824-6	A															
2141824-5	2141824-5	A	2141824-5	A															
2141824-1	2141824-1	A	2141824-1	A															
1355717-6	1355717-6	A	1355717-6	A															
1355717-5	1355717-5	C	1355717-5	C															
1355717-1	1355717-1	C	1355717-1	C															



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DIMENSIONS: mm		CHK M. Bleicher 05JAN1999	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.2		APVD R. Jetter 13AUG2003	MOS	
MATERIAL: -		114-18030	Tabellenzeichnung Buchsenkontakt TABLE SOCKET CONTACT	
FINISH: -		114-18021 / 114-18025	RESTRICTED TO	
CUSTOMER DRAWING		WEIGHT: -	SCALE 10:1 SHEET 1 OF 1 REV C26	

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