

DRAWN SALES APPR	J.CLARK	DATE 07/09/2011	3RD ANGLE PROJECTION NOT TO SCALE	POLAMCO WESTON LOCK LOWER BRISTOL ROAD BATH BA2 1EP	PAGE 1 OF 2	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES
DESIGN APPR	K.SHEPPARD	14/12/2009	THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.	ASSY USED ON: MIL-DTL-38999 SERIES III & IV		MATERIAL ALUMINIUM ALLOY 6262
QUAL APPR				TITLE: MEMORY METAL RING ADAPTOR		
ISSUE 7	DCR 3969			PART NUMBER: 60H SERIES		DRAWING NO: P10745
WEIGHT	GENERAL TOL LINEAR +/-0.1MM ANGULAR +/- 1°					

TABLE 1

SHELL SIZE	A THREAD	ØB MAX	ØT MIN	C MAX	D MAX	E MAX	F MAX	K ±0,5	J MAX	F' MAX	MAX ENTRY FOR LOW PROFILE OPTION
09	M12 x 1.0	18,0	6,7	13,1	26,8	25,7	26,4	17,5	18,0	27,4	04
11	M15 x 1.0	21,0	10,2	13,9	27,6	26,7	28,2	17,5	22,0	29,2	05
13	M18 x 1.0	24,5	13,5	14,5	28,0	31,2	29,7	20,0	22,0	30,7	06
15	M22 x 1.0	29,0	16,2	15,5	29,0	37,2	31,2	24,5	25,0	32,2	07
17	M25 x 1.0	32,5	19,4	16,1	29,8	40,2	32,9	26,7	27,0	33,9	08
19	M28 x 1.0	35,5	21,8	16,8	30,6	44,7	34,5	27,0	28,0	35,7	10
21	M31 x 1.0	37,0	25,1	17,1	30,9	49,2	36,1	30,5	29,0	37,1	10
23	M34 x 1.0	40,0	28,2	17,7	31,2	51,7	37,6	31,5	31,7	38,6	10
25	M37 x 1.0	43,5	31,4	18,4	32,1	53,2	39,1	28,5	31,7	40,1	10

TABLE 2

ENTRY SIZE	ØG MIN	ØH MAX	ØM MAX
04	6,3	14,3	9,5
05	7,9	15,8	11,1
06	9,5	17,4	12,7
07	11,1	19,0	14,3
08	12,7	20,6	15,9
10	15,8	23,8	19,0
12	19,0	27,0	22,2
14	22,2	30,1	25,4
16	25,4	33,3	28,6
18	28,5	36,5	31,8
20	31,7	39,7	34,9
22	34,9	42,8	38,1
24	38,1	46,0	41,3



TABLE 3

CODE	FINISH
C	ELECTROLESS NICKEL
B	CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL
ZB	ZINC COBALT OLIVE DRAB OVER ELECTROLESS NICKEL
ZN	ZINC NICKEL BLACK PASSIVATE OVER ELECTROLESS NICKEL

LIST NOT EXHAUSTIVE, SEE PLATING TABLE FOR OTHER OPTIONS

60H1-17-08-1-C-A

SERIES _____
 CONNECTOR INTERFACE _____
 ANGLE _____
 SHELL SIZE (TABLE 1) _____
 ENTRY SIZE (TABLE 2) _____
 MATERIAL _____
 ALUMINIUM ALLOY _____
 FINISH (TABLE 3) _____
 LOW PROFILE OPTION (90° ONLY)
 OMIT IF STANDARD REQUIRED _____
 RING OPTION _____
 A - RING TO SUIT SINGLE BRAID
 B - RING TO SUIT DOUBLE BRAID
 OMIT IF NO RING REQUIRED _____

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QUAL APPR				TITLE: MEMORY METAL RING ADAPTOR		
ISSUE 7	DCR 3969		PART NUMBER:	60H SERIES		DRAWING NO: P10745
WEIGHT	GENERAL TOL LINEAR +/-0.1MM ANGULAR +/- 1°					

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