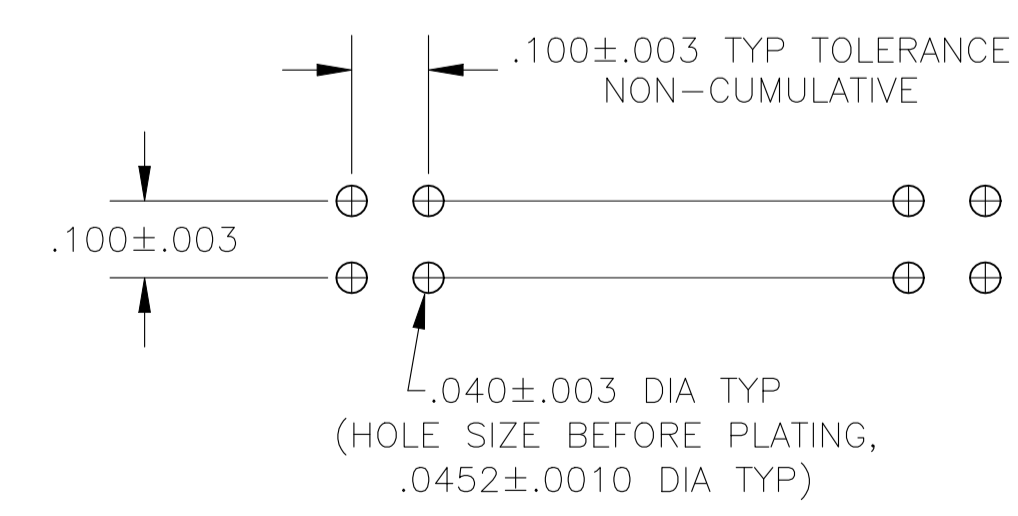
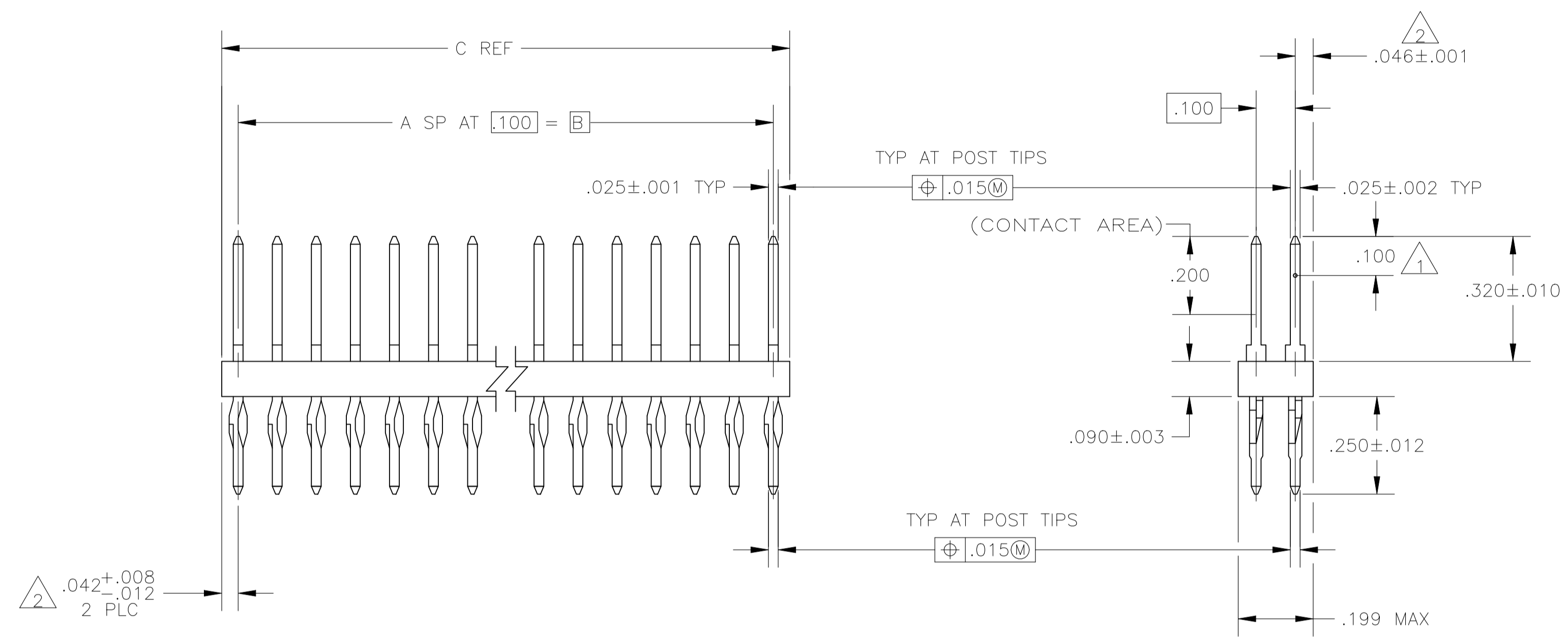


REVISIONS					
P	LTR	DESCRIPTION	DATE	DN	APVD
K		PLASTIC MATERIAL SUPPLIER CHANGED FOR HOUSING	06MAY2021	SB	KJK

- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- 5 FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

OBSOLETE	4	3.984	3.900	39	80	8-103542-9
OBSOLETE	4	3.284	3.200	32	66	8-103542-2
OBSOLETE	5	2.984	2.900	29	60	7-103542-9
OBSOLETE	5	2.484	2.400	24	50	7-103542-4
OBSOLETE	5	2.284	2.200	22	46	7-103542-2
OBSOLETE	4	2.084	2.000	20	42	7-103542-0
OBSOLETE	5	1.984	1.900	19	40	6-103542-9
OBSOLETE	5	1.884	1.800	18	38	6-103542-8
OBSOLETE	5	1.784	1.700	17	36	6-103542-7
OBSOLETE	5	1.684	1.600	16	34	6-103542-6
OBSOLETE	5	1.584	1.500	15	32	6-103542-5
OBSOLETE	5	1.484	1.400	14	30	6-103542-4
OBSOLETE	5	1.384	1.300	13	28	6-103542-3
OBSOLETE	5	1.284	1.200	12	26	6-103542-2
OBSOLETE	5	1.184	1.100	11	24	6-103542-1
OBSOLETE	5	1.084	1.000	10	22	6-103542-0
OBSOLETE	5	.984	.900	9	20	5-103542-9
OBSOLETE	5	.884	.800	8	18	5-103542-8
OBSOLETE	5	.784	.700	7	16	5-103542-7
OBSOLETE	5	.684	.600	6	14	5-103542-6
OBSOLETE	5	.584	.500	5	12	5-103542-5
OBSOLETE	5	.484	.400	4	10	5-103542-4
OBSOLETE	5	.384	.300	3	8	5-103542-3
OBSOLETE	5	.284	.200	2	6	5-103542-2
OBSOLETE	5	.184	.100	1	4	5-103542-1

OBSOLETE	4	3.984	3.900	39	80	3-103542-9
OBSOLETE	4	3.884	3.800	38	78	3-103542-8
OBSOLETE	4	3.784	3.700	37	76	3-103542-7
OBSOLETE	4	3.684	3.600	36	74	3-103542-6
OBSOLETE	4	3.584	3.500	35	72	3-103542-5
OBSOLETE	4	3.484	3.400	34	70	3-103542-4
OBSOLETE	4	3.384	3.300	33	68	3-103542-3
OBSOLETE	4	3.284	3.200	32	66	3-103542-2
OBSOLETE	4	3.184	3.100	31	64	3-103542-1
OBSOLETE	4	3.084	3.000	30	62	3-103542-0
OBSOLETE	4	2.984	2.900	29	60	2-103542-9
OBSOLETE	4	2.884	2.800	28	58	2-103542-8
OBSOLETE	4	2.784	2.700	27	56	2-103542-7
OBSOLETE	4	2.684	2.600	26	54	2-103542-6
OBSOLETE	4	2.584	2.500	25	52	2-103542-5
OBSOLETE	4	2.484	2.400	24	50	2-103542-4
OBSOLETE	4	2.384	2.300	23	48	2-103542-3
OBSOLETE	4	2.284	2.200	22	46	2-103542-2
OBSOLETE	4	2.184	2.100	21	44	2-103542-1
OBSOLETE	4	2.084	2.000	20	42	2-103542-0
OBSOLETE	4	1.984	1.900	19	40	1-103542-9
OBSOLETE	4	1.884	1.800	18	38	1-103542-8
OBSOLETE	4	1.784	1.700	17	36	1-103542-7
OBSOLETE	4	1.684	1.600	16	34	1-103542-6
OBSOLETE	4	1.584	1.500	15	32	1-103542-5
OBSOLETE	4	1.484	1.400	14	30	1-103542-4
OBSOLETE	4	1.384	1.300	13	28	1-103542-3
OBSOLETE	4	1.284	1.200	12	26	1-103542-2
OBSOLETE	4	1.184	1.100	11	24	1-103542-1
OBSOLETE	4	1.084	1.000	10	22	1-103542-0
OBSOLETE	4	.984	.900	9	20	103542-9
OBSOLETE	4	.884	.800	8	18	103542-8
OBSOLETE	4	.784	.700	7	16	103542-7
OBSOLETE	4	.684	.600	6	14	103542-6
OBSOLETE	4	.584	.500	5	12	103542-5
OBSOLETE	4	.484	.400	4	10	103542-4
OBSOLETE	4	.384	.300	3	8	103542-3
OBSOLETE	4	.284	.200	2	6	103542-2
OBSOLETE	4	.184	.100	1	4	103542-1

6 SUPERSEDED BY 5-103542-3

PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
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PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
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THIS DRAWING IS A CONTROLLED DOCUMENT. DIN H. MOLL 23 JAN 91

CHK L.A. MAYER 23 JAN 91 **STE** TE Connectivity

APVD T.C. CLARK 23 JAN 91 NAME

PRODUCT SPEC HDR ASSY, MOD II, UNSHRD, COMP PIN, DR

APPLICATION SPEC .100 X .100 C/L, .025 SQ POSTS

MATERIAL - SIZE CAGE CODE DRAWING NO

WEIGHT - A1 00779 103542

CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV K

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