



RECOMMENDED MOUNTING HOLE PATTERN FOR 1.60 [.063] THICK P.C. BOARD

- 1 POST TO WITHSTAND 13 NEWTONS (3 LBS) MINIMUM AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE C.
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED 0.81-0.89 [.032-.035] DIA. FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER 94V-0 (NATURAL) POST-COPPER ALLOY FINISH-USE PLATING NOTES 13 & 14 FOR -2 THRU -28 AND NOTES 13 & 15 FOR -32 THRU -58
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POSTS TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE 3.05-6.10 [.120-240] WHEN MATING WITH A MTA-100 CONNECTOR ASSEMBLY OR 3.05-[.120] MINIMUM WHEN MATING WITH A CST-100 CONNECTOR ASSEMBLY.
- 13 PLATING: GOLD PLATE AREA, 0.00076 [.000030] GOLD OR 0.00008 [.000003] MIN GOLD FLASH OVER 0.00068 [.000027] PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION, ALL SIDES, OVER NICKEL UNDERPLATE, .00127 [.000050] MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
- 14 PLATING: MATTE TIN PLATE AREA, 0.00381-0.00889 [.000150-.000350] THICK, ALL FOUR SIDES 3.56 [.140] MINIMUM.
- 15 PLATING: MATTE TIN PLATE AREA, 0.00381-0.00889 [.000150-.000350] THICK, ALL FOUR SIDES 3.56 [.140] MINIMUM.
- 16 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

DIM (L)	NO.OF POSN	ASSEMBLY	DIM (L)	NO.OF POSN	ASSEMBLY
71.12 [2.800]	28	5-641212-8	71.12 [2.800]	28	-2-641212-8
68.58 [2.700]	27	5-641212-7	68.58 [2.700]	27	-2-641212-7
66.04 [2.600]	26	5-641212-6	66.04 [2.600]	26	-2-641212-6
63.50 [2.500]	25	5-641212-5	63.50 [2.500]	25	-2-641212-5
60.96 [2.400]	24	5-641212-4	60.96 [2.400]	24	-2-641212-4
58.42 [2.300]	23	5-641212-3	58.42 [2.300]	23	-2-641212-3
55.88 [2.200]	22	5-641212-2	55.88 [2.200]	22	-2-641212-2
53.34 [2.100]	21	5-641212-1	53.34 [2.100]	21	-2-641212-1
50.80 [2.000]	20	5-641212-0	50.80 [2.000]	20	-2-641212-0
48.26 [1.900]	19	4-641212-9	48.26 [1.900]	19	-1-641212-9
45.72 [1.800]	18	4-641212-8	45.72 [1.800]	18	-1-641212-8
43.18 [1.700]	17	4-641212-7	43.18 [1.700]	17	-1-641212-7
40.64 [1.600]	16	4-641212-6	40.64 [1.600]	16	-1-641212-6
38.10 [1.500]	15	4-641212-5	38.10 [1.500]	15	-1-641212-5
35.56 [1.400]	14	4-641212-4	35.56 [1.400]	14	-1-641212-4
33.02 [1.300]	13	4-641212-3	33.02 [1.300]	13	-1-641212-3
30.48 [1.200]	12	4-641212-2	30.48 [1.200]	12	-1-641212-2
27.94 [1.100]	11	4-641212-1	27.94 [1.100]	11	-1-641212-1
25.40 [1.000]	10	4-641212-0	25.40 [1.000]	10	-1-641212-0
22.86 [.900]	9	3-641212-9	22.86 [.900]	9	-641212-9
20.32 [.800]	8	3-641212-8	20.32 [.800]	8	-641212-8
17.78 [.700]	7	3-641212-7	17.78 [.700]	7	-641212-7
15.24 [.600]	6	3-641212-6	15.24 [.600]	6	-641212-6
12.70 [.500]	5	3-641212-5	12.70 [.500]	5	-641212-5
10.16 [.400]	4	3-641212-4	10.16 [.400]	4	-641212-4
7.62 [.300]	3	3-641212-3	7.62 [.300]	3	-641212-3
5.08 [.200]	2	3-641212-2	5.08 [.200]	2	-641212-2

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONS: mm [INCHES]. TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±, 1 PLC ±, 2 PLC ±, 3 PLC ±, 4 PLC ±, ANGLES ±.

APPROVED: D. ROSSI, 26-JAN-2005. NAME: MTA-100 HEADER ASSEMBLY, PLAIN .025, SQUARE RIGHT ANGLE POST, .000030 GOLD PLATED.

SIZE: A1. CAGE CODE: 00779. DRAWING NO: 641212. WEIGHT: 0.00779g. CUSTOMER DRAWING. SCALE: 8:1. SHEET: 1 of 1. REV: Z2.

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