

RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

- 1. POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2. TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3. MEASURED AT SURFACE -A-
- 4. PLASTIC FLASH PERMITTED IN THIS AREA.
- 5. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6. ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7. MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0(NATURAL) POST-COPPER ALLOY (TIN PLATED)
- 8. COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9. PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10. POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11. POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12. DIMENSION SHOULD BE .140 MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13. PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

.045	1.14	1.092	27.74
.031	0.79	.700	17.78
.030	0.76	.450	11.43
.020	0.51	.312	7.92
.015	0.38	.250	6.35
.012	0.30	.156	3.96
.011	0.28	.140	3.56
.010	0.25	.125	3.18
.008	0.20	.078	1.98
.005	0.13	.070	1.78
.003	0.08	.065	1.65
.001	0.03	.063	1.60
.000	0.00	.060	1.52
IN	MM	IN	MM

CONVERSION TABLE

641991-1 SHOWN

1, 4, & 6	641991-5
4 & 6	641991-4
2 & 5	641991-3
5	641991-2
2	641991-1
POST NUMBER OMITTED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ± -	ANGLES ± - 0° 30'
MATERIAL		FINISH		WEIGHT		SCALE	

APPROVED: J. HUFFMAN, R. SWING, G. JONES

DATE: 4-21-97, 4-21-97, 4-22-97

NAME: Tyco Electronics Corporation, Harrisburg, PA 17105-3608

PRODUCT SPEC: MTA-156 HEADER ASSEMBLY, PLAIN, STRAIGHT, .045 SQ. SQUARE POST, TIN PLATED, 7 POSITION, OMITTED POST

APPLICATION SPEC: A1

SIZE: A1

WEIGHT: 00779

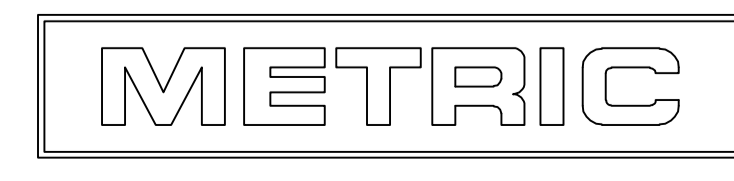
DRAWING NO: 641991

CUSTOMER DRAWING

SCALE: 5:1

SHEET: 1 OF 1

REV: E



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