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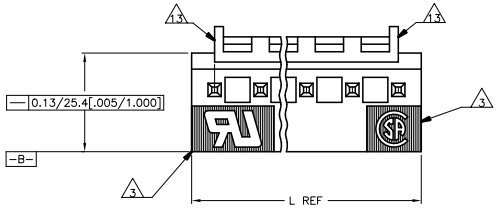
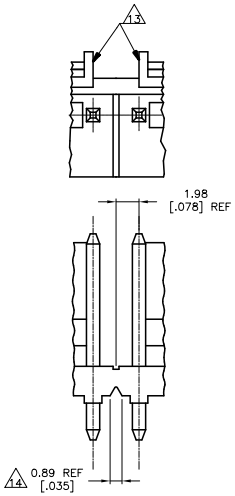
REVISIONS					
P	LTR	DESCRIPTION	DATE	DRN	APVD
	K	REVISED PER ECO-19-015247	08OCT2019	RS	SW





INTERRUPTED WALL FOR POSITION SIZES 6 AND ABOVE 12

1. MATERIAL
HOUSING: THERMOPLASTIC POLYESTER,GLASS FILLED,UL94V-O.
POST: COPPER ALLOY

2. FINISH
HOUSING: NATURAL
POST: BRIGHT TIN-LEAD (93/7) PLATE, 0.00380-0.00880[.000150-.000350] THK OVER NICKEL UNDERPLATE, 0.00130[.000050] MIN THK.

3. UL MARKING MAY NOT APPEAR ON THE 2 OR 3 POSITION SIZES. CSA MARKING MAY NOT APPEAR ON THE 2 POSITION SIZE.

4. POST SOLDERTAILS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-2.

5. POST WITHSTANDS 13.34N [3 LB] MIN AXIAL FORCE IN EITHER DIRECTION WITHOUT DISLODGING.

6. APPLIES AT -A- .

7. APPLIES WHEN THE HEADER IS STRAIGHT.

8. PLASTIC PROJECTIONS PERMITTED IN THIS ZONE.

9. COORDINATE DIMENSIONS APPLIES FROM THE CENTER OF THE ACTUAL FEATURE.

10. SOLDER SIDE OF BOARD IS SHOWN.

11. DIMENSIONS IN BRACKETS ARE IN INCHES.

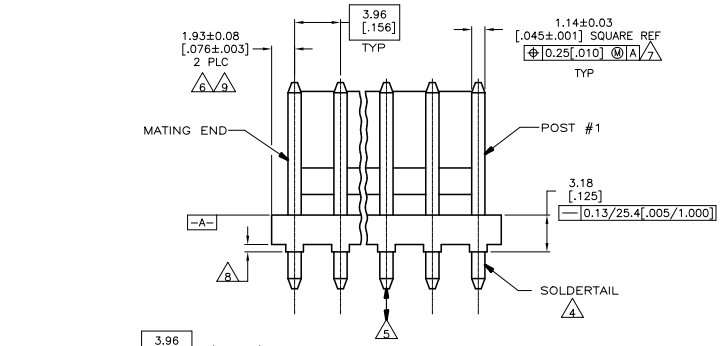
12. ALL POSITION SIZES HAVE THE BACKWALL NOTCHED ON BOTH ENDS AS SHOWN. THE 2 THRU 5 POSITION SIZES HAVE SOLID BACKWALLS. POSITION SIZES 6 AND ABOVE HAVE AN INTERRUPTED BACKWALL AT VARIOUS LOCATIONS (SEE TABLE FOR INTERRUPTION(S) LOCATIONS).

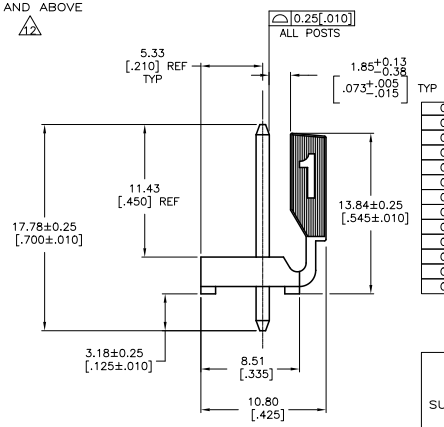
13. EDGE OF POLARIZING LOCK WALL TO BE IN LINE WITH CENTERLINE OF ADJACENT POST WITHIN ±0.13 [.005]

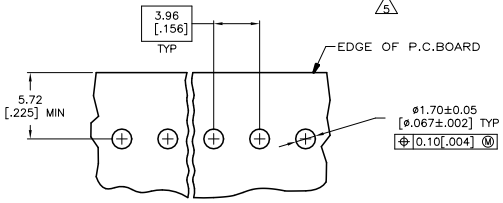
14. NOTCH SHOWN MAY OR MAY NOT APPEAR.

15. FINISH
HOUSING: NATURAL
POST: MATTE TIN PLATE 0.000150 MIN THICK OVER NICKEL .

16. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI







RECOMMENDED MOUNTING HOLE PATTERN FOR 1.57[.062] THICK P.C. BOARD 10

	FINISH	BACKWALL INTERRUPTION(S) BETWEEN POST	L	NO. OF POSITIONS	PART NO.
OBSOLETE	15	4&5, 7&8, 11&12, 14&15	71.20 [2.803]	18	~~4-644611-8~~
OBSOLETE		4&5, 7&8, 10&11, 13&14	67.23 [2.647]	17	~~4-644611-7~~
OBSOLETE		4&5, 8&9, 12&13	63.27 [2.491]	16	~~4-644611-6~~
OBSOLETE		4&5, 8&9, 11&12	59.31 [2.335]	15	~~4-644611-5~~
OBSOLETE		4&5 7&8, 10&11	55.35 [2.179]	14	~~4-644611-4~~
OBSOLETE		4&5 7&8, 10&11	51.38 [2.023]	13	~~4-644611-3~~
OBSOLETE		4&5, 8&9	47.42 [1.867]	12	~~4-644611-2~~
OBSOLETE		4&5, 7&8	43.46 [1.711]	11	~~4-644611-1~~
OBSOLETE		3&4, 7&8	39.50 [1.555]	10	~~4-644611-0~~
OBSOLETE		3&4, 6&7	35.53 [1.399]	9	~~3-644611-9~~
OBSOLETE		4&5	31.57 [1.243]	8	~~3-644611-8~~
OBSOLETE		4&5	27.61 [1.087]	7	~~3-644611-7~~
OBSOLETE		3&4	23.65 [.931]	6	~~3-644611-6~~
		NONE	19.69 [.775]	5	3-644611-5
		NONE	15.72 [.619]	4	3-644611-4
		NONE	11.76 [.463]	3	3-644611-3
		NONE	7.80 [.307]	2	3-644611-2
16 SUPERSEDED	2	4&5, 7&8, 11&12, 14&15	71.20 [2.803]	18	~~1-644611-8~~
		4&5, 7&8, 10&11, 13&14	67.23 [2.647]	17	~~1-644611-7~~
		4&5, 8&9, 12&13	63.27 [2.491]	16	~~1-644611-6~~
		4&5, 8&9, 11&12	59.31 [2.335]	15	~~1-644611-5~~
		4&5 7&8, 10&11	55.35 [2.179]	14	~~1-644611-4~~
		4&5 7&8, 10&11	51.38 [2.023]	13	~~1-644611-3~~
SUPERSEDED		4&5, 8&9	47.42 [1.867]	12	~~1-644611-2~~
16 SUPERSEDED		4&5, 7&8	43.46 [1.711]	11	~~1-644611-1~~
SUPERSEDED		3&4, 7&8	39.50 [1.555]	10	~~1-644611-0~~
16 SUPERSEDED		3&4, 6&7	35.53 [1.399]	9	~~644611-9~~
SUPERSEDED		4&5	31.57 [1.243]	8	~~644611-8~~
16 SUPERSEDED		4&5	27.61 [1.087]	7	~~644611-7~~
OBSOLETE		3&4	23.65 [.931]	6	~~644611-6~~
OBSOLETE		NONE	19.69 [.775]	5	~~644611-5~~
OBSOLETE		NONE	15.72 [.619]	4	~~644611-4~~
OBSOLETE		NONE	11.76 [.463]	3	~~644611-3~~
OBSOLETE		NONE	7.80 [.307]	2	~~644611-2~~

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - ; 1 PLC ± - ; 2 PLC ± 0.13[.005] ; 3 PLC ± - ; 4 PLC ± - ; ANGLES ± -

MATERIAL 1 FINISH 2

DRN L.SMITH 03DEC03
CHK R.SWING 03DEC03
APVD D.CLARK 15DEC03
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT 0.000000
CUSTOMER DRAWING

TE Connectivity

NAME: MTA-156 HDR ASM, POLARIZED LOCK, SRT, .045 SQ POST,SN-PB PLTD,W/O RETENTION PEGS

SIZE A1 | CAGE CODE 00779 | DRAWING NO C-644611 | RESTRICTED TO —

SCALE 5:1 | SHEET 1 OF 1 | REV K

4805 (1/15)

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