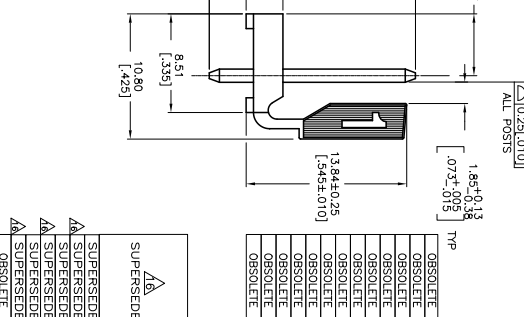


REV.	DATE	DESCRIPTION	DESIGNED BY	DRAWN BY	CHECKED BY
1	11-01-02	REVISED			

- △ MATERIAL: THERMOPLASTIC POLYESTER/GLASS FILLED/UL94V-0.
- △ FINISH: COPPER ALLOY
- △ FINISH: NATURAL
- △ POST: BRIGHT TIN-LEAD (93/7) PLATE, 0.00350-0.00860, 0.00150-0.00350 THK OVER NICKEL UNDERPLATE, 0.00130(.000050) MIN THK.
- △ UL MARKING MAY NOT APPEAR ON THE 2 OR 3 POSITION SIZES.
- △ CSA MARKING MAY NOT APPEAR ON THE 2 POSITION SIZE.
- △ POST SOLDERTAILS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-2.
- △ POST WITHSTANDS 13.34N [3 LB] MIN AXIAL FORCE IN EITHER DIRECTION WITHOUT DISLODGING.
- △ APPLIES AT [A-].
- △ APPLIES WHEN THE HEADER IS STRAIGHT.
- △ PLASTIC PROJECTIONS PERMITTED IN THIS ZONE.
- △ COORDINATE DIMENSIONS APPLIES FROM THE CENTER OF THE ACTUAL FEATURE.
- △ SOLDER SIDE OF BOARD IS SHOWN.
- △ 1 1 DIMENSIONS IN BRACKETS ARE IN INCHES.
- △ ALL POSITION SIZES HAVE THE BACKWALL NOTCHED ON BOTH ENDS UNLESS OTHERWISE SPECIFIED.
- △ POSITION SIZES 6 AND ABOVE HAVE AN INTERRUPTED BACKWALL AT VARIOUS LOCATIONS (SEE TABLE FOR INTERRUPTION(S) LOCATIONS).
- △ WITHIN ±0.13 [0.005]
- △ EDGE OF POLARIZING LOOK WALL TO BE IN LINE WITH CENTERLINE OF ADJACENT POST
- △ NOTCH SHOWN MAY OR MAY NOT APPEAR.
- △ FINISH: NATURAL
- △ HOUSING: NATURAL
- △ POST: WHITE TIN PLATE 0.000150 MIN THICK OVER NICKEL.
- △ OBSOLETE PARTS: OBSOLETE DIS STREAMLINING PER D/RAWND/D/SINIS.



FINISH	BACKWALL BETWEEN POSTS	NO. OF POSITIONS	PART NO.
△	△	2	6-644611-2

△	△	18	6-644611-8
△	△	17	6-644611-7
△	△	16	6-644611-6
△	△	15	6-644611-5
△	△	14	6-644611-4
△	△	13	6-644611-3
△	△	12	6-644611-2
△	△	11	6-644611-1
△	△	10	6-644611-0
△	△	9	6-644611-9
△	△	8	6-644611-8
△	△	7	6-644611-7
△	△	6	6-644611-6
△	△	5	6-644611-5
△	△	4	6-644611-4
△	△	3	6-644611-3
△	△	2	6-644611-2
△	△	17	6-644611-17
△	△	16	6-644611-16
△	△	15	6-644611-15
△	△	14	6-644611-14
△	△	13	6-644611-13
△	△	12	6-644611-12
△	△	11	6-644611-11
△	△	10	6-644611-10
△	△	9	6-644611-9
△	△	8	6-644611-8
△	△	7	6-644611-7
△	△	6	6-644611-6
△	△	5	6-644611-5
△	△	4	6-644611-4
△	△	3	6-644611-3
△	△	2	6-644611-2
△	△	18	6-644611-18
△	△	17	6-644611-17
△	△	16	6-644611-16
△	△	15	6-644611-15
△	△	14	6-644611-14
△	△	13	6-644611-13
△	△	12	6-644611-12
△	△	11	6-644611-11
△	△	10	6-644611-10
△	△	9	6-644611-9
△	△	8	6-644611-8
△	△	7	6-644611-7
△	△	6	6-644611-6
△	△	5	6-644611-5
△	△	4	6-644611-4
△	△	3	6-644611-3
△	△	2	6-644611-2

4&5, 7&8, 11&12, 14&15	71.20	2.803	18	6-644611-8
4&5, 7&8, 10&11, 13&14	67.23	2.647	17	6-644611-7
4&5, 8&9, 12&13	63.27	2.491	16	6-644611-6
4&5, 8&9, 11&12	59.31	2.335	15	6-644611-5
4&5, 7&8, 10&11	55.35	2.179	14	6-644611-4
4&5, 7&8, 10&11	51.38	2.023	13	6-644611-3
4&5, 8&9	47.42	1.867	12	6-644611-2
4&5, 7&8	43.46	1.711	11	6-644611-1
3&4, 7&8	39.50	1.555	10	6-644611-0
3&4, 8&9	35.53	1.399	9	6-644611-9
4&5, 7&8	31.57	1.243	8	6-644611-8
4&5, 8&9	27.61	1.087	7	6-644611-7
3&4	23.65	0.931	6	6-644611-6
NONE	19.69	0.775	5	6-644611-5
NONE	15.72	0.619	4	6-644611-4
NONE	11.76	0.463	3	6-644611-3
7.80	7.80	0.307	2	6-644611-2
4&5, 7&8, 11&12, 14&15	71.20	2.803	18	6-644611-8
4&5, 7&8, 10&11, 13&14	67.23	2.647	17	6-644611-7
4&5, 8&9, 12&13	63.27	2.491	16	6-644611-6
4&5, 8&9, 11&12	59.31	2.335	15	6-644611-5
4&5, 7&8, 10&11	55.35	2.179	14	6-644611-4
4&5, 7&8, 10&11	51.38	2.023	13	6-644611-3
4&5, 8&9	47.42	1.867	12	6-644611-2
4&5, 7&8	43.46	1.711	11	6-644611-1
3&4, 7&8	39.50	1.555	10	6-644611-0
3&4, 8&9	35.53	1.399	9	6-644611-9
4&5, 7&8	31.57	1.243	8	6-644611-8
4&5, 8&9	27.61	1.087	7	6-644611-7
3&4	23.65	0.931	6	6-644611-6
NONE	19.69	0.775	5	6-644611-5
NONE	15.72	0.619	4	6-644611-4
NONE	11.76	0.463	3	6-644611-3
7.80	7.80	0.307	2	6-644611-2

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 5TE
 TE Connectivity
 M/A-156 HQR ASM, POLARIZED LOCK
 SRT, 045 SQ POST/S18-RB
 SRT, 045 SQ POST/S18-RB
 SRT, 045 SQ POST/S18-RB
 INSTRUCTION 1250
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[MS27467T21F41H-LC](#) [DJT16E21-11PA-LC](#) [DJT16E21-11HA-LC](#) [DJT16E21-11AA](#) [MS27467T21B11JA](#)