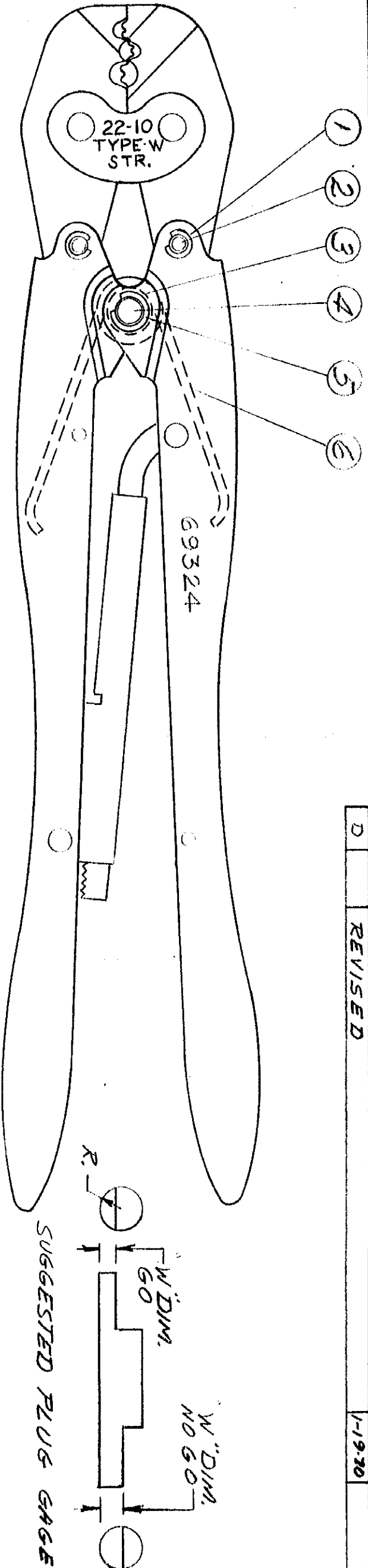


NUMBER 69324

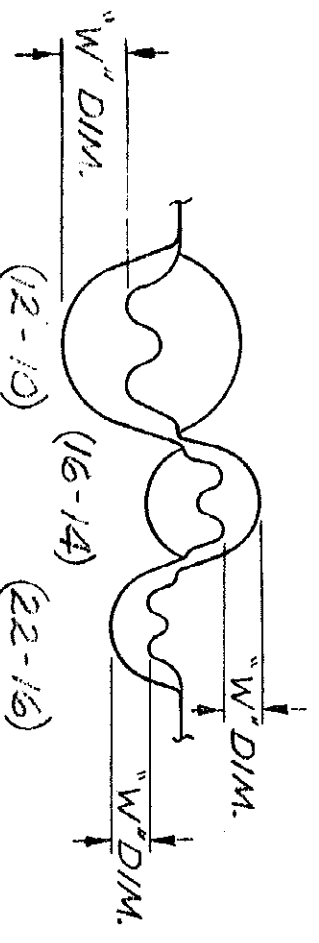
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THIS TOOL IS RECOMMENDED TO CRIMP STANDARD SOLID STRAND TERMINALS & SPLICES AS WELL AS STRATO-THERM SOLID STRAND TERMINALS & SPLICES ON STRANDED WIRE ONLY

REV	SYM	ZONE	DESCRIPTION	DATE	APPROVAL
B			REDRAWN	6-2-64	
C			REVISED	11-17-65	
D			REVISED	1-19-70	



GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE. FOR REPLACEMENT OF PARTS OTHER THAN LISTED, TOOL SHOULD BE RETURNED TO OUR FACTORY TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.



ENLARGED VIEW OF CRIMPS SCALE: 4-1

W" GAGE DIMS.	GO	NO GO	R DIM
12-10	.104	.110	.109
16-14	.074	.080	.0805
22-16	.063	.069	.067

QTY	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	ITEM NO.
1	39364	SPRING	STEEL	FED-QQ-W-470
2	21045-6	RING-RETAINING	STEEL	MIL-R-21248
1	300449	PIN-RETAINING	STEEL	
1	39366	COLLAR	STEEL	
2	300432	PIN-RETAINING	STEEL	
4	21045-3	RING-RETAINING	STEEL	MIL-R-21248

LIST OF MATERIALS OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS ANGLES

MATERIAL SEE PARTS LIST

HEAT TREAT H

FINISH BLACKEN

LOC PRINT DIA M 3 D

AMP INFO

OTHER APPD

DR *J. Danman* DATE 6-2-64

CHK *[Signature]* DATE 4-19-64

DSGN ENGR *[Signature]*

APPD *[Signature]*

AMP INCORPORATED HARRISBURG, PENNSYLVANIA

TRADEMARK **AMP**

HAND TOOL ASSEMBLY STRANDED WIRE ONLY TYPE W

CODE IDENT NO 00779

SIZE B

NUMBER 69324

SCALE 1-1

WT CALC ACTUAL

SHEET 1 OF 1

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