



NOTES:

1. MATERIALS
  - 1-A INSULATION SLEEVE; HEAT SHRINKABLE, RADIATION CROSSLINKED MODIFIED POLYVINYLIDENE FLUORIDE, TRANSPARENT BLUE.
  - 1-B SOLDER PREFORM; SOLDER PREFORM WITH FLUX TYPE: Sb5 SRAP PER QQ-S-571.
  - 1-C MELTABLE INSERTS; LOW OUTGASSING IMMERSION RESISTANT THERMOPLASTIC
  - 1-D CARRIER STRIP; ADHESIVE COATED HIGH TEMPERATURE TAPE.
2. A CTA-0027 ASSEMBLY CONSISTS OF 20 EACH CTA-0025 SOLDER SLEEVE WIRE TERMINATORS.
3. THESE SLEEVES ARE DESIGNED TO ATTACH "20 THROUGH" 26 GAGE TIN PLATED OR SILVER PLATED CONDUCTORS TO TERMINALS OF A **Raychem** MTC100 SERIES WAFER.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	CHANGE PER DCO 00175	1/24/80	<i>Blair</i>

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### CONNECTOR SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES BRACKETED DIMENSIONS ( ) ARE METRIC AND TOLERANCES ARE:  .XXX: ± ( M. M. ) .XX: ± ( M. M. ) Δ: ±	DRAWN	SA. LOPEZ	5/19/79	<b>Raychem</b> <small>RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025</small>
	CHECKED	<i>RoY</i>		
	APPROVED	<i>Byata</i>	5/31/79	
	APPROVED	<i>E. Steiner</i>	6/5/79	
	APPROVED	<i>SP</i>	6/11/79	TITLE SOLDER PAK ASSEMBLY, DOUBLE MELTABLE INSERT - 20 SLEEVES TEMP RATING 150°C(Sb5) MTC100 SERIES
	SIZE	CODE IDENT	DWG. NO.	
	<b>B</b>	NO. 06090	CTA-0027	
DO NOT SCALE THIS DRAWING	PROJECT	6448-7055	WEIGHT	SHEET 1 OF 1

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