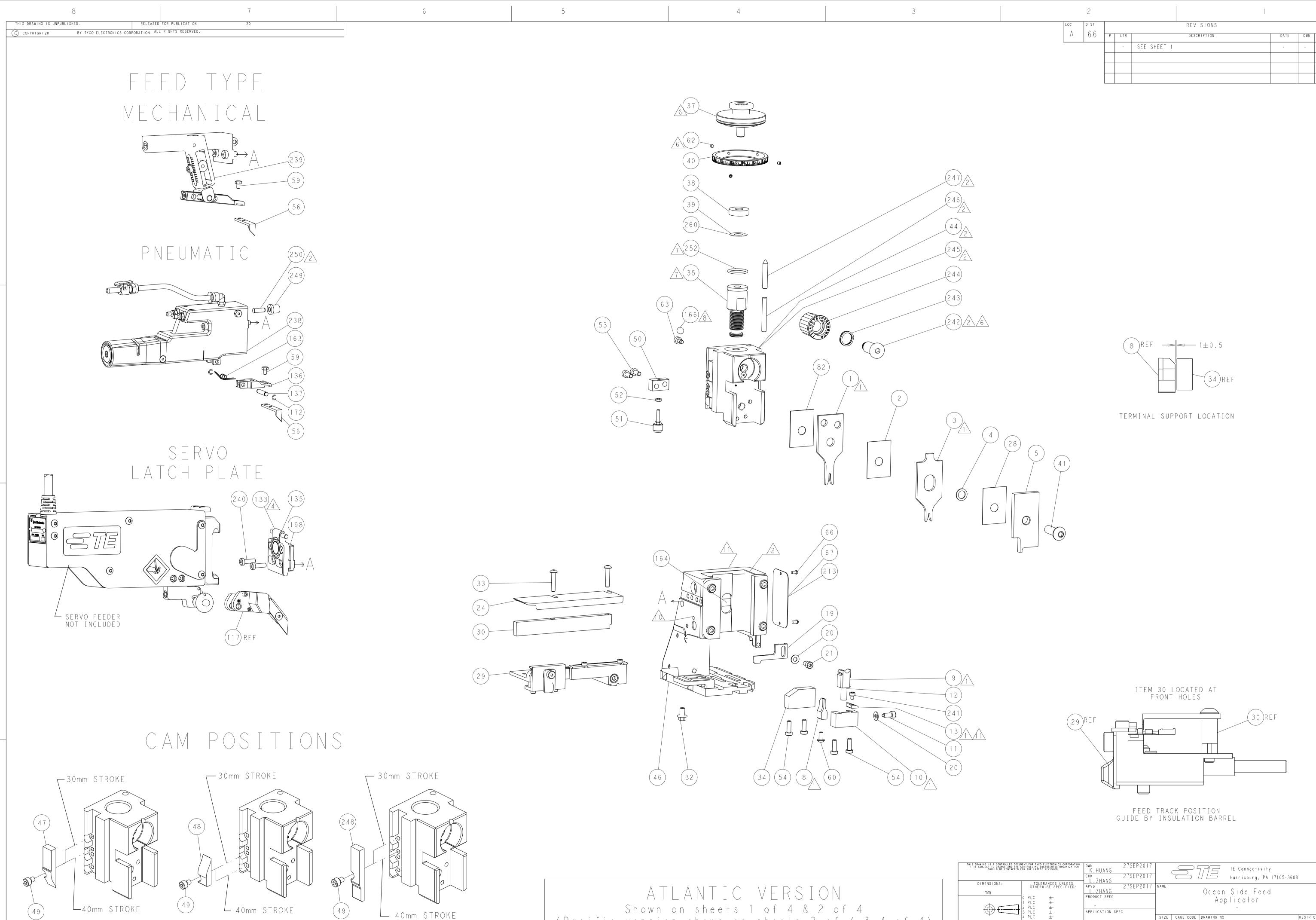
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ATLANTIC VERSION PART REVISION DESCRIPTI	ON FEED TYPE			APPLIC	CATOR STYLE CON				_		A REL	EASED	270CT2017 TB TE
TERMINATOR INTERFACE ADAPTERPART NUMBERREVISIONDESCRIPTI2836941-1AFINE CRIMP HEIGH		CONVERT TO PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1		PART 5-18022-5 8-2836941-5 8-2836941-4	NUMBERS REQU 2119641-1 1901094-3		2063440-1 2168400-6 (QUANTITY 2)		- 1 1	1 8 - 21084 - 0	O-RING, .676 ID, .070 DI	A. MAT. 252
2836941-2 A FINE CRIMP HEIGH	T ADJUST PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1		5-18022-5 8-2836941-5 8-2836941-4	2119653-1 1901094-3 -		- 2168400-6 (QUANTITY 2) -		1 1 1 - 1	- 2119640-1 - 1803259-1 - 2119641-1 1 2119798-1	PUSH ROD, AIR FEED BUSHING, FLANGED FEED CAM, AIR FEED DETENT PIN	250 249 248
2836941-5 A FINE CRIMP HEIGH	T ADJUST SERVO LATCH PLATE 4	MECHANICAL FEED	2119949-1 2119950-1	1 3 3 8 6 8 5 - 1 1 3 3 8 6 8 5 - 1	5-18022-5 5-18022-5	2119653-1 2119641-1	- 2119799-1	- 2063440-1	- 1	- 1 1 1		SPRING, COMPRESSION RAM, AMP STYLE, SIDE FEE	246 D. NON-ADJ. 245
D 2836941-6 A NON-CRIMP HEIGH	TADJUST ADJUST ADJUST		-				-		- 1	1 1 1 1 1 1	1 2119082-5 1 2079764-1	CAM, SNAIL, INSULATION A WASHER, WAVE SPRING, CRE	DJUSTMENT 244 D
2836941-7 A FINE CRIMP HEIGH 7-2836941-7 A CRIMP TOOLIN	T ADJUST NONE		-	-			-	-		1 1 1 1 1 1	1 2119083-1 1 7-18023-7	RETAINER, INSULATION DIASCR, SKT HD CAP M3 X 4.0	241
						1	I			2 2 -		SHCS, LOW HEAD, Rohs, M5 MECHANICAL FEED ASSEMBLY	
APPLICATOR DATA										1 1 1 -	- 2119740-2	AIR FEED MODULE TAG, IDENTIFICATION	238
CRIMP SIZE TYPE WIRE 1.40 mm [.055] F INSUL 1.65 mm [.065] O										2 1 1 1	- 1901094-3 - 21045-3 1 994969-1	SPACER, FEEDER RING, RETAIN, EXTERN, 3/ MAGNET, RARE EARTH HIGH	
APPLICATOR INSTRUCTIONS									- RE	F REF REF REF - - 1	REF 994970-2	COUNTER, MAGNETIC SPRING, FEED FINGER	<u> </u>
										1 1	- 3-23627-7	PIN, RETAIN, GRVD, 3/16 HOLDER,FEED FINGER, AF	X . 854 1 3 7 1 3 6
TERMINAL DATA: HU LANE TERMINAL TE CRIMP SPECIFICAT	ON									REF REF - 1 1 -	- SEE NOTE 4		135
TERMINAL NAME: 0.64 SERIES TERMINAL WIRE STRIP LENGTH INSULATION DIAMETER RANGE									 - 1	REF REF - 1 1 1	- 2119944-1 1 455888-7	FEED FINGER ASSEMBLY,SF SPACER, CRIMPER	· 117 · 82
3.57-4.33 mm [.141171 IN] Ø1.22-1.63 mm [.048064 IN] TERMINAL NONE - - -									- 1	1 1 1 1	1 2119740-1	DOCUMENTATION PACKAGE TAG,IDENTIFICATION	· 71 · 67
C APPLICATION										2 2 2 2 - 1 1	1 2119793-1	SCREW, DRIVE, RH, R⊙HS, LIMITER, ADJUSTMENT BOLT	63 c
TERMINALSAPPLIEDTETERMINALHULANE TERMINALTETERMINAL2318392-16805803KSS	AL									$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 5-18022-5	SCR, SET, SOC, CONEPNT,SCR, BHSC, RoHS (M4 X 8)SCR, HEX HD CAP, M4 X 6.PAWL, FEED	. 60
									- 4	4 4 4 2 2 2	4 2168400-1	SHCS, LOW HEAD, RoHS, M4 SCR, SKT HD CAP, RoHS, M	
WIRECRIMP HEIGHT @ CRIMP HEIGHT									- 1 - 1	1 1 1 1 1 1	1 5018030-1 1 811242-5	NUT, HEX, REG, R∘HS, M3 BUMPER, HOLD DOWN	52
WIRE CRIMP HEIGHT CRIMP HEIGHT CRIMP HEIGHT SIZE Mm [INCH] CRIMP HEIGHT CRIMP HEIGHT 0.50mm2 1.03+/-0.05 [.041+/002] 9.3 0.35mm2 0.91+/-0.05 [.036+/002] 10.8	NG									1 1 1 - - 1 - - -		SPACER, TONKERSCR, SKT HD CAP M4 X 6.0FEED CAM, PRE FEED	· 50 · 49 · 48
									1	<u> </u>		FEED CAM, POST FEED APPLICATOR BASIC ASSEMBL	
				RNING					- 1	- <u>1</u> <u>1</u> <u>1</u> <u>1</u> <u>1</u>	1 2079383-7	RAM, AMP STYLE, SIDE FEE SCR, BHSC, Rohs (M8 X 25)
			LAR	RGEST WIR	ATION, SET Resizese	TTING. U	SE OF SE	TTINGS	- 1	- 1 1 - 1 1 1 1 1	1 2119957-1	DISC, NUMBERED FA WIRE A APPLICATOR SHIM PACK RAM WASHER, PRECISION	<u> </u>
2 RECOMMENDED SPARE PARTS 2 GREASE BEARING SURFACES LIGHTLY					IUM REQUIR Damage to			SETTING	6 - 1	1 1 1 1 - 1 1	1 2119085-1	FA HEAD, ATLANTIC STYLE BOLT, ADJUSTMENT	37
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.									- 1	1 1 1 2 2 2 2	1 3-1752356-4	SUPPORT, TERMINAL SCR, BHSC, RoHS (M4 X 20	<u>і 34</u>) 33 в
	Y CHIP AT								- 1	1 1 1 1 1 1	1 2161328-1	HEX HEAD, FLANGED, M5 x SPACER, STRIP GUIDE	
APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMOR ASSEMBLY. SEE BELOW FOR PART NUMBER: MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8 - 2836941 - 4 8 - 2836941 - 4 8 - 2836941 - 5									1 1 1 1 1 1 1		ASSEMBLY, STRIP GUIDE SPACER, CRIMPER	29
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING	2030941 0								- 1	1 1 1 1 1 1	1 2168083-2	STRIP GUIDE SCR, SKT HD CAP, RohS, M	· 24 4 X 8.0 · 21
APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS. \land									\sim \sim $ \frac{-}{1}$	2 2 2 1 1 1	1 2119533-1	WASHER, FLAT, REG M4 STRIPPER, SIDE FEED	<u> </u>
APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THRE.	242. Ads of item 37.										1 2119806-1 1 3-22280-3 1 1-356885-4	INSERT, SHEAR SPRING, COMPRESSION	<u> </u>
GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.											1 1 - 356885 - 4 1 2119805 - 1 1 1803095 - 1	STOP, SHEAR SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT -	<u> </u>
ACTUATE THE COUNTER.											1 3-1803250-4	ANVIL, COMBINATION	8
CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.	n ihe Be									 1 1 1	 1 2119757-4	- DEPRESSOR, SHEAR	6
10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SH FOR ADDITIONAL INFORMATION.	ΞΕΤ									1 1 1 1 1 1	1 2 - 238011 - 8 1 7 - 2119784 - 5	BLOCK, CRIMPER SPACER CRIMPER, INSULATION O	· 4 Premium · 3
A TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYL REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK S OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITION.	E, DE		$\sqrt{2}$	1 -	2119	957-2 APPLI	CATOR SHIM PACK	260		1 1 1 1 1 1		SPACER, CRIMPER CRIMPER, WIRE PREMIUM	2
			-	77 - 7 - 6 - 5	-2 -1 PAR	TNO	DESCRIP			7 - 6 - 5 - 2	RPORATION DWN 27SEP201	DESCRIPTIO	
✓12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (- USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGH	6) OF 4.77.					\top T \frown V/			DIMENSIONS:	TOLERANCES UNLI OTHERWISE SPECIF	снк 27SEP201	7 Harrisburg,	
				Sh	ATLAN Iown on sh					0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	L.ZHANG PRODUCT SPEC - APPLICATION SPEC	Ocean Side F Applicator -	
			(P a					f 4 & 4 of 4)	MATERIAL -	ANGLES ±- ANGLES ±- FINISH -		SIZE CAGE CODE DRAWING NO A 00779 C=2836941	RESTRICTED TO
AMP 4805 REV 31MAR2000												Production Drawing SCALE 1:2 & 4 ARE NOT REQUIRED FOR	ATLANTIC VERSION





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AIR FEED

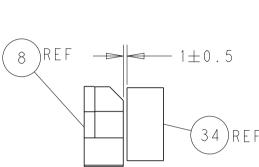
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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) MATERIAL

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 LOC	DIST		REVISIONS										
A	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD						
L			-	SEE SHEET 1	-	-	-						



HE ED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn K.HUANG	27SEP2017				TE Connecti	vity					
		снк L.ZHANG	27SEP2017	— — — — — — — — — — — — — — — — — — —									
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD L.ZHANG	27SEP2017	NAME Ocean Side Feed									
	0 PLC ±- PLC ±-	PRODUCT SPEC					plicator	,					
-	2 PLC ±- 3 PLC ±-	- APPLICATION SF	PEC				-						
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO			
	FINISH -	WEIGHT	-	AI	00779	C-283	36941			-			
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	THIS DRAWING IS UNPUBLISHED.	RELEASE	D FOR PUBLICATION	7		6	5			4		3
	© COPYRIGHT 20 BY TYCO PACIFIC VERSION TERMINATOR INTERFACE ADAPTER		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO		APPLI(CATOR STYLE CON Part	IVERSION CHAR NUMBERS REQL		
		2 - 2836941 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLA SMART APPLICATO	TE 2119951	- 1 -	5-18022-5 8-2836941-5 8-2836941-4	2119641-2 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTITY 2) -
		2 - 2836941 - 2	2 A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEE SERVO LATCH PLA SMART APPLICATO	D2119949TE2119951	- 1 1 3 3 8 6 8 5 - 1 - 1 -	5-18022-5 8-2836941-5 8-2836941-4	2119653-2 1901094-3 -		- 2168400-6 (QUANTITY 2) -
D		2 - 2836941 - 5 2 - 2836941 - 7		FINE CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEE PNEUMATIC FEEL -	2119949	-1 1338685-1	5 - 1 8 0 2 2 - 5 5 - 1 8 0 2 2 - 5 -	2119653-2 2119641-2 -	- 2119799-1 -	- 2063440-1 -
		7-2836941-7	7 A	CRIMP TOOLING KIT	-	_	_	-	_	_	-	_
	APPLICATOR CRIMP SIZE WIRE 1.40 mm [.0	TYPE										
	INSUL 1.65 mm [.(APPLICATOR INSTRU 408-10389											
	TERMINAL DATA: HU TERMINAL NAME: O. WIRE STRIP LENG	.64 SERIES TH	TERMINAL INSULATIO	ON DIAMETER RANGE								
	3.57-4.33 mm [.14117 TERMINAL APPLICATION SPECIFICATION	71 IN] NONE -		3 mm [.048064 IN] - -								
С	TERMINALS APPL TE TERMINAL HU	LANE TERMINAL	TE TERMINA	AL HULANE TERMINAL								
	2318392-1	6805803KSS -										
	0.50mm2 1	CRIMP HEIGHT nm [INCH] .03+/-0.05 [.04 0.91+/-0.05 [.036	1+/002]	CRIMP HEIGHT 9 REFERENCE SETTING 9.3 10.8								
									STALLATION			ITEM 40 TO OF SETTINGS
	RECOMMENDED) SPARE PARTS						BELOW	MINIMUM R Cause dama	EQUIRED	CRIMP HE	IGHT SETTING
В	2 GREASE BEAR 3. LUBRICATE D, SHEET SUPPL		PPLICATOR I	NSTRUCTION								
	ASSEMBLY MECHANIC, PNEUMATIC	. SEE BELOW FO AL FEED WITH " C FEED WITH "S	OR PART NUMB Smart applic Mart applic.	CATOR" CONVERSION: 8-2836941 ATOR" CONVERSION: 8-2836941	- 4							
	5. ADJUSTMENT (R MAY BE RE	IT ADJUST": 8-2836941 QUIRED WHEN MOVING THE ER APPLICATIONS.	- 5							
	APPLY PART I	NUMBER 2-23419	-6 LOCTITE	TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. N ITEMS 139 & 152.								
	ACTUATE THE	COUNTER.		N ORDER TO PROPERLY THE SETTING USED WHEN THE								
	APPLICATOR N NECESSARY WI	WAS QUALIFIED HEN RUNNING AP CAM STORAGE LC	AT THE FACTO PLICATOR IN DCATION REFE	ORY. ADJUSTMENT MAY BE								
A	TO CONVERT REMOVE ITEM OF THE HOUS	ING. REFER TO	R TO A NON-C I TO THE LOC.	CARRIER CUTTING STYLE, ATION ON BACK SIDE I SHEET FOR ADDITIONAL								Γ
	INFORMATION							C	PACI bown on st	$ I C \vee$		

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Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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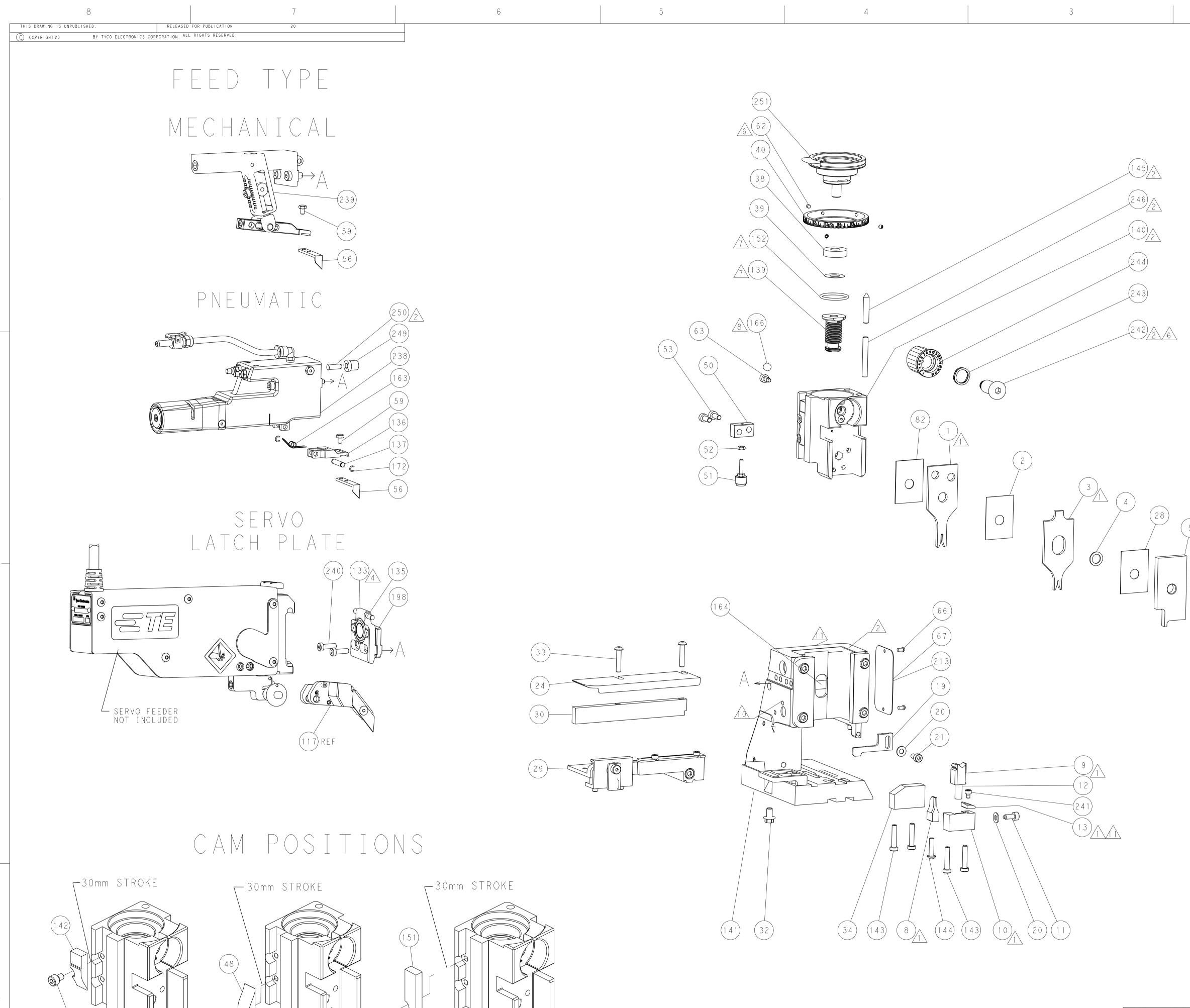
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					JLL JIILLI I			-	-						

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2	2	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	20	
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-	-	-	-	-	-	7	
-	-	-	-	-		6	
1	1	1	1	2119757-4 2-238011-8	DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER	5	
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1	1	1	1	455888-3	SPACER, CRIMPER	2	
1	1	1	1	1 - 4 5 6 4 0 2 - 4	CRIMPER, WIRE PREMIUM .		
- 27	- 2 5	- 2 2	- 21	PART NO	DESCRIPTION	ITEM NO	А
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	TOLERAN	CES UNLE SPECIFI		снк 27SEP2017 L.ZHANG	Harrisburg, PA 17105-3608		
			L	APVD 27SEP2017 L.ZHANG PRODUCT SPEC	Ocean Side Feed		
0 PL 1 PL 2 PL	.C =	±- ±- ±-		-	Applicator		
3 PL 4 PL ANGL	.C =	_ ±- ±- +-		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RESTR	RICTED TO	
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				SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VER	SION	



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MECHANICAL PRE FEED

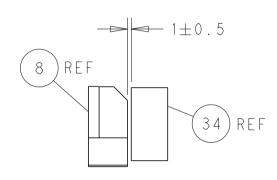
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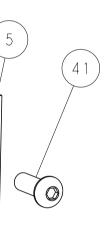
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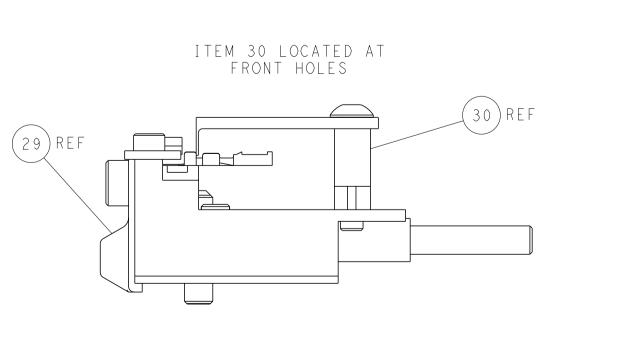


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FEED TRACK POSITION GUIDE BY INSULATION BARREL

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			снк L.ZHANG	27SEP2017	1	——————————————————————————————————————						
	TOLE OTHERW	RANCES UNLESS VISE SPECIFIED:	APVD L.ZHANG	27SEP2017	NAME Ocean Side Feed							
	0 PLC ±- 1 PLC ±- 2 PLC ±-		PRODUCT SPEC					plicato				
	2 PLC 3 PLC	±-	- APPLICATION SP	EC				-				
	4 PLC ANGLES	±- ±-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO	
	FINISH	-	WEIGHT -		AI	00779	\mathbb{C} = 28.	36941			-	
		-	Customer A	ccessible Pi	roduci	ion Draw	ing	scale 1:2	SHEET	4 ^{of}	4 ^{Rev} A	
			SHE	ETS 1 &	2 A F	RE NOT	REQUI	RED FOR	P A C I	FIC	VERSION	

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