

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO	PART NUMBERS REQUIRED					
	2150837-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-1
	2150837-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150837-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150837-4	-	-	-
					MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-1	-	-
	2150837-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150837-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150837-4	-	-	-
	2150837-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-1	-	-
2150837-7	A	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-1	
7-2150837-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	3.56 mm [.140]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: DELPHI PACKARD TERMINALTE CRIMP SPECIFICATION	
TERMINAL NAME: 2.8 RECEPTACLE TERMINAL	
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
3.33-4.09 mm [.131-.161 IN]	Ø1.50-2.40 mm [.059-.094 IN]
TERMINAL APPLICATION SPECIFICATION	NONE
TERMINALS APPLIED	
TE TERMINAL	DELPHI PACKARD TERMINAL
2318371-1	33501244

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.00mm2	1.26 +/- 0.05 [.050 +/- .002]	6.7
18 AWG	1.19 +/- 0.05 [.047 +/- .002]	7.9
0.75mm2	1.12 +/- 0.05 [.044 +/- .002]	8.7
20 AWG OR 0.50mm2	1.08 +/- 0.05 [.043 +/- .002]	9.0
22 AWG OR 0.30mm2	0.98 +/- 0.05 [.039 +/- .002]	10.0

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 - MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150837-4
 - PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150837-4
 - SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150837-5
 - SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150837-6
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 180.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
- WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- TERMINAL LUBRICANT IS RECOMMENDED.

***WARNING**
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245

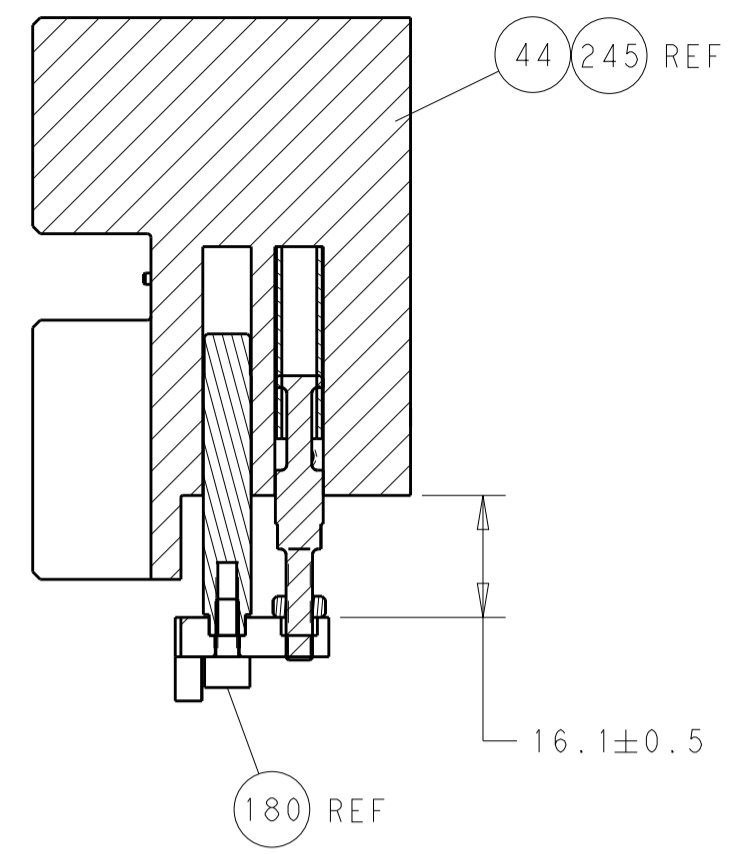
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	REV	DATE	BY	APPV
			A	RELEASED	21SEP2017	MZ CT

-	1	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	REFREF	-	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	1	1	1	1	1	1752354-1	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REFREF	REFREF	REFREF	REFREF	REFREF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REFREF	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1901681-5	HOLDDOWN, TERMINAL	65
-	2	2	2	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	64
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	2063961-1	FEED FINGER	58
-	3	3	3	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56
-	2	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	-	-	-	1	-	2119792-2	PAWL, EF, AIR	51
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	1	-	1	1	1	2119369-1	RAM, AMP STYLE, END FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	7	7	7	7	7	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	2	2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25
-	1	1	1	1	1	1-1752371-8	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	240825-1	PLATE, STRIP HOLD DOWN	23
-	2	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1	1	1803292-4	DRAG	20
-	2	2	2	2	2	1901259-5	GUIDE, LOWER STRIP	18
-	4	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	1	1	1	1	1	1752360-1	SPACER, HOLD-DOWN	13
-	1	1	1	1	1	240833-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	-	-	10
-	1	1	1	1	1	690482-1	PLATE, FRONT SHEAR	9
1	1	1	1	1	1	3-1803257-7	ANVIL, COMBINATION, END FEED	8
-	1	1	1	1	1	2217206-2	BLADE, SLUG	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	240641-8	SPACER	5
-	1	1	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	1	2-1633961-3	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	1	3-456404-4	CRIMPER, WIRE PREMIUM	1

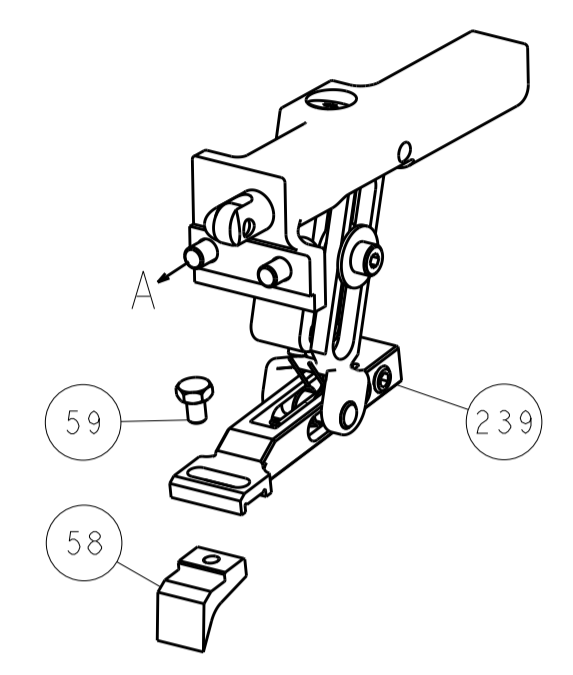
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING NO	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±
	ANGLES ±	FINISH ±			
MATERIAL		WEIGHT		SCALE	
				1:1	

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
				SEE SHEET 1			

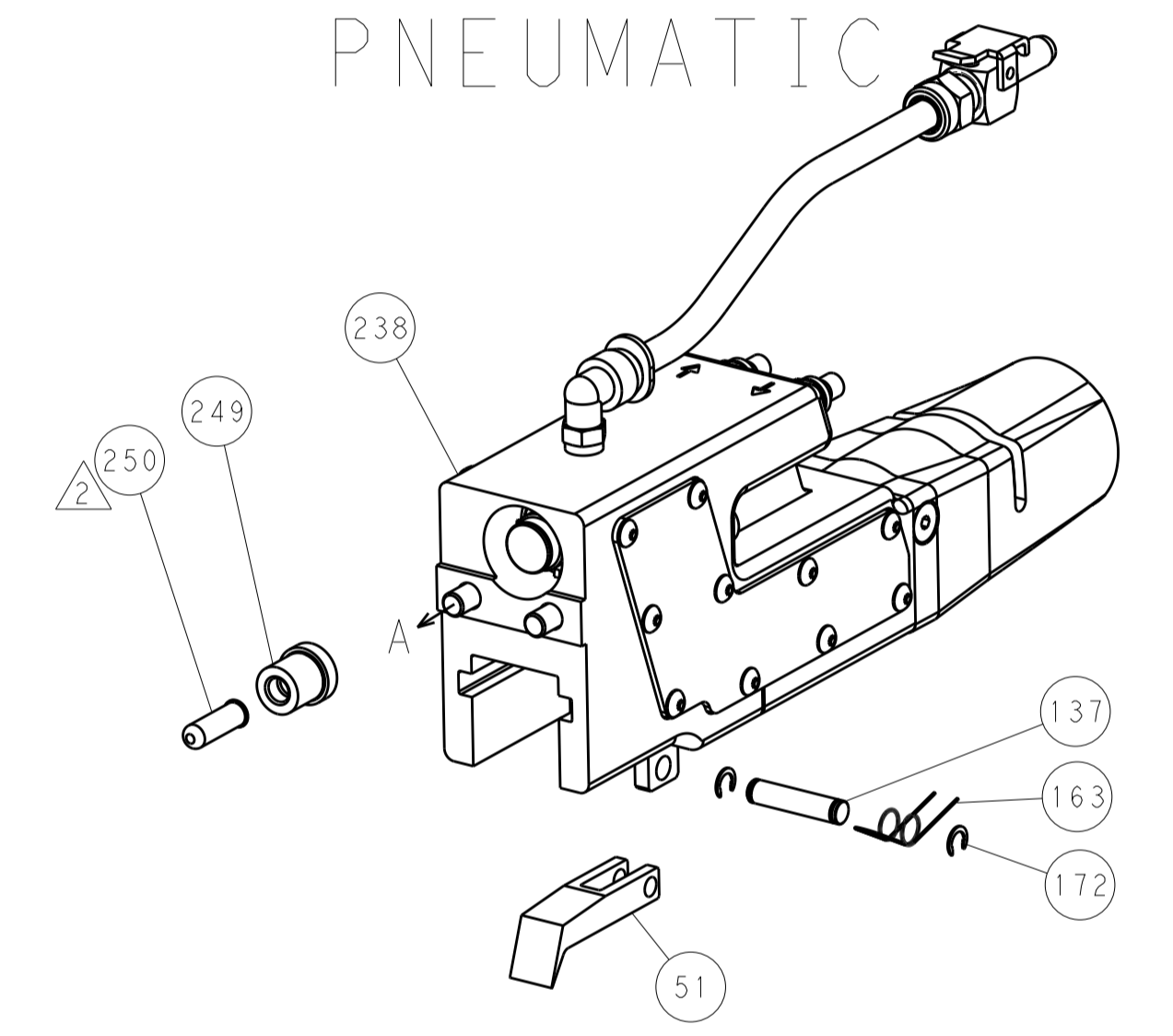


HOLDDOWN SET-UP

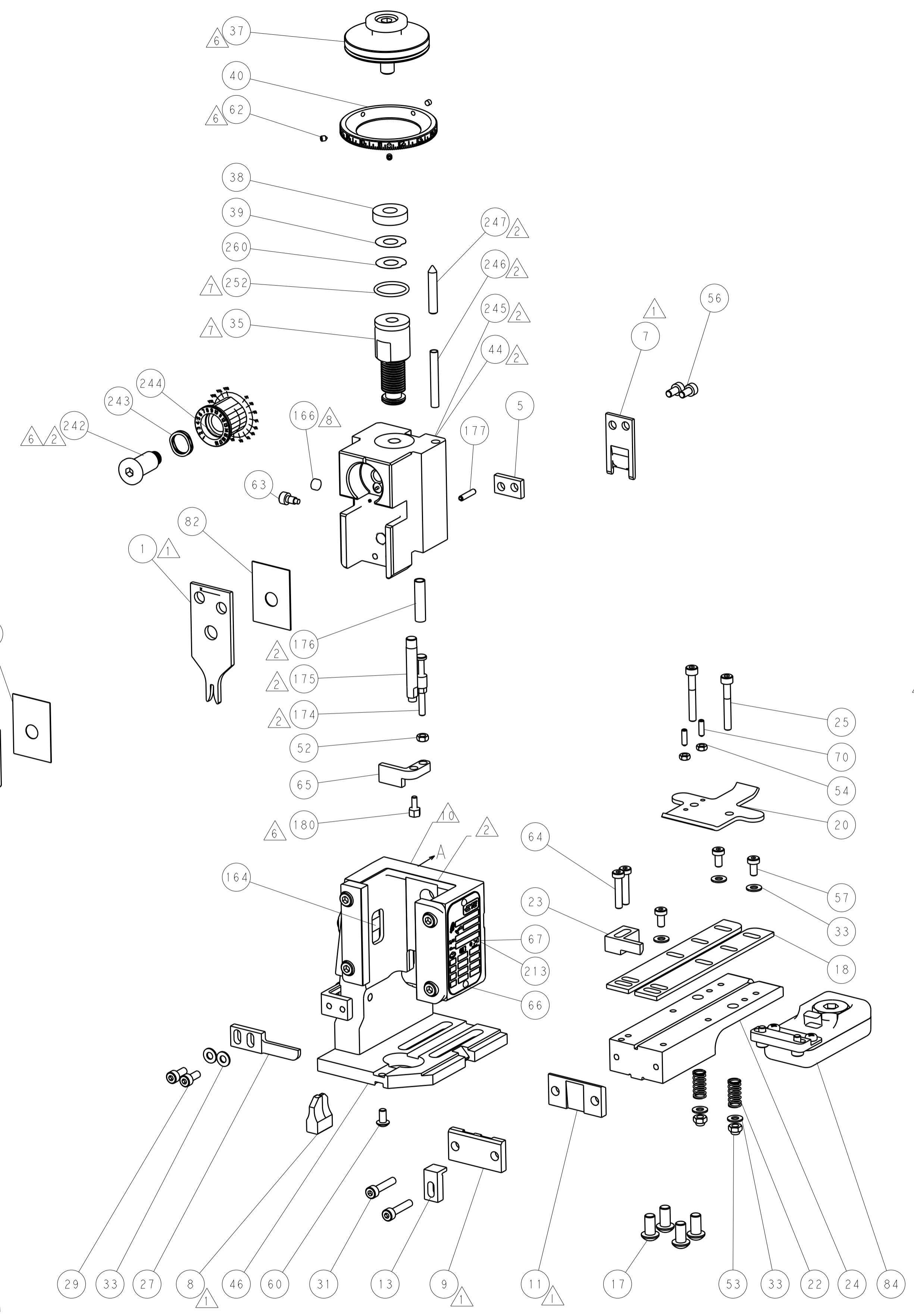
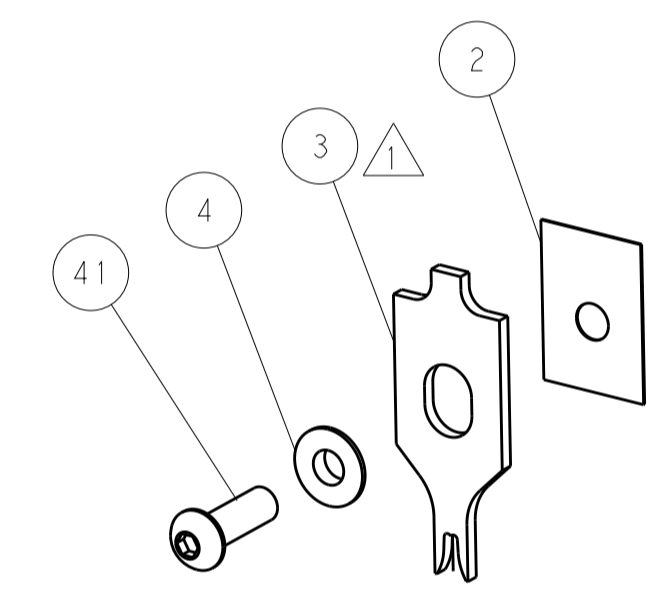
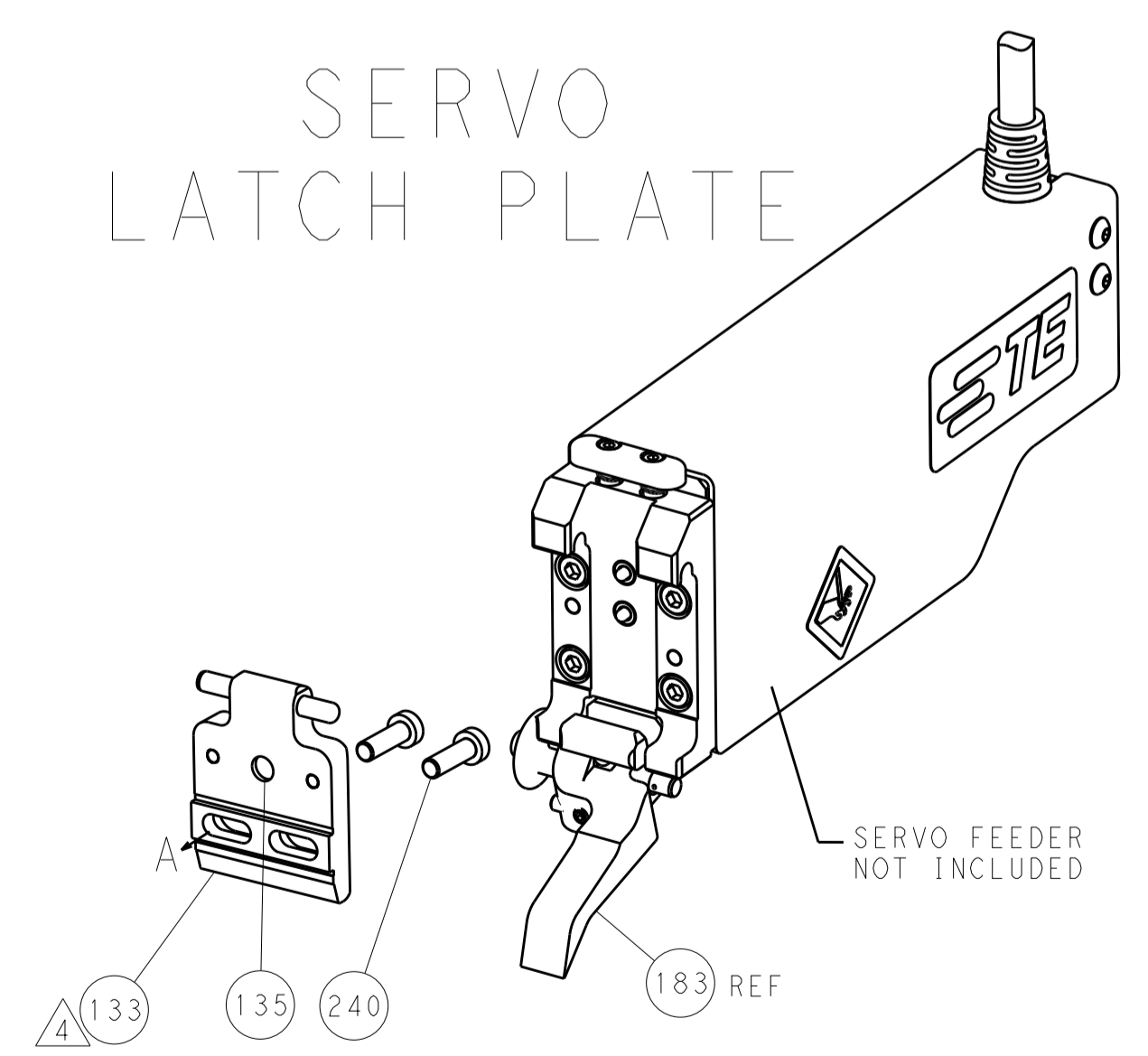
FEED TYPE
MECHANICAL



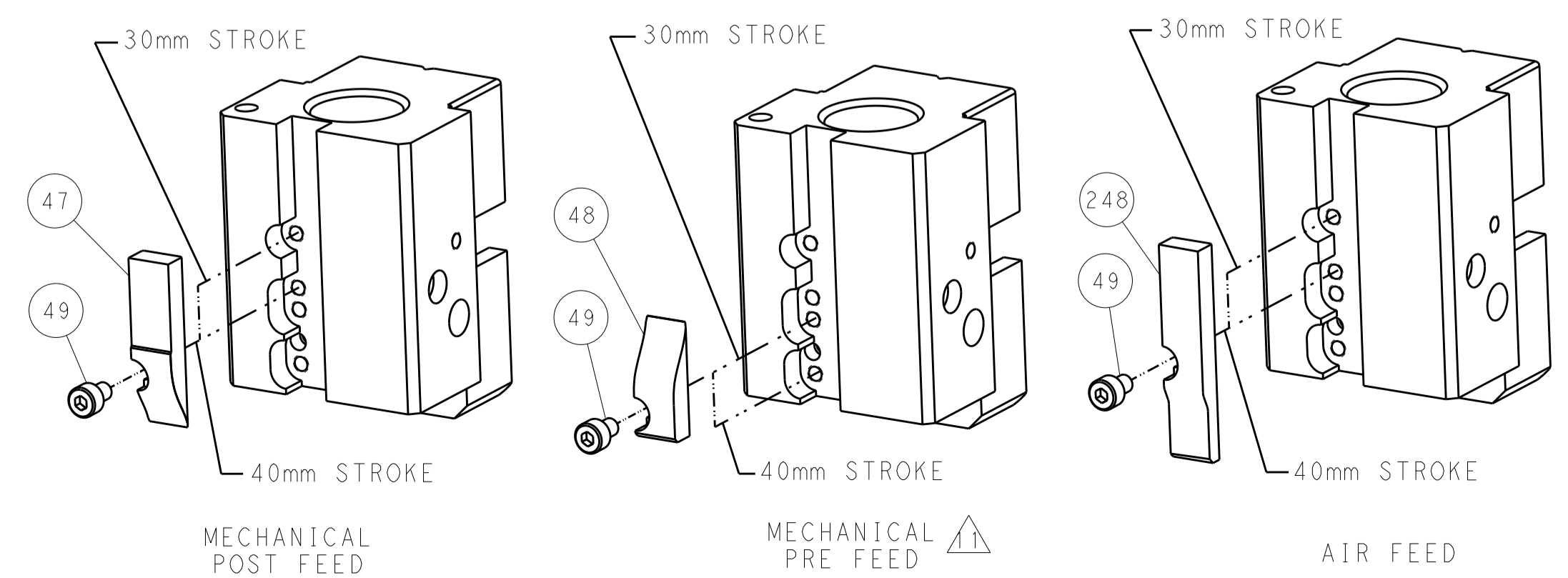
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: M. ZHAO 31AUG2017		TE Connectivity	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	5 PLC ±	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		CHK: K. ZHANG 31AUG2017		NAME: Ocean End Feed Applicator	
				APVD: K. ZHANG 31AUG2017		PRODUCT SPEC:	
				APPLICATION SPEC:		SIZE: CAGE CODE: DRAWING NO:	
				WEIGHT:		RESTRICTED TO:	
				Customer Accessible Production Drawing		SCALE: 1:1 SHEET 2 OF 4 REV A	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
						PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-
	2-2150837-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150837-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150837-4	-	-	-
					MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
	2-2150837-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150837-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150837-4	-	-	-
					MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
	2-2150837-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	2119950-1	2119792-2	-	-	2119641-2	-	2063440-1
	2-2150837-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2150837-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78 mm (.070)	F
INSUL	3.56 mm (.140)	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: DELPHI PACKARD TERMINALTE CRIMP SPECIFICATION			
TERMINAL NAME: 2.8 RECEPTACLE TERMINAL			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.33-4.09 mm (.131-.161 IN)		1.50-2.40 mm (.059-.094 IN)	
TERMINAL APPLICATION SPECIFICATION	NONE		
TERMINALS APPLIED			
TE TERMINAL	DELPHI PACKARD TERMINAL	TE TERMINAL	DELPHI PACKARD TERMINAL
2318371-1	33501244		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.00mm2	1.26 +/- 0.05 [.050 +/- .002]	6.7
18 AWG	1.19 +/- 0.05 [.047 +/- .002]	7.9
0.75mm2	1.12 +/- 0.05 [.044 +/- .002]	8.7
20 AWG OR 0.50mm2	1.08 +/- 0.05 [.043 +/- .002]	9.0
22 AWG OR 0.30mm2	0.98 +/- 0.05 [.039 +/- .002]	10.0

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150837-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150837-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150837-5
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
- TERMINAL LUBRICANT IS RECOMMENDED.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251				
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250				
-	-	-	1	-	1803259-1	BUSHING, FLANGED	249				
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246				
-	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244				
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243				
-77-27-25-22-21					PART NO	DESCRIPTION	ITEM NO				

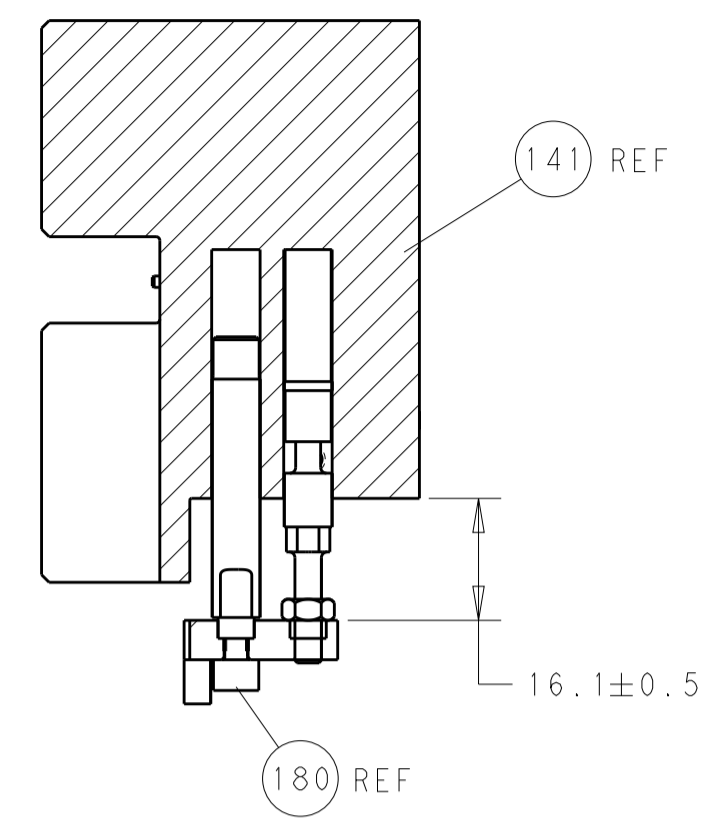
PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	P	L	M	A
			DESCRIPTION	DATE	OWN	APVD
			SEE SHEET 1			

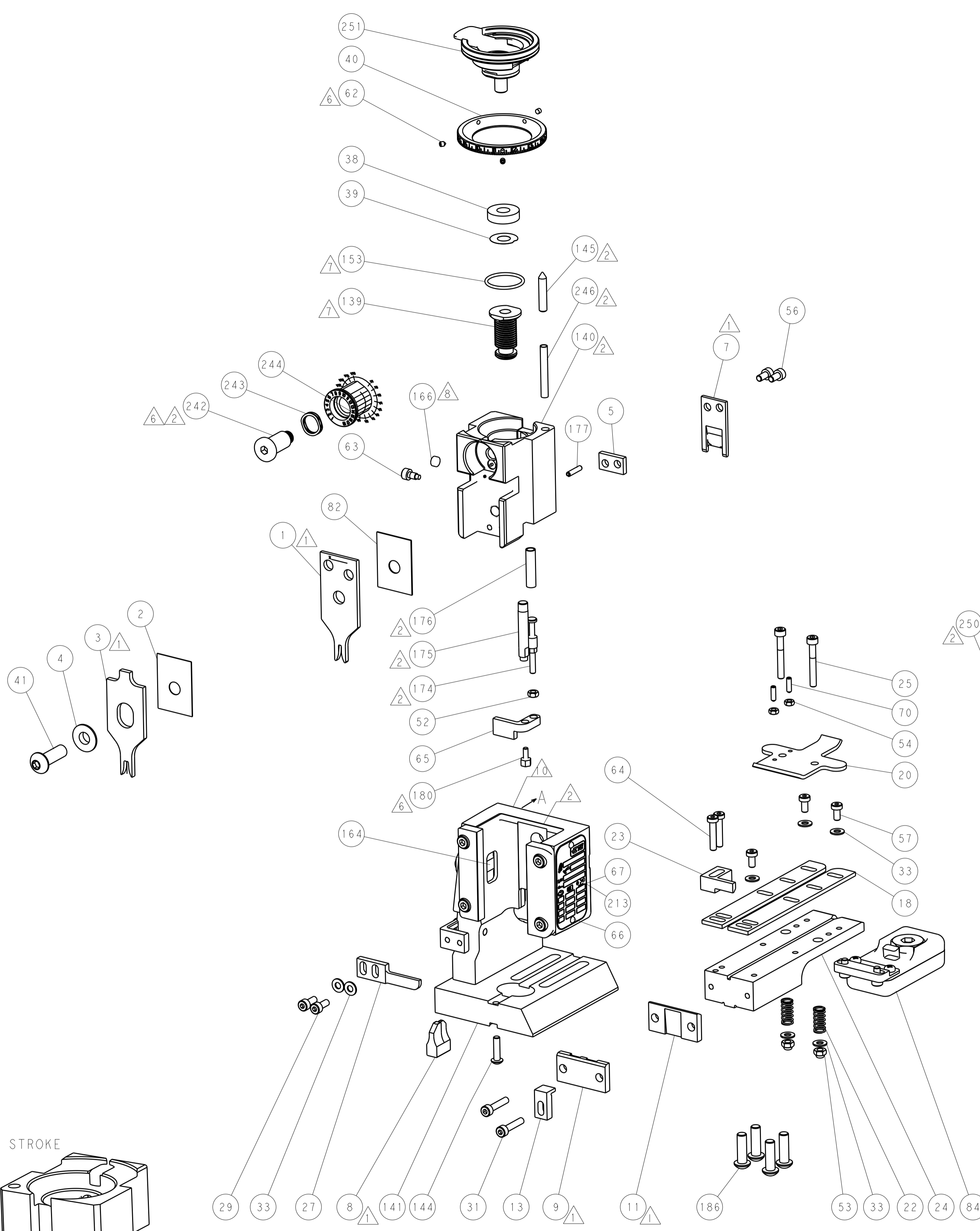
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242				
-	-	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240				
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239				
-	-	-	1	-	2063440-1	AIR FEED MODULE	238				
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213				
-	4	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186				
-	-	REF	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183				
-	1	1	1	1	1752354-1	STANDOFF, HOLD-DOWN	180				
-	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177				
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176				
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175				
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174				
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172				
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166				
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164				
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163				
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153				
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	152				
-	1	1	1	1	2119798-2	DETENT PIN	145				
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144				
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142				
-	1	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141				
-	1	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140				
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139				
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137				
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135				
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133				
-	1	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84				
-	1	1	1	1	455888-5	SPACER, CRIMPER	82				
-	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71				
-	2	2	2	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70				
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67				
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 X .188	66				
-	1	1	1	1	1901681-5	HOLDDOWN, TERMINAL	65				
-	2	2	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	64				
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63				
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 X 4.0	62				
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59				
-	-	-	-	1	2063961-1	FEED FINGER	58				
-	3	3	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57				
-	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56				
-	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54				
-	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53				
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52				
-	-	-	1	-	2119792-2	PAWL, EF, AIR	51				
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49				
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48				
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41				
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40				
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39				
-	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38				
-	7	7	7	7	1-18028-2	WASHER, FLAT, REG M4	33				
-	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31				
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29				
-	1	1	1	1	240639-1	STRIPPER (MACHINING)	27				
-	2	2	2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25				
-	1	1	1	1	1-1752371-8	PLATE, STRIP GUIDE	24				
-	1	1	1	1	240825-1	PLATE, STRIP HOLD DOWN	23				
-	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22				
-	1	1	1	1	1803292-4	DRAG	20				
-	2	2	2	2	1901259-5	GUIDE, LOWER STRIP	18				
-	1	1	1	1	1752360-1	SPACER, HOLD-DOWN	13				
-	1	1	1	1	240833-1	PLATE, REAR SHEAR	11				
-	-	-	-	-	-	-	10				
-	1	1	1	1	690482-1	PLATE, FRONT SHEAR	9				
-	1	1	1	1	3-1803257-7	ANVIL, COMBINATION, END FEED	8				
-	1	1	1	1	2217206-2	BLADE, SLUG	7				
-	-	-	-	-	-	-	6				
-	1	1	1	1	240641-8	SPACER	5				
-	1	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4				
-	1	1	1	1	2-1633961-3	CRIMPER, INSULATION F PREMIUM	3				
-	1	1	1	1	455888-3	SPACER, CRIMPER	2				
-	1	1	1	1	3-456404-4	CRIMPER, WIRE PREMIUM	1				
-77-27-25-22-21					PART NO	DESCRIPTION	ITEM NO				

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		CHK		APVD		NAME	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	M. ZHAO	K. ZHANG	K. ZHANG	K. ZHANG	31AUG2017	31AUG2017
MATERIAL:		FINISH:		WEIGHT:		SCALE:		SHEET:		REV:	
						A1		3 OF 4		A	

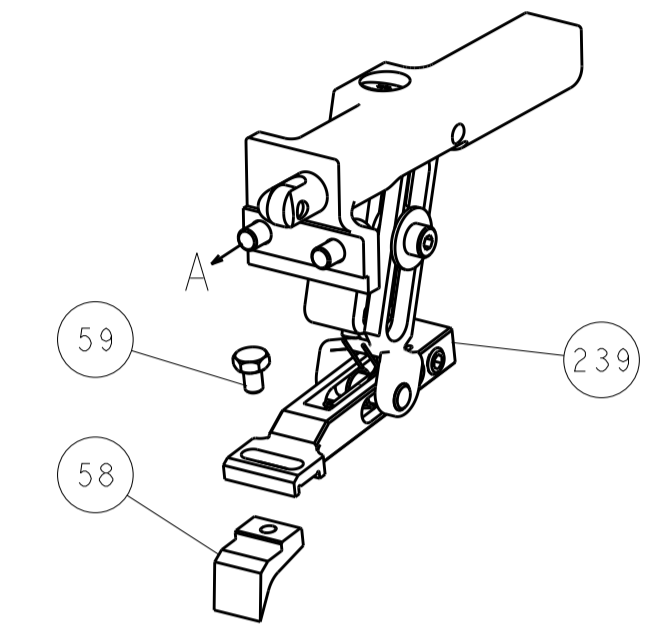
LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
				SEE SHEET 1			



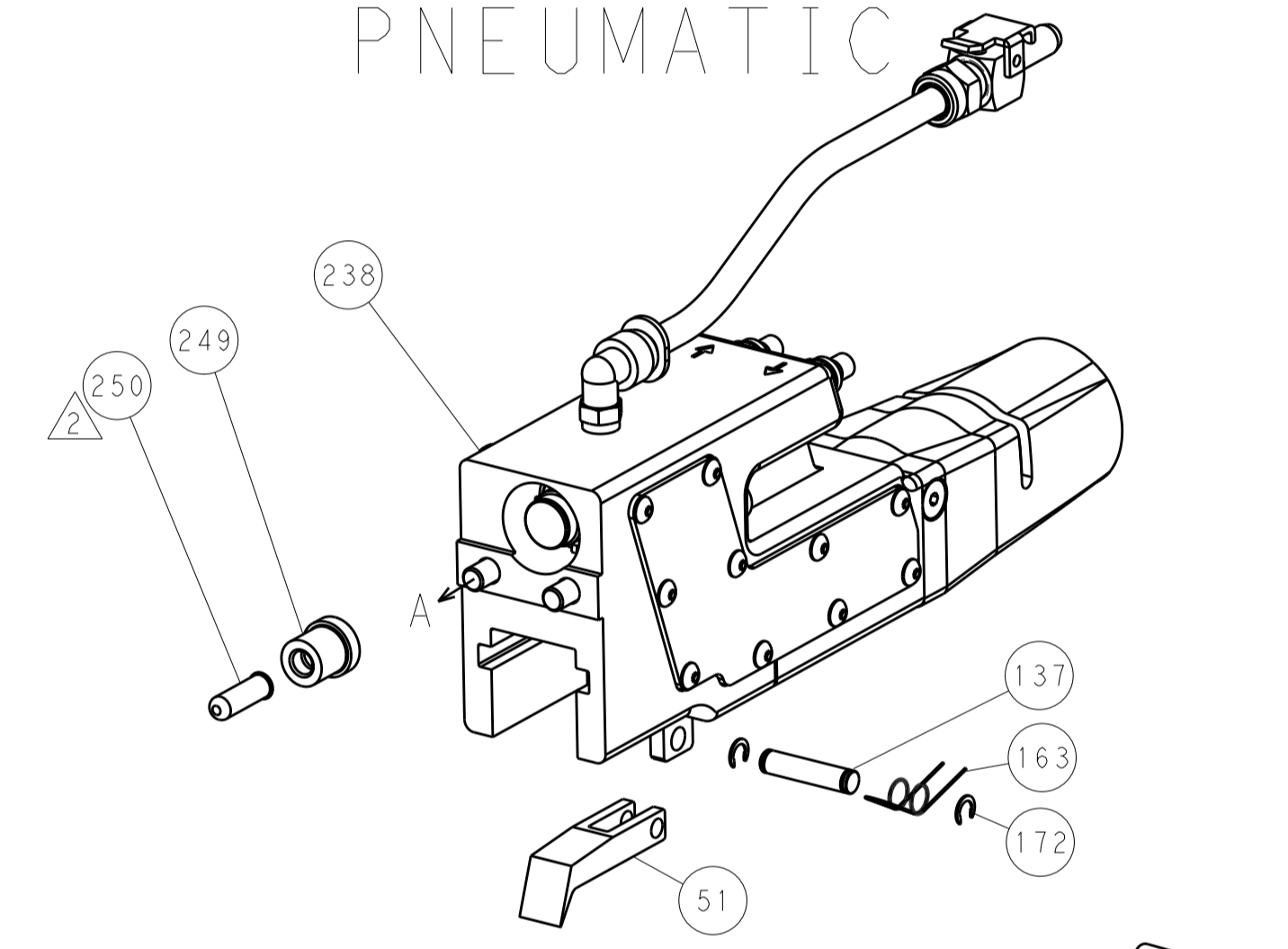
HOLDDOWN SET-UP



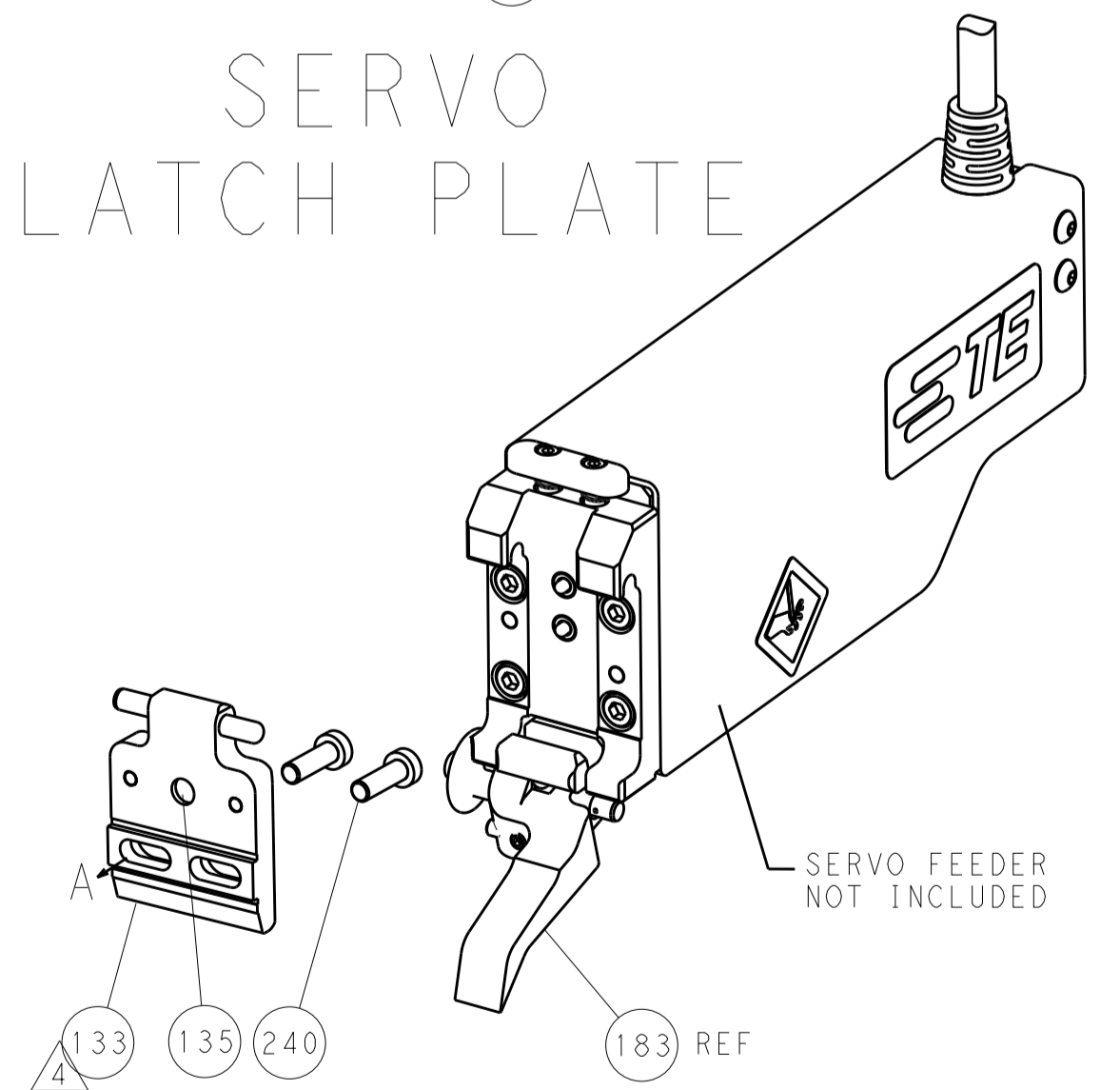
FEED TYPE
MECHANICAL



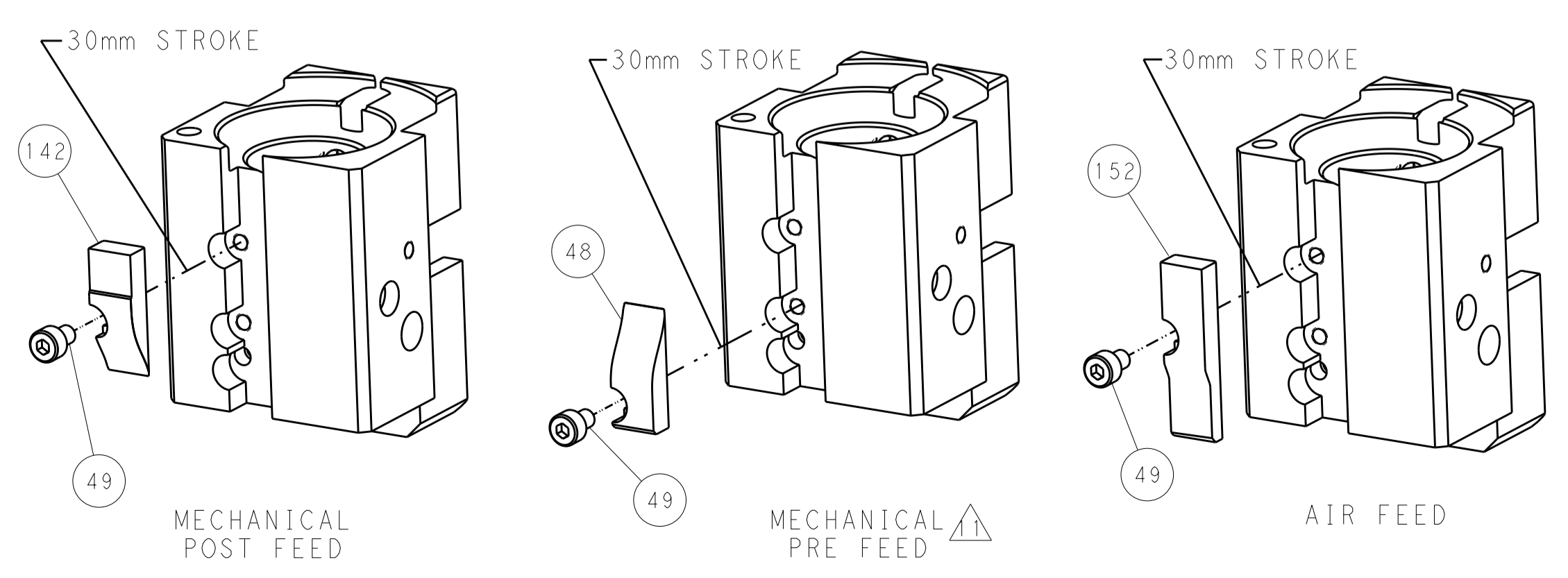
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: M. ZHAO 31AUG2017		TE Connectivity	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	5 PLC ±	Harrisburg, PA 17105-3608
MATERIAL:	FINISH:	WEIGHT:	APVD: K. ZHANG 31AUG2017	NAME:	SIZE:	CAGE CODE:	DRAWING NO:
			Customer Accessible Production Drawing	SCALE:	1:1	SHEET:	4 of 4
				REV:	A		

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