



RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS  $\triangle 3$

- $\triangle 1$  FLAME RETARDANT, 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK.
- $\triangle 2$  PHOS. BRONZE PER QQ-B-750.
- $\triangle 3$  REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- $\triangle 4$  ZINC.
- $\triangle 5$  GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- $\triangle 6$  CLEAR CHROMATE.
- $\triangle 7$  PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- $\triangle 8$  PLATED WITH .000030 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- $\triangle 9$  PLATED WITH .000010 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.

OBSOLETE	WITH INSERTS	$\triangle 9$	747461-7
OBSOLETE	WITH SCREWLOCKS	$\triangle 8$	747461-6
OBSOLETE	WITH SCREWLOCKS	$\triangle 7$	747461-5
OBSOLETE	WITH INSERTS	$\triangle 6$	747461-4
OBSOLETE	WITH INSERTS	$\triangle 7$	747461-3
	WITH .120 DIA HOLE	$\triangle 8$	747461-2
	WITH .120 DIA HOLE	$\triangle 7$	747461-1
	REMARKS	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: C. RICHARD 7-29-87	Tyco Electronics Corporation Harrisburg, PA 17105-3608																		
DIMENSIONS: INCHES		CHK: S. WELDON 7-30-87																			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: -	NAME: -																		
<table border="0"> <tr><td>0 PLC</td><td>±</td><td>-</td></tr> <tr><td>1 PLC</td><td>±</td><td>-</td></tr> <tr><td>2 PLC</td><td>±</td><td>-</td></tr> <tr><td>3 PLC</td><td>±</td><td>.005</td></tr> <tr><td>4 PLC</td><td>±</td><td>-</td></tr> <tr><td>ANGLES</td><td>±</td><td>-</td></tr> </table>		0 PLC	±	-	1 PLC	±	-	2 PLC	±	-	3 PLC	±	.005	4 PLC	±	-	ANGLES	±	-	PRODUCT SPEC: 108-40005	RECEPTACLE ASSY, SIZE 3, 25 POSN, RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE HD-20
0 PLC	±	-																			
1 PLC	±	-																			
2 PLC	±	-																			
3 PLC	±	.005																			
4 PLC	±	-																			
ANGLES	±	-																			
MATERIAL: MOLDED PARTS: $\triangle$ CONTACTS: $\triangle$ HARDWARE: $\triangle$		APPLICATION SPEC: 114-40015	RESTRICTED TO: -																		
FINISH: $\triangle$ CONTACTS: SEE TABLE HARDWARE: $\triangle$		SIZE: A1	SCALE: 4:1																		
CUSTOMER DRAWING		WEIGHT: -	SHEET 1 OF 1																		
		DATE: 00779	REV: H																		

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