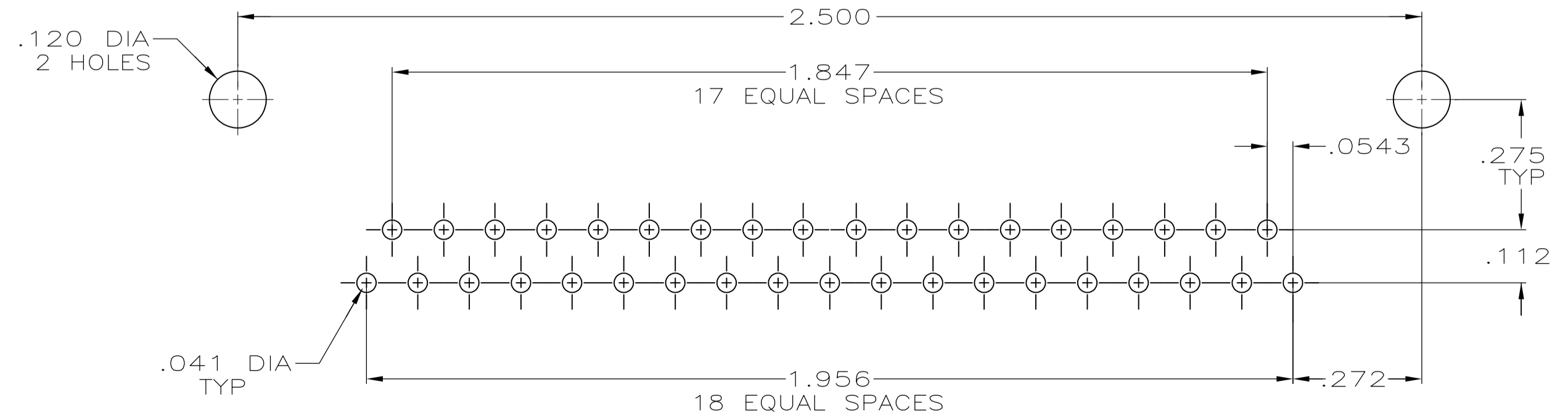
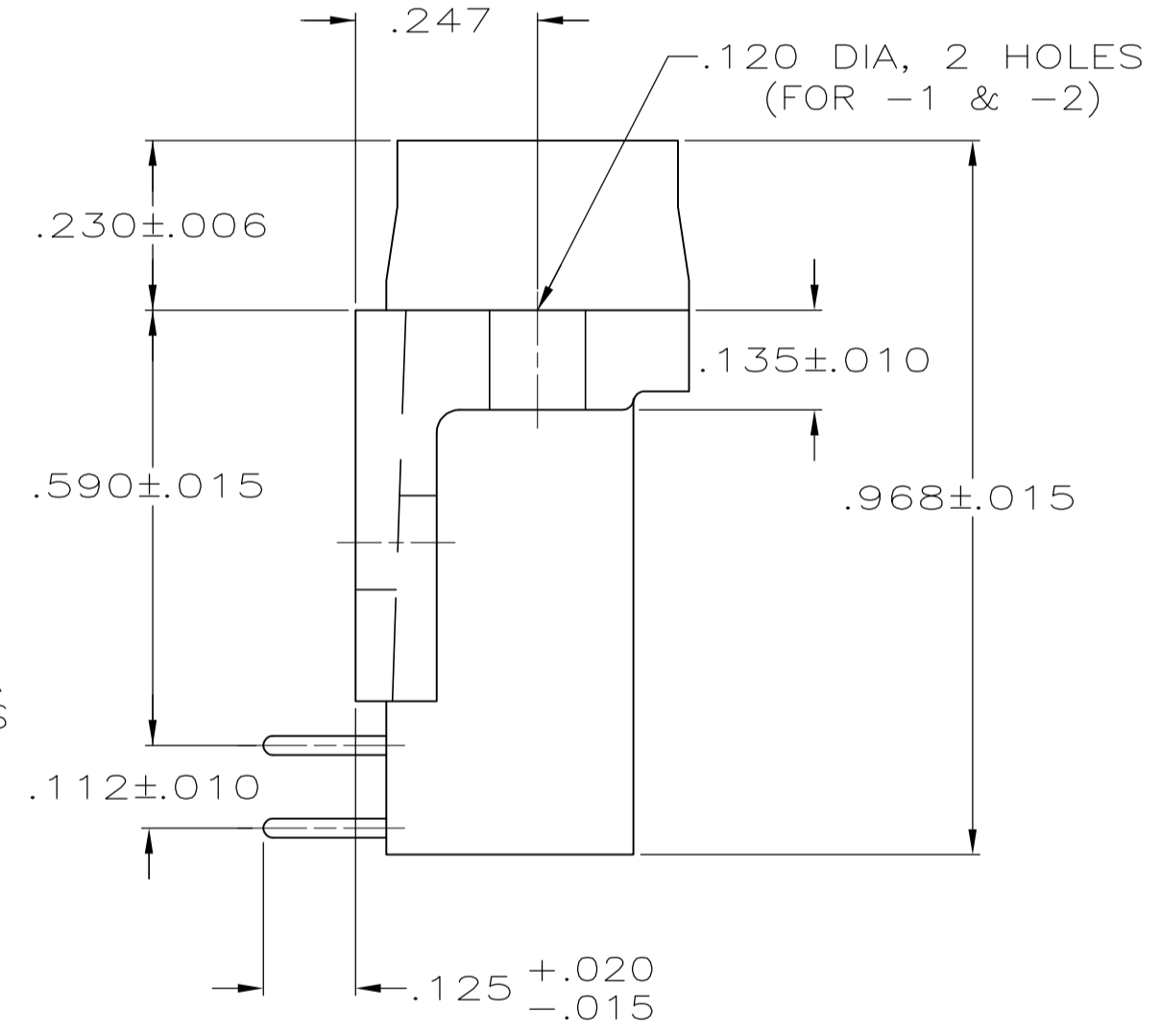
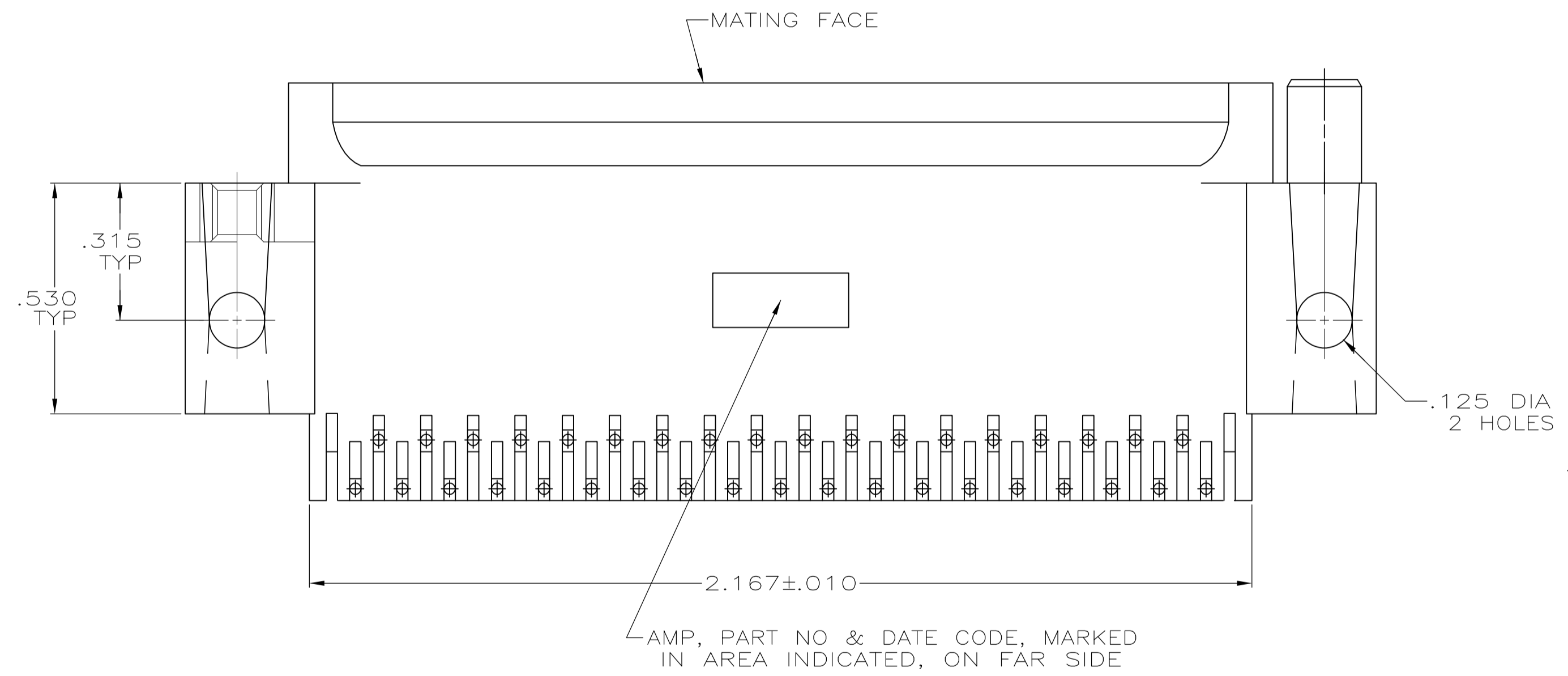


- 1 MOLDDED PARTS: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED NYLON OR POLYESTER, BLACK
CONTACTS: BRASS
HARDWARE: BRASS
- 2 CONTACTS: SEE TABLE
INSERTS: UNPLATED
SCREWLOCKS: NICKEL PLATED
- 3 REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- 4 GOLD FLASH ON THE MATING SURFACES, .000100 MIN TIN OR TIN-LEAD PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.
- 5 .000030 MIN GOLD PLATE ON THE MATING SURFACES, .000100 MIN TIN OR TIN-LEAD PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.
-OR-
GOLD FLASH OVER PALLADIUM- NICKEL PLATE, .000030 MIN TOTAL ON THE MATING SURFACES, .000100 MIN TIN OR TIN-LEAD PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.



RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS 3

OBSELETE	WITH SCREWLOCKS	5	747470 -6
OBSELETE	WITH SCREWLOCKS	4	747470 -5
OBSELETE	WITH INSERTS	5	747470 -4
OBSELETE	WITH INSERTS	4	747470 -3
	WITH .120 DIA HOLE	5	747470 -2
SUPSD BY 747470-2	WITH .120 DIA HOLE	4	747470 -1
	REMARKS	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN	7-29-87	C RICHARD	
DIMENSIONS: INCHES		CHK	8-3-87	S WELDON	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	8-3-87	B TAYLOR	
0 PLC ± -		NAME	PLUG ASSY, SIZE 4, 37 POSN, RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE® HD-20		
1 PLC ± -		PRODUCT SPEC	108-40005		
2 PLC ± -		APPLICATION SPEC	114-40015		
3 PLC ± .005		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
4 PLC ± - ± .2		WEIGHT	A1	00779	C=747470
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET	REV
1	2		4:1	1 OF 1	

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