

REVISIONS		LTR	DESCRIPTION	DATE	APPROVED

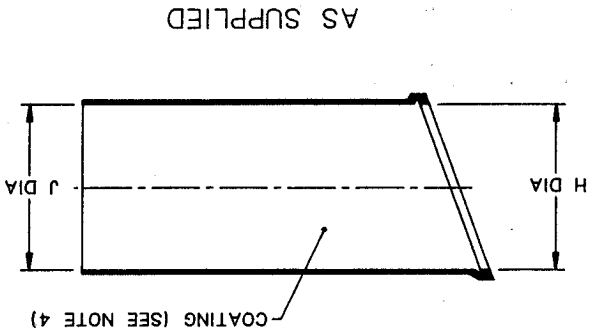
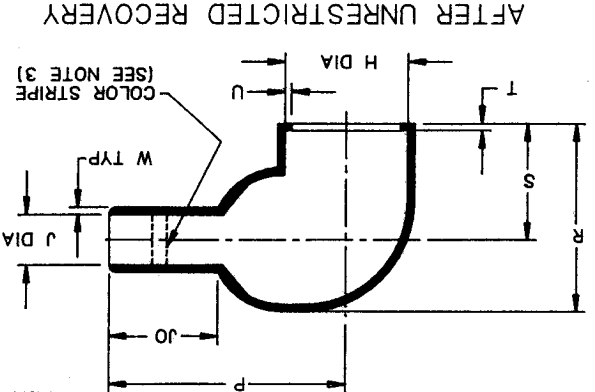


TABLE OF DIMENSIONS

PART NUMBER	-3, -4, -12		-3, -4		-12		J	P	R	S	T	U	JO	W
	MIN	MAX	MIN	MAX	MIN	MAX								
222D121-X-60	.92	.41	.92	.49	.22	.84	.65	.12	.040	.23	.05	.06	.06	.05
222D142-X-60	1.22	.70	1.22	.63	.28	1.44	1.22	.83	.12	.040	.50	.07	.07	.07
222D152-X-60	1.42	.88	1.42	.73	.33	1.72	1.38	.90	.12	.040	.57	.07	.07	.07
222D163-X-60	1.68	1.11	1.68	.87	.39	2.11	1.73	1.14	.12	.065	.69	.08	.08	.08
222D174-X-60	2.04	1.36	2.04	1.39	.62	3.07	2.08	1.32	.12	.065	1.32	.13	.13	.13
222D185-X-60	2.60	1.75	2.60	1.80	.80	3.84	2.60	1.64	.12	.080	1.58	.15	.15	.15
222D196-X-60	3.22	2.38	3.22	2.25	1.00	4.64	3.30	2.03	.12	.080	1.50	.16	.16	.16

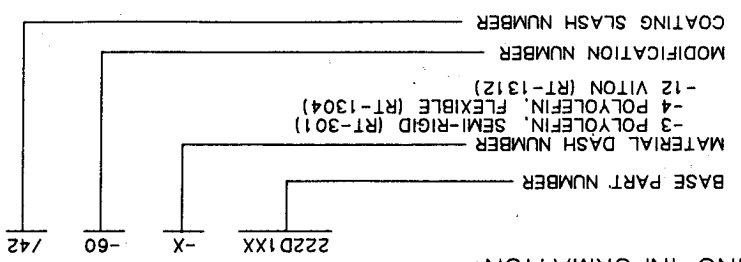
- NOTES:
1. ALL DIMENSIONS ARE IN INCHES
 2. DIMENSIONS APPEARING IN TABLE ARE AS FOLLOWS:
 a - AS SUPPLIED
 b - AFTER UNRESTRICTED RECOVERY
 3. PARTS SHALL HAVE COLOR STRIPE .12 WIDE X 360° AROUND OUTSIDE SURFACE APPROX. AS SHOWN AND MUST MEET REQUIREMENTS SET FORTH IN MS-3117
 COLORS SHALL BE AS FOLLOWS:
 DASH NO. COLOR
 -3 WHITE
 -4 RED
 -12 YELLOW
 4. COATING IS OPTIONAL FOR -3 AND -4 MATERIALS ONLY, AS SUPPLIED DIMENSIONS APPEARING IN TABLE ARE FOR UNCOATED PARTS. WHEN COATING IS ADDED, ENTRY DIAMETERS WILL BE REDUCED BY .06 MAX. PARTS WILL BE COATED WITH S-1017 ADHESIVE WHEN SPECIFIED AS: 222D1XX-X-60/42

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MANUFACTURING	11/13/87	QUALITY CONTROL	11/13/87
SPECIFICATION	11/13/87	TECHNICAL SERVICES	11/13/87
PRODUCT MANAGEMENT	11/13/87	FSCM CODE NO. 06090 DWG NO. 222D121-X-60 THRU 222D196-X-60 SHEET OF	

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