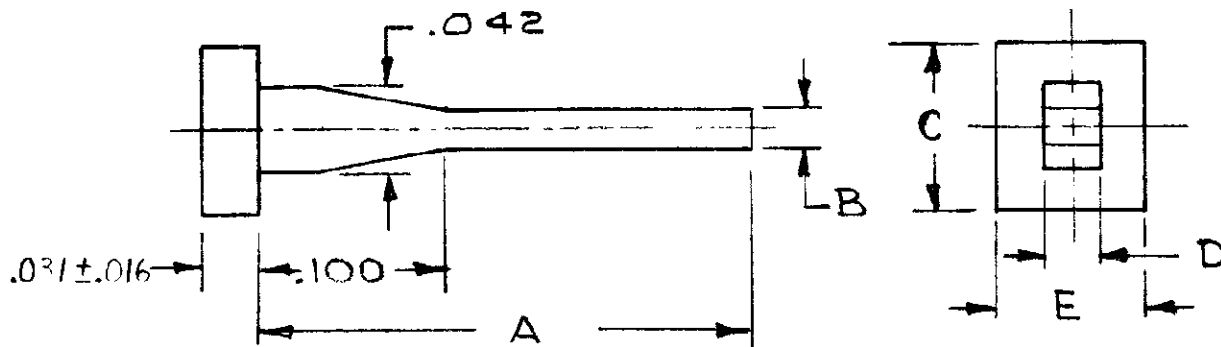


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REVISIONS

SYM	DESCRIPTION	DATE	APPD
0	RELEASED, WAS CUST. 5168-790	m.s. 5-27-8	JK
0-1	REVISED 2217	m.s. 9-26-67	JK
0 ₂	.031±.016 WAS .031, TOL. BLOCA ±.005 ECI 1797	72 1-1-77	PAW
A	F.I.L. & D.S. ADA171	JRS 11-21-67	B
B	06-1 ECI 0034-92	8-93	RHC



OBSOLETE

MOD. I	86181-2	.360	.025	.140	.070	.090
MOD. III	86181-1	.265	.020	.090	.030	.080
KEY FOR	PART NO.	A	B	C	D	E

AMP INFO

LOC	REV
AD	B/39

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES TOLERANCES ON

FRACTIONS	DECIMALS	ANGLES
$\pm \frac{1}{16}$	$\pm .005$	$\pm \frac{1}{2}$

MATERIAL
NYLON

HEAT TREAT
—H—

COLOR
NATURAL

SIGNATURE	DATE
DR <i>Rumold</i>	5-6-67
DSGN ENGR <i>C. Snyder</i>	5/28/67
APPD <i>W. Freese</i>	5-31-67

AMP AMP INCORPORATED
HARRISBURG, PENNSYLVANIA

NAME
KEYING PLUG

DSGN APPD	OTHER APPD
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CODE IDENT NO	SIZE	NUMBER
00779	A	86181
SCALE 10-1	WT	CALC ACTUAL SHEET

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