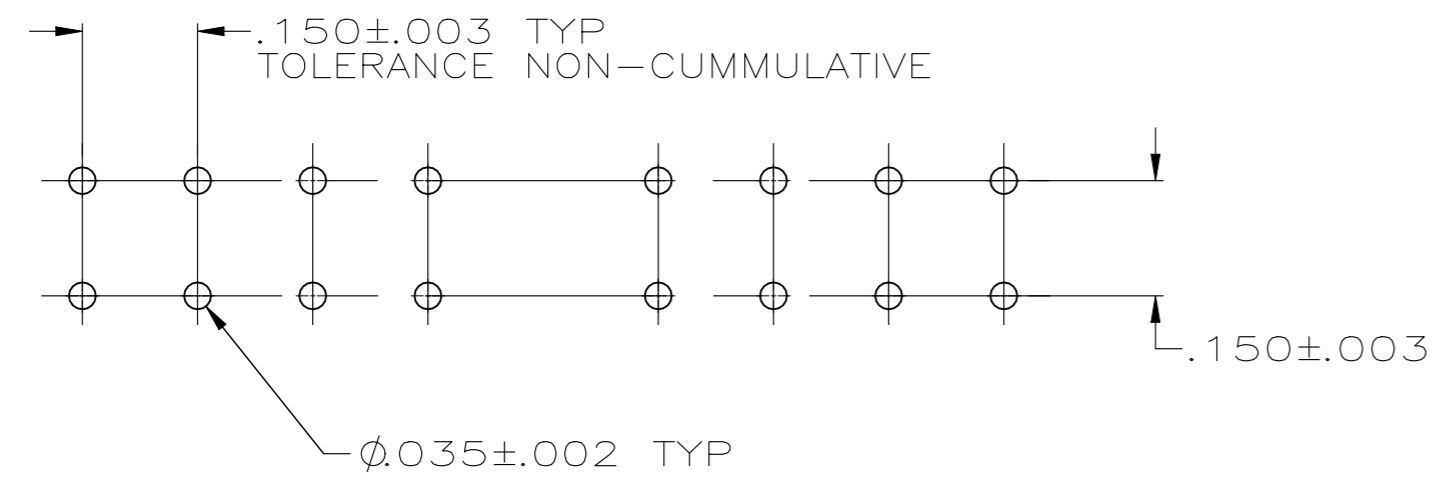
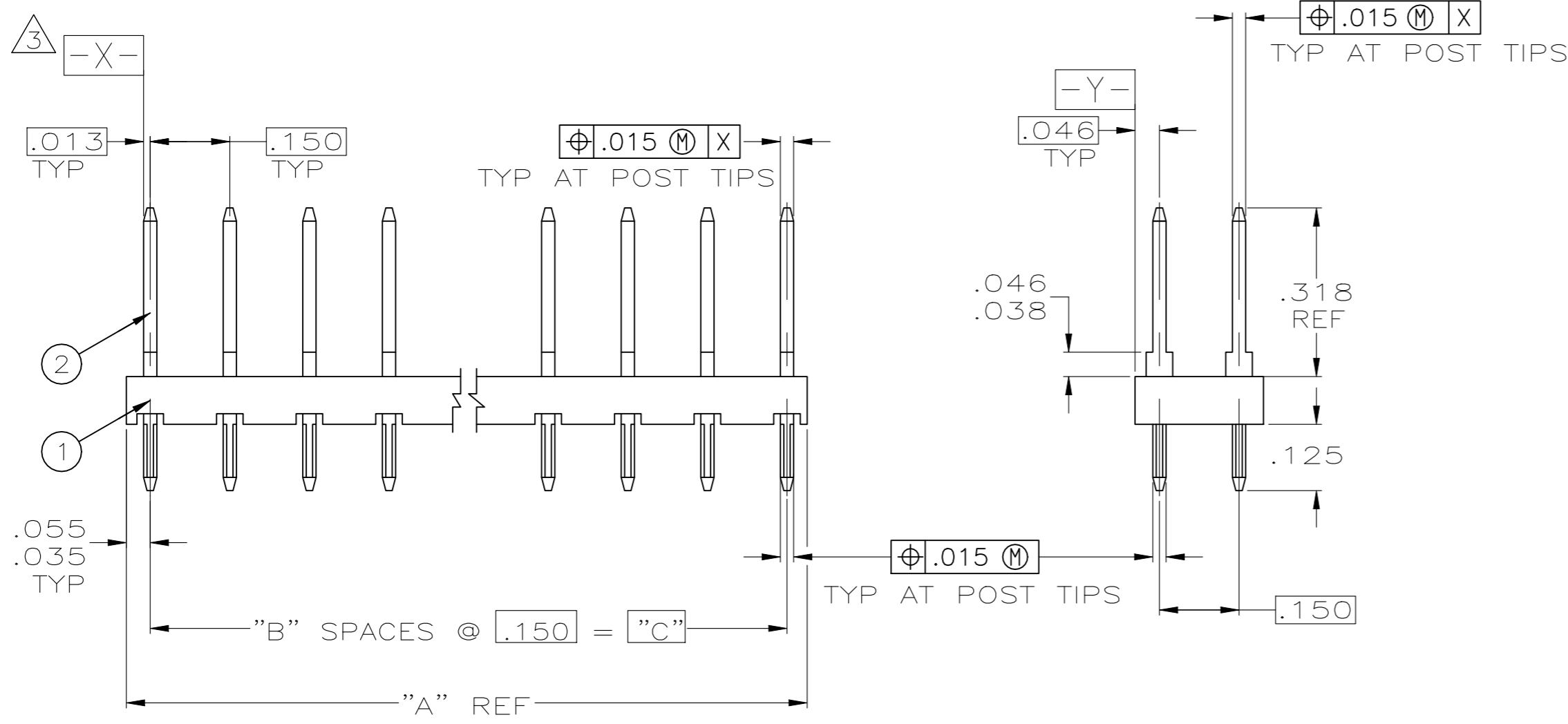


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
P		PLASTIC MATERIAL SUPPLIER CHANGE FOR HOUSING	27MAY2021	SB	KJK



RECOMMENDED HOLE LAYOUT

- 1. TRUE POSITION TOLERANCE OF POST TIPS APPLIES WHEN HEADERS ARE HELD FLAT AGAINST PRINTED CIRCUIT BOARD.
- $\triangle 2$  POINT OF MEASUREMENT FOR PLATING THICKNESS.
- $\triangle 3$  .000030 GOLD ON CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL
- $\triangle 4$  MATERIAL:  
HOUSING - GLASS FILLED NYLON  
COLOR - BLACK  
POSTS - PHDS BRONZE
- $\triangle 5$  OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

		3.750	25	3.840	52	2-87216-6
$\triangle 5$	OBSOLETE	3.600	24	3.690	50	2-87216-5
	OBSOLETE	3.450	23	3.540	48	2-87216-4
	OBSOLETE	3.300	22	3.390	46	2-87216-3
	OBSOLETE	3.150	21	3.240	44	2-87216-2
	OBSOLETE	3.000	20	3.090	42	2-87216-1
$\triangle 5$	OBSOLETE	2.850	19	2.940	40	2-87216-0
	OBSOLETE	2.700	18	2.790	38	1-87216-9
	OBSOLETE	2.550	17	2.640	36	1-87216-8
	OBSOLETE	2.400	16	2.490	34	1-87216-7
$\triangle 5$	OBSOLETE	2.250	15	2.340	32	1-87216-6
	OBSOLETE	2.100	14	2.190	30	1-87216-5
	OBSOLETE	1.950	13	2.040	28	1-87216-4
	OBSOLETE	1.800	12	1.890	26	1-87216-3
$\triangle 5$	OBSOLETE	1.650	11	1.740	24	1-87216-2
	OBSOLETE	1.500	10	1.590	22	1-87216-1
	OBSOLETE	1.350	9	1.440	20	1-87216-0
		1.200	8	1.290	18	87216-9
		1.050	7	1.140	16	87216-8
		.900	6	.990	14	87216-7
	OBSOLETE	.750	5	.840	12	87216-6
	OBSOLETE	.300	2	.390	6	87216-5
	OBSOLETE	.150	1	.240	4	87216-4
	OBSOLETE	.000	0	.090	2	87216-3
		.600	4	.690	10	87216-2
	OBSOLETE	.450	3	.540	8	87216-1
		C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN THOMPSON 11-08-93																				
DIMENSIONS: INCHES		CHK J. KNITTLE 11-30-93																				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. KNITTLE 11-30-93	NAME																			
<table border="0"> <tr><td>0 PLC</td><td>±</td><td>-</td></tr> <tr><td>1 PLC</td><td>±</td><td>-</td></tr> <tr><td>2 PLC</td><td>±</td><td>-</td></tr> <tr><td>3 PLC</td><td>±</td><td>.005</td></tr> <tr><td>4 PLC</td><td>±</td><td>-</td></tr> <tr><td>ANGLES</td><td>±</td><td>-</td></tr> </table>		0 PLC	±	-	1 PLC	±	-	2 PLC	±	-	3 PLC	±	.005	4 PLC	±	-	ANGLES	±	-	PRODUCT SPEC	HOUSING ASSEMBLY, MOD II, DOUBLE ROW, .150 X .150 GRID, .025 SQ POSTS	
0 PLC	±	-																				
1 PLC	±	-																				
2 PLC	±	-																				
3 PLC	±	.005																				
4 PLC	±	-																				
ANGLES	±	-																				
MATERIAL	FINISH	APPLICATION SPEC	SIZE	RESTRICTED TO																		
$\triangle 4$	$\triangle 3$ $\triangle 4$	WEIGHT	A2 00779																			
CUSTOMER DRAWING		DRAWING NO	C=87216																			
		SCALE	4:1	SHEET 1 of 1																		
		REV	P																			

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