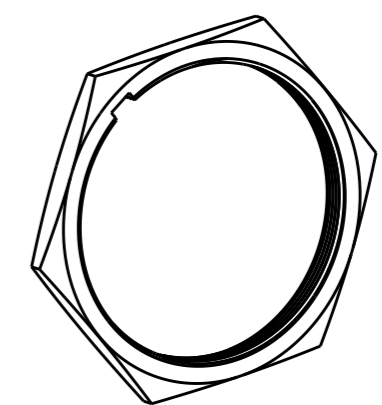
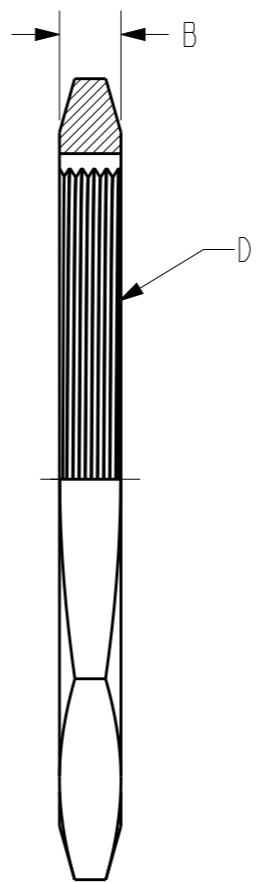
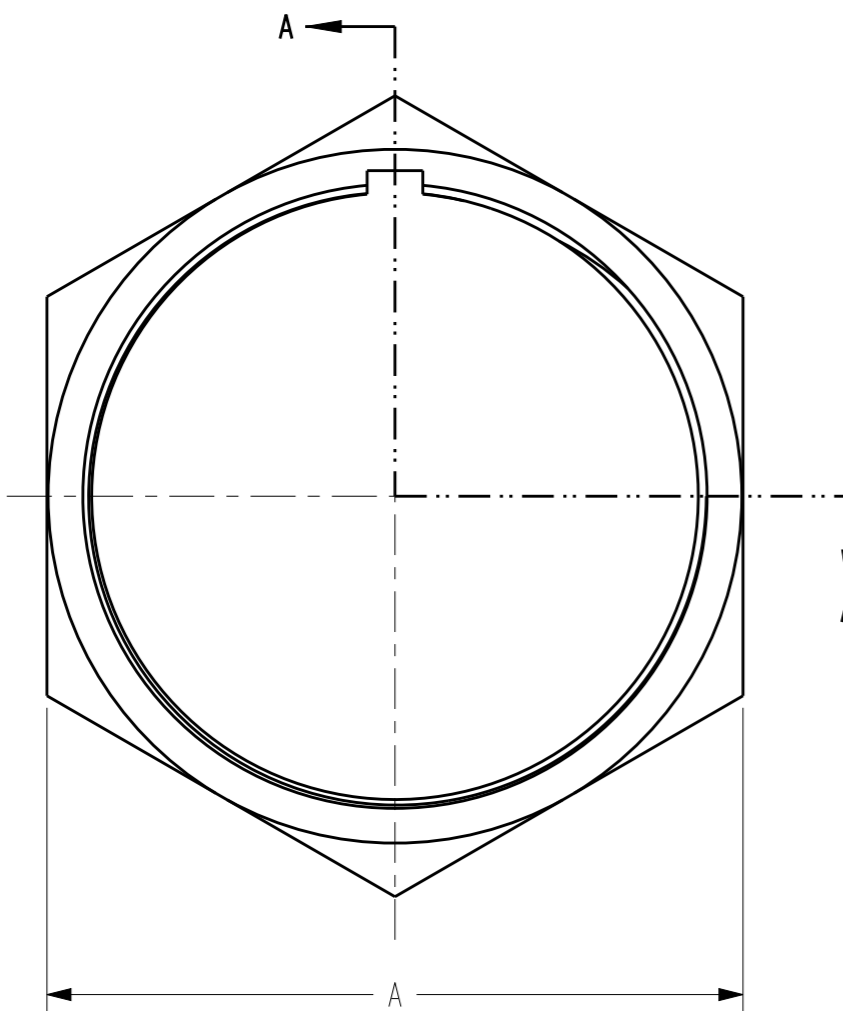


REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	NC	NEW RELEASE PER E.O. P19805	04DEC2018	I.G	S.B
	A	REVISED PER PCN E-18-018867	04DEC2018	J.A	D.M
	AI	REVISED PER PCN E-19-007592	09JAN2020	CO	IG



3D VIEW

SECTION A-A

TE PART NUMBER	DEUTSCH PART NUMBER	REV
8N1522-32	8N1522-32	C
8N1536-24	8N1536-24	

PART NUMBER	SIZE	A [mm]	B [mm]	D THREAD
8N1536-24 2334627-1	24	1.812 [46.02]	.160 [4.06]	1.625-18UNEF-2B
8N1522-32 2334720-1	32	2.495 [63.37]	.265 [6.73]	2.250-16UN-2B

3. PANEL NUT MOUNTING TORQUE:

- SIZE 24

361 ± 60.2 in-lbf [40.8 ± 6.8 Nm]

- SIZE 32

1625 ± 120.4 in-lbf [183.6 ± 13.6 Nm]

2. PLATING: CLEAR TRIVALENT CHROMATE CONVERSION COATING (ROHS COMPLIANT)

1. MATERIAL: ALUMINUM

NOTES:

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN I. GRANTCHAROVA 3/24/08		
DIMENSIONS: in [mm]		CHK D. WHITACRE 12/23/08		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S. BEARD 06/29/09	NAME NUT, PANEL BAYONET COUPLING C.E. SERIES SIZE 24 & 32	
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ±.025 [.64] 4 PLC ± ANGLES ±		PRODUCT SPEC -	RESTRICTED TO	
MATERIAL		APPLICATION SPEC -	SIZE A3	CAGE CODE 4AFU8
FINISH		WEIGHT -	DRAWING NO 8N1536-24/8N1522-32	
1		CUSTOMER DRAWING		SCALE 1:1
2		SHEET 1 OF 1		REV AI

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[12052466](#) [12059125](#) [12064869](#) [12004327-B](#) [12010503-B](#) [12015308](#) [12015384](#) [12015909](#) [1-21030-1](#) [12041254](#) [12041318](#) [12047946-B](#)
[12047957](#) [12047957-L](#) [12059473](#) [12066261](#)