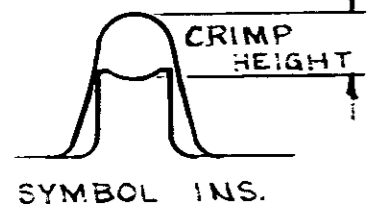
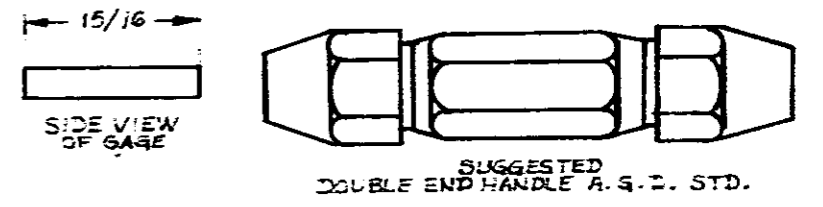
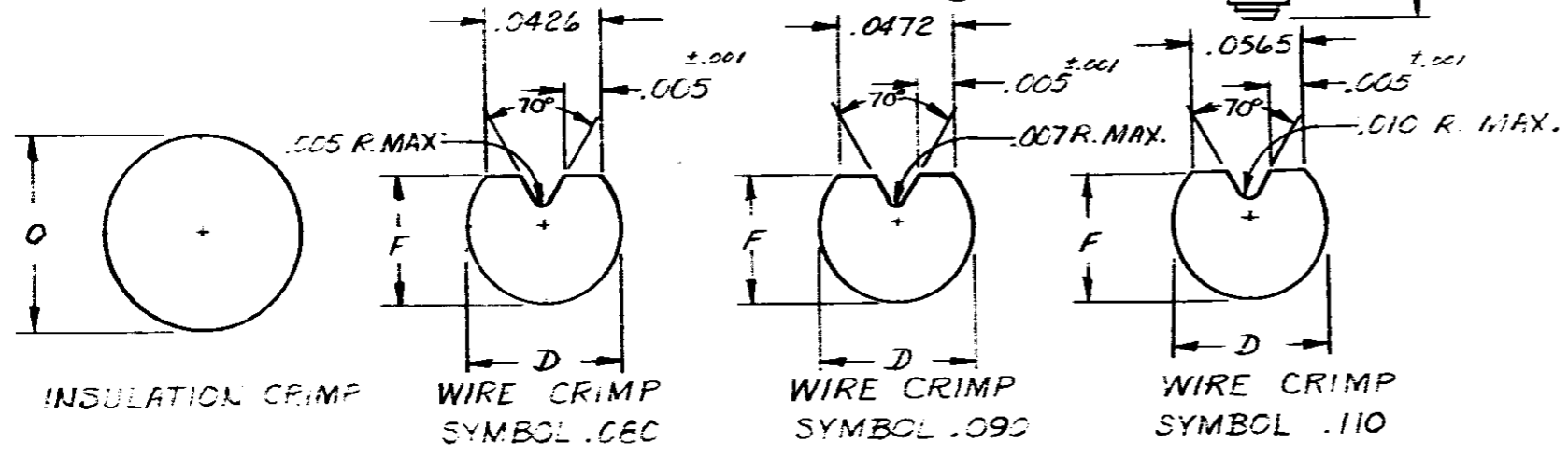
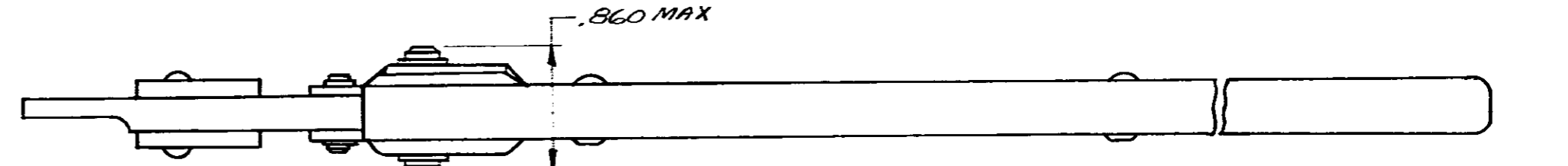
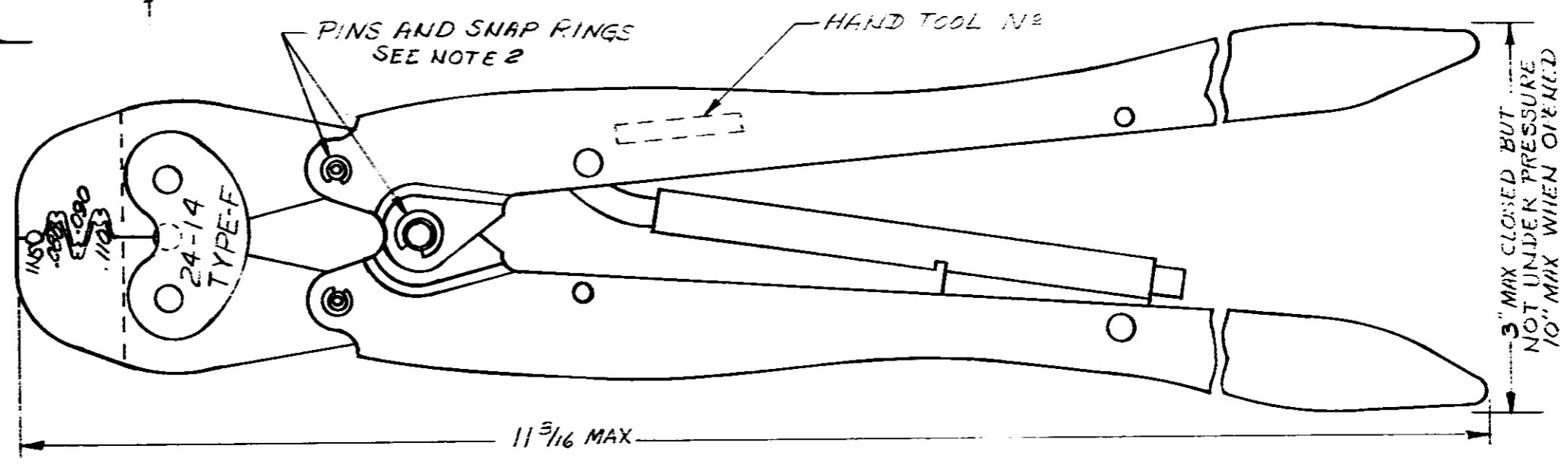


WIRE CRIMP				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO-GO	
.080	F	.0374	.0424	.0512
	D	.0495	.0531	.0396
.090	F	.0514	.0564	.0662
	D	.0622	.0663	.0551
.110	F	.0574	.0624	.0718
	D	.0713	.0752	.0643



INSULATION CRIMP				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO-GO	
.INS	G	.0820	.0860	# #



ENLARGED END VIEWS OF GAGES

- 1 CRIMP GAGE DIMENSIONS APPLY WHEN TOOL IS CLOSED OR BOTTOMED BUT NOT UNDER PRESSURE.
- 2 FOR REPLACEMENT OF PARTS SUCH AS PINS AND SNAP RINGS, ORDER REPAIR KIT NO. 125218-4
- 3 FOR REPLACEMENT OF PARTS OTHER THAN PINS AND SNAP RINGS, TOOL IS TO BE RETURNED TO AMP INC. HARRISBURG, PENNA. TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.
- 4 FOR TOOL USAGE SEE INSTRUCTION SHEET NO. 1588
- 5 HAND TOOL CAN BE CHECKED BY MEASURING TERMINAL CRIMP HEIGHT.

NO.	DATE	BY	CHK.	DESCRIPTION
0-1	Loc M was R	PZ		

NUMBER	DESCRIPTION	REQUIRED PER ASSEMBLY
90062		

DWG. SIZE	NUMBER	NAME	REMARKS	ITEM NO.
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DR P. BERGHSTOCK 6-22-66		MATERIAL AND FINISH MATERIAL-STEEL FINISH-BLACK OXIDE WEIGHT-1 LBS. 3 OZ		AMP AMP INCORPORATED HARRISBURG, PENNA.
CHK A. E. J. 6-23-66		WIRE - RANGE - INSULATION -H- -H-		
TOLERANCE EXCEPT AS NOTED ±.015 ±1°		SCALE -H-	LOC M	NO 90062
NAME A. E. J. 6-23-66		TYPE -H-		
DOUBLE ACTION HAND TOOL				
2 CUSTOMER DRAWING				

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.

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