



RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.
6. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN	R BROWN	19OCT2006	 TE Connectivity
DIMENSIONS: mm [INCHES]		CHK	J GESFORD	19OCT2006	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	J GESFORD	19OCT2006	NAME
0 PLC	± -	APPLICATION SPEC		SIZE	CAGE CODE
1 PLC	± 0.5[.02]	APPLICATION SPEC		WEIGHT	DRAWING NO
2 PLC	± 0.13[.005]	APPLICATION SPEC		A1	00779
3 PLC	± -	APPLICATION SPEC		SCALE	4:1
4 PLC	± -	APPLICATION SPEC		SHEET	1 OF 2
ANGLES	± -	APPLICATION SPEC		REV	A1
MATERIAL	SEE TABLE	CUSTOMER DRAWING		DRAWING NO	
				146506	

△6	101.19 [3.984]	99.06 [3.900]	39	80	9-146506-0
△6	98.65 [3.884]	96.52 [3.800]	38	78	8-146506-9
△6	96.11 [3.784]	93.98 [3.700]	37	76	8-146506-8
△6	93.57 [3.684]	91.44 [3.600]	36	74	8-146506-7
△6	91.03 [3.584]	88.90 [3.500]	35	72	8-146506-6
△6	88.49 [3.484]	86.36 [3.400]	34	70	8-146506-5
△6	85.95 [3.384]	83.82 [3.300]	33	68	8-146506-4
△6	83.41 [3.284]	81.28 [3.200]	32	66	8-146506-3
△6	80.87 [3.184]	78.74 [3.100]	31	64	8-146506-2
△6	78.33 [3.084]	76.20 [3.000]	30	62	8-146506-1
△6	75.79 [2.984]	73.66 [2.900]	29	60	8-146506-0
△6	73.25 [2.884]	71.12 [2.800]	28	58	7-146506-9
△6	70.71 [2.784]	68.58 [2.700]	27	56	7-146506-8
△6	68.17 [2.684]	66.04 [2.600]	26	54	7-146506-7
△6	65.63 [2.584]	63.50 [2.500]	25	52	7-146506-6
△6	63.09 [2.484]	60.96 [2.400]	24	50	7-146506-5
△6	60.55 [2.384]	58.42 [2.300]	23	48	7-146506-4
△6	58.01 [2.284]	55.88 [2.200]	22	46	7-146506-3
△6	55.47 [2.184]	53.34 [2.100]	21	44	7-146506-2
△6	52.93 [2.084]	50.80 [2.000]	20	42	7-146506-1
△6	50.39 [1.984]	48.26 [1.900]	19	40	7-146506-0
△6	47.85 [1.884]	45.72 [1.800]	18	38	6-146506-9
△6	45.31 [1.784]	43.18 [1.700]	17	36	6-146506-8
△6	42.77 [1.684]	40.64 [1.600]	16	34	6-146506-7
△6	40.23 [1.584]	38.10 [1.500]	15	32	6-146506-6
△6	37.69 [1.484]	35.56 [1.400]	14	30	6-146506-5
△6	35.15 [1.384]	33.02 [1.300]	13	28	6-146506-4
△6	32.61 [1.284]	30.48 [1.200]	12	26	6-146506-3
△6	30.07 [1.184]	27.94 [1.100]	11	24	6-146506-2
△6	27.53 [1.084]	25.40 [1.000]	10	22	6-146506-1
△6	24.99 [.984]	22.86 [.900]	9	20	6-146506-0
△6	22.45 [.884]	20.32 [.800]	8	18	5-146506-9
△6	19.91 [.784]	17.78 [.700]	7	16	5-146506-8
△6	17.37 [.684]	15.24 [.600]	6	14	5-146506-7
△6	14.83 [.584]	12.70 [.500]	5	12	5-146506-6
△6	12.29 [.484]	10.16 [.400]	4	10	5-146506-5
△6	9.75 [.384]	7.62 [.300]	3	8	5-146506-4
△6	7.21 [.284]	5.08 [.200]	2	6	5-146506-3
△6	4.67 [.184]	2.54 [.100]	1	4	5-146506-2
△6	2.13 [.084]	-	-	2	5-146506-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

△5	101.19 [3.984]	99.06 [3.900]	39	80	4-146506-0
△5	98.65 [3.884]	96.52 [3.800]	38	78	3-146506-9
△5	96.11 [3.784]	93.98 [3.700]	37	76	3-146506-8
△5	93.57 [3.684]	91.44 [3.600]	36	74	3-146506-7
△5	91.03 [3.584]	88.90 [3.500]	35	72	3-146506-6
△5	88.49 [3.484]	86.36 [3.400]	34	70	3-146506-5
△5	85.95 [3.384]	83.82 [3.300]	33	68	3-146506-4
△5	83.41 [3.284]	81.28 [3.200]	32	66	3-146506-3
△5	80.87 [3.184]	78.74 [3.100]	31	64	3-146506-2
△5	78.33 [3.084]	76.20 [3.000]	30	62	3-146506-1
△5	75.79 [2.984]	73.66 [2.900]	29	60	3-146506-0
△5	73.25 [2.884]	71.12 [2.800]	28	58	2-146506-9
△5	70.71 [2.784]	68.58 [2.700]	27	56	2-146506-8
△5	68.17 [2.684]	66.04 [2.600]	26	54	2-146506-7
△5	65.63 [2.584]	63.50 [2.500]	25	52	2-146506-6
△5	63.09 [2.484]	60.96 [2.400]	24	50	2-146506-5
△5	60.55 [2.384]	58.42 [2.300]	23	48	2-146506-4
△5	58.01 [2.284]	55.88 [2.200]	22	46	2-146506-3
△5	55.47 [2.184]	53.34 [2.100]	21	44	2-146506-2
△5	52.93 [2.084]	50.80 [2.000]	20	42	2-146506-1
△5	50.39 [1.984]	48.26 [1.900]	19	40	2-146506-0
△5	47.85 [1.884]	45.72 [1.800]	18	38	1-146506-9
△5	45.31 [1.784]	43.18 [1.700]	17	36	1-146506-8
△5	42.77 [1.684]	40.64 [1.600]	16	34	1-146506-7
△5	40.23 [1.584]	38.10 [1.500]	15	32	1-146506-6
△5	37.69 [1.484]	35.56 [1.400]	14	30	1-146506-5
△5	35.15 [1.384]	33.02 [1.300]	13	28	1-146506-4
△5	32.61 [1.284]	30.48 [1.200]	12	26	1-146506-3
△5	30.07 [1.184]	27.94 [1.100]	11	24	1-146506-2
△5	27.53 [1.084]	25.40 [1.000]	10	22	1-146506-1
△5	24.99 [.984]	22.86 [.900]	9	20	1-146506-0
△5	22.45 [.884]	20.32 [.800]	8	18	146506-9
△5	19.91 [.784]	17.78 [.700]	7	16	146506-8
△5	17.37 [.684]	15.24 [.600]	6	14	146506-7
△5	14.83 [.584]	12.70 [.500]	5	12	146506-6
△5	12.29 [.484]	10.16 [.400]	4	10	146506-5
△5	9.75 [.384]	7.62 [.300]	3	8	146506-4
△5	7.21 [.284]	5.08 [.200]	2	6	146506-3
△5	4.67 [.184]	2.54 [.100]	1	4	146506-2
△5	2.13 [.084]	-	-	2	146506-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

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DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± 0.5[.02] 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - ANGLES ± -	DIN R BROWN 19OCT2006 CHK J GESFORD 19OCT2006 APVD J GESFORD 19OCT2006	NAME TE Connectivity
MATERIAL 4	FINISH SEE TABLE	PRODUCT SPEC APPLICATION SPEC	SIZE A1
CUSTOMER DRAWING		SCALE 4:1	SHEET 2 OF 2

4805 (3/11)

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