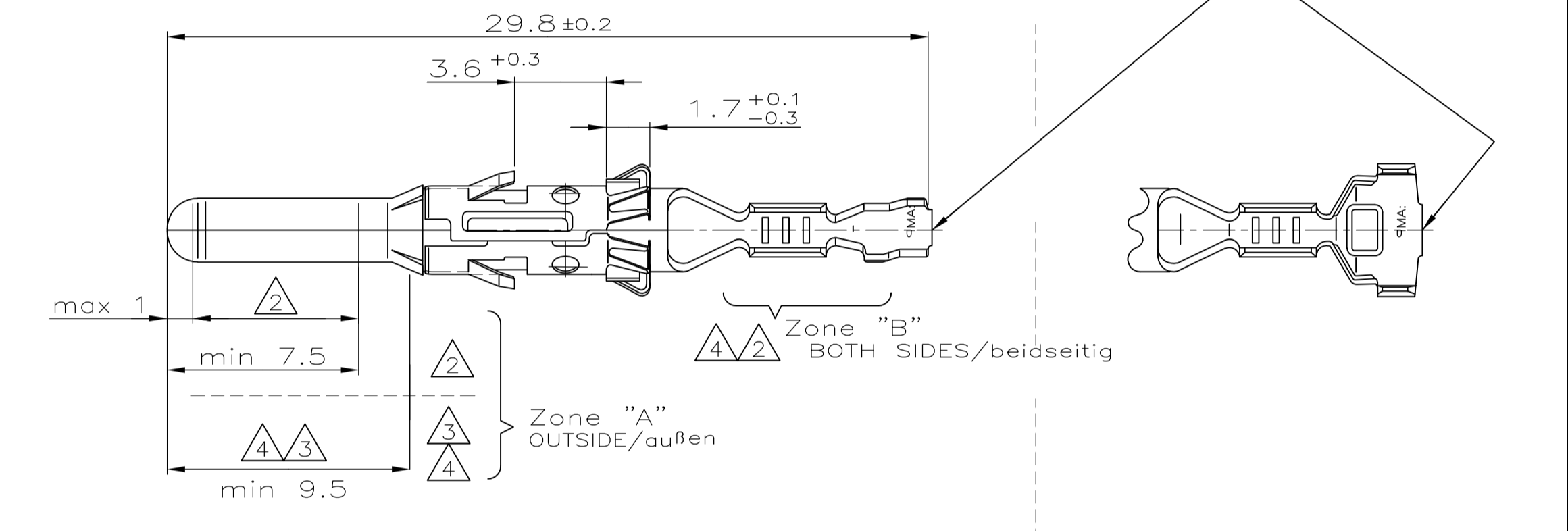


TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.			
SINGLE SEAL Einzeldichtung	DEAD END PLUG Blindstopfen	SINGLE SEAL Einzeldichtung	DEAD END PLUG Blindstopfen	SINGLE SEAL Einzeldichtung	DEAD END PLUG Blindstopfen	SINGLE SEAL Einzeldichtung	DEAD END PLUG Blindstopfen	SINGLE SEAL Einzeldichtung	DEAD END PLUG Blindstopfen	SINGLE SEAL Einzeldichtung	DEAD END PLUG Blindstopfen	DEAD END PLUG Blindstopfen			
1-929968-0	1-962972-0	M	CuFe2	2	>1.0-2.5	E = 3.6	H = 5.0	2.5mm² = 1.97	MQC-Applicator	734289-2	4	6.9	8.5	828921-1	828922-1
929968-9	962972-9	M	CuNiSi	3	FLR	G = 3.8	K = 5.0	2.0mm² = 1.82	2-878486-2						
929968-8	962972-8	M	CuFe2	2		D _{cr} = 1.7	D = 3.6	1.5mm² = 1.67							
929968-7	962972-7	M	CuNiSi	3											
929968-4	962972-4	M	CuFe2	1											
929968-1	962972-1	M	CuNiSi	1											
1-929967-4	1-962971-4	A	CuNiSi	4	0.5-1.0	E = 2.6	H = 4.8	1.0mm² = 1.45	MQC-Applicator	734289-1	3	5.4	7	828920-1	828922-1
1-929967-0	1-962971-0	M	CuFe2	2	FLR	G = 2.8	K = 4.8	0.75mm² = 1.36	2-878485-2						
929967-9	962971-9	M	CuNiSi	3		D _{cr} = 1.1	D = 3.2	0.5mm² = 1.27							
929967-8	962971-8	M	CuFe2	2											
929967-7	962971-7	M	CuNiSi	3											
929967-4	962971-4	M	CuFe2	1											
929967-1	962971-1	M	CuNiSi	1											
1-929966-0	1-962970-0	M	CuFe2	2	0.2-0.4	E = 2.1	H = 4.5	0.35mm² = 1.11	MQC-Applicator	734289-1	3	5.4	7	828920-1	828922-1
929966-9	962970-9	M	CuNiSi	3	FLR	G = 2.1	K = 4.5		2-878484-2						
929966-8	962970-8	M	CuFe2	2		D _{cr} = 0.8	D = 3.2								
929966-7	962970-7	M	CuNiSi	3											
929966-4	962970-4	M	CuFe2	1											
929966-1	962970-1	M	CuNiSi	1											



TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	
STRIP FORM Bandware	LOOSE PIECE Einzelausführung	REV.	MATERIAL Werkstoff	SURFACE Oberfläche	DGB [mm²]	WIRE CRIMP Drahtcrimp	INSUL.-CRIMP Isol.-Crimp	WIRE CRIMP HEIGHT CH Drahtcrimp-Höhe CH	APPLICATION TOOL Anschlag-WKZ	HAND TOOL Handzange	A	B	C
1-929965-0	1-962969-0	J	CuFe2	2	>2.5-4.0	E = 4.3	H = 5.4	4.0mm² = 2.30	MQC-Applicator	734285-3	4	5.5	8.5
929965-9	962969-9	J	CuNiSi	3	FLR	G = 4.5	K = 5.6	3.0mm² = 2.05	2-878483-2				
929965-8	962969-8	J	CuFe2	2		D _{cr} = 2.4	D = 3.2						
929965-7	962969-7	J	CuNiSi	3									
929965-4	962969-4	J	CuFe2	1									
929965-1	962969-1	J	CuNiSi	1									
1-929964-0	1-962968-0	J	CuFe2	2	>1.0-2.5	E = 3.6	H = 4.3	2.5mm² = 1.97	MQC-Applicator	734285-2	4	5.5	8.5
929964-9	962968-9	J	CuNiSi	3	FLR	G = 3.8	K = 4.5	2.0mm² = 1.82	2-878482-2				
929964-8	962968-8	J	CuFe2	2		D _{cr} = 1.7	D = 2.6	1.5mm² = 1.67					
929964-7	962968-7	J	CuNiSi	3				1.25mm² = 1.60					
929964-4	962968-4	J	CuFe2	1									
929964-1	962968-1	J	CuNiSi	1									
1-929963-0	1-962967-0	L	CuFe2	2	0.5-1.0	E = 2.6	H = 3.2	1.0mm² = 1.45	MQC-Applicator	734285-1	3	4.5	7
929963-9	962967-9	L	CuNiSi	3	FLR	G = 2.8	K = 3.4	0.75mm² = 1.36	2-878481-2				
929963-8	962967-8	L	CuFe2	2		D _{cr} = 1.1	D = 1.8	0.5mm² = 1.27					
929963-7	962967-7	L	CuNiSi	3									
929963-4	962967-4	L	CuFe2	1									
929963-1	962967-1	L	CuNiSi	1									
1-929962-0	1-962966-0	J	CuFe2	2	0.2-0.4	E = 2.1	H = 2.5	0.35mm² = 1.11	MQC-Applicator	734285-1	3	4.5	7
929962-9	962966-9	J	CuNiSi	3	FLR	G = 2.1	K = 2.5	0.25mm² = 1.07	2-878480-2				
929962-8	962966-8	J	CuFe2	2		D _{cr} = 0.8	D = 1.4	0.2mm² = 1.05					
929962-7	962966-7	J	CuNiSi	3									
929962-4	962966-4	J	CuFe2	1									
929962-1	962966-1	J	CuNiSi	1									

REMARKS
Bemerkungen

1 **PRE TINNED** 1-2µm vorverzint

2 **ZONE "A": MIN 0.8µm ELECTROPL. Au OVER MIN 1.3µm ELECTROPL. Ni LAYER**
min 0.8µm galv. Au über min 1.3µm galv. Ni
ZONE "B": 1-2µm ELECTROPL. Sn OVER MIN 0.1µm ELECTROPL. Ni
1-2µm galv. Sn über min 0.1µm galv. Ni
REST: min 0.1µm ELECTROPL. Ni
min 0.1µm galv. Ni

3 **ZONE "A": MIN 3µm ELECTROPL. Ag**
min 3µm galv. Ag
REST: min 0.5µm ELECTROPL. Ag
min 0.5µm galv. Ag

4 **ZONE "A": MIN 3µm ELECTROPL. Ag**
min 3µm galv. Ag
ZONE "B": 1-3µm ELECTROPL. Sn
1-3µm galv. Sn
REST: SILVER OR TIN ALLOWED IN TRANSITION AREAS.OVERLAPPING LAYERS
AND PLAIN SURFACES ARE NOT ALLOWED.
Silber oder Zinn im Übergangsbereich erlaubt.
überlagernde Schichten oder blanke Stellen sind nicht erlaubt.

5 **AT AREA OF TOP OPENING PERMITTED**
Im Bereich der Spitze Öffnung zulässig

6 **AVAILABILITY MUST BE CHECKED BY TE CONNECTIVITY**
Verfügbarkeit ist von TE CONNECTIVITY zu prüfen

TE CONNECTIVITY ORDER-Nr.	TE CONNECTIVITY ORDER-Nr.	REV.	MATERIAL Werkstoff	SURFACE Oberfläche	DGB [mm²]	WIRE CRIMP Drahtcrimp	INSUL.-CRIMP Isol.-Crimp	WIRE CRIMP HEIGHT CH Drahtcrimp-Höhe CH	APPLICATION TOOL Anschlag-WKZ	HAND TOOL Handzange	A	B	C
STRIP FORM Bandware	LOOSE PIECE Einzelausführung					CRIMP DIMENSION (mm) Crimpabmessungen (mm)			EXTRACTION TOOL Ausdrückwerkzeug Nr.: 872070-1				

THIS DRAWING IS A CONTROLLED DOCUMENT. DIESE ZEICHNUNG IST EIN KONTROLLIERTES DOKUMENT.		DIN C. Goeltz 25-JUN-2001	STE TE Connectivity	
		CIK J. Granzow 25-JUN-2001		
DIMENSIONS: DIMENSIONEN mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: ALLE TOLERANZEN	APVD -	NAME	
0-RS ± 0.15 mm	1-PLC ± -	PRODUCT SPEC 108-18027	DIA. 2.5MM PIN CONTACT DIA 2.5mm Stiftkontakt	
2-PLC ± -	3-PLC ± -	APPLICATION SPEC 114-18020	SIZE CASE CODE DRAWING NO. RESTRICTED TO SURFAC	
4-PLC ± -	ANGLES / WINKEL ± 1°	WEIGHT 0.85 g	A1 00779	SCALE 1:1
MATERIAL SEE TABLE	FINISH / OBERFLÄCHE / FARBE SEE TABLE	CUSTOMER DRAWING / KUNDENZEICHNUNG	SCALE 5:1	SHEET 1 OF 1

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