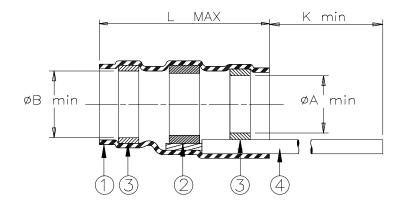
## SPECIFICATION CONTROL DRAWING



| 'XY' = WIRE GAUGE (AWG) |                    |         |         |         | _       |                  |         |         |         |        |          |
|-------------------------|--------------------|---------|---------|---------|---------|------------------|---------|---------|---------|--------|----------|
| Product Revision        | Product Dimensions |         |         |         |         | Cable Dimensions |         |         |         |        |          |
| Product                 |                    | L       | øΑ      | øΒ      | K       | AWG              | øD      | øΕ      | øF      | øΗ     | J±0.5    |
| Name                    |                    | max     | min     | min     | min     |                  | max     | min     | min     | max    | (J±0.02) |
| B-050-31                | С                  | 56      | 17      | 19      | 200     | 20               | 16      | 9       | 8       | 18     | 19       |
| B-050-32                | C                  | (2.200) | (0.670) | (0.750) | (7.875) | 14               | (0.630) | (0.355) | (0.315) | 0.710) | (0.750)  |

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Cd18 per ANSI-J-STD-006.

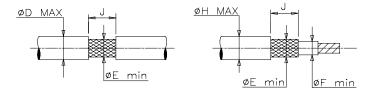
FLUX: TYPE ROM1 per ANSI-J-STD-004.

- 3. MELTABLE RINGS: Thermally stabilized thermoplastic. Color:clear.
- 4. GROUND LEAD: Raychem 55A0111-XY in accordance with MIL-W-22759/32 AWG 'XY' (see table) stranded tin plated copper. Color:white.

## **APPLICATION**

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 85°C minimum, meeting the dimensional criteria listed, and having a tin plated or bare copper shields.
- Temperature range: -55°C to +105°C. Install using Raychem-approved convection or infrared tools in accordance with Raychem installation procedure RPIP-688-01.

For best results, prepare the cable as shown:



\* A trademark of Raychem Corporation.

| Rayche  | m              | THERMOFIT<br>DEVICES |   | 300 Cons | Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA  TITLE:  SOLDERSLEEVE* DEVICE SHIEL  TERMINATION WITH PRE-INSTALI  LEAD; LOW TEMPERATURE |                        |                |                     |                  |  |  |
|---|----------------|----------------------|---|----------|--|------------------------|----------------|---------------------|------------------|--|--|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS. |                |                      |   |          |  | DOCUMENT NO.: B-050-3X |                |                     |                  |  |  |
| TOLERANCES:<br>0.00 N/A<br>0.0 N/A<br>0 N/A   | ROUGHNESS IN t |                      | Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. |          |  | DCR NUMBER:<br>D98099  | 97             | REPLACES:<br>B0503X |                  |  |  |
| DRAWN BY: I. M. FORONDA   |                | DATI                 | E:<br>07/10/9   | 98       | PROD. REV.<br>SEE TABLE  | DOC ISSUE:             | SCALE:<br>None | SIZE:<br>A          | SHEET:<br>1 of 1 |  |  |

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