## CUSTOMER DRAWING



| Product <br> Name | Product Dimensions |  | Cable Dimensions |  |  | Qty: |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\phi \mathrm{A}$ <br> $\min$ | L <br> Item 2 2 |  |  |  |  |
| B-155-3803-WX | $2.7[0.105]$ | $42.0[1.655]$ | $2.7[0.105]$ | $1.8[0.070]$ | $1.3[0.050]$ | 1 |
| B-155-3805-WX | $4.5[0.180]$ | $42.0[1.655]$ | $4.5[0.180]$ | $2.3[0.090]$ | $1.8[0.070]$ | 1 |
| B-155-3806-WX | $6.0[0.235]$ | $42.0[1.655]$ | $6.0[0.235]$ | $3.3[0.130]$ | $2.8[0.110]$ | 1 |
| B-155-3807-WX | $7.0[0.275]$ | $42.0[1.655]$ | $7.0[0.275]$ | $3.7[0.145]$ | $3.2[0.125]$ | 1 |
| B-155-3809-WX | $8.7[0.340]$ | $42.0[1.655]$ | $8.7[0.340]$ | $4.2[0.165]$ | $3.7[0.145]$ | 2 |
| B-155-3811-WX | $10.7[0.420]$ | $41.5[1.630]$ | $10.7[0.420]$ | $7.1[0.280]$ | $6.6[0.260]$ | 2 |

*Consult Tyco Electronics for individual product revision. Contains more than 1 part name.

## MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
2. SOLDER PREFORM WITH FLUX. Qty: see table (one solder washer shown).

SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-006.
FLUX: TYPE ROM1 per ANSI / J-STD-004.
3. MELTABLE RING: Thermally stabilized thermoplastic. Color: clear.
4. MELTABLE RING: Thermally stabilized thermoplastic. Color: blue.
5. GROUND LEAD: W1/W2: Raychem 35C0211 tin-plated copper; W4/W5: MIL-W-81822/13 solid silver-plated copper.

Part number:

$$
\begin{array}{ll}
\text { B-155-38XX-WX } & \begin{array}{l}
\text { Ground lead type: } \\
\text { W1: AWG22, color -white. } \\
\text { W2: AWG22, color -green. } \\
\\
\\
\\
\\
\\
\\
\\
\text { W4: AWG26, color -white. } \\
\\
\text { Sizes: from 03, color to } 11 .
\end{array}
\end{array}
$$

## APPLICATION

1. These controlled soldering devices are designed for termination of bare or tin-plated copper shield on a cable, rated for at least $+85^{\circ} \mathrm{C}$ and meeting the dimensional criteria listed in the table above.
2. Temperature range: $-55^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$.
3. When installed properly, it will meet the performance requirements of TE Connectivity/ Raychem Specification RT-1404.
4. For installation procedure and application equipment, consult RPIP-824-00.

For best results, prepare the cable as shown:



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