4	3	2	1

	LOC	DIST		REVISIONS				
	AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
				B1	REVISED PER ECO-08-019381	07AUG08	HMR	MW

TE LOGO
RAISED 0.25 [.010]

10.62
[ø.418] REF

A ← → A

ø 9.45
[.372]

ø 6.73
[.265]

ø 5.46
[.215]

2°
REF

15° REF

11.68
[.460]

10.72
[.422]

3.05
[.120]

3.35
[.132]

3.81
[.150]

0.38
[R.015]

0.56
[.022]

1/4-40 UNS-2B
THREAD

ø 9.40
[.370]

ø 11.28
[.444]
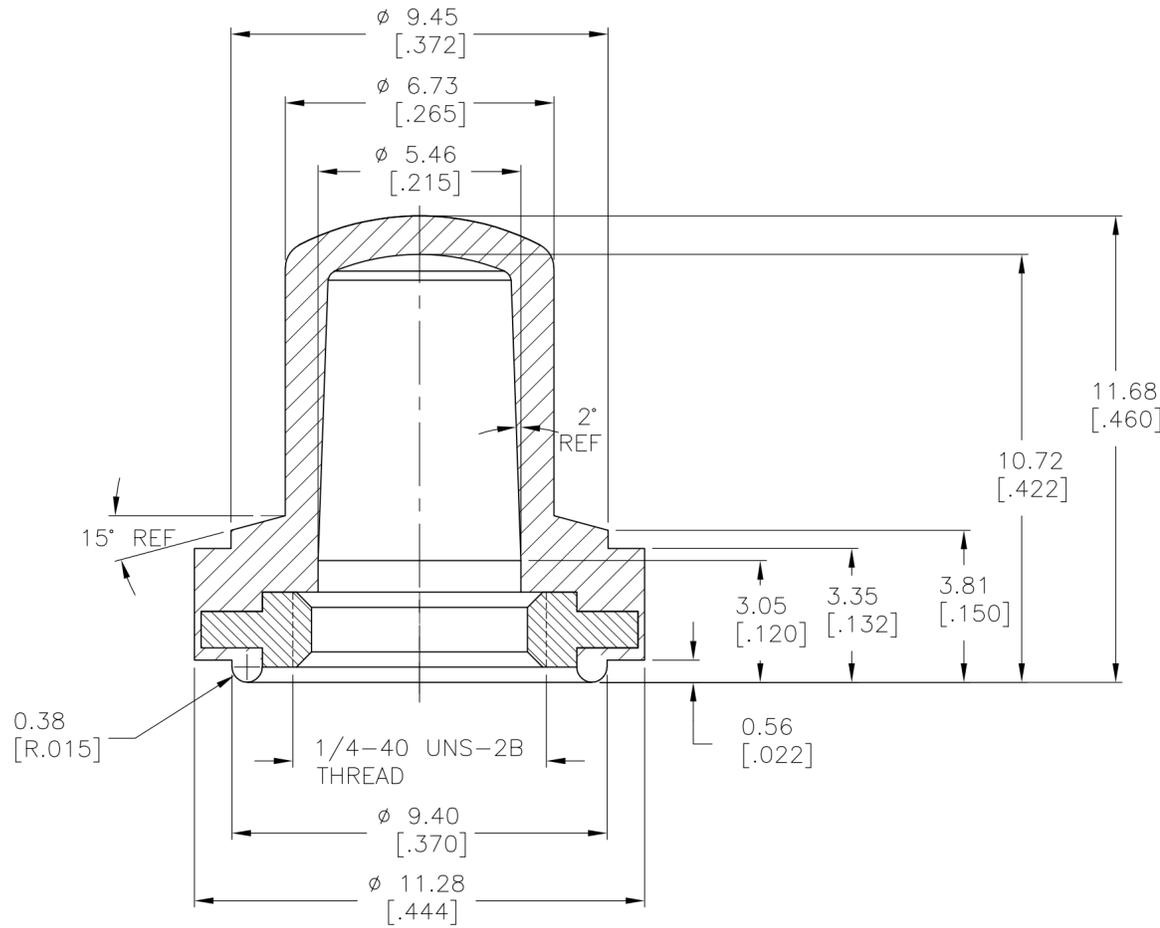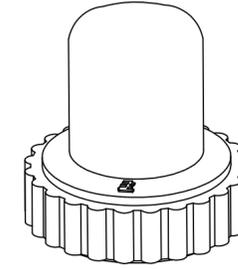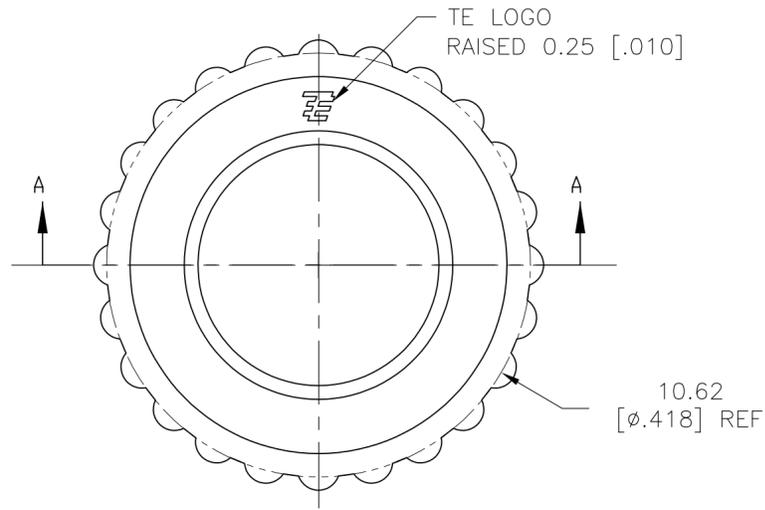
SECTION A-A

1. SOME DIMENSIONS MAY VARY DUE TO
   DIFFERENT COMPOUND SHRINKAGE FACTOR.

2. MINOR FLASH ACCEPTABLE ON INSERT THREAD.

3. BLACK FINISH ON INSIDE THREADS REMOVED DUE
   TO MOLDING PROCESS PERMITTED.

4. RUBBER TO METAL BOND MUST MEET OR
   EXCEED THE TEAR STRENGTH OF RUBBER.

5. SMALL PROTRUSIONS OF HEX
   NUT CORNERS PERMISSIBLE

6. ALL MATERIAL AND FINISHED SHALL COMPLY WITH
   EO DIRECTIVE 2002/95/EC OF 27JAN2003 (ROHS)

1825617

SILICONE COLOR BLACK	BRASS, BLACK OXIDE	1825617-2
RUBBER BOOT MATERIAL	HEX NUT MATERIAL	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 22AUG2007 M.BINNER	≡ Tyco Electronics	Tyco Electronics Corporation Harrisburg, PA 17105-3608		
		CHK 22AUG07 M.WILBOURN				
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 22AUG07 M.WILBOURN	NAME			
	0 PLC ± —	PRODUCT SPEC —		BOOT SEAL, ROUND 1 4-40, PUSHBUTTON —		
	1 PLC ± —					
⊕ ◁□	2 PLC ± 0.25[.010]	APPLICATION SPEC —				
	3 PLC ± —					
	4 PLC ± —		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
	ANGLES ± 5'	WEIGHT —	A2	00779	C-1825617	—
MATERIAL —	FINISH —					
		CUSTOMER DRAWING	SCALE 8:1	SHEET 1 OF 1		REV B1

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