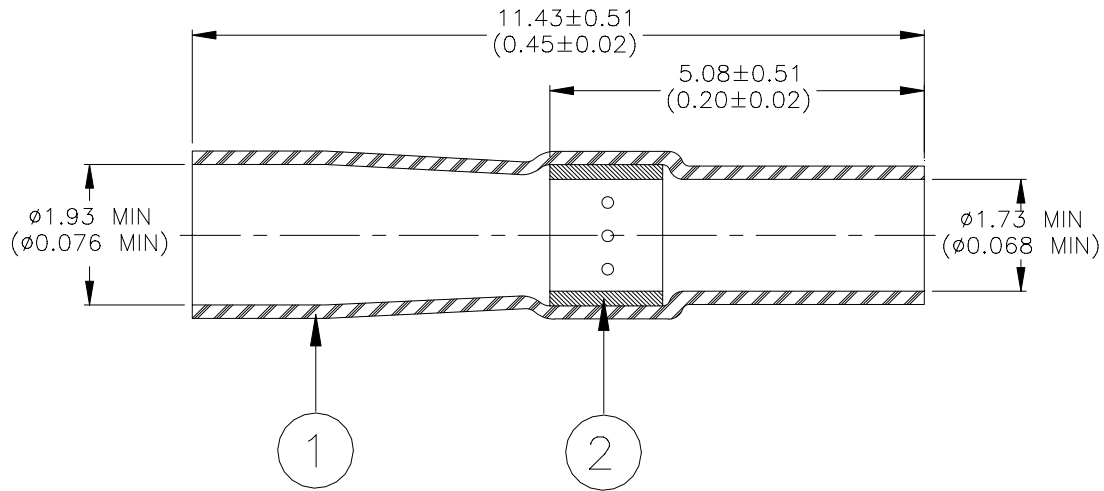


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This sleeve is designed to connect leads having a pretinned conductor and an insulation rated for not less than 125°C to terminals having a maximum diameter of 1.27 (0.05) and a height of 5.08 (0.20) minimum.
2. Part may be installed with convection heat.
3. Temperature rating: -65°C to 150°C.
4. Sleeve will recover to 0.76 (0.03) maximum I.D.

Raychem Interconnect <small>a division of tyco ELECTRONICS</small> 300 Constitution Drive Menlo Park, CA 94025, USA		THERMOFIT DEVICES		TITLE: SOLDERSLEEVE WIRE TERMINATOR, Ø1.73 mm I.D.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: D-110-0067			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990734		REPLACES: N/A	
DRAWN BY: M. FORONDA	DATE: 06-July-00	PROD. REV.: A	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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