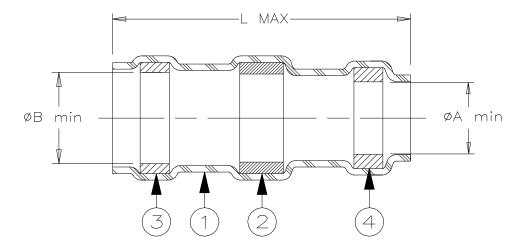
CUSTOMER DRAWING



Part Name	Product Dimensions			Cable Dimensions		
	A	В	L	D	Е	J±1.3
	min	min	max	max	min	(.05)
D-142-65	10.80	11.65	29.75	11.4	5.7	9.4
	(.425)	(.460)		(.450)	(.225)	
D-142-66	13.35	13.84	(1.170)	13.6	8.9	(.370)
	(.525)	(.545)		(.535)	(.350)	

MATERIAL

- 1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Natural.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Cd18 per ANSI J-STD-006.

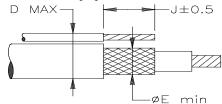
FLUX: TYPE ROL0 per ANSI J-STD-004.

- 3. MELTABLE SEALING RING: Thermally stabilized thermoplastic. Color: blue.
- 4. MELTABLE SEALING RING: Thermally stabilized thermoplastic. Color: Natural.

APPLICATION

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 105°C minimum, meeting the dimensional criteria listed and having tin or silver plated shields.
- 2. Temperature range: -55° C to $+125^{\circ}$ C.
- 3. Install using TE Connectivity-approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.
- 4. Assemblies will meet requirements of Raychem specification RT-1404 and National Aerospace Standard NAS-1747.

For best results, prepare the cable as shown:



TE Connectivity, TE connectivity (logo), Raychem, Thermofit, and SolderSleeve are trademarks

= <u>TE</u>		<i>Raychem</i> THERMOFIT DEVICES			SOLDERSLEEVE SHIELD TERMINATOR			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE IN BETWEEN BRACKETS.			DOCUMENT NO.: D-142-6X					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS MICRON	amend this drawing at a NESS IN should evaluate the suit		ing at any time. Users the suitability of the	Revision: 3		Issue Date: March 2020	
DRAWN BY: DATE: R. MAPALO 07/14/98		ECO: ECO-20-003568		SCALE: NONE	SIZE: A	SHEET: 1 of 1		

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