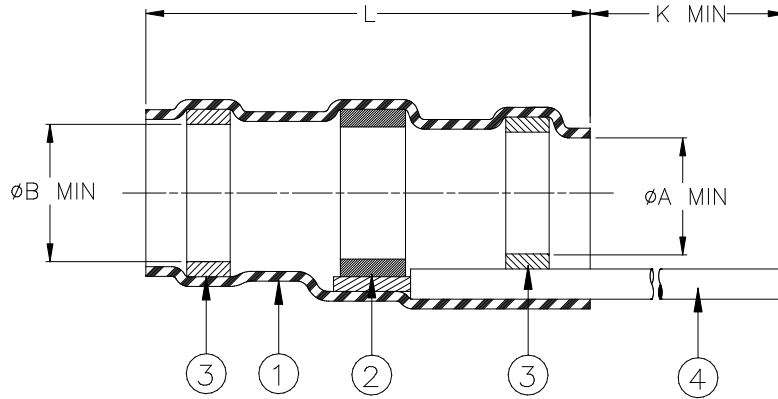


CUSTOMER DRAWING



Product Name	Product Dimensions				Cable Dimensions		
	L ±0.8 (0.031)	øA min	øB min	K min	øD max	øE min	J ±0.5 (J ±0.02)
D-146-50-X*	15.00 (0.591)	2.80 (0.106)	3.20 (0.125)	150 (5.910)	2.80 (0.106)	0.90 (0.035)	7.00 (0.275)
D-146-60-X*	15.00 (0.591)	4.60 (0.181)	5.10 (0.200)	150 (5.910)	4.60 (0.181)	1.80 (0.070)	7.00 (0.275)
D-146-70-X*	15.00 (0.591)	7.10 (0.280)	7.60 (0.300)	150 (5.910)	7.10 (0.280)	3.60 (0.142)	7.00 (0.275)

* X indicates the color of ground lead. See below.

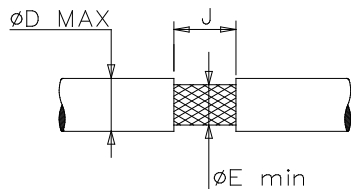
MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX:
SOLDER: TYPE Sn63 per ANSI-J-STD-006.
FLUX: TYPE ROL0 per ANSI-J-STD-004.
- MELTABLE RINGS: Thermally stabilized thermoplastic. Color: blue.
- GROUND LEAD: Raychem 55A0811-22 in accordance with MIL-W-22759/34 AWG 22 stranded tin plated copper.
Color: see below.

APPLICATION

- These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, having tin or silverplated copper shields.
- Temperature range: -55°C to +150°C.
Install using TE Connectivity-approved convection or infrared heating tools in accordance with Raychem process standard RCPS-100-70.

For best results, prepare the cable as shown:



Color:

- | | |
|-------------|-------------|
| 0 – white, | 4 – green, |
| 1 – orange, | 5 – yellow, |
| 2 – brown, | 6 – blue, |
| 3 – purple, | 7 – red |

		Raychem THERMOFIT DEVICES	TITLE: SOLDERSLEEVE* DEVICE WITH PRE-INSTALLED LEAD		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]			DOCUMENT NO.: D-146-X0-X		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	REV: 3	DATE: 09-Mar-2020	
DRAWN BY: M. FORONDA	DATE: 24-Nov-1998	ECO: ECO-20-003687	SCALE: NTS	SIZE: A	SHEET: 1 of 1

© 09-Mar-2020 Tyco Electronics Corporation. All rights reserved.

If this document is printed it becomes uncontrolled. Check for the latest revision.

*TE Connectivity, TE connectivity (logo), Raychem, THERMOFIT, SolderSleeve are trademarks

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

Click to view similar products for [Solder Sleeves & Shield Tubing](#) category:

Click to view products by [TE Connectivity](#) manufacturer:

Other Similar products are found below :

[899170-000](#) [620040N001](#) [620069N003](#) [CTA-0050-01](#) [629624-000](#) [6500750004](#) [6501390002](#) [CX0781-000](#) [696396-000](#) [697080-000](#) [D-150-0331CS2902](#) [D-181-1222-90/9CS2800](#) [D-300-01CS1108](#) [715325N001](#) [908357N001](#) [982127-1](#) [D-436-0182CS246](#) [D-436-37CS2651](#) [D-436-61CS246](#) [D-436-82-CS2621](#) [D-659-0087](#) [E53797N001](#) [CB0213-000](#) [CB0219-000](#) [S200-2-01](#) [S200-4-00CS2904](#) [LSS-81-16AA-CS5575](#) [ST18-2-00](#) [FLX40-020-04-CS8651](#) [325534-000](#) [CTA-0025](#) [D-108-07CS436](#) [D-128-0010](#) [D-141-0108CS404](#) [D-144-41CS1371](#) [D-150-0231-NRCS2896](#) [D-150-1011](#) [395947-000](#) [427243N001](#) [B-801-18-01](#) [515-9](#) [C67137-000](#) [CB0220-000](#) [D-436-0185CS1102](#) [D-436-36CS2908](#) [D-436-37CS2908](#) [D-436-52CS246](#) [D-436-83CS2705](#) [D44133N001](#) [LSS-26-8A](#)