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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	NC	NEW RELEASE PER E.O. P19754	18MAR2008	- RDR
		A	REVISED PER ECO-15-001798	19MAR2015	PV DM
		AI	REVISED PER PCN E-20-000705	28JAN2020	PK DM

MAIN POLARIZING KEY

GROMMET

5

$\phi 1.692^{+0.000}_{-0.100}$   
 $[42.97^{+0.00}_{-2.54}]$   
 OVER KNURL

(2.570 )  
 [65.28]

(1.480 )  
 [37.59]

( $\phi 1.480$  )  
 [37.59]

ADAPTER

PLUG HOUSING

1.1875-18UNEF-2A

6

6 DATE CODE: IDENTIFIES THE YEAR, MONTH, DAY AND HOUR OF ASSEMBLY.  
 YEAR: FIRST AND SECOND DIGITS. (14=2014)  
 MONTH: THIRD DIGIT, EXCLUDING I. A=JAN., B=FEB., C=MARCH... (K=OCT.)  
 DAY: FOURTH AND FIFTH DIGITS (14=14th DAY)  
 HOUR: SIXTH AND SEVENTH DIGITS (11=11AM)

5 MATERIAL:  
 PLUG HOUSING: 6061-T6 ALUMINUM ALLOY,  
 ADAPTER: 6061-T6 ALUMINUM ALLOY,  
 GROMMET: SILICONE VMQ (RED),  
 RETAINER RING: PA66 GF10.

4. SEE CUSTOMER DRAWING 0425-013-1800 FOR ARRANGEMENT OF CONTACT LOCATION.

3. THIS PLUG MATES WITH FOLLOWING RECEPTACLE: HD34-18-XXS/PX-XXXX  
 X= TYPE OF SEAL, XX= NUMBER OF CAVITIES,  
 XXXX= ALL MODIFICATION.

2. 14 PIN ARRANGEMENT SHOWN FOR REF. ONLY.

1. CONSULT FACTORY FOR ELECTRICAL AND MATERIAL SPECIFICATIONS.

NOTES:

3D VIEW

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 04FEB2008 I. GRANTCHAROVA		
DIMENSIONS: INCHES [mm]		CHK 18MAR2008 R. MCCORD		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD 26FEB2008 S. BEARD	NAME PLUG CONNECTOR SIZE 18, BAYONET COUPLING -L005 MON	
0 PLC ±-		PRODUCT SPEC 108-151014	SIZE A3	CAGE CODE -
1 PLC ±-		APPLICATION SPEC 114-151014	DRAWING NO. © HD36-18-XXP/SX-L005	RESTRICTED TO -
2 PLC ±-		WEIGHT 78g	SCALE NONE	SHEET 1 OF 1
3 PLC ±.010 [±.254]		Customer Drawing	REV AI	
4 PLC ±-				
ANGLES ±° 30' 0"				
MATERIAL 5				
FINISH				

1470-19 (3/11)

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