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2015

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LOC	DIST	REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN	APVD	
-	-	NC	NEW RELEASE PER E.O. PI9754	18MAR2008	-	RDR
		A	REVISED PER ECO-15-001798	19MAR2015	PV	DM
		AI	REVISED PER PCN E-20-000705	28JAN2020	PK	DM

MAIN POLARIZING KEY

GROMMET

5

 $\varnothing 1.692^{+0.000}_{-0.100}$   
 $[42.97^{+0.00}_{-2.54}]$   
 OVER KNURL

 $(2.570)$   
 $[65.28]$ 
 $(1.480)$   
 $[37.59]$ 
 $(\varnothing 1.480)$   
 $[37.59]$ 

ADAPTER

PLUG HOUSING

1.1875-18UNEF-2A

6

6 DATE CODE: IDENTIFIES THE YEAR, MONTH, DAY AND HOUR OF ASSEMBLY.  
 YEAR: FIRST AND SECOND DIGITS. (14=2014)  
 MONTH: THIRD DIGIT, EXCLUDING I. A=JAN., B=FEB., C=MARCH... (K=OCT.)  
 DAY: FOURTH AND FIFTH DIGITS (14=14th DAY)  
 HOUR: SIXTH AND SEVENTH DIGITS (11=11AM)

5 MATERIAL:  
 PLUG HOUSING: 6061-T6 ALUMINUM ALLOY,  
 ADAPTER: 6061-T6 ALUMINUM ALLOY,  
 GROMMET: SILICONE VMQ (RED),  
 RETAINER RING: PA66 GF10.

4. SEE CUSTOMER DRAWING 0425-013-1800 FOR ARRANGEMENT OF CONTACT LOCATION.

3. THIS PLUG MATES WITH FOLLOWING RECEPTACLE: HD34-18-XXS/PX-XXXX  
X= TYPE OF SEAL, XX= NUMBER OF CAVITIES,  
XXXX= ALL MODIFICATION.

2. 14 PIN ARRANGEMENT SHOWN FOR REF. ONLY.

1. CONSULT FACTORY FOR ELECTRICAL AND MATERIAL SPECIFICATIONS.

NOTES:

3D VIEW

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	04FEB2008		
		CHK	I. GRANTCHAROVA		
		CHK	R. MCCORD	TE Connectivity	
		APVD	26FEB2008	NAME	
		PRODUCT SPEC	108-151014	PLUG CONNECTOR	
		APPLICATION SPEC	114-151014	SIZE 18, BAYONET COUPLING	
		WEIGHT	78g	-L005 MON	
MATERIAL		FINISH		SIZE	A3
DIMENSIONS: INCHES [mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±.010 [±.254] 4 PLC ±- ANGLES ±° 30' 0"		CAGE CODE	-
				DRAWING NO	HD36-18-XXP/SX-L005
5				RESTRICTED TO	-
		Customer Drawing		SCALE	NONE
				SHEET	1 OF 1
				REV	AI

1470-19 (3/11)

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