

<u>45° ADAPTOR</u> <u>- 45</u>

		TE Connectivity 300 Constitution Drive Menlo Park, CA 94025, USA	HEXASHIELD ADAPTOR FOR CODE 40 CONNECTORS (TINEL CLAMPING NUT)		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCH DIMENSIONS ARE SHOWN IN BRACKETS		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DOCUMENT NO		ΥΥ-ΑΥΥ-2-ΥΥ
DRAWN: IRT	DATE: FEB 03		FILE: T31747	SCALE: NONE	SHEET: 1 OF 4

KIT DESCRIPTION

ITEM	DESCRIPTION	MATERIAL
1	BODY ASSEMBLY	ALUMINIUM ALLOY
2	TINEL CLAMPING ADAPTOR ASSEMBLY	ALUMINIUM ALLOY
	TINEL-LOCK™ RING	TINEL-X™
3	CONIC RING	ALUMINIUM ALLOY
4	STAR	ALUMINIUM ALLOY

TABLE OF DIMENSIONS

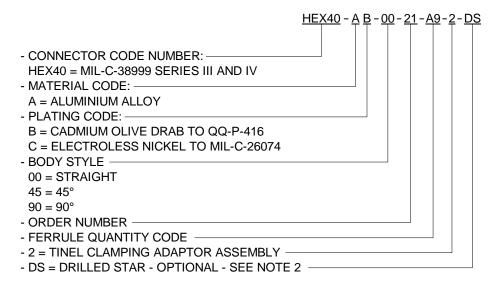
Order Number	Shell	Size	Tinel Entry	ØA Thread Class 6H	ØВ Мах	ØC Max	D Max	E Max	F Max	G Max	-	rule ntity
	Mil.	Com.	Size								Std.	Opt.
09	A	09	05	M12 x 1	19.0 [0.75"]	38.5 [1.52"]	14.4 [.57"]	38.5 [1.52"]	17.9 [.70"]	42.0 [1.65"]	1	-
11	В	11	08	M15 x 1	22.0 [0.87"]	38.5 [1.52"]	14.9 [.59"]	39.0 [1.54"]	19.4 [.76"]	43.5 [1.71"]	2	-
13	С	13	10	M18 x 1	25.5 [1.00"]	38.5 [1.52"]	15.9 [.63"]	39.5 [1.56"]	20.9 [.82"]	45.0 [1.77"]	3	-
15	D	15	12	M22 x 1	30.5 [1.20"]	38.5 [1.52"]	16.4 [.65"]	40.5 [1.60"]	22.4 [.88"]	46.5 [1.83"]	5	-
17	E	17	14	M25 x 1	33.5 [1.32"]	38.5 [1.52"]	16.9 [.67"]	41.0 [1.61"]	23.9 [.94"]	48.0 [1.89"]	6	7
19	F	19	16	M28 x 1	37.0 [1.46"]	38.5 [1.52"]	17.4 [.69"]	41.5 [1.63"]	25.4 [1.00"]	49.5 [1.95"]	7	8
21	G	21	18	M31 x 1	38.5 [1.52"]	38.5 [1.52"]	18.4 [.72"]	42.5 [1.67"]	27.4 [1.08"]	51.5 [2.03"]	9	11
23	Н	23	20	M34 x 1	42.0 [1.65"]	38.5 [1.52"]	18.9 [.745"]	43.0 [1.69"]	28.9 [1.14"]	53.0 [2.09"]	10	13
25	J	25	20	M37 x 1	46.5 [1.83"]	46.0 [1.81"]	19.9 [.785"]	51.5 [2.03"]	30.4 [1.20"]	62.0 [2.44"]	12	18

Tinel Entry Size	ØS	
05	10.97/11.13	
	[0.432/0.438"]	
08	15.72/15.91	
	[0.619"/0.626"]	
10	18.84/19.11	
	[0.742"/0.752"]	
12	22.02/22.28	
	[0.867"/0.877"]	

Tinel Entry Size	ØS
14	25.17/25.46 [0.991"/1.002"]
16	28.34/28.63 [1.116"/1.127"]
18	31.52/31.81 [1.241"/1.252"]
20	34.69/34.98 [1.366"/1.377"]

		TE Connectivity 300 Constitution Drive Menlo Park, CA 94025, USA	HEXASHIELD ADAPTOR F CODE 40 CONNECTORS (TINEL CLAMPING NUT		NNECTORS
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCH DIMENSIONS ARE SHOWN IN BRACKETS		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	HEX40-AY-YY-YY-AYY-		ΥΥ-ΑΥΥ-2-ΥΥ
DRAWN:	DATE:	1	FILE:	SCALE:	SHEET:
IRT	FEB 03		T31747	NONE	2 OF 4

PART NUMBERING

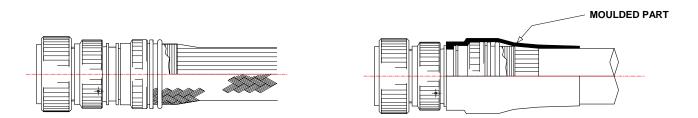


APPLICATION

- These adaptors are designed to be mounted on the following connectors:

MIL-C-38999 Series III and IV

- They are qualified to the Raychem specification RB-114, when installed on metallic Mil-Specification circular connectors only.
- They are designed for wire bundle installations having an overall braid terminated by means of a Tinel-Lock™ ring*.
- They are also designed to accept Raychem heat shrink moulded parts where strain relief and sealing is required see illustrations.



- Use in conjunction with the ferrules HET-A-***, which are purchased separately. Refer to HET-A-*** S.C.D. for relevant selection details.
- * Refer to TR S.C.D. for further information on Tinel-Lock™ rings.

INSTALLATION

- See Installation Procedure RPIP-696-04.

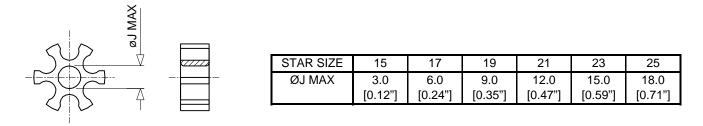
	TE Connectivity 300 Constitution Drive Menlo Park, CA 94025, USA	HEXASHIELD ADAPTOR FOR CODE 40 CONNECTORS (TINEL CLAMPING NUT)		
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DRAWN: DATE:		FILE:	SCALE:	SHEET:
IRT FEB 03		T31747	NONE	3 OF 4

PACKAGING

- All components are supplied in a plastic bag.

NOTES!

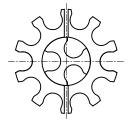
- 1. Item 4 Star is not supplied with Hexashield Order Number 09.
- 2. The DS option, illustrated below, is for a Drilled Star that is available on sizes 15 to 25 only. This option is to allow unshielded wires to pass through the assembly.



3. Where the ferrule quantities required are standard, the item 4 - Star - is also standard. If the optional quantity is selected then 2 items 4 will be supplied - one "split" and the other one standard*, See below for illustration.

EXAMPLE: FERRULE QUANTITY CODE -A13

-A13 = -A10 SPLIT STAR + -A3 STANDARD STAR



- * On Order Number 19 only, the Optional Ferrule quantity of 8 uses a "standard" star also.
- 4. Assembly is to be permanently marked with Code Identity Number and Part Number. (e.g. 06090 HEX40-AB-00-21-A9-2)

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6280-7SG-522
6282-5PG-311
6282-6PG-519
6282-8SG-311
6283-15
6290
6293
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75-190216

08S
75-190218-10P
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