

SPECIFICATION CONTROL DRAWING

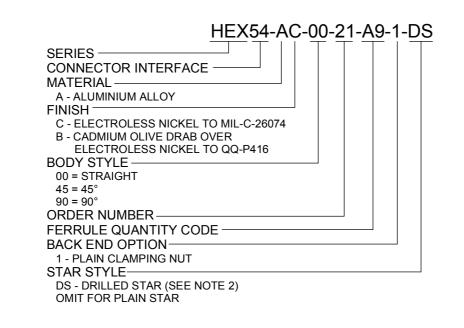
KIT DESCRIPTION

ITEM	DESCRIPTION	MATERIAL
1	BODY ASSEMBLY	ALUMINIUM ALLOY
2	CLAMPING NUT - PLAIN	ALUMINIUM ALLOY
3	CONIC RING	ALUMINIUM ALLOY
4	STAR	ALUMINIUM ALLOY

TABLE OF DIMENSIONS

Order Number	Shell Size (see overleaf) Type A Type B		A Thread UNF/UNEF-2B	ØB MAX	ØC MAX	D MAX	E MAX	F MAX	G MAX		Ferrule Quantit	
										Std.	Opt.1	Opt.2
09	08	N/A	0.5000"-20	16.0 [0.63"]	17.5 [0.69"]	12.5 [0.49"]	25.5 [1.00"]	16.0 [0.63"]	29.0 [1.14"]	1	-	-
11	10	N/A	0.6250"-24	22.0 [0.87"]	21.5 [0.85"]	13.0 [0.51"]	26.0 [1.02"]	17.5 [0.69"]	30.5 [1.20"]	2	-	-
13	12	07	0.7500"-20	25.0 [0.98"]	22.5 [0.89"]	14.0 [0.55"]	26.5 [1.04"]	19.0 [0.75"]	32.0 [1.26"]	3	-	-
15	14	12	0.8750"-20	30.0 [1.18"]	25.5 [1.00"]	14.5 [0.57"]	27.5 [1.08"]	20.5 [0.81"]	33.5 [1.32"]	5	-	-
17	16	19	1.0000"-20	33.0 [1.30"]	28.5 [1.12"]	15.0 [0.59"]	28.0 [1.10"]	22.0 [0.87"]	35.0 [1.38"]	6	7	-
19	18	27	1.0625"-18	37.0 [1.46"]	31.5 [1.24"]	15.5 [0.61"]	28.5	23.5 [0.93"]	36.5 [1.44"]	7	-	-
21	20	37	1.1875"-18	38.0 [1.50"]	35.0 [1.38"]	16.5 [0.65"]	29.0 [1.14"]	25.5 [1.00"]	38.5 [1.52"]	9	11	-
23	22	N/A	1.3125"-18	41.0 [1.61"]	38.0 [1.50"]	17.0 [0.67"]	30.0 [1.18"]	27.0 [1.06"]	40.0 [1.57"]	10	13	-
25	24	N/A	1.4375"-18	46.0 [1.81"]	41.0 [1.61"]	18.0 [0.71"]	31.0 [1.22"]	28.5 [1.12"]	41.5 [1.63"]	12	17	-
61	N/A	61	1.5000"-18	42.0 [1.65"]	41.0 [1.61"]	18.0 [0.71"]	31.0 [1.22"]	31.0 [1.22"]	41.5 [1.63"]	12	17	18

PART NUMBERING



DR/	AWN	K.KUTA-WINCZURA	DATE 28/07/20		3RD ANGLE PROJECTION	LE:	
CHE	CKED		28/07/20	17 4	NOT TO SCALE	HEXASHIELD BACKSHELL FOR CODE 54	
APPR	OVED	K.SHEPPARD	30/07/20		OTHERWISE SPECIFIEI NSIONS IN MILLIMETR GENERAL TOL		
APPR	OVED	K.SHEPPARD	11/12/20		NEAR +/-0,25MM ANGULAR +/- 1°	ASSY USED ON:	Polamco
		RE	VISIONS				
LTR		DESCRIPTIO	N	DATE	APPROVED	SEE APPLICATION NOTE	
В	REV	ISED PER D06025	54	17/08/200	6		connectivity
C	REV	ISED PER ECO-17	-017923	11/12/201	7 K.SHEPPARD	TE CONNECTIVITY - POLAMCO LTD RESERVES THE RIGHT TO AMEND THIS DRAWING DRAWING DRAWING NO: DRG	REV: SHT
		TE CAG	E CODE: (06090		AND THE INFORMATION SET FORTH HEREON AT ANY TIME. USERS SHOULD	
		POI AMCO/TI	F CAGE C	ODF: U579	2	INDEPENDENTLY EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.	

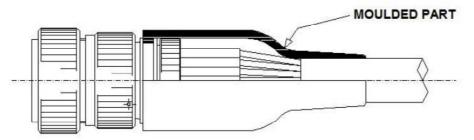
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APPLICATION:

- These adaptors are designed to be mounted on the following connectors:

MIL-C-26482 Series II MIL-C-83723 Series I and III MIL-C-5015 HE312	Shell Size Type A
MIL-C-81703 Series III HE312 DBAD	Shell Size Type B

- They are qualified to the Raychem specification RB-114, when installed on metallic Mil-Specification circular connectors only.
- They are designed primarily for open wire bundle installation but are also designed to accept Raychem heat shrink moulded parts where strain relief is required see illustration.



- Use in conjunction with the ferrules HET-A-0XX, which are purchased separately. Refer to HET-A-0XX S.C.D. for relevant selection details.

INSTALLATION:

- See Installation Procedure RPIP-696-04.

PACKAGING:

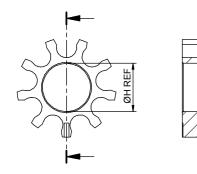
- All components are supplied in a plastic bag.

DR/	WN	K.KUTA-WINCZURA	DATE 28/07/20		3RD ANGLE PROJECTION	TITLE:		
CHEC	KED		28/07/20	17	SCALE	HEXASHIELD BACKSHELL FOR CODE 54		
APPR	OVED	K.SHEPPARD	30/07/20	17 ALL DIMENS	HERWISE SPECIFIED IONS IN MILLIMETRES			
APPR	APPROVED K.SHEPPARD		11/12/20	17 LINE	AR +/-0,25MM GULAR +/-1°	ASSY USED ON:	Polame	$\overline{\mathbf{x}}$
		RE	/ISIONS					
LTR DESCRIPTION		DATE	APPROVED	SEE APPLICATION NOTE				
В			4	17/08/2006			connectivit	y
C REVISED PER ECO-17-017923 11		11/12/2017	K.SHEPPARD	TE CONNECTIVITY - POLAMCO LTD RESERVES THE RIGHT TO AMEND THIS DRAWING DRAWING NO: DR	RG REV SH	т		
		TE CAG POLAMCO/T	E CODE: 0 E CAGE CO			AND THE INFORMATION SET FORTH HEREON AT ANY TIME. USERS SHOULD INDEPENDENTLY EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION. HEX54-AY-YY-YY-AYY-1-YY	C 3	

SPECIFICATION CONTROL DRAWING

NOTES!

- 1. Item 4 Star is not supplied with Hexashield Order Number 09.
- 2. The DS option, illustrated below, is for a Drilled Star, which is available on sizes 15 to 61 when the standard ferrule quantity is selected, and sizes 25 and 61 when the optional ferrule quantity is selected. This option is to allow unshielded wires to pass through the assembly.



STAR SIZE 1	15 1	7	40							
STAR SIZE I			19	21	23	25	25	61	61	61
						(Std.)	(Opt.1)	(Std.)	(Opt.1)	(Opt.2
ØH REF 3	3.0 6.	0	9.0	12.0	15.0	18.0	3.0	18.0	3.0	6.0
	.12"] [0.2	4"] [[0.35"]	[0.47"]	[0.59"]	[0.71"]	[0.12"]	[0.71"]	[0.12"]	[0.24"

3. Where the ferrule quantities required are standard, the item 4 - Star - is also standard. If the optional quantity is selected, then 2 items 4 will be supplied - one "split" and the other one standard. See below for illustration.

"SPLIT" STAR



EXAMPLE: FERRULE QUANTITY CODE -A13 -A13 = -A10 SPLIT RING STAR + -A3 STANDARD STAR

4. Assembly is to be permanently marked with Code Identity Number and Part Number. (e.g. 06090 HEX54-AB-00-21-A9-1)

DRA	WN K.KUTA-WINCZURA	DATE 28/07/2017		3RD ANGLE PROJECTION	TITLE:		
CHEC	IECKED 28/07/2017 NOT TO SCALE			HEXASHIELD BACKSHELL FOR CODE 54			
APPRO	WED K.SHEPPARD	30/07/2017	ALL DIMENSI	HERWISE SPECIFIED ONS IN MILLIMETRES	CONNECTORS, PLAIN CLAMPLING NUT		
APPRO	GENERAL TOL JPPROVED K.SHEPPARD 11/12/2017 LINEAR +/- 0.25MM ANGULAR +/- 1° ANGULAR +/- 1°				ASSY USED ON:	Polamco	
	RE	ISIONS/					
LTR	LTR DESCRIPTION DATE APPROVED				SEE APPLICATION NOTE		TE
В	B REVISED PER D060254 17/08/2006					cc	connectivity
С	C REVISED PER ECO-17-017923 11/12/2017 K.SHEPPARD		K.SHEPPARD	TE CONNECTIVITY - POLAMCO LTD RESERVES THE RIGHT TO AMEND THIS DRAWING DRAWING NO: DF	G REV	SHT	
	TE CAG	E CODE: 00	5090		AND THE INFORMATION SET FORTH HEREON AT ANY TIME. USERS SHOULD		1
	POLAMCO/T	E CAGE COI	DE: U5792		INDEPENDENTLY EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.		4

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