



MODEL NO.	FINISH	A" DIA	B" DIA	C" DIM	D" DIA	E" DIM	F" DIM	G" DIM	H" DIM	J" DIM	K" DIM	L" DIM	M" DIM
KFS-600B-1/4	BLACK MATTE ANODIZE	(15.70) .618	(9.70) .382	(9.70) .382	(25.40) 1.000	(4.10) .161	(16.00) .630	(20.60) .811	(2.80) .110	(4.80) .189	(1.30) .051	(12.70) .500	(5.00) .197
KFS-500B-1/4		(12.70) .500	(9.70) .382	(6.40) .252	(16.00) .630	(4.10) .161	(12.00) .472	(16.00) .630	(1.60) .063	(3.20) .126	(0.80) .031	(11.20) .441	(4.50) .059
KFS-400B-1/8		(9.70) .382	(7.10) .280	(6.50) .256	(12.70) .500	(2.50) .098	(11.90) .469	(15.00) .591	(14.5) .569	(2.68) .105	(2.80) .111	(8.25) .316	(4.50) .259

(16.03) — (64.00)	(0.30)	NON ACCUMULATIVE
.631 — 2.520	± .012	ANGULAR ±2°
(4.01) — (16.00)	(0.20)	(6.40) DIA ± (0.025)
.158 — .630	.008	.252 DIA ± .0010
(0.50) — (4.00)	(0.10)	(3.20) DIA ± (0.001)
.020 — .157	.004	.126 DIA ± .000
SHAFT		
TOLERANCES UNLESS NOTED		

ALCO® CONFIDENTIAL

P	LN	DESCRIPTION	DATE	BY	APPD
A1		REVISED PER ECO-11-004917	21MAR11	RK	HMR

DIMENSIONS AND TOLERANCES PER ANSI Y14.5

INSPECT PER
ALCO DAS 109

DATE: 03/21/11 10:15 AM

LINK: 03/21/11 10:15 AM

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ECO NO: 11-004917

REVISIONS:

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