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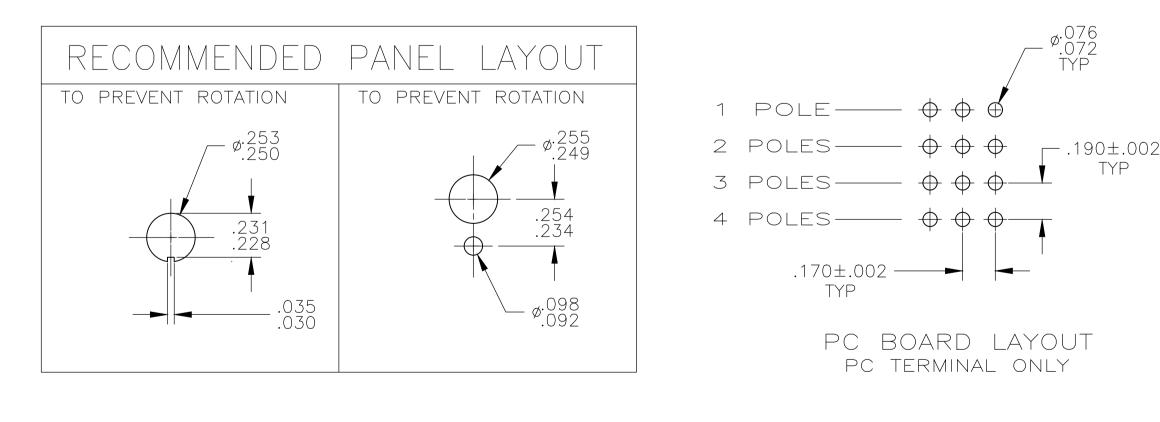
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		MATERIALS	
NO.	COMPONENT NAME	BASE MATERIAL	FINISH
1	Housing	Epoxy Resin, UL94 V-0, Green or Blue	
2	End terminal	silver clad copper alloy	5 microinches min. gold
3	Center terminal	copper alloy	5 microinches min. gold
4	Rocker contact	silver clad copper alloy	5 microinches min. gold
5	Actuator	Phenol resin, UL94 HB, black	
6	Plunger	stainless steel	
7	Spring	music wire	
8	Toggle	brass	chrome or nickel
9	Retainer	Polyamide, UL94 HB, black	
10	Frame	cold rolled steel	zinc or nickel
11	Bushing	brass	100 microinches min. nickel over 10 microinches min. copper
12	Mounting nuts (2)	brass	200 microinches min. bright nickel
13	Locating ring	cold rolled steel	zinc or nickel
14	Internal tooth lockwasher	steel	zinc or nickel

	SPECIFICATIONS-SEE NOTE 3			
CURRENT RATING UL & CSA	6A @ 125 VAC (resistive)			
	3A @ 250 VAC (resistive)			
	4A @ 28 VDC (resistive)			
TERMINATION RESISTANCE	20 milliohms max @ 2-4 VDC, 1A			
INSULATION RESISTANCE	1,000 megohms min.			
WITHSTANDING VOLTAGE	1,000 VAC			
TRAVEL	24 +/-6 degrees			
ACTUATION FORCE	.05 to 1.5 kgf			
OPERATING TEMPERATURE	-20C to +85C			
STORAGE TEMPERATURE	-40C to +85C			
CONTACT TIMING	break before make			
TERMINAL SEAL	epoxy or insert molded			
DURABILITY	PARAMETER	2 POSITION	3 POSITION	MOMENTARY
	mechanical (no load)	150,000	100,000	80,000
	250 VAC (3A resistive)	80,000	60,000	60,000
	125 VAC (6A resistive)	80,000	60,000	60,000
	28 VDC (4A resistive)	60,000	50,000	40,000



PER SPEC 202-37

NOTES: 1. TERMINAL NUMBERS ARE FOR REFERENCE ONLY AND DO NOT APPEAR ON THE SWITCHES.

2. EACH SWITCH SUPPLIED WITH THE FOLLOWING MOUNTING HARDWARE:

- (2) 1/4-40 UNS-2B HEX NUTS(1) INTERNAL TOOTH LOCKWASHER
- (1) LOCATING RING

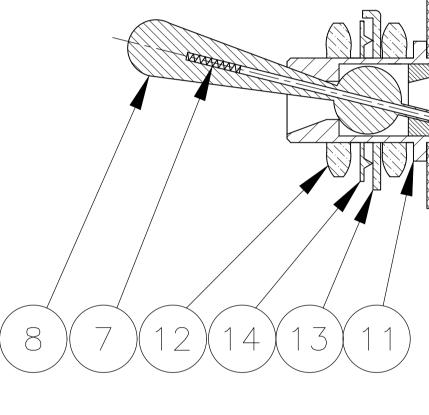
5. CUSTOMER INSTALLED EXTERNAL JUMPER BETWEEN TERMINALS 2 AND 4 REQUIRED FOR 1 POLE 3 THROW FU

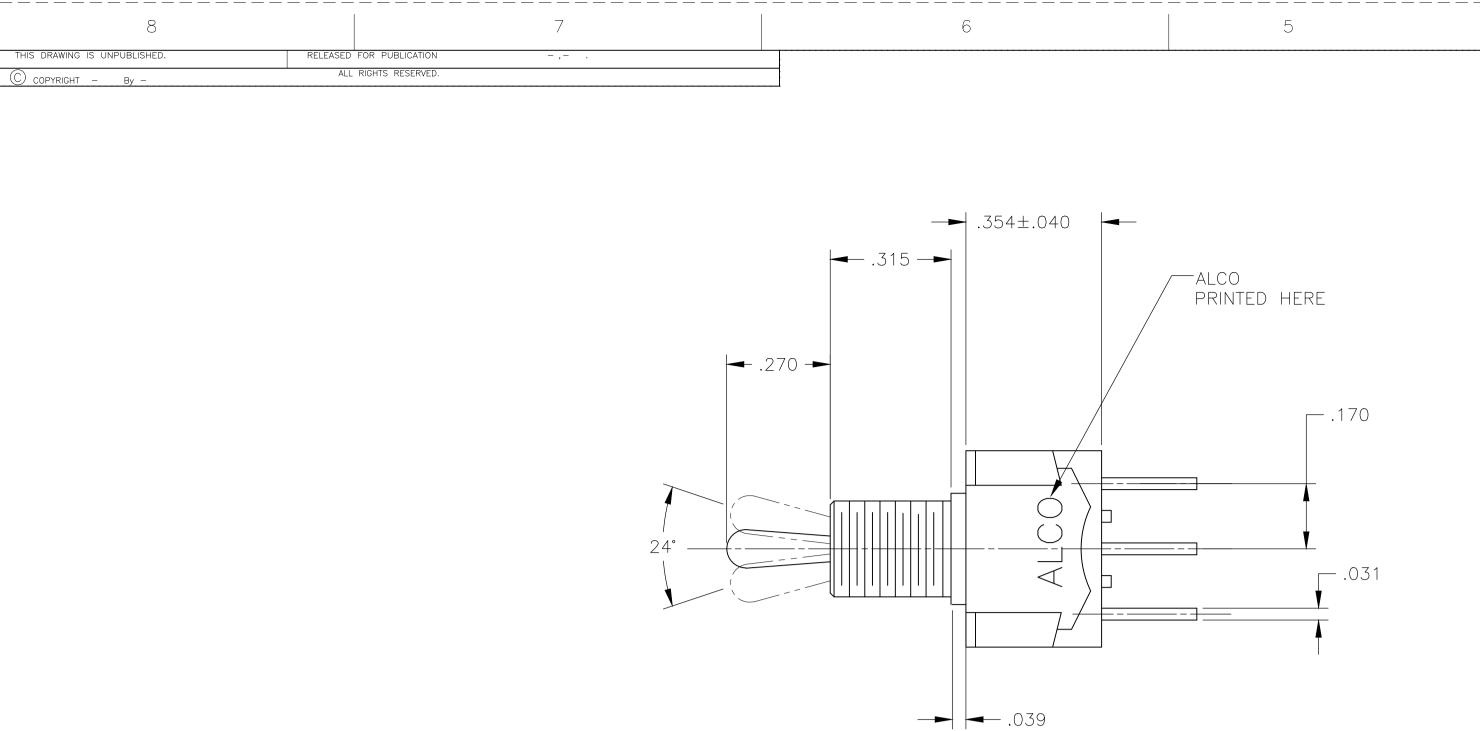
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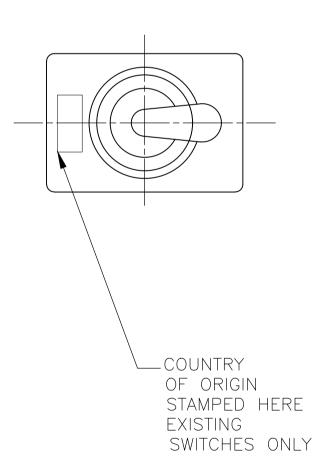
7. LASER MARKING USED FOR PARTS.

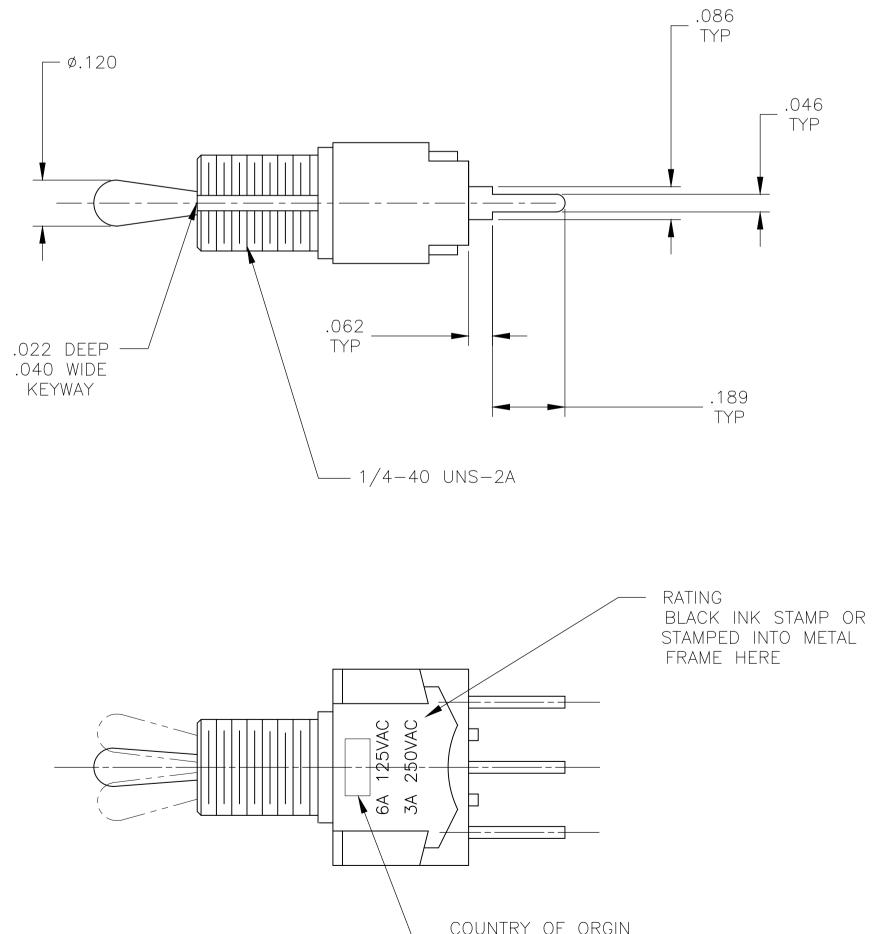
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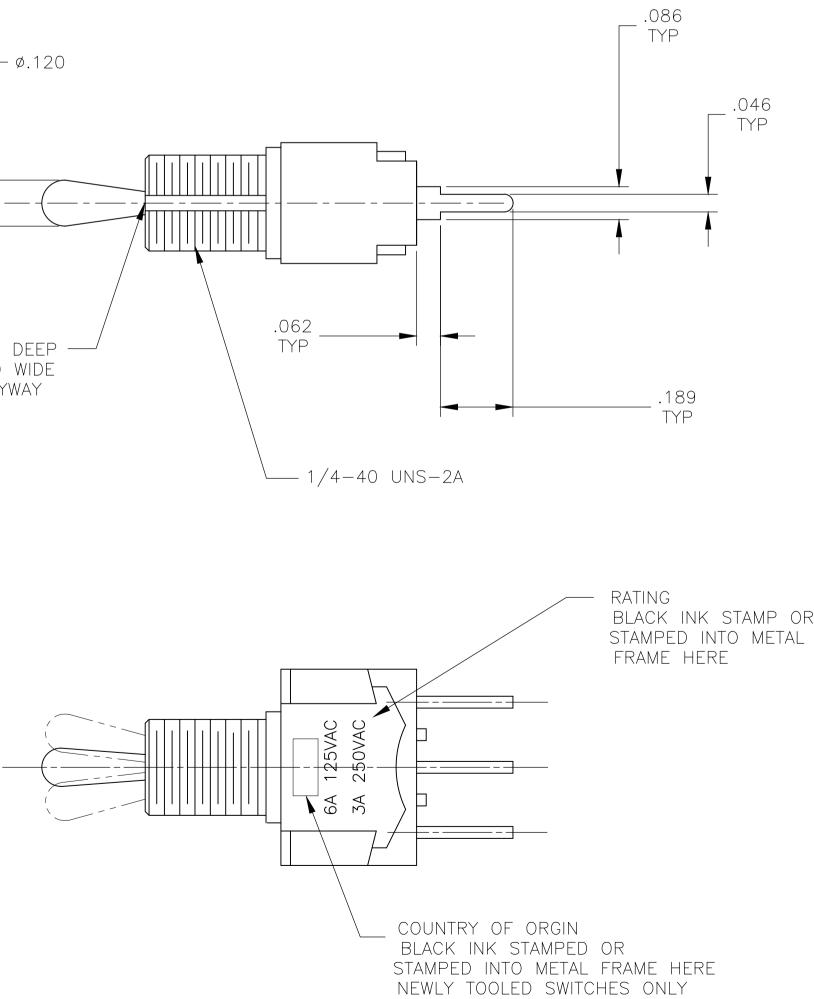
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002	PART NUMBER	ALCO MODEL	POLES	THROWS	FUNCTION	TERMINAL	ALCO 3 2 1 6 5 4 9 8 7	3	ALCO 2 1 5 4 8 7	ALCO 3 2 1 6 5 4 9 8 7	COMMENTS	В
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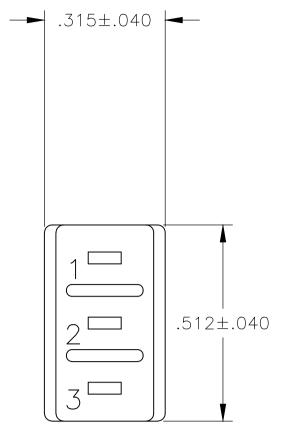
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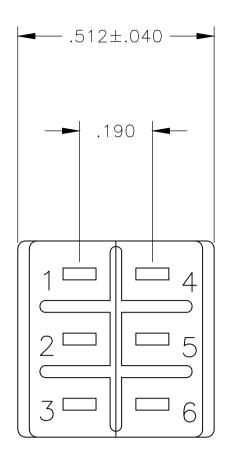














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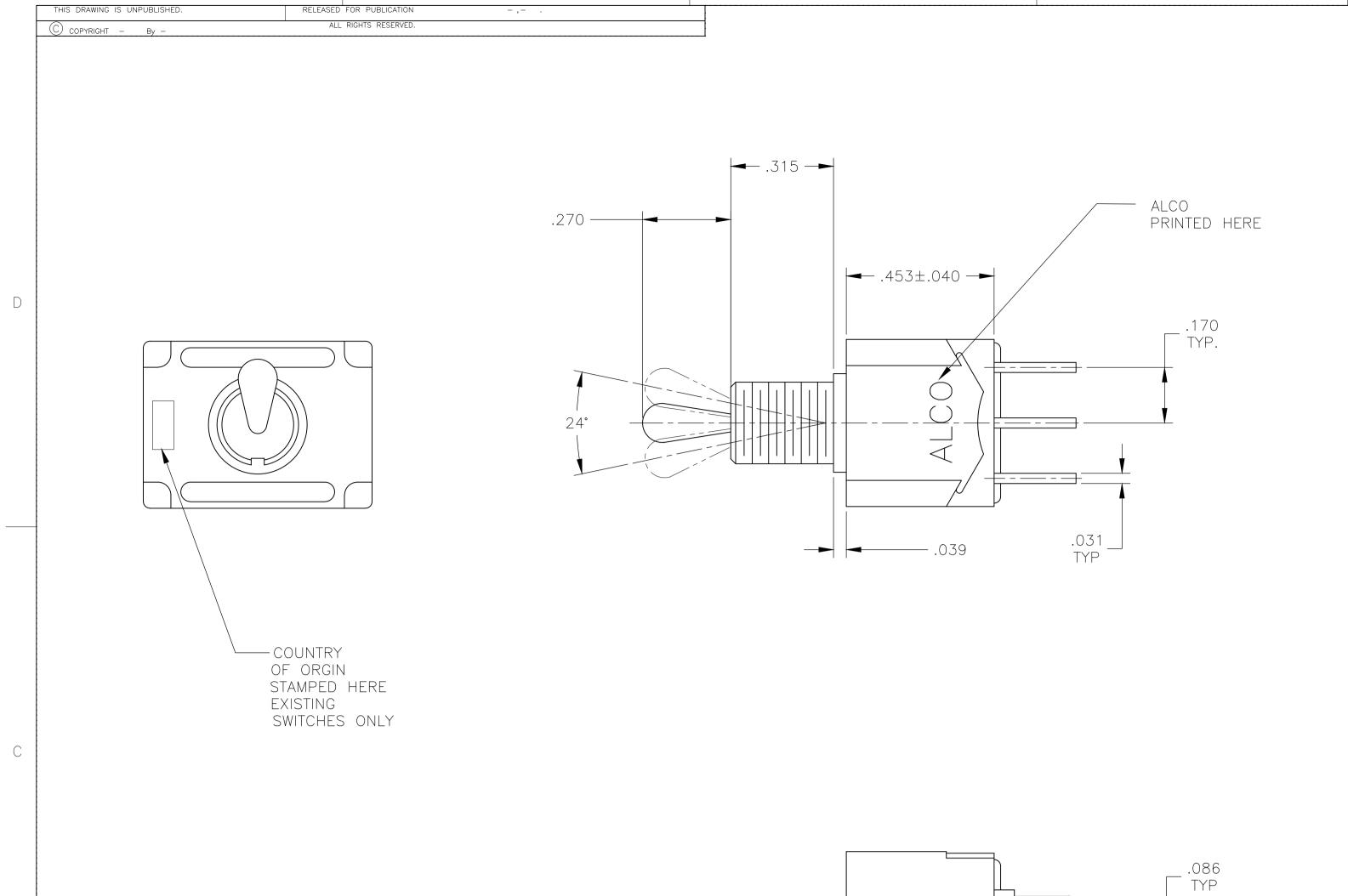
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-	PRODUCT SPEC				VERTICAL MOUNT		
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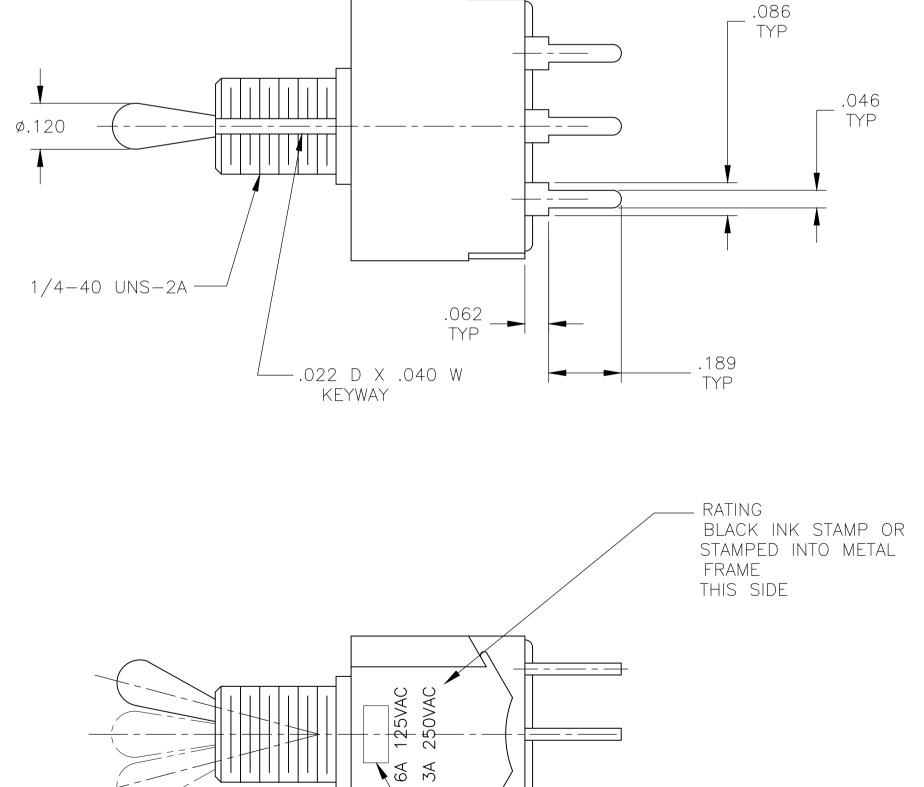
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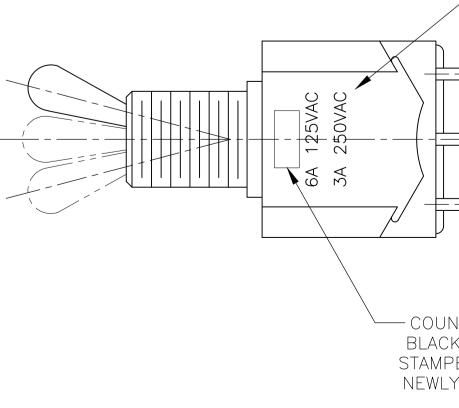
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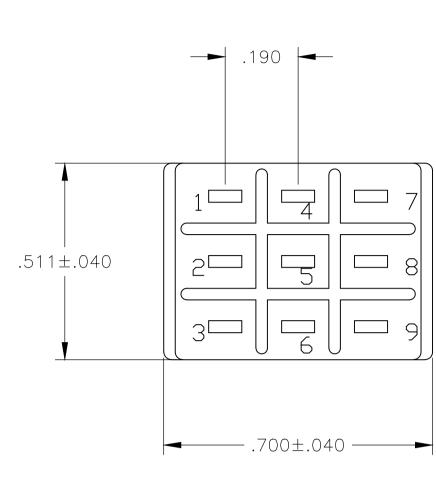
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— COUNTRY OF ORGIN BLACK INK STAMPED OR STAMPED INTO METAL FRAME HERE NEWLY TOOLED SWITCHES ONLY

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