

RayBlock 85

Heat-Shrinkable Water-Blocking System

Product Facts

- Environmentally seals wire bundles of up to 20 wires
- Withstands temperature excursions to 105°C [221°F]
- Provides excellent strain relief and reduces noise
- Offers a low-profile installed product only marginally larger than the cable bundle itself
- RoHS compliant



Applications

Designed to provide consistent sealing for cable bundles and the back of connectors. The wires are placed within the channels of a specially formulated hot-melt adhesive profile, then covered by dual-wall, heat-shrinkable tubing with a flame-retardant, radiation-crosslinked outer wall and hot-melt-adhesive inner wall. When the tubing is heated, the hot-melt

adhesive melts and the tubing shrinks, forcing the molten adhesive to fill all the voids within the wire bundle and tubing. The result is a solid plug of adhesive molded around each wire in the bundle, creating a moisture-resistant seal.

Installation

Minimum shrink temperature: 80°C [176°F] Minimum full recovery temperature: 110°C [230°F]

Operating Temperature Range

-40°C to 85°C [-40°F to 185°F]

Specifications/Approvals

Series	Raychem
RayBlock 85	RayBlock 85 SCD RW-2101

Available in:	Americas	Europe	Asia Pacific	
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RayBlock 85 (Continued)

Product Dimensions

Dovid		Profile		Tubing Inside Diameter			
Part No.	No. of Channels	Outside Height	Length	Width	Minimum Expanded as Supplied	Maximum Recovered After Heating	Nominal Length
RayBlock 85 Kit 0102-A0) 2	8.5 [0.335]	2.75 [0.108]	8.50 [0.335]	12.0 [0.472]	3.0 [0.118]	40 [1.57]
RayBlock 85 Kit 0203-A0) 3	8.5 [0.335]	2.75 [0.108]	12.25 [0.482]	24.0 [0.945]	6.0 [0.236]	47 [1.85]
RayBlock 85 Kit 0504-A0) 4	8.5 [0.335]	2.75 [0.108]	16.00 [0.630]	16.0 [0.630]	4.0 [0.158]	40 [1.57]
RayBlock 85 Kit 0405-A0	5	8.5 [0.335]	2.75 [0.108]	19.75 [0.778]	24.0 [0.945]	6.0 [0.236]	45 [1.77]
RayBlock 85 Kit 0107-A0	7	8.5 [0.335]	2.75 [0.108]	27.25 [1.070]	24.0 [0.945]	6.0 [0.236]	65 [2.56]
RayBlock 85 Kit 0510-A0	10	8.5 [0.335]	2.75 [0.108]	38.50 [1.520]	32.0 [1.260]	8.0 [0.315]	55 [2.17]

Ordering Information

Color	Standard	Black (-0)	
Size selection	For wire with an outsi- use a maximum of two	de diameter smaller than 2.8 [0.110] , o wires per channel.	
	For wire with an outsi- use a maximum of on	de diameter of 2.8–3.5 [0.110 to 0.138], se wire per channel.	
	Special order sizes ar	re available upon request.	
Standard packaging	One kit (contains 100	0 pcs. of profile and 1000 pcs. of tubing).	

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