

## Type RQ73 Series

### Key Features

SMD TaN Thin film resistor

Special passivation layer on resistive element

AEC-Q200 qualified

Sulfur resistant

RoHS Compliant



TE Connectivity is proud to introduce this automotive grade thin film precision chip resistor, a sister to our highly successful RN73 range. The resistors are constructed in a high grade raw materials and laser trimmed to give precise tolerance figures. This, coupled with the tight TCR and anti-corrosive protection layer gives us a range of resistors which are ideal not just for automotive applications, but also for medical equipment, measuring instruments and industrial applications.

### Characteristics – Electrical

| Type  | RQ73 1E     | RQ73 1J    | RQ73 2A    | RQ73 2B   |
|---|-------------|------------|------------|-----------|
| Size  | 0402        | 0603       | 0805       | 1206      |
| Resistance tolerance                            | ±0.1%       |            |            |           |
| Resistance Range                                | 40R ~ 35K   | 40R ~ 130K | 10R ~ 350K | 10R ~ 1M0 |
| TCR (ppm/°C)                                    | ±10PPM/°C   |            |            |           |
| Power rating @ 85°C                             | 0.0625W     | 0.15W      | 0.2W       | 0.4W      |
| Max. Working Voltage (DC or RMS) <sup>1 2</sup> | 50V         | 75V        | 100V       | 200V      |
| Max. Overload Voltage (DC or RMS)               | 100V        | 150V       | 200V       | 400V      |
| Operating Temperature                           | -55 ~ 155°C |            |            |           |

Notes:

1. This is the maximum voltage that may be continuously supplied to the resistor element, see "IEC publication 60115-8"
2. Max. Operation Voltage : So called RCWV (Rated Continuous Working Voltage) determined by

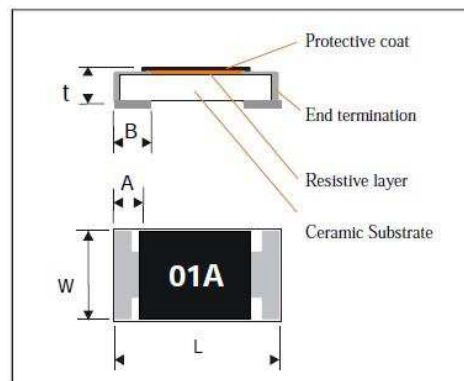
$$RCWV = \sqrt{\text{Rated Power} \times \text{Resistance Value}} \text{ or Max. RCWV listed above, whichever is lower.}$$

## Construction

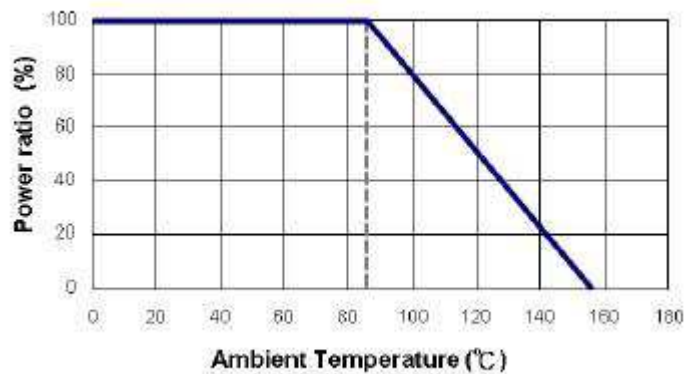


## Dimensions: (mm)

| Type | RQ73 1E     | RQ73 1J     | RQ73 2A     | RQ73 2B     |
|------|-------------|-------------|-------------|-------------|
| L    | 1.00 ± 0.05 | 1.55 ± 0.10 | 2.00 ± 0.15 | 3.05 ± 0.15 |
| W    | 0.50 ± 0.05 | 0.80 ± 0.10 | 1.25 ± 0.15 | 1.55 ± 0.15 |
| A    | 0.20 ± 0.10 | 0.30 ± 0.20 | 0.30 ± 0.20 | 0.42 ± 0.20 |
| B    | 0.20 ± 0.10 | 0.30 ± 0.20 | 0.40 ± 0.20 | 0.35 ± 0.25 |
| t    | 0.30 ± 0.05 | 0.45 ± 0.10 | 0.55 ± 0.10 | 0.55 ± 0.10 |



## Derating Curve



## Environmental Characteristics

| Test   | Procedure  | Requirement  |
|--|--|--|
| Temperature Coefficient of Resistance (T.C.R.) | <b>JIS-C-5201-1 4.8</b><br><b>IEC-60115-1 4.8</b><br>-55°C~+125°C, 25°C is the reference temperature                                     | As Spec.   |
| Short time overload                            | <b>JIS-C-5201-1 4.13</b><br>RCWV*2.5 or Max. overload voltage whichever is lower for 5 seconds   | ΔR±0.1%  |
| Resistance to soldering heat                   | <b>JIS-C-5201-1 4.18</b><br><b>IEC-60115-1 4.18</b><br>260±5°C for 10 seconds  | ΔR±0.1%  |
| Solderability                                  | <b>JIS-C-5201-1 4.17</b><br><b>IEC-60115-1 4.17</b><br>245±5°C for 3 seconds   | 95% min. coverage  |
| Temperature Cycling                            | <b>JESD22 Method JA-104</b><br>-55°C to +125°C, 1000cycles   | ΔR±0.1% for 125°C  |
|  | <b>JESD22 Method JA-104</b><br>-55°C to +155°C, 1000cycles   | ΔR±0.2% for 155  |
| Bias Humidity                                  | <b>MIL-STD-202 Method 103</b><br>1000 hrs 85°C/85%RH 10% of operating power.   | ΔR±0.1%  |
| Load Life                                      | <b>IEC60115-1 4.25</b><br>1000 +48/-0 hours, loaded with RCWV or Vmax in chamber controller 85 ±2°C, 1.5 hours on and 0.5 hours off      | ΔR±0.1%  |
| Operational Life                               | <b>MIL-STD-202 Method 108</b><br>Condition D Steady State TA=125°C at derated power.<br>Measurement at 24±4 hours after test conclusion. | ΔR±0.1%  |
| High Temperature Exposure                      | <b>MIL-STD-202 Method 108</b><br>at +155°C for 1000 hrs  | ΔR±0.1%  |
| Moisture Resistance                            | <b>MIL-STD-202 Method 106</b><br>65±2°C, 80~100% RH, 10 cycles, 24 hours/cycle   | ΔR±0.1%  |
| Mechanical Shock                               | <b>MIL-STD-202 Method 213</b><br>Wave Form: Tolerance for half sine shock pulse.<br>Peak value is 100g's. Normal duration(D) is 6.       | ΔR±0.1%  |
| Vibration                                      | <b>MIL-STD-202 Method 204</b><br>5 g's for 20 min., 12 cycles each of 3 orientations, 10-2000 Hz   | ΔR±0.1%  |
| Terminal strength                              | <b>AEC-Q200-006</b><br>Force of 1kg for 60 seconds.  | No Damage  |
| Board flex                                     | <b>JIS-C-5201-1 4.33</b><br>Bending 2mm for 60seconds  | ΔR±0.1%  |
| Flower of sulfur test                          | <b>EIA-977(Conditions B)</b><br>105±2 °C no power rating for 750 hrs.  | ΔR±1%  |
| ESD  | <b>AEC-Q200-002</b><br>Human body model<br>RQ0402 · RQ0603 0.2KV<br>RQ0805 · RQ1206 1KV  | ΔR±0.1%  |
| Resistance to solvents                         | <b>MIL-STD-202 Method 215</b><br>Add Aqueous wash chemical -OKEM Clean or equivalent. Do not use banned solvents.                        | Marking Unsmearred   |
| Flammability                                   | <b>UL-94</b><br>V-0 or V-1 are acceptable. Electrical test not required.   | No ignition of the tissue paper or scorching or the pinewood board |

## Marking:

**0603** E24 series 3 Digits – first two digits denote significant figures of resistance and third digit denotes number of zeros thereafter. EG

|  |     |  |
|--|-----|--|
|  | 222 |  |
|--|-----|--|

 = 
 2K2

**0603** E96 series 3 Digits - The 1st two digit codes are referring to the CODE in the table, the 3rd code is the index of resistance value :

$Y=10^{-2}$ ,  $X=10^{-1}$ ,  $A=10^0$ ,  $B=10^1$ ,  $C=10^2$ ,  $D=10^3$ ,  $E=10^4$ ,  $F=10^5$

EX :  $17.8\Omega=25X$ ,  $178\Omega=25A$ ,  $1K78 =25B$

$17K8=25C$ ,  $178K=25D$ ,  $1M78=25E$

| CODE | R_value | CODE | R_value | CODE | R_value | CODE | R_value | CODE | R_value | CODE | R_value | CODE | R_value | CODE | R_value |
|------|---------|------|---------|------|---------|------|---------|------|---------|------|---------|------|---------|------|---------|
| 01   | 100     | 13   | 133     | 25   | 178     | 37   | 237     | 49   | 316     | 61   | 422     | 73   | 562     | 85   | 750     |
| 02   | 102     | 14   | 137     | 26   | 182     | 38   | 243     | 50   | 324     | 62   | 432     | 74   | 576     | 86   | 768     |
| 03   | 105     | 15   | 140     | 27   | 187     | 39   | 249     | 51   | 332     | 63   | 442     | 75   | 590     | 87   | 787     |
| 04   | 107     | 16   | 143     | 28   | 191     | 40   | 255     | 52   | 340     | 64   | 453     | 76   | 604     | 88   | 806     |
| 05   | 110     | 17   | 147     | 29   | 196     | 41   | 261     | 53   | 348     | 65   | 464     | 77   | 619     | 89   | 825     |
| 06   | 113     | 18   | 150     | 30   | 200     | 42   | 267     | 54   | 357     | 66   | 475     | 78   | 634     | 90   | 845     |
| 07   | 115     | 19   | 154     | 31   | 205     | 43   | 274     | 55   | 365     | 67   | 487     | 79   | 649     | 91   | 866     |
| 08   | 118     | 20   | 158     | 32   | 210     | 44   | 280     | 56   | 374     | 68   | 499     | 80   | 665     | 92   | 887     |
| 09   | 121     | 21   | 162     | 33   | 215     | 45   | 287     | 57   | 383     | 69   | 511     | 81   | 681     | 93   | 909     |
| 10   | 124     | 22   | 165     | 34   | 221     | 46   | 294     | 58   | 392     | 70   | 523     | 82   | 698     | 94   | 931     |
| 11   | 127     | 23   | 169     | 35   | 226     | 47   | 301     | 59   | 402     | 71   | 536     | 83   | 715     | 95   | 953     |
| 12   | 130     | 24   | 174     | 36   | 232     | 48   | 309     | 60   | 412     | 72   | 549     | 84   | 732     | 96   | 976     |

0805 & 1206 E24 and E96 4 digits – Where value is below 100R use R as decimal, otherwise three significant figures plus number of following zeros.

E.G.

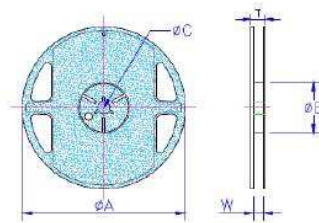
| Resistance      | 10 $\Omega$ | 12 $\Omega$ | 100 $\Omega$ | 6K8  | 47K  |
|-----------------|-------------|-------------|--------------|------|------|
| 4 digit marking | 10R0        | 12R0        | 1000         | 6801 | 4702 |

Notes:

1. No marking for non-E24/E96 resistance values.
2. No marking for 0402 size resistors

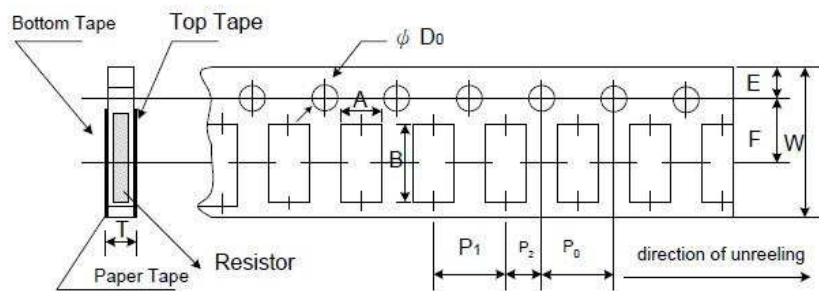
## Packaging

### Reel Dimensions (mm)



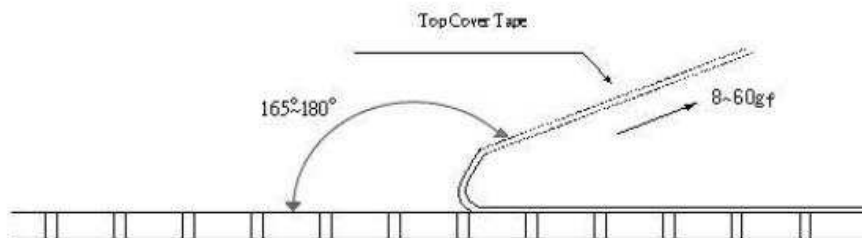
| ØA    | ØB   | ØC   | W    | T    | QTY    |
|-------|------|------|------|------|--------|
| 178.0 | 60.0 | 13.5 | 9.5  | 1.5  | 1000 / |
| ±1.0  | +1.0 | ±0.7 | ±1.0 | ±1.0 | 5000   |

### Paper Tape Specification (mm)



|      | A             | B             | W             | E             | F            | P <sub>0</sub> | P <sub>1</sub> | P <sub>2</sub> | ØD <sub>0</sub> | T             |
|------|---------------|---------------|---------------|---------------|--------------|----------------|----------------|----------------|-----------------|---------------|
| 0402 | 1.16<br>±0.05 | 1.16<br>±0.05 | 8.00<br>±0.10 | 1.75<br>±0.05 | 3.5<br>±0.05 | 4.00<br>±0.10  | 2.00<br>±0.05  | 2.00<br>±0.05  | 1.55<br>±0.05   | 0.40<br>±0.03 |
| 0603 | 1.10<br>±0.05 | 1.90<br>±0.05 | 8.00<br>±0.10 | 1.75<br>±0.05 | 3.5<br>±0.05 | 4.00<br>±0.10  | 4.00<br>±0.10  | 2.00<br>±0.05  | 1.55<br>±0.05   | 0.60<br>±0.03 |
| 0805 | 1.60<br>±0.05 | 2.37<br>±0.05 | 8.00<br>±0.10 | 1.75<br>±0.05 | 3.5<br>±0.05 | 4.00<br>±0.10  | 4.00<br>±0.10  | 2.00<br>±0.05  | 1.55<br>±0.05   | 0.75<br>±0.05 |
| 1206 | 2.00<br>±0.05 | 3.55<br>±0.05 | 8.00<br>±0.10 | 1.75<br>±0.05 | 3.5<br>±0.05 | 4.00<br>±0.10  | 4.00<br>±0.10  | 2.00<br>±0.05  | 1.55<br>±0.05   | 0.75<br>±0.05 |

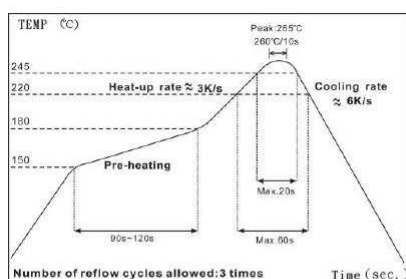
- Peel force of top cover tape
- The peel speed shall be about 300mm/min±5%
- The peel force of top cover tape shall be between 8gf to 60gf



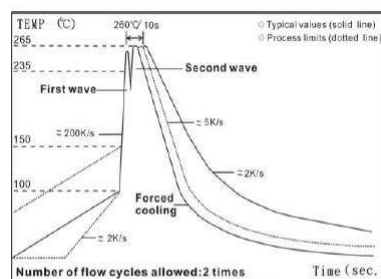
### Storage and Handling Condition:

1. Products are recommended to be used up within two years. Check solderability in case shelf life extension is needed.
2. To store products with following condition:  
 Temperature : 5 to 40°C  
 Humidity : 20 to 70% relative humidity
3. Caution:
  - a. Don't store products in a corrosive environment such as sulfide, chloride gas, or acid. It may cause oxidation of electrode, which easily be resulted in poor soldering.
  - b. To store products on the shelf and avoid exposure to moisture.
  - c. Don't expose products to excessive shock, vibration, direct sunlight etc.

### Soldering Profile



IR Reflow Soldering



Wave Soldering (Flow Soldering)

- (1) Time of IR reflow soldering at maximum temperature point 260°C : 10s
- (2) Time of wave soldering at maximum temperature point 260°C : 10s
- (3) Time of soldering iron at maximum temperature point 410°C : 5s

### How To Order

**RQ73      C      1E      40R2      B      TDF**

| Common Part | TCR          | Size Code  | Resistance Value                              | Tolerance | Packaging Spec.                   |
|-------------|--------------|--|---|-----------|-----------------------------------|
| RQ73        | C = 10PPM/°C | 1E = 0402<br>1J = 0603<br>2A = 0805<br>2B = 1206 | 100R (100Ω)<br>1K0 (1000Ω)<br>100K (100,000Ω) | B = .1%   | TD = Reel 5000<br>TDF = Reel 1000 |

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