MATERIAL								
COMPONENT NAME	BASE MATERIAL	FINISH						
CASE	LCP, BLACK, UL94 V-0							
TERMINAL, WIRE LUG (GOLD)	BRASS	GOLD OVER NICKEL						
TERMINAL, PC & RA (GOLD)	BRASS	GOLD OVER NICKEL IN CONTACT AREA, TIN OVER NICKEL IN SOLDER AREA						
TERMINAL, VRA (GOLD)	BRASS	GOLD OVER NICKEL IN CONTACT AREA TIN OVER NICKEL IN SOLDER AREA						
TERMINAL, WIRE LUG (SILVER)	SILVER CLAD COPPER	SILVER OVER NICKEL						
TERMINAL, PC (SILVER)	SILVER CLAD COPPER	SILVER OVER NICKEL						
CONTACT (GOLD)	COPPER ALLOY OR BRASS	GOLD OVER NICKEL						
CONTACT (SILVER)	SILVER CLAD COPPER OR COPPER	SILVER OVER NICKEL						
FRAME	STEEL	TIN OVER COPPER						
SPRING	MUSIC WIRE							
PLUNGER BUTTON	NYLON 6/6, BLACK, RED OR BLUE, UL94 HB (EXTENDED) OR UL94V-2 (FLUSH)							
SUPPORT BRACKET (RA*ES VERSIONS ONLY)	BRASS	TIN OVER COPPER						
SUPPORT BRACKET, VRA (B&C BUSHINGS ONLY)	STEEL	TIN OVER COPPER						
BUSHING	BRASS	NICKEL OVER COPPER						
MOUNTING NUT	BRASS	NICKEL						
LOCKWASHER	STEEL	NICKEL						
ES HOUSING	NYLON 6/6, NATURAL, UL94 V-2							
ES BOOT	VINYL PLASTISOL, BLACK							

SPECIFICATIONS							
RATING	GOLD: .4VA MAX. @ 20VDC OR PEAK AC RESISTIVE						
	SILVER: 1A @ 125VAC OR 28 VDC RESISTIVE						
INITIAL TERMINATION RESISTANCE	20 MILLIOHMS MAX.						
INSULATION RESISTANCE	1,000 MEGOHMS MIN @ 500 VDC						
DIELECTRIC STRENGTH	1,000 VOLTS RMS AT SEA LEVEL						
TIMING	BREAK BEFORE MAKE						
PLUNGER TRAVEL	.030						
ACTUATION FORCE	50 TO 400 GRAMS						
LIFE EXPECTANCY	.4 VA, 1 POLE: 100,000						
	.4 VA, 2 POLES: 80,000						
	1 A, 1 POLE: 60,000						
	1 A, 2 POLES: 50,000						
OPERATING TEMPERATURE	-30°C TO +65°C						
STORAGE TEMPERATURE	-30°C TO +65°C						
TERMINAL SEAL	SINGLE POLE: EPOXY						
	DOUBLE POLE: EPOXY OPTIONAL						

- 1 TERMINAL NUMBERS ARE FOR REFERENCE ONLY AND DO NOT APPEAR ON SWITCHES.
- 2 ALL MATERIALS AND FINISHES COMPLY WITH EU DIRECTIVE 2002/95/EC OF 27JAN2003 (ROHS).
- JUSPOSABLE BOOT SUPPLIED WITH ES VERSIONS. BOOT TO BE PLACED OVER BUSHING BEFORE SOLDER WASHING.

4 CENTER TERMINAL PRESENT ON DOUBLE THROW SWITCHES ONLY.

OBSOLETE.

PART NUMBER MATRIX									
MODEL	ACTUATOR	POLES	RATING	FUNCTION	PLATING	TERMINATIONS	PROCESS SEAL	BUTTON COLOR	04
TPC	BLANK=EXTENDED	1	1=GOLD .4VA	C=SPST MOMENTARY	G=GOLD	BLANK=WIRE LUG	ES=PROCESS SEALED 2	0=BLACK	
		2	3=SILVER 1 AMP1	F=SPDT MOMENTARY	BLANK=SILVER1	PC=PRINTED CIRCUIT		2=RED	
				M=DPST MOMENTARY		RA=RIGHT ANGLE 2		6=BLUE	
				R=DPDT MOMENTARY		VRA=VERTICAL RIGHT ANGLE 3			
NOTES:									

1. SILVER ONLY AVAILABLE IN WIRE LUG AND PC TERMINATIONS
2. RAES AVAILABLE WITH B AND C BUSHINGS ONLY
3. VRA ONLY AVAILABLE IN SINGLE POLE

									FUNC	TION	CONNECTED	TERMINALS	
	TE P/N	ALCO P/N	POLES	THROWS	PLATING	TERMINALS	PROCESS SEALED	BUTTON COLOR	1 2 3 4 5 6	1 2 3 4 5 6	1 2 3 4 5 6	ALCO 1 2 3 4 5 6	
	1825100-1	TPF11CGPC004	1	1	GOLD	PC	NO	BLACK	OFF	MOM	OFF	1-3	
5	1825100-2	TPF11CGPC204	1	1	GOLD	PC	NO	RED	OFF	MOM	OFF	1-3	
5	1825100-3	TPF11CGPCES004	1	1	GOLD	PC	YES	BLACK	OFF	MOM	OFF	1-3	
	1825100-4	TPF11CGRA004	1	1	GOLD	RIGHT ANGLE	NO	BLACK	OFF	MOM	OFF	1-3	
5	1825100-5	TPF11CGRA204	1	1	GOLD	RIGHT ANGLE	NO	RED	OFF	MOM	OFF	1-3	
	1825100-6	TPF11CGRA604	1	1	GOLD	RIGHT ANGLE	NO	BLUE	OFF	MOM	OFF	1-3	
	1825100-7	TPF11FGPC004	1	2	GOLD	PC	NO	BLACK	ON	MOM	1-2	2-3	
5	1825100-8	TPF11FGPC204	1	2	GOLD	PC	NO	RED	ON	MOM	1-2	2-3	
5	1825100-9	TPF11FGPC604	1	2	GOLD	PC	NO	BLUE	ON	MOM	1-2	2-3	
5	1-1825100-0	TPF11FGPCES004	1	2	GOLD	PC	YES	BLACK	ON	MOM	1-2	2-3	
5	1-1825100-1	TPF11FGRA004	1	2	GOLD	RIGHT ANGLE	NO	BLACK	ON	MOM	1-2	2-3	
5	1-1825100-2	TPF13C004	1	1	SILVER	WIRE LUG	NO	BLACK	OFF	MOM	OFF	1-3	
5	1-1825100-3	TPF13C204	1	1	SILVER	WIRE LUG	NO	RED	OFF	MOM	OFF	1-3	
5	1-1825100-4	TPF13F204	1	2	SILVER	WIRE LUG	NO	RED	ON	MOM	1-2	2-3	
5	1-1825100-5	TPF13F604	1	2	SILVER	WIRE LUG	NO	BLUE	ON	MOM	1-2	2-3	_
5	1-1825100-6	TPF21MGPC004	2	1	GOLD	PC	NO	BLACK	OFF	MOM	OFF	1-3, 4-6	
5	1-1825100-7	TPF21RGRA004	2	2	GOLD	RIGHT ANGLE	NO	BLACK	ON	MOM	1-2, 4-5	2-3, 5-6	
5	1-1825100-8	TPF23M004	2	1	SILVER	WIRE LUG	NO	BLACK	OFF	MOM	OFF	1-3, 4-6	
			THIS DRAWING IS A CONTROLLED DOCUMENT. DWN 12-7-05 RAGHU CHK - TE Connectivity								ctivity		
				DIMENSIONS: INCHES	OTHER	RANCES UNLESS RWISE SPECIFIED: APVD		- NAME	DLIC	LDUITTON	SWITCH TPF SE		

APPLICATION SPEC

CUSTOMER DRAWING

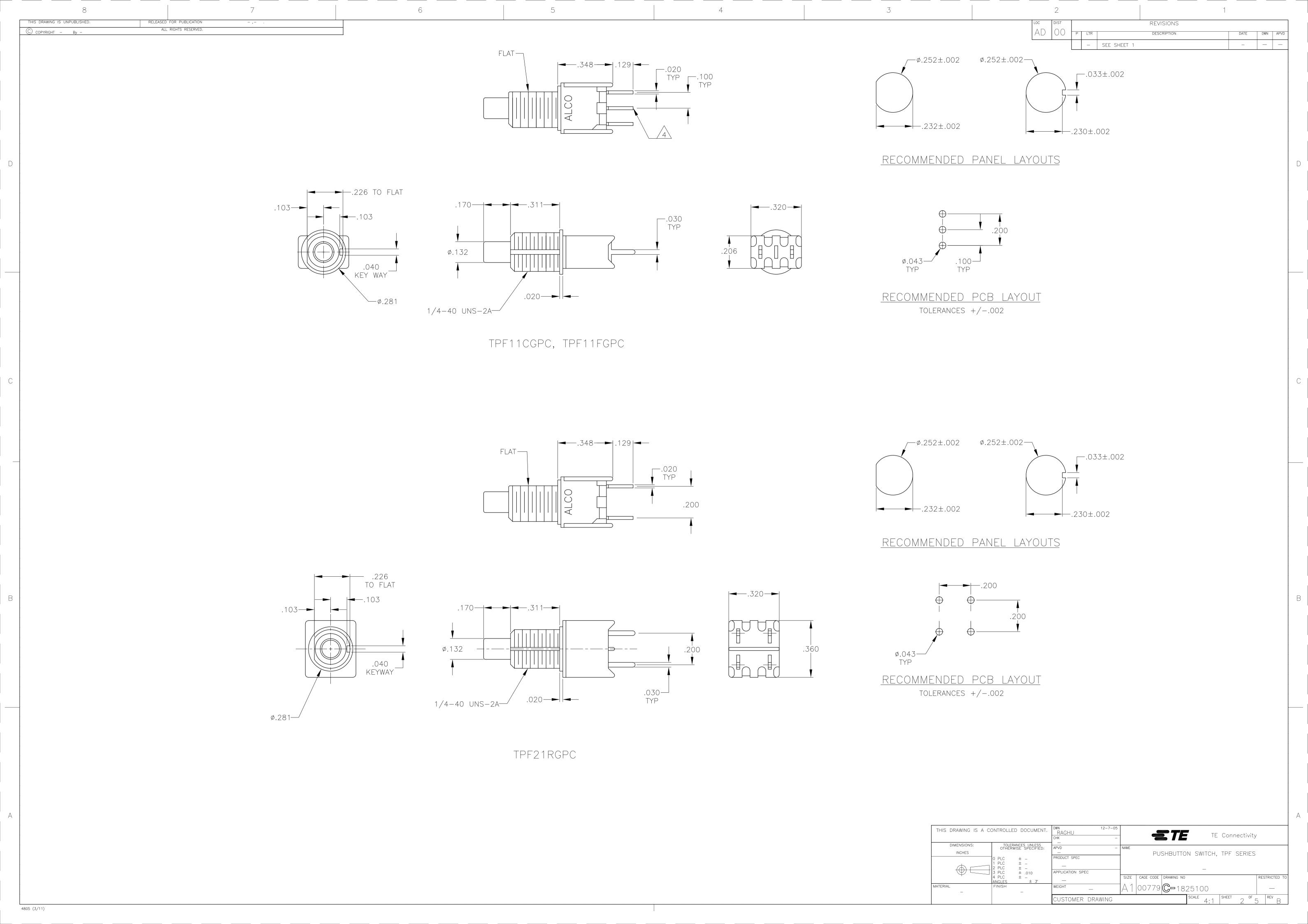
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± .010
4 PLC ± ANGLES ± 3*

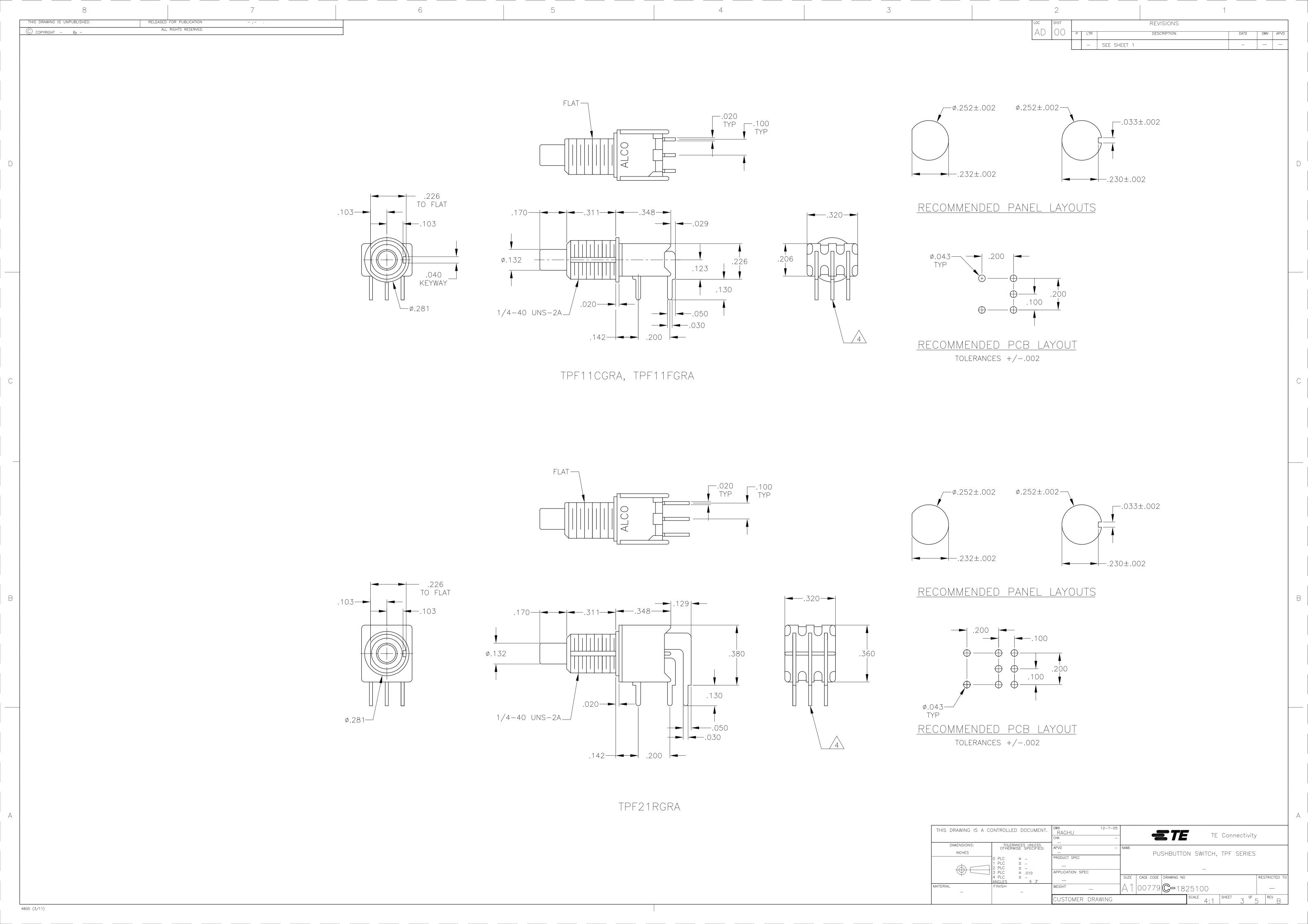
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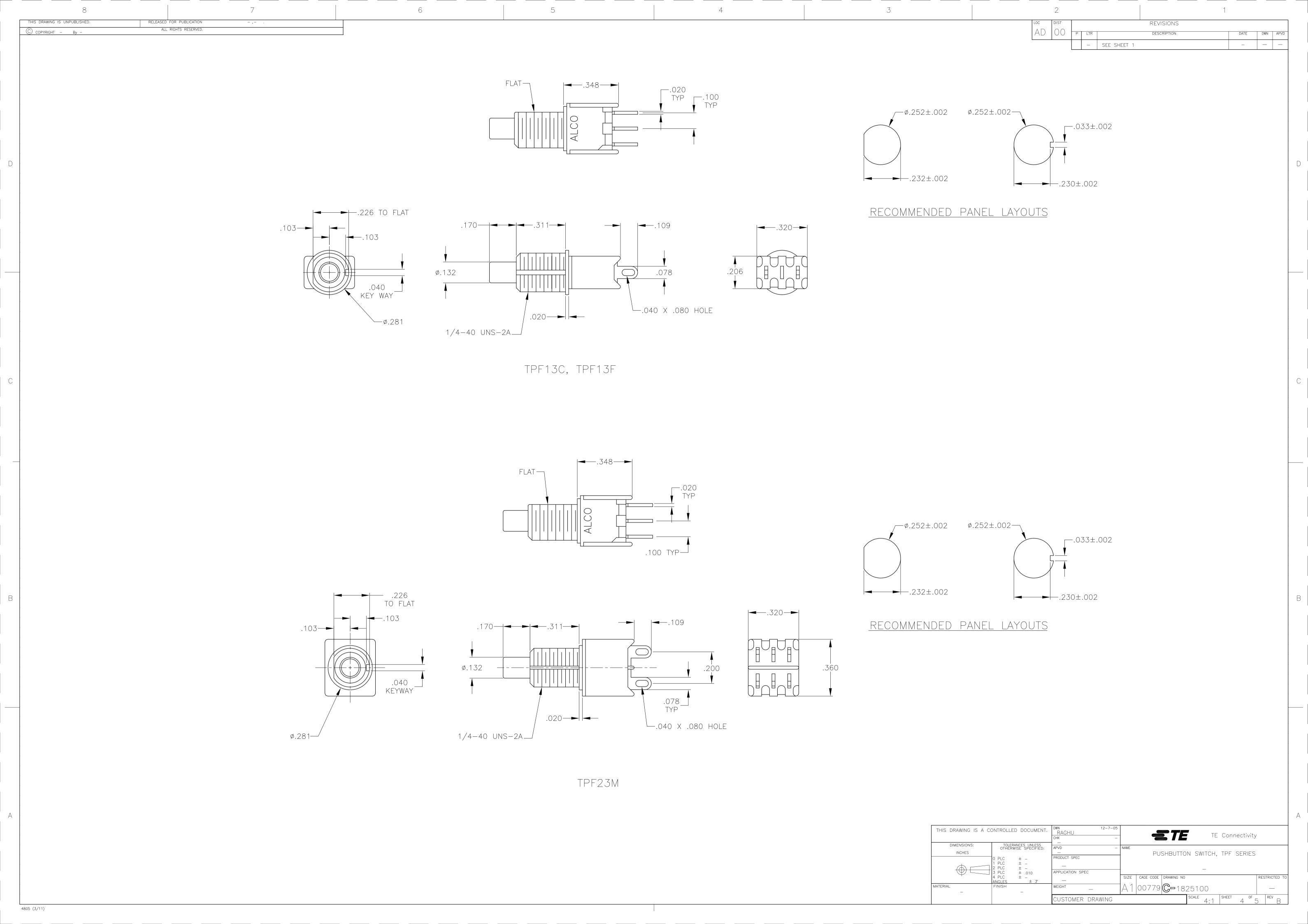
scale 4:1 SHEET 1 OF 5 REV B

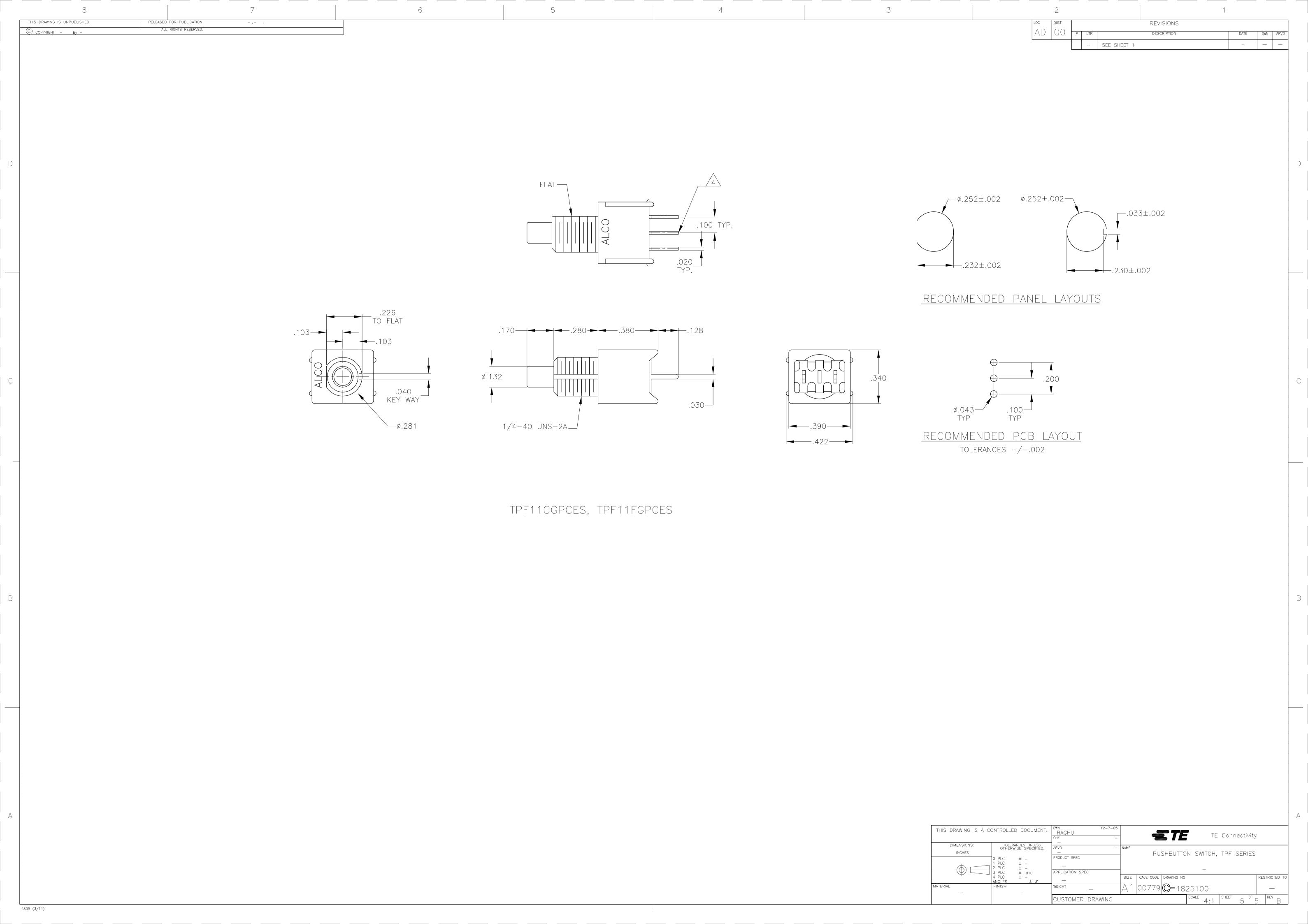
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