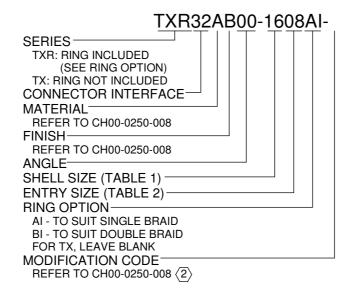


CODE 32 - TINEL-LOCK BACKSHELL



NOTES:

TE CAGE CODE: 06090

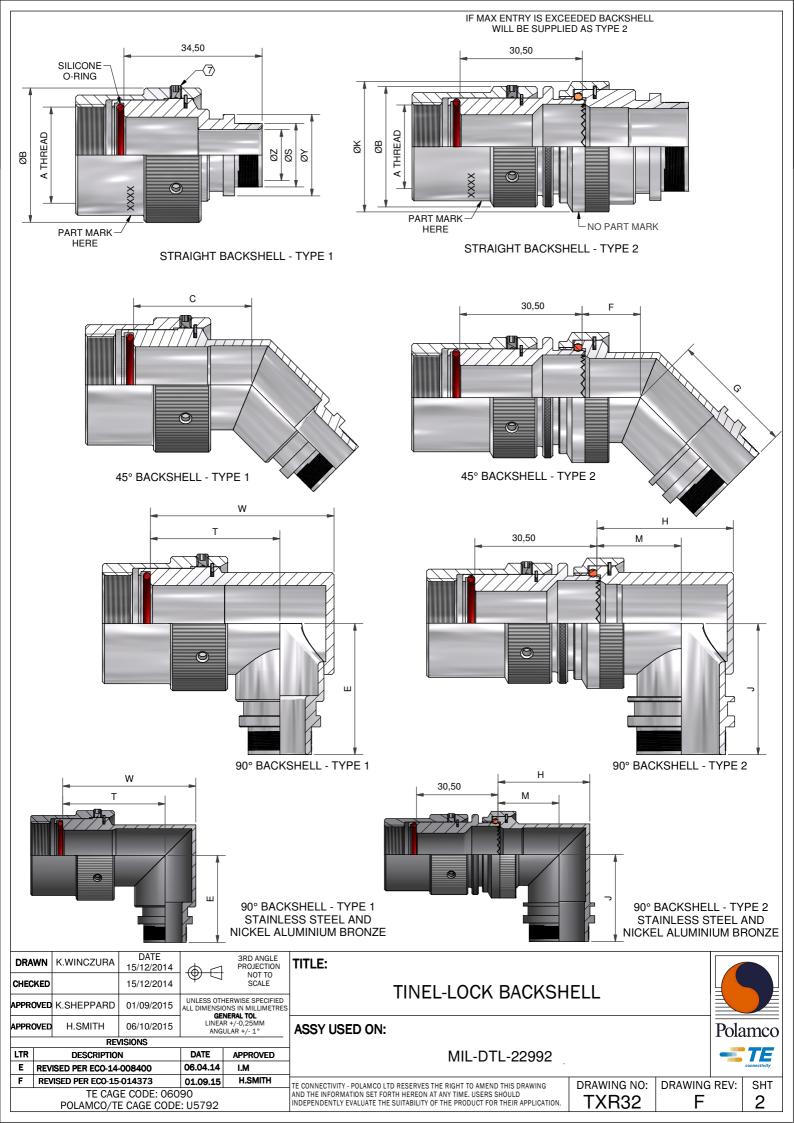
POLAMCO/TE CAGE CODE: U5792

- 1. THIS PRODUCT IS DESIGNED TO TERMINATE A BRAIDED CABLE SHIELD AND A HEAT SHRINKABLE LIPPED BOOT TO A CONNECTOR.
- (2) FOR ADDITIONAL DIMENSIONS, ORDERING INFORMATION AND MODIFICATIONS, SEE CH00-0250-008.
- ③ SEE DRAWING TR FOR DETAIL ON TINEL-LOCK RING, RINGS ARE DESIGNED TO BE HEATED ELECTRICALLY, ALL RINGS ARE MARKED WITH THERMOCHROMIC PAINT WHICH CHANGES COLOUR WHEN INSTALLATION TEMPERATURE IS REACHED.
- 4. BACKSHELL TO BE PERMANENTLY MARKED/BAGGED AND LABELLED WITH CODE IDENTIFICATION NUMBER AND PART NUMBER LESS RING DESIGNATOR. (e.g. 06090-TXR32AB00-1406). RING SHALL BEAR NO MARKING.
- (5) FOR LARGER ENTRY SIZES, A 2 PIECE BACKSHELL ASSEMBLY (TYPE 2) IS SUPPLIED.
- 6. BACKSHELL MATES TO MIL-DTL-22992, CLASS C & R, MS17343, 44, 45 & 47 CONNECTORS.
- ⟨₹⟩ ANTI-ROTATIONAL SET SCREW, 3 THREADED HOLES 120° ± 5° APART, SINGLE MATING SET SCREW SUPPLIED.

| DI | RAWN | K.WINCZURA | DATE 15/12/2014 | 3RD ANGLE PROJECTION NOT TO SCALE | | TITLE: | | | | | |
|-----|--|-------------|--|--|----------|--------|-------------------|------|---|--------------|-----|
| СН | ECKED | | 15/12/2014 | | | | | | | | |
| APF | PROVED | K.SHEPPARD | 01/09/2015 | UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL | | | TINEL-LOCK BACKSH | | | | |
| APF | APPROVED H.SMITH 06/10/2015 LINEAR +/- 0,25MM ANGULAR +/- 1° | | ASSY USED ON: | | | | | amco | | | |
| | REVISIONS | | | | | | | | | | |
| LT | R | DESCRIPTION | V | DATE | APPROVED | | MIL-DTL-22992 | | | | 'TE |
| E | E REVISED PER ECO-14-0 | | -008400 | 06.04.14 | I.M |] | | | | connectivity | |
| F | F REVISED PER ECO-15-014373 01.09.15 H.SMITH | | TE CONNECTIVITY - POLAMCO LTD RESERVES THE RIGHT TO AMEND THIS DRAWING DRAWING NO: DRAWING | | | | REV: | SHT | | | |
| | | TE 040 | E 00DE 000 | | | | | | 1 | | |

AND THE INFORMATION SET FORTH HEREON AT ANY TIME. USERS SHOULD INDEPENDENTLY EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.

TXR32



| | | | | | | | THESE DIMENSIONS APPLY IF BACKSHELL IS STAINLESS STEEL OR NICKEL ALUMINIUM BRONZE | | | | |
|-------|--------------|------|-------|------|------|------|---|------|------|------|------|
| SHELL | Α | ØB | MAX | С | D | W | T | E | W | Т | E |
| SIZE | LH THREAD | MAX | ENTRY | MAX | MAX | ±0,5 | ±0,5 | ±0,5 | MAX | ±0,5 | ±0,5 |
| 12 | 3/4-20UNEF | 27,2 | 08 | 29,0 | 28,5 | 41,0 | 30,0 | 29,5 | 41,0 | 30,0 | 29,7 |
| 14 | 7/8-20UNEF | 30,2 | 10 | 29,7 | 29,5 | 44,0 | 31,5 | 31,0 | 44,0 | 31,5 | 31,2 |
| 16 | 1-20UNEF | 33,5 | 12 | 30,0 | 30,2 | 45,8 | 32,3 | 32,7 | 45,8 | 32,3 | 32,9 |
| 18 | 1 1/8-18UNEF | 36,6 | 14 | 30,7 | 31,0 | 51,5 | 36,0 | 34,3 | 51,5 | 36,0 | 34,5 |
| 20 | 1 1/4-18UNEF | 39,9 | 16 | 31,2 | 31,4 | 54,7 | 37,2 | 35,8 | 54,7 | 37,2 | 36,1 |
| 22 | 1 3/8-18UNEF | 42,9 | 18 | 32,0 | 31,6 | 56,9 | 38,5 | 37,4 | 56,9 | 38,5 | 37,6 |
| 24 | 1 5/8-18UNEF | 52,6 | 22 | 33,5 | 32,6 | 67,0 | 43,9 | 41,9 | 64,2 | 42,8 | 41,9 |
| 28 | 1 7/8-16UN | 58,9 | 24 | 34,8 | 33,0 | 71,3 | 46,3 | 45,3 | 70,8 | 46,0 | 45,3 |
| 32 | 2 1/16-16UNS | 65,3 | 24 | 36,3 | 32,5 | 81,5 | 52,0 | 48,4 | 81,5 | 52,0 | 48,4 |
| 36 | 2 5/16-16UNS | 71,6 | 24 | 37,6 | 33,8 | 84,8 | 52,8 | 51,4 | 84,0 | 52,8 | 51,4 |
| 40 | 2 5/8-18UN | 78,0 | 24 | 38,9 | 35,3 | 90,0 | 55,6 | 54,6 | 90,0 | 55,6 | 54,6 |
| 44 | 2 7/8-16UNS | 83,0 | 28 | 40,5 | 37,0 | 93,0 | 57,0 | 57,7 | 93,0 | 57,0 | 57,7 |

| | | | | | | | | | | BACKSH | DIMENSIONS A ELL IS STAINLE (EL ALUMINIUM | SS STEEL |
|-------|-------|---------------|-------|------|------|------|------|------|------|--------|---|----------|
| ENTRY | ØZ | øs | ØΥ | ØK | F | G | Н | M | J | Н | M | J |
| SIZE | MIN | 25 | ± 0,3 | MAX | ±0,5 | ±0,5 | ±0,5 | ±0,5 | ±0,5 | ±0,5 | ±0,5 | ±0,5 |
| 04 | 6,35 | 9,49 +/-0,04 | 14,0 | NA | NA | NA |
| 05 | 7,92 | 11,06 +/-0,04 | 15,5 | NA | NA | NA |
| 06 | 9,53 | 12,66 +/-0,04 | 17,1 | NA | NA | NA |
| 07 | 11,10 | 14,21 +/-0,07 | 18,7 | NA | NA | NA |
| 08 | 12,70 | 15,81 +/-0,07 | 20,3 | NA | NA | NA |
| 10 | 15,88 | 18,96 +/-0,08 | 23,5 | 29,0 | 13,5 | 29,0 | 31,0 | 19,5 | 31,0 | 31,1 | 21,0 | 31,2 |
| 12 | 19,05 | 22,14 +/-0,08 | 26,7 | 32,5 | 14,5 | 29,7 | 34,0 | 21,0 | 32,7 | 34,2 | 22,8 | 32,9 |
| 14 | 22,23 | 25,30 +/-0,08 | 29,8 | 35,5 | 15,5 | 30,5 | 35,0 | 20,0 | 34,3 | 38,5 | 25,3 | 34,5 |
| 16 | 25,40 | 28,48 +/-0,08 | 33,0 | 37,0 | 16,1 | 30,9 | 38,0 | 21,5 | 35,8 | 40,7 | 26,1 | 36,1 |
| 18 | 28,58 | 31,65 +/-0,08 | 36,2 | 40,0 | 16,5 | 31,1 | 42,0 | 24,0 | 37,4 | 43,7 | 27,6 | 37,6 |
| 20 | 31,75 | 34,83 +/-0,08 | 39,4 | 43,5 | 17,0 | 32,1 | 45,0 | 25,5 | 38,9 | 46,4 | 29,1 | 39,1 |
| 22 | 34,93 | 37,98 +/-0,08 | 42,5 | 48,5 | 18,5 | 35,3 | 54,5 | 31,0 | 42,0 | 50,0 | 31,0 | 42,0 |
| 24 | 38,10 | 41,15 +/-0,08 | 45,7 | 52,1 | 21,9 | 38,1 | 58,0 | 33,0 | 46,0 | 53,5 | 33,0 | 46,0 |
| 28 | 44,45 | 47,50 +/-0,08 | 52,0 | 58,5 | 26,9 | 44,4 | 65,5 | 36,5 | 51,1 | 60,3 | 36,5 | 51,1 |

| REVISIONS | | | | | | | | | |
|-----------|------------|--------------------|---------------|---|--|--|--|--|--|
| APPROVED | H.SMITH | 06/10/2015 | LINEAR - | HAL TOL H/-0,25MM AR +/- 1° | | | | | |
| APPROVED | K.SHEPPARD | 01/09/2015 | ALL DIMENSION | RWISE SPECIFIED S IN MILLIMETRE RAL TOL | | | | | |
| CHECKED | | 15/12/2014 | 9 4 | NOT TO SCALE | | | | | |
| DRAWN | K.WINCZURA | DATE 15/12/2014 | 6 -1 | 3RD ANGLE PROJECTION | | | | | |
| | | | | | | | | | |

LTR DATE APPROVED DESCRIPTION E REVISED PER ECO-14-008400 06.04.14 I.M H.SMITH F REVISED PER ECO-15-014373 01.09.15

TE CAGE CODE: 06090

POLAMCO/TE CAGE CODE: U5792

TITLE:

TINEL-LOCK BACKSHELL

ASSY USED ON:

MIL-DTL-22992



SHT 3

Polamco

TE

TE CONNECTIVITY - POLAMCO LTD RESERVES THE RIGHT TO AMEND THIS DRAWING AND THE INFORMATION SET FORTH HEREON AT ANY TIME. USERS SHOULD INDEPENDENTLY EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.

DRAWING NO: DRAWING REV:

TXR32

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