

TE CONNECTIVITY (TE) RESERVES THE RIGHT TO CHANGE THIS DRAWING AT ANYTIME. USERS SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.

| REVISIONS |                           |            |          |
|-----------|---------------------------|------------|----------|
| LTR       | DESCRIPTION               | DATE       | APPROVED |
| D         | REVISED PER ECO-12-021589 | 12/11/2012 | G.WELLS  |
| E         | REVISED PER ECO-15-018009 | 12/11/2015 | I.MYONG  |

SCOPE:

THIS SPECIFICATION PROVIDES A DESCRIPTION OF HEAT-TO-RECOVER METAL RINGS FOR TERMINATING BRAIDED SHIELD ONTO ADAPTORS DESIGNED FOR THAT PURPOSE.

PART DESCRIPTION:



NOTES: UNLESS OTHERWISE SPECIFIED.

- 1 MATERIAL: NICKEL/TITANIUM HEAT-TO-RECOVER SHAP MEMORY ALLOY.
- 2 THE OUTSIDE SURFACE OF THE RING IS MARKED WITH TWO STRIPES OF THERMOCHROMIC PAINT WHICH CHANGE COLOR WHEN THE APPROPRIATE INSTALLATION TEMPERATURE IS REACHED.
- 3. "AI" RINGS ARE IDENTIFIED BY THE ABSENCE OF A RED OR BLUE DOT. REFER TO NOTE 4 BELOW.
- 4. "BI" RINGS ARE MARKED WITH A RED DOT. "CI" RINGS ARE MARKED WITH A BLUE DOT.
- 5. REFER TO MIP-101 FOR INSTALLATION PROCEDURE AND PERFORMANCE REQUIREMENT.
- 6 AVERAGE OF MEASUREMENTS TAKEN AT 3 POINTS, EQUALLY SPACED ON WELD AND OFF WELD.
- 7 SHAPE OF THE RING TO BE MOSTLY CIRCULAR. CERTAIN SIZES (LARGER) MAY HAVE MULTIPLE SIDES.

© 2015 TE CONNECTIVITY LTD. FAMILY OF COMPANIES. ALL RIGHTS RESERVED  
 TE CONNECTIVITY AND TE CONNECTIVITY (LOGO) ARE TRADEMARKS.  
 OTHER LOGOS PRODUCT AND/OR COMPANY NAMES MAY BE TRADEMARKS OF THEIR RESPECTIVE OWNERS.

Raychem Adapters  
 CUSTOMER DRAWING

|   |                        |                  |                          |                 |
|---|------------------------|------------------|--------------------------|-----------------|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE NOT APPLIED.                      | DRAWN<br>E. GOLDY      | DATE<br>05-17-93 |                          | TE Connectivity |
|   | REDRAWN<br>T. NGUYEN   | DATE<br>05-17-93 |                          |                 |
| DECIMAL TOLERANCES<br>.XXX ± -- [ mm ]<br>.XX ± -- [ mm ]<br>.X ± -- [ mm ] | APPROVED<br>I. MYONG   | DATE<br>12-08-15 | TITLE<br>TINEL-LOCK RING |                 |
|   | CAD FILE:<br>TR.dwg    |                  |                          |                 |
| ANGLE TOLERANCE<br>.X ± --  | THIRD ANGLE PROJECTION | SIZE<br>A        | CAGE CODE:<br>06090      | DWG. NO.<br>TR  |
|   |                        |                  | SCALE: NONE              | REV:<br>E       |
|   |                        |                  |                          | SHEET 1 OF 2    |

| PART DESCRIPTION | $\phi A$        |                    | $\phi D$             |
|------------------|-----------------|--------------------|----------------------|
|                  | MIN AS SUPPLIED | MAX FREE RECOVERED |                      |
| TR04AI           | .397 [10.08]    | .379 [9.63]        | .073±.005 [1.85±.13] |
| TR04BI           | .416 [10.57]    | .398 [10.11]       | .073±.005 [1.85±.13] |
| TR05AI           | .460 [11.68]    | .440 [11.18]       | .073±.005 [1.85±.13] |
| TR05BI           | .479 [12.17]    | .458 [11.63]       | .073±.005 [1.85±.13] |
| TR06AI           | .523 [13.28]    | .499 [12.68]       | .073±.005 [1.85±.13] |
| TR06BI           | .548 [13.92]    | .523 [13.28]       | .073±.005 [1.85±.13] |
| TR07AI           | .586 [14.88]    | .559 [14.20]       | .073±.005 [1.85±.13] |
| TR07BI           | .606 [15.39]    | .578 [14.68]       | .073±.005 [1.85±.13] |
| TR08AI           | .650 [16.51]    | .620 [15.75]       | .073±.005 [1.85±.13] |
| TR08BI           | .670 [17.02]    | .639 [16.23]       | .073±.005 [1.85±.13] |
| TR10AI           | .782 [19.86]    | .744 [18.90]       | .073±.005 [1.85±.13] |
| TR10BI           | .802 [20.37]    | .763 [19.38]       | .073±.005 [1.85±.13] |
| TR10CI           | .830 [21.08]    | .791 [20.09]       | .073±.005 [1.85±.13] |
| TR12AI           | .912 [23.17]    | .867 [22.02]       | .073±.005 [1.85±.13] |
| TR12BI           | .931 [23.65]    | .886 [22.50]       | .073±.005 [1.85±.13] |
| TR12CI           | .960 [24.38]    | .912 [23.17]       | .073±.005 [1.85±.13] |
| TR14AI           | 1.040 [26.42]   | .988 [25.10]       | .073±.005 [1.85±.13] |
| TR14BI           | 1.060 [26.92]   | 1.007 [25.58]      | .073±.005 [1.85±.13] |
| TR14CI           | 1.089 [27.66]   | 1.033 [26.24]      | .073±.005 [1.85±.13] |
| TR16AI           | 1.171 [29.74]   | 1.111 [28.22]      | .073±.005 [1.85±.13] |
| TR16BI           | 1.191 [30.25]   | 1.129 [28.68]      | .073±.005 [1.85±.13] |
| TR16CI           | 1.216 [30.89]   | 1.154 [29.31]      | .073±.005 [1.85±.13] |
| TR18AI           | 1.301 [33.05]   | 1.234 [31.34]      | .073±.005 [1.85±.13] |
| TR18BI           | 1.320 [33.53]   | 1.252 [31.80]      | .073±.005 [1.85±.13] |
| TR20AI           | 1.430 [36.32]   | 1.357 [34.47]      | .073±.005 [1.85±.13] |
| TR20BI           | 1.450 [36.83]   | 1.376 [34.95]      | .073±.005 [1.85±.13] |
| TR22AI           | 1.543 [39.19]   | 1.463 [37.16]      | .084±.005 [2.13±.13] |
| TR22BI           | 1.561 [39.65]   | 1.481 [37.62]      | .084±.005 [2.13±.13] |
| TR24AI           | 1.673 [42.49]   | 1.587 [40.31]      | .084±.005 [2.13±.13] |
| TR24BI           | 1.691 [42.95]   | 1.605 [40.77]      | .084±.005 [2.13±.18] |
| TR28AI           | 1.932 [49.07]   | 1.838 [46.68]      | .084±.005 [2.13±.13] |
| TR28BI           | 1.950 [49.53]   | 1.858 [47.19]      | .084±.005 [2.13±.13] |

© 2015 TE CONNECTIVITY LTD. FAMILY OF COMPANIES. ALL RIGHTS RESERVED  
 TE CONNECTIVITY AND TE CONNECTIVITY (LOGO) ARE TRADEMARKS.  
 OTHER LOGOS PRODUCT AND/OR COMPANY NAMES MAY BE TRADEMARKS OF THEIR RESPECTIVE OWNERS.

Raychem Adapters  
 CUSTOMER DRAWING

|                      |                    |             |                     |                |              |
|----------------------|--------------------|-------------|---------------------|----------------|--------------|
| REDRAWN<br>T. NGUYEN | DATE<br>12-07-2015 | SIZE<br>A   | CAGE CODE:<br>06090 | DWG. NO.<br>TR | REV:<br>E    |
| CAD FILE:<br>TR-CD   |                    | SCALE: NONE |                     |                | SHEET 2 OF 2 |

## X-ON Electronics

Largest Supplier of Electrical and Electronic Components

*Click to view similar products for [Circular MIL Spec Strain Reliefs & Adapters](#) category:*

*Click to view products by [TE Connectivity](#) manufacturer:*

Other Similar products are found below :

[896227-000](#) [899170S004](#) [0113-023-000](#) [6000-063-0022](#) [CS6624-000](#) [620AB038Z136](#) [620AS001Z108](#) [620AS038Z112](#) [620AS038Z120](#)  
[620AS038Z132](#) [620FB038NF08](#) [620HA038NF09](#) [620HA038NF11](#) [620HA038NF13](#) [620HA038NF25](#) [620HB049NF17](#) [620HS038NF11](#)  
[620HS038Z121](#) [620HS042XM19](#) [620HS042XM25](#) [620HS048B17](#) [620MS064NF12](#) [620MS065Z107](#) [620MS065ZNU06](#) [627-123NF21-11](#)  
[627-125NF23-6](#) [630J041M06H](#) [630J041M20H](#) [637S010NF0212H](#) [637S010NF0416A](#) [640830-000](#) [659943-000](#) [66241-10A](#) [CW0597-000](#)  
[CW0598-000](#) [CW0948-000](#) [CY0122-000](#) [M85049/41-6A W/B](#) [M85049/42-12DS](#) [M85049/47N8](#) [M85049/51-1-14S](#) [M85049/51S16S](#)  
[M85049/60-1N16](#) [M85049/60-2G12W](#) [M85049/69-11N](#) [CZ3661-000](#) [D02922-000](#) [70.360.1628.0](#) [703797-000](#) [705825-000](#)