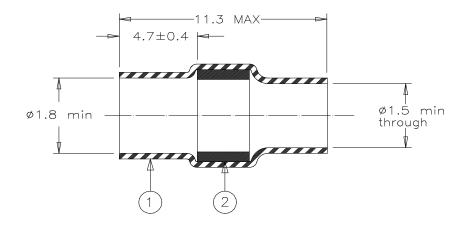
CUSTOMER DRAWING



MATERIAL

- 1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- 2. SOLDER PREFORM WITH FLUX:

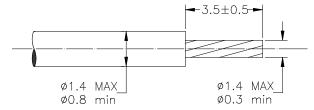
SOLDER: TYPE Sn62 Pb36 Ag2 per ANSI J-STD-006.

FLUX: TYPE ROL0 per ANSI J-STD-004.

APPLICATION

- 1. This controlled soldering device is designed for termination of a tin or silver plated copper stranded wire (AWG26 to AWG30) having an insulation rated for at least +125°C on to a pin (\subseteq 0.5).
- 2. Temperature range: -55°C to +150°C.
- 3. For application tooling, consult your local TE Connectivity technical service.

For best results, prepare the cable as shown:



= TE		TH	Raychem ERMOFIT DEVICES	TITLE: SOLDERSLEEVE* DEVICE		
Unless otherwise specified dimensions are in millimeters.				DOCUMENT NO.: W-040-04		
TOLERANCES:	ANGLES: N/A		y reserves the right to			
0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS MICRON		wing at any time. Users the suitability of the rapplication.	REV:	DATE: 09-Mar-2020	
DRAWN BY: IR. MAPALO		DATE: 29-JUN-1998	ECO: ECO-20-003687	SCALE: NTS	SIZE: A	SHEET: 1 of 1

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