



SURFACE MOUNT MAGNETIC-LATCHING TO-5 RELAYS DPDT



SERIES DESIGNATION	RELAY TYPE
S422	SMT-J mounted, Magnetic-latching DPDT Relay
S422D	SMT-J mounted, Magnetic-latching DPDT Relay with internal diode for coil transient suppression
S422DD	SMT-J mounted, Magnetic-latching DPDT Relay with internal diode for coil transient suppression and polarity reversal protection

DESCRIPTION

The magnetic-latching TO-5 relay, originally conceived and developed by Teledyne, has become one of the industry standards for low-level switching from dry circuit to 1 ampere. Designed for high-density PC board surface mounting, its small size and low coil power dissipation make the S422 relay one of the most versatile ultraminiature relays available.

S422 Features:

- · All welded construction.
- Unique uni-frame design providing high magnetic efficiency and mechanical rigidity.
- High force/mass ratios for resistance to shock and vibration.
- Advanced cleaning techniques provide maximum assurance of internal cleanliness.
- Precious metal alloy contact material with gold plating assures excellent high current and dry circuit switching capabilities.

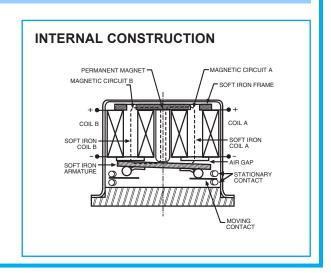
The Series S422D and S422DD utilize discrete diodes for coil suppression and polarity reversal protection.

By virtue of its inherently low intercontact capacitance and contact circuit losses, these TO-5 relays have proven to be excellent ultraminiature RF switches for frequency ranges well into the UHF spectrum. A typical RF application for these TO-5 relays is in handheld radio receivers, wherein the combined features of good RF performance, small size, very low coil power dissipation and high reliability make it a preferred method of transmit-receive switching.

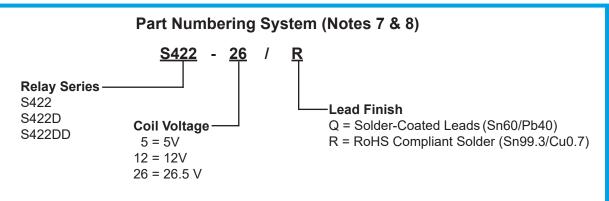
The Series S422 magnetic-latching relays are ideally suited for applications where power dissipation must be minimized. The relays can be operated with a short duration pulse. After the contacts have transferred, no external holding power is required.

The magnetic latching feature of the Series S422 relays provide a "memory" capability, since the relays will not reset upon removal of coil power.

ENVIRONMENTAL AND PHYSICAL SPECIFICATIONS					
Temperature (Operating)	−55°C to +85°C				
Vibration (Note 1)	10 g's to 500 Hz				
Shock (Note 1)	30 g's, 6ms half sine				
Acceleration	50 g's				
Enclosure	Hermetically sealed				
Weight	0.10 oz. (2.84g) max.				
Reflow Temperature	260°C max. temp. 1 min. max				







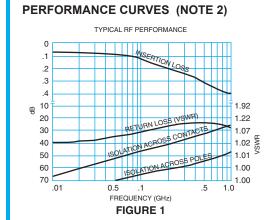
GENERAL ELECTRICAL SPECIFICATIONS (-55 °C to 85 °C unless otherwise noted. See notes 2 & 3.)

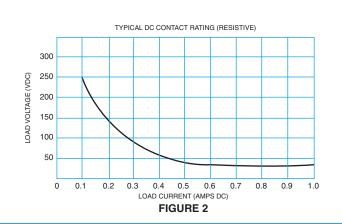
GENERAL ELECTRICAL OF ECH ICATIONS (-55 C to 65 C unless otherwise noted. See notes 2 & 5.)							
2 Form C (DPDT)							
Continuous							
$0.125~\Omega$ max. before life; $0.225~\Omega$ max. after life at 1.0 A / 28Vdc (measured 1/8" from header)							
Resistive: 1A / 28Vdc Inductive: 200 mA / 28Vdc (320 mH) Lamp: 100 mA / 28Vdc Low level: 10 to 50 μA, 10 to 50 mV							
Resistive: 250 mA/115Vac, 60 Hz and 400 Hz (Case not grounded) 100 mA/115Vac, 60 Hz and 400 Hz (Case grounded)							
10,000,000 cycles (typical) at low level 1,000,000 cycles (typical) at 0.5 A / 28Vdc resistive 100,000 cycles min. at all other loads specified above							
2A / 28Vdc Resistive (100 cycles min.)							
Contact Factory							
290 mW typical @ nominal rated voltage @ 25 °C							
S422/S422D: 1.5 ms max. at nominal rated coil voltage							
S422DD: 2.0 ms max. at nominal rated coil voltage							
2.0 ms max.							
4.5 ms width @ rated voltage							
0.4 pF typical							
10,000 M Ω min. between mutually isolated terminals							
500 Vrms (60 Hz)	@ atmospheric pressure;	70,000 ft.: 125 Vrms/60 Hz					
S422D, S42	22DD	1.0 max					
S422D, S42	22DD	100 min.					
	2 Form C (DPDT) Continuous 0.125 Ω max. before Resistive: Inductive: Lamp: Low level: Resistive: 10,000,000 cycles 1,000,000 cycles 100,000 cycles 2A / 28Vdc Resist Contact Factory 290 mW typical @ S422/S422D: S422DD: 2.0 ms max. 4.5 ms width @ ra 0.4 pF typical 10,000 MΩ min. b 500 Vrms (60 Hz) S422D, S42	2 Form C (DPDT) Continuous 0.125 Ω max. before life; 0.225 Ω max. after life at Resistive: 1A / 28Vdc Inductive: 200 mA / 28Vdc (320 mH) Lamp: 100 mA / 28Vdc Low level: 10 to 50 μA, 10 to 50 mV Resistive: 250 mA/115Vac, 60 Hz and 40 100 mA/15Vac, 60 Hz and 40 100 mA/115Vac, 60 Hz and 40 100 mA/115Vac, 60 Hz and 40 10,000,000 cycles (typical) at low level 1,000,000 cycles (typical) at 0.5 A / 28Vdc resist 100,000 cycles min. at all other loads specified 2A / 28Vdc Resistive (100 cycles min.) Contact Factory 290 mW typical @ nominal rated voltage @ 25 °C S422/S422D: 1.5 ms max. at nominal rated companies should be supported by typical 2.0 ms max. 4.5 ms width @ rated voltage 0.4 pF typical 10,000 MΩ min. between mutually isolated termin 500 Vrms (60 Hz) @ atmospheric pressure;					

DETAILED ELECTRICAL SPECIFICATIONS (-55 °C to 85 °C unless otherwise noted. See note 3.)

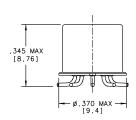
BASE PART NUMBERS		S422-5 S422D-5 S422DD-5	S422-12 S422D-12 S422DD-12	S422-26 S422D-26 S422DD-26
Coil Voltage, Nominal (Vdc)	Nom.	5.0	12.0	26.5
Con voitage, Nominal (vuc)	Max.	6.0	16.0	32.0
Coil Resistance (Ohms ±10%	S422 & S422D	61	500	2000
@25°C)	S422DD (Note 4)	48	500	2000
Coil Current (mAdc @ 25 °C)	Min.	75.8	20.0	11.6
(S422DD Series only)	Max.	104.2	25.5	14.4
Set 9 Beest Voltage (Vde Mey)	S422 & S422D	3.5	9.0	18.0
Set & Reset Voltage (Vdc, Max.)	S422DD	4.5	10.0	19.0

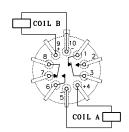




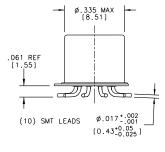


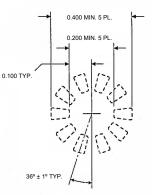
OUTLINE DIMENSIONS

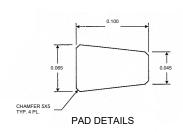




SCHEMATIC-TERMINAL VIEW
PIN NUMBERS ARE FOR REFERENCE ONLY
(NOT MARKED ON RELAY)
COIL A SHOWN LAST ENERGIZED







0.024 MIN ×10

30 P CS

RECOMMENDED PAD LAYOUT See Notes 5 and 6

DIMENSIONS ARE SHOWN IN INCHES (MILIMETERS)

NOTES

- 1. Relay contacts will exhibit no chatter in excess of 10 μs or transfer in excess of 1 μs .
- 2. "Typical" characteristics are based on available data and are best estimates. No on-going verification tests are performed.
- 3. Unless otherwise specified, parameters are initial values.
- 4. For reference only. Coil resistance not directly measurable at relay terminals due to internal series diode. S422DD only.
- 5. Recommended solder paste thickness: 0.01"
- 6. Leads will fit pad layout shown with no overhang.
- 7. Unless otherwise specified, relays will be supplied with solder-coated leads.
- 8. The slash and characters appearing after the slash are not marked on the relay.

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