tesa 62932 Constructive d/s mounting foam tape

Product Description/ Application:

tesa 62932 foam tape offers an excellent long term adhesive performance for demanding constructive applications at a small design gap.

Due to its state-of-the-art product design tesa 62932 offers benefits for various industrial applications:

- Thin foam backing allows to implement a small design gap
- High immediate bonding strength for fast and reliable assembly even at low pressure
- Highly conformable foam backing compensates for design tolerances or uneven surfaces

- High ultimate adhesive strength for secure bonding performance
- High foam elasticity to level-out different thermal expansion of bonded parts
- Very good humidity resistance
- Good dampening properties offer shock absorption during transport and in daily use

Typical application examples

- Decorative aluminium cover screens on brown goods
- Door handles in kitchen furniture
- Moulded decorative profiles for refrigerators or freezers
- Glass and mirror panels

Product Design:

Backing Adhesive		Thickness*	Colour
PE foam	Tackified acrylic	500 μm	Black / white

Liner:

Colour	Туре	Thickness*	Weight*	
Brown Glassine paper		71 µm	80 g/m²	
Blue PE		100 μm	94 g/m²	

^{*} Mean values / parameter of the specification

Dimensions:

Pancake rolls, log rolls, cross wound spools

tesa AG

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Technical Data tesa 62932

Mean values / parameters of the specification

Peel adhesion on different surfaces:

	immediately [N/cm]	after 14 days [N/cm]
Steel	13,0	= 17,0 <u>*</u>
Aluminium	13,0	= 17,0 <u>*</u>
ABS	14, 0	= 17,0*
PC	9, 0	= 17,0 <u>*</u>
PS	10,5	= 17,0 <u>*</u>
PET	12,5	= 17,0 <u>*</u>
PVC	14,5	= 17,0 <u>*</u>
PP	1,8	3,3
PE	1,7	3,0

^{*} foam splitting during measurement

Temperature resistance

Short Term	80 °C
Long Term	80 °C

Mechanical properties

Tensile strength	≥ 12 N/15mm	
Elongation	≥ 270 %	

Results of laboratory evaluation

Static shear resistance (1000 g / 13 mm x 20 mm)

	(1000)	g /			
23°C			+		
40°C			0		
Tack (Rollin	ng Ball)				
Softener res	istance				
Humidity resistance			++		
Solvent resi	stance		+		
Ageing resistance (UV)			+		
Evaluation:	very good (++)	good (+)	medium (O)	low (-)	

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