**Burr-Brown Products** 38 from Texas Instruments



**ADS7864**

SBAS141A–SEPTEMBER 2000–REVISED MARCH 2005

# **500kHz, 12-Bit, 6-Channel Simultaneous Sampling ANALOG-TO-DIGITAL CONVERTER**

- •
- 
- •**2µs Total Throughput per Channel**
- •**No Missing Codes**
- •
- •**1MHz Effective Sampling Rate**
- 
- •**6X FIFO**

# **APPLICATIONS**

- •**Motor Control**
- 
- •**3-Phase Power Control**

# **FEATURES DESCRIPTION**

 **<sup>6</sup> Simultaneous Sampling Channels** The ADS7864 is <sup>a</sup> dual 12-bit, 500kHz **Fully Differential Inputs analog-to-digital (A/D)** converter with 6 fully differential input channels grouped into three pairs for high speed simultaneous signal acquisition. Inputs to the sample-and-hold amplifiers are fully differential and **Parallel Interface** are maintained differential to the input of the A/D converter. This provides excellent common-mode re jection of 80dB at 50kHz which is important in high **Low Power: 50mW** noise environments.

The ADS7864 offers <sup>a</sup> parallel interface and control inputs to minimize software overhead. The output data for each channel is available as a 16-bit word (address and data). The ADS7864 is offered in <sup>a</sup> **Multi-Axis Positioning Systems** TQFP-48 package and is fully specified over the –40°C to +85°C operating range.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

A





This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.



#### **ORDERING INFORMATION(1)**

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

## **ABSOLUTE MAXIMUM RATINGS**

over operating free-air temperature range (unless otherwise noted)



**BASIC OPERATION**



# **ELECTRICAL CHARACTERISTICS**

All specifications T<sub>MIN</sub> to T<sub>MAX</sub>, +V<sub>A</sub> = +V<sub>D</sub> = +5V, V<sub>REF</sub> = internal +2.5V and f<sub>CLK</sub> = 8MHz, f<sub>SAMPLE</sub> = 500kHz (unless otherwise noted).



# **ELECTRICAL CHARACTERISTICS (continued)**

All specifications  ${\sf T}_{\sf MIN}$  to  ${\sf T}_{\sf MAX}$ , +V<sub>A</sub> = +V<sub>D</sub> = +5V, V<sub>REF</sub> = internal +2.5V and f<sub>CLK</sub> = 8MHz, f<sub>SAMPLE</sub> = 500kHz (unless otherwise noted).



# **PIN CONFIGURATIONS**





#### **PIN DESCRIPTIONS**



# **ADS7864**

# **TYPICAL CHARACTERISTICS**

All specifications T<sub>A</sub> = +25°C, +V<sub>A</sub> = +V<sub>D</sub> = +5V, V<sub>REF</sub> = internal +2.5V and f<sub>CLK</sub> = 8MHz, f<sub>SAMPLE</sub> = 500kHz (unless otherwise noted)



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### **TYPICAL CHARACTERISTICS (continued)**

All specifications T<sub>A</sub> = +25°C, +V<sub>A</sub> = +V<sub>D</sub> = +5V, V<sub>REF</sub> = internal +2.5V and f<sub>CLK</sub> = 8MHz, f<sub>SAMPLE</sub> = 500kHz (unless otherwise noted)



Temperature  $(^{\circ}C)$ −40 −20 0 20 40 60 80









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# **TYPICAL CHARACTERISTICS (continued)**

All specifications T<sub>A</sub> = +25°C, +V<sub>A</sub> = +V<sub>D</sub> = +5V, V<sub>REF</sub> = internal +2.5V and f<sub>CLK</sub> = 8MHz, f<sub>SAMPLE</sub> = 500kHz (unless otherwise noted)





## **TYPICAL CHARACTERISTICS (continued)**

All specifications T<sub>A</sub> = +25°C, +V<sub>A</sub> = +V<sub>D</sub> = +5V, V<sub>REF</sub> = internal +2.5V and f<sub>CLK</sub> = 8MHz, f<sub>SAMPLE</sub> = 500kHz (unless otherwise noted)



**INTEGRAL LINEARITY ERROR MATCH vs CODE Channel A0/Channel B1 (Different Converter, Different Channels) CHANNEL SEPARATION**



**INTEGRAL LINEARITY ERROR MATCH vs CODE**





# **APPLICATIONS INFORMATION**

## **INTRODUCTION**

analog-to-digital converter (ADC) that operates from a state exact same moment in time. single +5V supply. The input channels are fully differential with <sup>a</sup> typical common-mode rejection of 80dB. The part contains dual 2µs successive approximation ADCs, six differential sample-and-hold amplifiers, an internal  $+2.5V$  reference with REF<sub>IN</sub> and  $REF<sub>OUT</sub>$  pins and a high speed parallel interface. There are six analog inputs that are grouped into three channels (A, B and C). Each A/D converter has three inputs (A0/A1, B0/B1 and C0/C1) that can be sampled and converted simultaneously, thus pre-<br>serving the relative phase information of the signals double-buffered. If the internal reference is used to serving the relative phase information of the signals double-buffered. If the internal reference is used to<br>on both analog inputs. Each pair of channels has a drive an external load, a buffer is provided between on both analog inputs. Each pair of channels has a hold signal (HOLDA, HOLDB, HOLDC) to allow the reference and the load applied to pin 33 (the simultaneous sampling on all six channels. The part internal reference can typically source 2mA of cursimultaneous sampling on all six channels. The part internal reference can typically source 2mA of cur-<br>accepts an analog input voltage in the range of  $-V_{\text{per}}$  rent—load capacitance should not exceed 100pF). If accepts an analog input voltage in the range of  $-\mathsf{V}_{\mathsf{REF}}$  rent—load capacitance should not exceed 100pF). If to  $+V_{REF}$ , centered around the internal  $+2.5V$  refer- an external reference is used, the second buffer ence. The part will also accept bipolar input ranges provides isolation between the external reference and when a level shift circuit is used at the front end (see the CDAC. This buffer is also used to recharge all of when a level shift circuit is used at the front end (see Figure 25). the capacitors of both CDACs during conversion.

A conversion is initiated on the ADS7864 by bringing the HOLDX pin low for <sup>a</sup> minimum of 15ns. HOLDX low places both sample-and-hold amplifiers of the X The analog input is bipolar and fully differential. There channels in the hold state simultaneously and the are two general methods of driving the analog input channels in the hold state simultaneously and the are two general methods of driving the analog input conversion process is started on both channels. The of the ADS7864: single-ended or differential (see conversion process is started on both channels. The  $\overline{BUSY}$  output will then go low and remain low for the Figure 19 and Figure 20). When the input is duration of the comduration of the conversion cycle. The data can be single-ended, the  $-IN$  input is held at the com-<br>read from the parallel output bus following the con-<br>mon-mode voltage. The +IN input swings around the read from the parallel output bus following the con-<br>version by bringing both RD and CS low.

Conversion time for the ADS7864 is 1.75µs when an 8MHz external clock is used. The corresponding acquisition time is 0.25µs. To achieve maximum vary (see Figure 21). output rate (500kHz), the read function can be performed during at the start of the next conversion.

**NOTE:** This mode of operation is described in more detail in the Timing and Control section of this data sheet.

#### **SAMPLE-AND-HOLD SECTION**

The sample-and-hold amplifiers on the ADS7864 allow the ADCs to accurately convert an input sine wave of full-scale amplitude to 12-bit accuracy. The input bandwidth of the sample-and-hold is greater than the Nyquist rate of the ADC (Nyquist equals one-half of the sampling rate) even when the ADC is operated at its maximum throughput rate of 500kHz. The typical small-signal bandwidth of the sample-and-hold amplifiers is 40MHz.

Typical aperture delay time, or the time it takes for the ADS7864 to switch from the sample to the hold mode following the negative edge of the HOLDX

signal, is 5ns. The average delta of repeated aperture delay values is typically 50ps (also known as aperture jitter). These specifications reflect the ability of the ADS7864 to capture AC input signals accurately at The ADS7864 is a high speed, low power, dual 12-bit ADS7864 to capture AC input signals accurately at

### **REFERENCE**

Under normal operation, the REF<sub>OUT</sub> pin (pin 2) should be directly connected to the  $\overline{\text{REF}}_{\text{IN}}$  pin (pin 1) to provide an internal +2.5V reference to the ADS7864. The ADS7864 can operate, however, with an external reference in the range of 1.2V to 2.6V for <sup>a</sup> corresponding full-scale range of 2.4V to 5.2V.

#### **ANALOG INPUT**

same common voltage and the peak-to-peak amplitude is the (common-mode  $+V_{REF}$ ) and the (common-mode  $-V_{RFF}$ ). The value of  $V_{RFF}$  determines the range over which the common-mode voltage may



**Figure 19. Methods of Driving the ADS7864 Single-Ended or Differential**

# **ADS7864**

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**Figure 20. Using the ADS7864 in the Single-Ended and Differential Input Modes**



**Figure 21. Single-Ended Input: Common-Mode Voltage Figure 22. Differential Input: Common-Mode Range vs VREF Voltage Range vs VREF**



When the input is differential, the amplitude of the input is the difference between the +IN and –IN input, or:  $(+1) - (-1)$ . The peak-to-peak amplitude of each input is  $\pm 1/2V_{REF}$  around this common voltage. However, since the inputs are 180° out of phase, the peak-to-peak amplitude of the differential voltage is +V<sub>REF</sub> to  $-V_{REF}$ . The value of V<sub>REF</sub> also determines the range of the voltage that may be common to both inputs (see Figure 22).

In each case, care should be taken to ensure that the output impedance of the sources driving the +IN and –IN inputs are matched. Otherwise, this may result in offset error, which will change with both temperature and input voltage.

The input current on the analog inputs depend on <sup>a</sup> number of factors: sample rate, input voltage, and source impedance. Essentially, the current into the ADS7864 charges the internal capacitor array during the sampling period. After this capacitance has been fully charged, there is no further input current. The source of the analog input voltage must be able to charge the input capacitance (15pF) to <sup>a</sup> 12-bit settling level within two clock cycles. When the converter goes into the hold mode, the input impedance is greater than 1GΩ.

Care must be taken regarding the absolute analog input voltage. The +IN and –IN inputs should always remain within the range of GND – 300mV to  $V_{DD}$  + 300mV.

#### **TRANSITION NOISE**

Figure 23 shows <sup>a</sup> histogram plot for the ADS7864 following 8,000 conversions of <sup>a</sup> DC input. The DC input was set at output code 2046. All but one of the conversions had an output code result of 2046 (one of the conversions resulted in an output of 2047). The histogram reveals the excellent noise performance of **Figure 24. Test Circuits for Timing Specifications** the ADS7864.



**Figure 23. Histogram of 8,000 Conversions of <sup>a</sup> DC Input**



#### **BIPOLAR INPUTS**

The differential inputs of the ADS7864 were designed to accept bipolar inputs  $(-V_{RFF}$  and  $+V_{RFF})$  around the internal reference voltage (2.5V), which corresponds to <sup>a</sup> 0V to 5V input range with <sup>a</sup> 2.5V reference. By using <sup>a</sup> simple op amp circuit featuring <sup>a</sup> single amplifier and four external resistors, the ADS7864 can be configured to accept bipolar inputs. The conventional  $\pm 2.5V$ ,  $\pm 5V$ , and  $\pm 10V$  input ranges can conventional ±2.5V, ±5V, and ±10V input ranges can **CLOCK**—An external clock has to be provided for the be interfaced to the ADS7864 using the resistor ADS7864. The maximum clock frequency is 8MHz.<br>Values shown in Figure 25. values shown in Figure 25.  $\hbox{\bf The minimum clock cycle is 125ns (see Figure 26, t_5),}$ 



#### **Figure 25. Level Shift Circuit for Bipolar Input Ranges**

#### **TIMING AND CONTROL**

The ADS7864 uses an external clock (CLOCK, pin **Figure 26. Start of the Conversion** 22) which controls the conversion rate of the CDAC. With an 8MHz external clock, the A/D sampling rate is 500kHz which corresponds to <sup>a</sup> 2µs maximum throughput time.

#### **THEORY OF OPERATION**

The ADS7864 contains two 12-bit A/D converters that operate simultaneously. The three hold signals (HOLDA, HOLDB, HOLDC) select the input MUX and **BUSY**—Busy goes low when the internal A/D coninitiate the conversion. A simultaneous hold on all six verters start a new conversion. It stays low as long as<br>channels can occur with all three hold signals strobed the conversion is in progress (see Figure 27, 13 channels can occur with all three hold signals strobed together. The converted values are saved in six  $\cdot$  clock-cycles,  $t_{10}$ ) and rises again after the data is registers. For each read operation the ADS7864 latched to the output register. With Busy going high, registers. For each read operation the ADS7864 latched to the output register. With Busy going high,<br>outputs 16 bits of information (12 Data, 3 Channel bithe new data can be read. It takes at least 16 clock outputs 16 bits of information (12 Data, 3 Channel Address and Data Valid). The Address/Mode signals (A0, A1, A2) select how the data is read from the ADS7864. These Address/Mode signals can define <sup>a</sup> selection of <sup>a</sup> single channel, <sup>a</sup> cycle mode that cycles through all channels or <sup>a</sup> FIFO mode that sequences the data determined by the order of the



Hold signals. The FIFO mode will allow the six registers to be used by <sup>a</sup> single channel pair, and therefore three locations for CH X0 and three locations for CH X1 can be acquired before they are read from the part.

#### **EXPLANATION OF CLOCK, RESET AND BUSY PINS**

and the clock has to remain high (see Figure 26, t<sub>6</sub>) or low (see Figure 26, t<sub>7</sub>) for at least 40ns.



**RESET**—Bringing reset low will reset the ADS7864. It will clear all the output registers, stop any actual conversions and will close the sampling switches. Reset has to stay low for at least 20ns (see Figure 26, t<sub>8</sub>). The reset should be back high for at least 20ns (see Figure 26, t<sub>9</sub>), before starting the next conversion (negative hold edge).

clock-cycles,  $t_{10}$ ) and rises again after the data is cycles (see Figure  $27$ ,  $t_{11}$ ) to complete conversion.

#### **START OF A CONVERSION**

By bringing one or all of the **HOLDX** signals low, the input data of the corresponding channel X is immediately placed in the hold mode (5ns). The conversion of this channel X follows as soon as the A/D converter is available for the particular channel. If

other channels are already in the hold mode but not Once <sup>a</sup> particular hold signal goes low, further imconverted, then the conversion of channel  $X$  is put in pulses of this hold signal are ignored until the the queue until the previous conversion has been conversion is finished or the part is reset. When the completed. If more than one channel goes into hold conversion is finished (BUSY signal goes high), the mode within one clock cycle, then channel A will be sampling switches will close and sample the selected mode within one clock cycle, then channel A will be converted first if HOLDA is one of the triggered hold channel. The start of the next conversion must be converted, and last, delayed to allow the input capacitor of the ADS7864 channel C. If it is important to detect <sup>a</sup> hold command to be fully charged. This delay time depends on the during <sup>a</sup> certain clock cycle, then the falling edge of driving amplifier, but should be at least 175ns the hold signal has to occur at least 10ns before the falling edge of the clock. (see Figure 26, t<sub>1</sub>). The hold signal can remain low without initiating <sup>a</sup> new conversion. The hold signal has to be high for at least 15ns (see Figure 26, t<sub>2</sub>) before it is brought low again and hold has to stay low for at least 20ns (see Figure 26,  $t_3$ ).

In the example of Figure 26, the signal HOLDB goes low first and channel B0 and B1 will be converted HOLDB. To read data from channel B, A1 is set high first. The falling edges of  $\overline{HOLDA}$  and  $\overline{HOLDC}$  occur and A2 is low. As A0 is low during the first reading within the same clock cycle. Therefore, the channels  $(A2 \text{ A1 A0} = 010)$  data B0 is put to the output. Befor within the same clock cycle. Therefore, the channels A0 and A1 will be converted as soon as the channels the second  $\overline{RD}$ , A0 switches high (A2 A1 A0 = 011) B0 and B1 are finished (plus acquisition time). When so data from channel B1 is read. the A-channels are finished, the C-channels will be converted. The second HOLDA signal is ignored, as the A-channels are not converted at this point in time.

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delayed to allow the input capacitor of the ADS7864 (see Figure 27,  $t_4$ ).

The ADS7864 can also convert one channel continuously, as it is shown in Figure 27 with channel B. Therefore, HOLDA and HOLDC are kept high all the time. To gain acquisition time, the falling edge of HOLDB takes place just before the falling edge of clock. One conversion requires 16 clock cycles. Here, data is read after the next conversion is initiated by



#### **Table 1. Timing Specifications**





**READING DATA (RD, CS)**—In general, the channel/data outputs are in tristate. Both CS and RD have to be low to enable these outputs. RD and CS have to stay low together for at least 30ns (see Figure 28,  $t_{13}$ ) before the output data is valid. RD has to remain high for at least 30ns (see Figure 28, t<sub>14</sub>) before bringing it back low for <sup>a</sup> subsequent read command.

12.5 clock-cycles after the start of <sup>a</sup> conversion (BUSY going low), the new data is latched into its output register. If <sup>a</sup> read process is initiated around 12.5 clock cycles after BUSY went low, RD and CS should stay low for at least 50ns to get the new data stored to its register and switched to the output.

CS being low tells the ADS7864 that the bus on the board is assigned to the ADS7864. If an A/D converter shares <sup>a</sup> bus with digital gates, there is <sup>a</sup> possibility that digital (high frequency) noise may be coupled into the A/D converter. If the bus is just used by the ADS7864,  $\overline{CS}$  can be hardwired to ground. Reading data at the falling edge of one of the hold signals might cause distortion of the hold value.



**Figure 28. Timing for Reading Data**

# **OUTPUT CODE (DB15**…**DB0)**

The ADS7864 has a 16-bit output word. DB15 is '1' if  $\qquad$  DATA CHANNEL BB14 DB13 DB12 the output contains valid data. This is important for the FIFO mode. Valid Data can be read until DB15 switches to 0. DB14, DB13 and DB12 store channel information as indicated in Table 2 (Channel Truth Table). The 12-bit output data is stored from DB11 (MSB) to DB0 (LSB).

**BYTE**—If there is only an 8-bit bus available on <sup>a</sup> board, then Byte can be set high (see Figure 29 and Figure 30). In this case, the lower eight bits can be read at the output pins DB7 to DB0 at the first RD signal, and the higher bits after the second  $\overline{RD}$  signal.

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**Table 2. Channel Truth Table**

<b>DATA CHANNEL</b>	<b>DB14</b>	<b>DB13</b>	<b>DB12</b>
A0			
A1			
B <sub>0</sub>			
<b>B1</b>			
C <sub>0</sub>			



**Figure 29. Reading Data in Cycling Mode**



**Figure 30. Reading Data in Cycling Mode**

#### **GETTING DATA**

The ADS7864 has three different output modes that are selected with A2, A1 and A0. A2A1A0 are only active when  $\overline{RD}$  and  $\overline{CS}$  are both low. After a reset occurs, A2A1A0 are set to 000.

With  $(A2 \tA1 \tA0) = 000$  to 101 a particular channel can directly be addressed (see Table 3 and Figure 27). The channel address should be set at least 10ns (see Figure 28, t<sub>12</sub>) before the falling edge of RD and should not change as long as RD is low.



**Table 3. Address/Mode Truth Table**

cycle mode (see Figure 29 and Figure 30). Here, data sample mode again.

from channel A0 is read on the first  $\overline{RD}$  signal, then A1 on the second, followed by B0, B1, C0 and finally C1 before reading A0 again. Data from channel A0 is brought to the output first after <sup>a</sup> reset-signal or after powering the part up.

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The third mode is a FIFO mode that is addressed with (A2 A1 A0 = 111). Data of the channel that is converted first will be read first. So, if <sup>a</sup> particular channel is most interesting and is converted more frequently (e.g., to get <sup>a</sup> history of <sup>a</sup> particular channel) then there are three output registers per channel available to store data. When the ADS7864 is operated in the FIFO mode, an initial RD/CS is necessary (after power up and after reset), so that the internal address is set to '111', before the first conversion starts.

If a read process is just going on  $(\overline{RD})$  signal low) and new data has to be stored, then the ADS7864 will wait until the read process is finished (RD signal going high) before the new data gets latched into its output register.

At time  $t_A$  (see Figure 31) the ADS7864 resets. With the reset signal, all conversions and scheduled conversions are cancelled. The data in the output registers are also cleared. With <sup>a</sup> reset, <sup>a</sup> running conver-With (A2 A1 A0) = 110 the interface is running in a sion gets interrupted and all channels go into the



**Figure 31. Example of Hold Signals**

At time t<sub>B</sub> a HOLDB signal occurs. With the next Bit 15 shows if the FIFO is empty (low) or if it falling clock edge ( $t_C$ ) the ADS7864 puts channel B contains channel information (high). Bits 12 to 14 into the loop to be converted next. As the reset signal contain the Channel for the 12-bit data word (Bit 0 to into the loop to be converted next. As the reset signal occurred at  $t_A$ , the conversion of channel B will be 11). If the data is from channel A0, then bits 14 to 12 started with the next rising edge of the clock after  $t<sub>C</sub>$  are '000'. The Channel bit pattern is outlined in

Within the next clock cycle (t<sub>c</sub> to t<sub>F</sub>), HOLDC (t<sub>D</sub>) and  $\overline{HOLDA}$  (t<sub>E</sub>) occur. If more than one hold signals get New data is always written into the next available active within one clock cycle, channel  $A$  will be converted first. Therefore, as soon as the conversion of channel B is done, the conversion of channel A will be initiated. After this second conversion, channel C will be converted. This data is dumped and A1 data is shifted to register

The 16 bit output word has following structure:



Table 2 (Channel Truth Table).

register. At  $t_0$  (see Figure 32), the reset deletes all the existing data. At  $t_1$  the new data of the channels A0 and A1 are put into registers 0 and 1. On  $t<sub>2</sub>$  the read process of channel A0 data is finished. Therefore, 0. At t<sub>3</sub> new data is available, this time from channel B0 and B1. This data is written into the next available registers (register 1 and 2). The new data of channel Information  $\begin{bmatrix} 1 & 2 & 3 \end{bmatrix}$  C0 and C1 at  $t_4$  is put on top (registers 3 and 4).



**Figure 32. Functionality Diagram of FIFO Registers**

## **LAYOUT**

For optimum performance, care should be taken with the physical layout of the ADS7864 circuitry. This is particularly true if the CLOCK input is approaching the maximum throughput rate. The basic SAR architecture is sensitive to glitches or sudden changes on the power supply, reference, ground connections and digital inputs that occur just prior to latching the output of the analog comparator. Thus, driving any single conversion for an n-bit SAR converter, there are **<sup>n</sup>** 'windows' in which large external transient voltages can affect the conversion result. Such glitches might originate from switching power supplies, nearby digital logic or high power devices. The degree of error in the digital output depends on the reference voltage, layout, and the exact timing of the external event. These errors can change if the external event changes in time with respect to the CLOCK input. With this in mind, power to the ADS7864 should be clean and well-bypassed. A 0.1µF ceramic bypass capacitor should be placed as close to the device as possible. In addition, <sup>a</sup> 1µF to



10µF capacitor is recommended. If needed, an even larger capacitor and a 5Ω or 10Ω series resistor may be used to low-pass filter <sup>a</sup> noisy supply. On average, the ADS7864 draws very little current from an external reference as the reference voltage is internally buffered. If the reference voltage is external and originates from an op amp, make sure that it can drive the bypass capacitor or capacitors without oscillation. A bypass capacitor must not be used when using the internal reference (tie pin 33 directly to pin 34). The AGND and DGND pins should be connected to <sup>a</sup> clean ground point. In all cases, this should be the 'analog' ground. Avoid connections which are too close to the grounding point of <sup>a</sup> microcontroller or digital signal processor. If required, run <sup>a</sup> ground trace directly from the converter to the power supply entry point. The ideal layout will include an analog ground plane dedicated to the converter and associated analog circuitry.



## **PACKAGING INFORMATION**



**(1)** The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

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**(3)** MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

**(4)** There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

<sup>(5)</sup> Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

<sup>(6)</sup> Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.



# **PACKAGE OPTION ADDENDUM**

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# **MECHANICAL DATA**

MTQF019A – JANUARY 1995 – REVISED JANUARY 1998

**PFB (S-PQFP-G48) PLASTIC QUAD FLATPACK**



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Falls within JEDEC MS-026



PFB (S-PQFP-G48)



NOTES: A. All linear dimensions are in millimeters.

- **B.** This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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