











LM285-1.2, LM385-1.2, LM385B-1.2

SLVS075J-APRIL 1989-REVISED JANUARY 2015

LMx85-1.2, LM385B-1.2 Micropower Voltage References

Features

- **Operating Current Range**
 - LM285-1.2: 10 μA to 20 mA
 - LM385-1.2: 15 µA to 20 mA
 - LM385B-1.2: 15 μA to 20 mA
- 1% and 2% Initial Voltage Tolerance
- Reference Impedance
 - LM385-1.2: 1 Ω MAX at 25°C
 - All devices: 1.5 Ω MAX over Full Temperature Range
- Very Low Power Consumption
- Interchangeable with Industry Standard LM285-1.2 and LM385-1.2

2 Applications

- Portable Meter References
- Portable Test Instruments
- **Battery-Operated Systems**
- **Current-Loop Instrumentation**
- Panel Meters

3 Description

These micropower, two-terminal, band-gap voltage references operate over a 10-µA to 20-mA current range and feature exceptionally low dynamic impedance and good temperature stability. On-chip trimming provides tight voltage tolerance. The bandgap reference for these devices has low noise and long-term stability.

The design makes these devices exceptionally tolerant of capacitive loading and, thus, easier to use in most reference applications. The wide dynamic operating temperature range accommodates varying current supplies, with excellent regulation.

The extremely low power drain of this series makes them useful for micropower circuitry. These voltage references can be used to make portable meters, regulators, or general-purpose analog circuitry, with battery life approaching shelf life. The wide operating current range allows them to replace older references with tighter-tolerance parts.

Device Information⁽¹⁾

PART NUMBER	PACKAGE (PIN)	BODY SIZE (NOM)		
	SOIC (8)	4.90 mm × 3.91 mm		
LMx85-1.2	SOP (8)	6.20 mm × 5.30 mm		
LIVIXOD-1.2	TSSOP (8)	3.00 mm × 4.40 mm		
	TO-226 (3)	4.30 mm × 4.30 mm		

⁽¹⁾ For all available packages, see the orderable addendum at the end of the datasheet.

Simplified Schematic







Table of Contents

1	Features 1		8.3 Feature Description	7
2	Applications 1		8.4 Device Functional Modes	<mark>7</mark>
3	Description 1	9	Application and Implementation	8
4	Simplified Schematic 1		9.1 Application Information	8
5	Revision History2		9.2 Typical Application	8
6	Pin Configuration and Functions		9.3 System Examples	10
7	Specifications4	10	Power Supply Recommendations	11
′	7.1 Absolute Maximum Ratings	11	Layout	11
	7.1 Absolute Maximum Ratings		11.1 Layout Guidelines	11
	7.3 Recommended Operating Conditions		11.2 Layout Example	11
	7.4 Thermal Information	12	Device and Documentation Support	12
	7.5 Electrical Characteristics 5		12.1 Related Links	
	7.6 Typical Characteristics		12.2 Trademarks	12
8	Detailed Description		12.3 Electrostatic Discharge Caution	12
O	8.1 Overview		12.4 Glossary	12
	8.2 Functional Block Diagram	13	Mechanical, Packaging, and Orderable Information	12

5 Revision History

Changes from Revision I (December 2005) to Revision J

Page

- Added Applications, Device Information table, Pin Functions table, ESD Ratings table, Thermal Information table,
 Typical Characteristics, Feature Description section, Device Functional Modes, Application and Implementation
 section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and
 Mechanical, Packaging, and Orderable Information section.
- Deleted Ordering Information table.

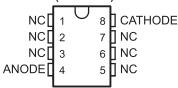
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6 Pin Configuration and Functions

LM285-1.2 ... D PACKAGE
LM385-1.2 ... D, PS, OR PW PACKAGE
LM385B-1.2 ... D OR PW PACKAGE
(TOP VIEW)

NC 1 8 CATHODE



NC - No internal connection

LM285-1.2, LM385-1.2, LM385B-1.2 . . . LP PACKAGE (TOP VIEW)



NC - No internal connection

Pin Functions

PIN			TYPE	DESCRIPTION			
NAME	LP	D, PS or PW	ITPE	DESCRIPTION			
ANODE	1	4	I	Shunt Current/Voltage input			
CATHODE	2	8	0	Common pin, normally connected to ground			
NC	3	1, 2, 3, 5, 6, 7	_	No internal connection			



7 Specifications

7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) (1)

		MIN	MAX	UNIT
I_R	Reverse Current		30	mA
I _F	Forward Current		10	mA
T_{J}	Operating virtual junction temperature		150	°C
T _{stg}	Storage temeprature	-65	150	°C

⁽¹⁾ Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

7.2 ESD Ratings

			VALUE	UNIT
		Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins (1)	±2000	
V _(ESD)	Electrostatic discharge	Charged device model (CDM), per JEDEC specification JESD22-C101, all pins (2)	±1000	V

⁽¹⁾ JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
I_{ZZ}	Reference current		0.01	20	mA
T _A	Operating free cir temperature	LM285-1.2	-40	85	۰۰
	Operating free-air temperature	LM385-1.2, LM385B-1.2	0	70	

7.4 Thermal Information

	LMx85-1.2						
THERMAL METRIC ⁽¹⁾	D	LP	PS	PW	UNIT		
	8 PINS	3 PINS	8 PINS	8 PINS			
R _{θJA} Junction-to-ambient thermal resistance	97	140	95	149	°C/W		

⁽¹⁾ For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.

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⁽²⁾ JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.



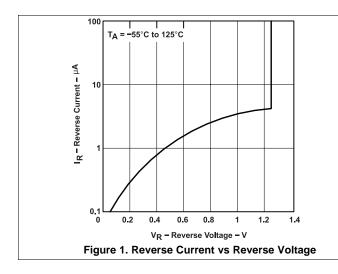
7.5 Electrical Characteristics

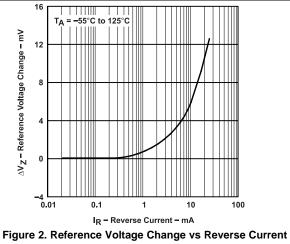
over operating free-air temperature range (unless otherwise noted)

	DADAMETED	TEST CONDITIONS	T (1)	L	M285-1.2	2	L	M385-1.2	2	LM385B-1.2			LINUT
	PARAMETER	TEST CONDITIONS	T CONDITIONS T _A ⁽¹⁾ MIN TYP MAX		MIN TYP MAX			MIN TYP MAX			UNIT		
V _Z	Reference voltage	$I_Z = I(min) \text{ to } 20 \text{ mA}^{(2)}$	25°C	1.223	1.235	1.247	1.21	1.235	1.26	1.223	1.235	1.247	V
α_{VZ}	Average temperature coefficient of reference voltage (3)	$I_Z = I(min) \text{ to 20 mA}^{(2)}$	Full Range		±20			±20			±20		ppm/°
			25°C			1			1			1	
	Change in reference	$I_Z = I(min) \text{ to 1 mA}^{(2)}$	Full Range			1.5		<u> </u>	1.5			1.5	mV
	voltage with current		25°C			12			20			20	mv
		$I_Z = I(min)$ to 20 mA	Full Range			30		<u>.</u>	30			30	
$\Delta V_Z/\Delta t$	Long-term change in reference voltage	Ι _Z = 100 μΑ	25°C		±20			±20			±20		ppm/k hr
I _Z (min)	Minimum reference current		Full Range		8	10		8	15		8	15	μA
			25°C		0.2	0.6		0.4	1		0.4	1	
Z _Z Reference impedance		I _Z = 100 μA, f = 25 Hz	Full Range			1.5			1.5			1.5	Ω
V _n	Broadband noise voltage	I _Z = 100 μA, f = 10 Hz to 10 kHz	25°C		60			60			60		μV

- (1) Full range is −40°C to 85°C for the LM285-1.2 and 0°C to 70°C for the LM385-1.2 and LM385B-1.2.
- (2) $I(min) = 10 \mu A$ for the LM285-1.2 and 15 μA for the LM385-1.2 and LM385B-1.2
- (3) The average temperature coefficient of reference voltage is defined as the total change in reference voltage divided by the specified temperature range.

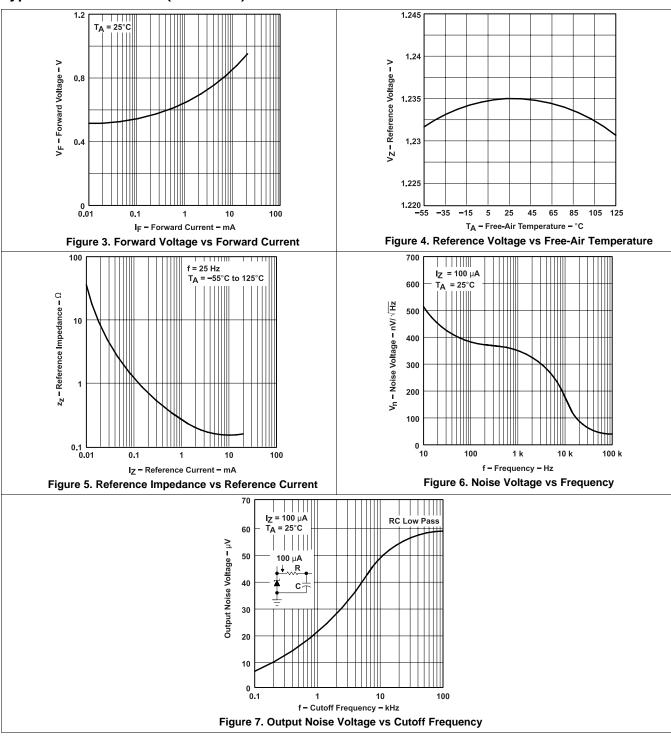
7.6 Typical Characteristics







Typical Characteristics (continued)





8 Detailed Description

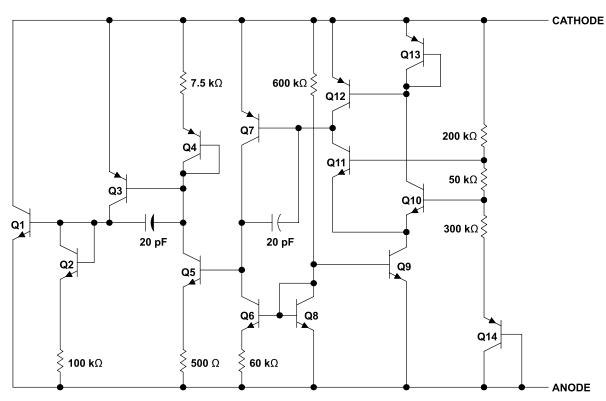
8.1 Overview

The LM285-1.2, LM385-1.2, and LM385-1.2 devices are micropower, two-terminal, band-gap voltage references which operate over a 10-µA to 20-mA current range. On-chip trimming provides tight voltage tolerance. The band-gap reference for these devices has low noise and long-term stability.

The design makes these devices exceptionally tolerant of capacitive loading and, thus, easier to use in most reference applications. The wide dynamic operating temperature range accommodates varying current supplies, with excellent regulation.

The extremely low power drain of this series makes them useful for micropower circuitry. These voltage references can be used to make portable meters, regulators, or general-purpose analog circuitry, with battery life approaching shelf life.

8.2 Functional Block Diagram



A. Component values shown are nominal.

8.3 Feature Description

A band gap voltage reference controls high gain amplifier and shunt pass element to maintain a nearly constant voltage between cathode and anode. Regulation occurs after a minimum current is provided to power the voltage divider and amplifier. Internal frequency compensation provides a stable loop for all capacitor loads. Floating shunt design is useful for both positive and negative regulation applications.

8.4 Device Functional Modes

LM285-1.2, LM385-1.2, and LM385-1.2 devices will operate in one mode, which is as a fixed voltage reference that cannot be adjusted.

In order for a proper Reverse Voltage to be developed, current must be sourced into the cathode of LM285. The minimum current needed for proper regulation is denoted in *Electrical Characteristics* as $I_{Z,min}$.



9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The The LM285-1.2, LM385-1.2, and LM385-1.2 devices create a voltage reference for to be used for a variety of applications including amplifiers, power supplies, and current-sensing circuits. The following application shows how to use these devices to establish a voltage reference.

9.2 Typical Application

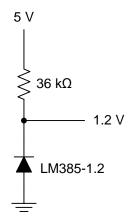


Figure 8. Generating Reference Voltage with a Resistive Current Source

9.2.1 Design Requirements

The key design requirement when using this device as a voltage reference is to supply the LM385 with a minimum Cathode Current (I_z), as indicated in *Electrical Characteristics*.

9.2.2 Detailed Design Procedure

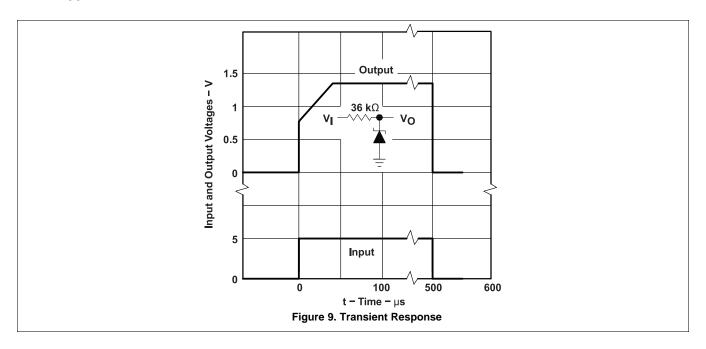
In order to generate a constant and stable reference voltage, a current greater than $I_{Z(MIN)}$ must be sourced into the cathode of this device. This can be accomplished using a current regulating device such as LM334 or a simple resistor. For a resistor, its value should be equal to or greater than $(V_{supply} - V_{reference}) \div I_{Z(MIN)}$.

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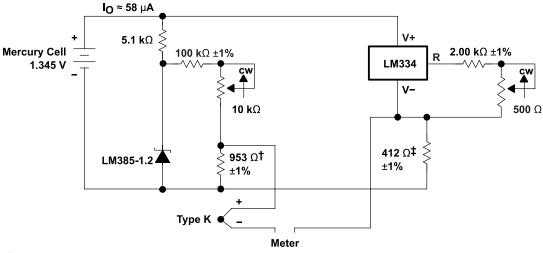
Typical Application (continued)

9.2.3 Application Curves



9.3 System Examples

9.3.1 Thermocouple Cold-Junction Compensator



[†] Adjust for 11.15 mV at 25°C across 953 Ω

Figure 10. Thermocouple Cold-Junction Compensator

9.3.2 Generating Reference Voltage with a Constant Current Source

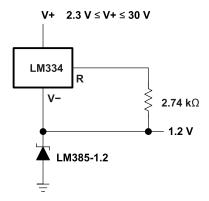


Figure 11. Generating Reference Voltage with a Constant Current Source Device

 $[\]ddagger$ Adjust for 12.17 mV at 25°C across 412 Ω



10 Power Supply Recommendations

In order to not exceed the maximum cathode current, be sure that the supply voltage is current limited.

For applications shunting high currents (30 mA max), pay attention to the cathode and anode trace lengths, adjusting the width of the traces to have the proper current density.

11 Layout

11.1 Layout Guidelines

Figure 12 shows an example of a PCB layout of LMx85x-1.2. Some key V_{ref} niose considerations are:

- Connect a low-ESR, 0.1-µF (C_L) ceramic bypass capacitor on the cathode pin node.
- Decouple other active devices in the system per the device specifications.
- Using a solid ground plane helps distribute heat and reduces electromagnetic interference (EMI) noise pickup.
- Place the external components as close to the device as possible. This configuration prevents parasitic errors (such as the Seebeck effect) from occurring.
- Do not run sensitive analog traces in parallel with digital traces. Avoid crossing digital and analog traces if
 possible and only make perpendicular crossings when absolutely necessary.

11.2 Layout Example

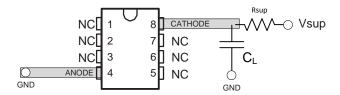


Figure 12. Layout Diagram



12 Device and Documentation Support

12.1 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

Table 1. Related Links

PARTS	PRODUCT FOLDER	SAMPLE & BUY	TECHNICAL DOCUMENTS	TOOLS & SOFTWARE	SUPPORT & COMMUNITY
LM285-1.2	Click here	Click here	Click here	Click here	Click here
LM385-1.2	Click here	Click here	Click here	Click here	Click here
LM385B-1.2	Click here	Click here	Click here	Click here	Click here

12.2 Trademarks

All trademarks are the property of their respective owners.

12.3 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

12.4 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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10-Dec-2020

PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
LM285D-1-2	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	285-12	Samples
LM285DG4-1-2	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	285-12	Samples
LM285DR-1-2	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	285-12	Samples
LM285DRE4-1-2	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	285-12	Samples
LM285DRG4-1-2	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	285-12	Samples
LM285LP-1-2	ACTIVE	TO-92	LP	3	1000	RoHS & Non-Green	SN	N / A for Pkg Type	-40 to 85	285-12	Samples
LM285LPE3-1-2	ACTIVE	TO-92	LP	3	1000	RoHS & Non-Green	SN	N / A for Pkg Type	-40 to 85	285-12	Samples
LM285LPRE3-1-2	ACTIVE	TO-92	LP	3	2000	RoHS & Non-Green	SN	N / A for Pkg Type	-40 to 85	285-12	Samples
LM385BD-1-2	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385B12	Samples
LM385BDG4-1-2	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385B12	Samples
LM385BDR-1-2	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385B12	Samples
LM385BDRG4-1-2	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385B12	Samples
LM385BLP-1-2	ACTIVE	TO-92	LP	3	1000	RoHS & Non-Green	SN	N / A for Pkg Type	0 to 70	385B12	Samples
LM385BLPE3-1-2	ACTIVE	TO-92	LP	3	1000	RoHS & Non-Green	SN	N / A for Pkg Type	0 to 70	385B12	Samples
LM385BLPR-1-2	ACTIVE	TO-92	LP	3	2000	RoHS & Non-Green	SN	N / A for Pkg Type	0 to 70	385B12	Samples
LM385BLPRE3-1-2	ACTIVE	TO-92	LP	3	2000	RoHS & Non-Green	SN	N / A for Pkg Type	0 to 70	385B12	Samples
LM385BPW-1-2	ACTIVE	TSSOP	PW	8	150	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385B12	Samples
LM385BPWR-1-2	ACTIVE	TSSOP	PW	8	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385B12	Samples



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PACKAGE OPTION ADDENDUM

10-Dec-2020

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
LM385D-1-2	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385-12	Samples
LM385DG4-1-2	ACTIVE	SOIC	D	8	75	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385-12	Samples
LM385DR-1-2	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385-12	Samples
LM385LP-1-2	ACTIVE	TO-92	LP	3	1000	RoHS & Non-Green	SN	N / A for Pkg Type	0 to 70	385-12	Samples
LM385LPR-1-2	ACTIVE	TO-92	LP	3	2000	RoHS & Non-Green	SN	N / A for Pkg Type	0 to 70	385-12	Samples
LM385LPRE3-1-2	ACTIVE	TO-92	LP	3	2000	RoHS & Non-Green	SN	N / A for Pkg Type	0 to 70	385-12	Samples
LM385PW-1-2	ACTIVE	TSSOP	PW	8	150	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385-12	Samples
LM385PWE4-1-2	ACTIVE	TSSOP	PW	8	150	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385-12	Samples
LM385PWR-1-2	ACTIVE	TSSOP	PW	8	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385-12	Samples
LM385PWRE4-1-2	ACTIVE	TSSOP	PW	8	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	385-12	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.



PACKAGE OPTION ADDENDUM

10-Dec-2020

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

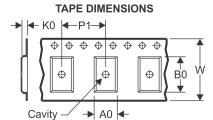
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
	Dimension designed to accommodate the component length
	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LM285DR-1-2	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
LM385BDR-1-2	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
LM385BPWR-1-2	TSSOP	PW	8	2000	330.0	12.4	7.0	3.6	1.6	8.0	12.0	Q1
LM385DR-1-2	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
LM385PWR-1-2	TSSOP	PW	8	2000	330.0	12.4	7.0	3.6	1.6	8.0	12.0	Q1

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*All dimensions are nominal

7 til dilliciololio are nominal							
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LM285DR-1-2	SOIC	D	8	2500	340.5	338.1	20.6
LM385BDR-1-2	SOIC	D	8	2500	340.5	338.1	20.6
LM385BPWR-1-2	TSSOP	PW	8	2000	367.0	367.0	35.0
LM385DR-1-2	SOIC	D	8	2500	340.5	338.1	20.6
LM385PWR-1-2	TSSOP	PW	8	2000	367.0	367.0	35.0



SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153, variation AA.



SMALL OUTLINE PACKAGE



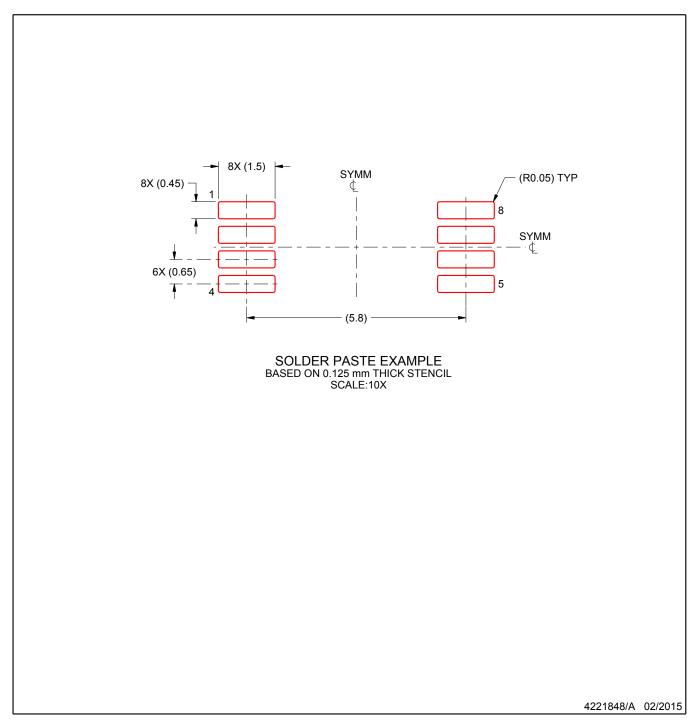
NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



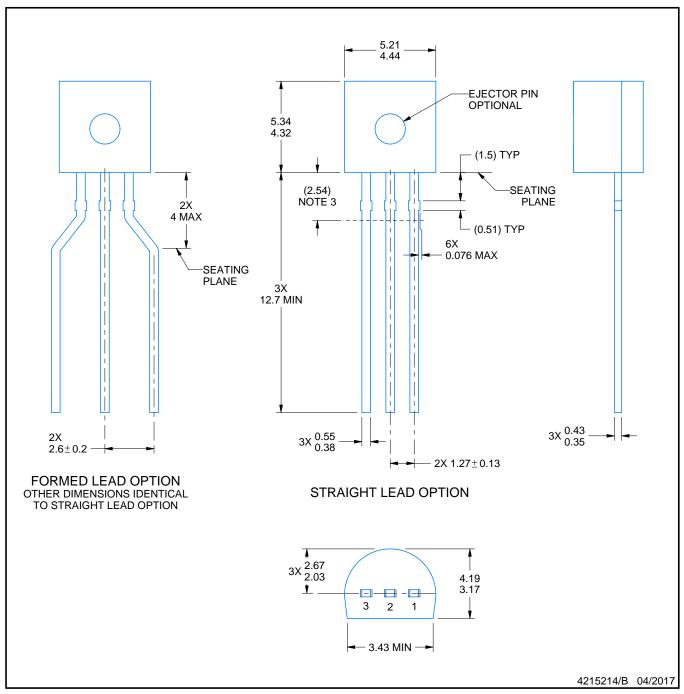


Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.

4040001-2/F



TO-92



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.
- 3. Lead dimensions are not controlled within this area.4. Reference JEDEC TO-226, variation AA.
- 5. Shipping method:

 - a. Straight lead option available in bulk pack only.
 b. Formed lead option available in tape and reel or ammo pack.
 - c. Specific products can be offered in limited combinations of shipping medium and lead options.
 - d. Consult product folder for more information on available options.



TO-92





TO-92







SMALL OUTLINE INTEGRATED CIRCUIT



NOTES:

- 1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
- 4. This dimension does not include interlead flash.
- 5. Reference JEDEC registration MS-012, variation AA.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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