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- Qualified for Automotive Applications
- ESD Protection Exceeds 2000 V Per MIL-STD-883, Method 3015; Exceeds 200 V Using Machine Model (C = 200 pF, R = 0)
- Outstanding Combination of DC Precision and AC Performance:

Unity-Gain Bandwidth ... 15 MHz Typ V_n 3.3 nV/ $\sqrt{\text{Hz}}$ at f = 10 Hz Typ, 2.5 nV/ $\sqrt{\text{Hz}}$ at f = 1 kHz Typ V_{IO} 25 μV Max A_{VD} ... 45 V/μV Typ With R_L = 2 kΩ, 19 V/μV Typ With R_I = 600 Ω

- Available in Standard-Pinout Small-Outline Package
- Output Features Saturation Recovery Circuitry
- Macromodels and Statistical information



description

The TLE20x7 and TLE20x7A contain innovative circuit design expertise and high-quality process control techniques to produce a level of ac performance and dc precision previously unavailable in single operational amplifiers. Manufactured using Texas Instruments state-of-the-art Excalibur process, these devices allow upgrades to systems that use lower-precision devices.

In the area of dc precision, the TLE20x7 and TLE20x7A offer maximum offset voltages of 100 μ V and 25 μ V, respectively, common-mode rejection ratio of 131 dB (typ), supply voltage rejection ratio of 144 dB (typ), and dc gain of 45 V/ μ V (typ).

The ac performance of the TLE2027 and TLE2037 is highlighted by a typical unity-gain bandwidth specification of 15 MHz, 55° of phase margin, and noise voltage specifications of 3.3 nV/ $\sqrt{\text{Hz}}$ and 2.5 nV/ $\sqrt{\text{Hz}}$ at frequencies of 10 Hz and 1 kHz, respectively. The TLE2037 and TLE2037A have been decompensated for faster slew rate (–7.5 V/µs, typical) and wider bandwidth (50 MHz). To ensure stability, the TLE2037 and TLE2037A should be operated with a closed-loop gain of 5 or greater.

TA	V _{IO} max AT 25°C	PACK	AGE [‡]	ORDERABLE PART NUMBER	TOP-SIDE MARKING
	05 V	0010 (D)	Transformed	TLE2027AQDRQ1	2027AQ
4000 1- 40500	25 μν	SOIC (D)	Tape and reel	TLE2037AQDRQ1	2037AQ
-40°C to 125°C	400 1/		Transformed	TLE2027QDRQ1	2027Q1
	100 μV	SOIC (D)	Tape and reel	TLE2037QDRQ1	2037Q1

ORDERING INFORMATION[†]

[†] For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at http://www.ti.com.

[‡] Package drawings, thermal data, and symbolization are available at http://www.ti.com/packaging.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.



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description (continued)

Both the TLE20x7 and TLE20x7A are available in a wide variety of packages, including the industry-standard 8-pin small-outline version for high-density system applications. The Q-suffix devices are characterized for operation from -40° C to 125° C.

symbol





TLE2027-Q1, TLE2037-Q1, TLE2027A-Q1, TLE2037A-Q1 **EXCALIBUR LOW-NOISÉ HIGH-SPEED** PRECISION OPERATIONAL AMPLIFIERS SGLS202A – OCTOBER 2003 – REVISED OCTOBER 2006





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absolute maximum ratings over operating free-air temperature range (unless otherwise noted)[†]

Supply voltage, V _{CC+} (see Note 1)	19 V
Supply voltage, V _{CC}	–19 V
Differential input voltage, V _{ID} (see Note 2)	±1.2 V
Input voltage range, V _I (any input)	V _{CC±}
Input current, I _I (each Input)	±1 mA
Output current, I _O	±50 mA
Total current into V _{CC+}	50 mA
Total current out of V _{CC} _	50 mA
Duration of short-circuit current at (or below) 25°C (see Note 3)	Unlimited
Junction temperature, T _J	142°C
Operating free-air temperature range, T _A : Q suffix	–40°C to 125°C
Storage temperature range, T _{stg}	– 65°C to 150°C
Package thermal impedance, θ_{JA} (D Package) (0 LFPM) (see Note 4)	101°C/W
Lead temperature 1,6 mm (1/16 inch) from case for 10 seconds: D package	260°C

† Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTES: 1. All voltage values, except differential voltages, are with respect to the midpoint between V_{CC} + and V_{CC} -.

2. Differential voltages are at IN+ with respect to IN-. Excessive current flows if a differential input voltage in excess of approximately \pm 1.2 V is applied between the inputs, unless some limiting resistance is used.

3. The output may be shorted to either supply. Temperature and/or supply voltages must be limited to ensure that the maximum dissipation rating is not exceeded.

4. The thermal impedance is calculated in accordance with JESD 51-7.

recommended operating conditions

		MIN	MAX	UNIT
Supply voltage, V _{CC\pm}	±4	±19	V	
	$T_A = 25^{\circ}C$	-11	11	V
Common-mode input voltage, VIC	T _A = Full range [‡]	-10.2	10.2	V
Operating free-air temperature, T _A	-40	125	°C	

[‡]Full range is -40°C to 125°C for Q-suffix devices.



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TLE20x7-Q1 electrical characteristics at specified free-air temperature, $V_{CC\pm}$ = ±15 V (unless otherwise noted)

			_ +	TL	E20x7-G	21	TLI				
	PARAMETER	TEST CONDITIONS	IAI	MIN	TYP	MAX	MIN	TYP	MAX	UNIT	
Vie	Input offect veltage		25°C		20	100		10	25		
۷IO	input onset voltage		Full range			200			105	μv	
α_{VIO}	Temperature coefficient of input offset voltage		Full range		0.4	1		0.2	1	μV/°C	
	Input offset voltage long-term drift (see Note 4)	$V_{IC} = 0$, $R_S = 50 \Omega$	25°C		0.006	1		0.006	1	μV/mo	
	logut offect ourrest		25°C		6	90		6	90	~^	
NO	Input onset current		Full range			150			150	IIA	
100	Input higg current		25°C		15	90		15	90	n۸	
чв	Input bias current		Full range			150			150	IIA	
VICR Commo	Common-mode input		25°C	-11 to 11	–13 to 13		-11 to 11	–13 to 13			
	voltage range	$R_{S} = 50 \Omega$	Full range	-10.3 to 10.3			-10.4 to 10.4			V	
		_	25°C	10.5	12.9		10.5	12.9		V	
V _{OM} +	Maximum positive peak output voltage swing	RL = 600 Ω	Full range	10			10				
			25°C	12	13.2		12	13.2			
		$R_{L} = 2 k\Omega$	Full range	11			11				
	Maximum negative peak	D. 000 0	25°C	-10.5	-13		-10.5	-13		V	
Veri		RT = 000 75	Full range	-10			-10				
VOM –	output voltage swing	$P_{\rm L} = 2 k \Omega$	25°C	-12	-13.5		-12	-13.5			
			Full range	-11			-11				
		V_{O} = ±11 V, R _L = 2 k Ω	25°C	5	45		10	45			
	Large signal differential	V_{O} = ±10 V, R _L = 2 k Ω	Full range	2.5			3.5				
AVD	voltage amplification	$V_{O} = \pm 10 V R_{1} = 1 kO$	25°C	3.5	38		8	38		V/μV	
			Full range	1.8			2.2				
		V_{O} = ±10 V, R _L = 600 Ω	25°C	2	19		5	19			
Ci	Input capacitance		25°C		8			8		pF	
z _o	Open-loop output impedance	IO = 0	25°C		50			50		Ω	
CMRR	Common-mode rejection	$V_{IC} = V_{ICR}min$,	25°C	100	131		117	131		dB	
CIVILLI	ratio	R _S = 50 Ω	Full range	96			113			aB	
kovp	Supply-voltage rejection	$V_{CC\pm} = \pm 4 \text{ V to } \pm 18 \text{ V},$ R _S = 50 Ω	25°C	94	144		110	144		dB	
"5VK	ratio ($\Delta V_{CC\pm} / \Delta V_{IO}$)	$V_{CC\pm} = \pm 4 \text{ V to } \pm 18 \text{ V},$ R _S = 50 Ω	Full range	90			105				
	Supply current	Vo = 0 No load	25°C		3.8	5.3		3.8	5.3	m۵	
.00		·0 - 0, No load	Full range			5.6			5.6		

[†]Full range is –40°C to 125°C.

NOTE 4: Typical values are based on the input offset voltage shift observed through 168 hours of operating life test at T_A = 150°C extrapolated to $T_A = 25^{\circ}C$ using the Arrhenius equation and assuming an activation energy of 0.96 eV.



TLE2027-Q1, TLE2037-Q1, TLE2027A-Q1, TLE2037A-Q1 EXCALIBUR LOW-NOISE HIGH-SPEED PRECISION OPERATIONAL AMPLIFIERS SGLS202A - OCTOBER 2003 - REVISED OCTOBER 2006

TLE20x7-Q1 operating characteristics at specified free-air temperature, V_{CC \pm} = \pm 15 V, T_A = 25°C (unless otherwise specified)

			ті	_E20x7-Q1		TL				
	PARAMETER	TEST CONDITI	TEST CONDITIONS			MAX	MIN	TYP	MAX	UNIT
		$R_L = 2 k\Omega$,	TLE2027	1.7	2.8		1.7	2.8		
		See Figure 1	TLE2037	6	7.5		6	7.5		
SR	Slew rate at unity gain	R _L = 2 kΩ, C _L = 100 pF,	TLE2027	1			1			V/µs
		$T_A = -55^{\circ}C$ to $125^{\circ}C$, See Figure 1	TLE2037	4.4			4.4			
V	Equivalent input noise	R _S = 20 Ω,	f = 10 Hz		3.3	8		3.3	4.5	n\//√Цz
۷n	vn voltage (see Figure 2)	R _S = 20 Ω,	f = 1 kHz		2.5	4.5		2.5	3.8	
V _{N(PP)}	Peak-to-peak equivalent input noise voltage	f = 0.1 Hz to 10 Hz			50	250		50	130	nV
	Equivalent input noise	f = 10 Hz		10			10			
'n	current	f = 1 kHz		0.8 0.8				pA/√Hz		
TUD	To be the second state of the second	$V_O = + 10 V$, A _{VD} = 1, See Note 5	TLE2027		<0.002			<0.002		0(
THD Total harmonic distortion	lotal narmonic distortion	$V_O = +10 V$, AVD = 5, See Note 5	TLE2037		<0.002			<0.002		%
	Unity-gain bandwidth	$R_L = 2 k\Omega$,	TLE2027	7	13		9	13		MU
в1	(see Figure 3)	C _L = 100 pF	TLE2037	35	50		35	50		MHZ
David	Maximum output-swing		TLE2027		30			30		
POM	bandwidth	$K = 2 K \Sigma$	TLE2037		80			80		KITZ
<u>ф</u>	Phase margin at unity	R _L = 2 kΩ,	TLE2027		55			55		0
Ψm	gain (see Figure 3)	CL = 100 pF	TLE2037	50						

NOTE 5: Measured distortion of the source used in the analysis was 0.002%.



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PARAMETER MEASUREMENT INFORMATION



NOTE A: CL includes fixture capacitance.

Figure 1. Slew-Rate Test Circuit



NOTE A: CI includes fixture capacitance.

Figure 3. Unity-Gain Bandwidth and Phase-Margin Test Circuit (TLE2027 Only)



Figure 2. Noise-Voltage Test Circuit



NOTES: A. CL includes fixture capacitance. B. For the TLE2037 and TLE2037A, AVD must be \geq 5.





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typical values

Typical values presented in this data sheet represent the median (50% point) of device parametric performance.

initial estimates of parameter distributions

In the ongoing program of improving data sheets and supplying more information to our customers, Texas Instruments has added an estimate of not only the typical values, but also the spread around these values. These are in the form of distribution bars that show the 95% (upper) points and the 5% (lower) points from the characterization of the initial wafer lots of this new device type (see Figure 5). The distribution bars are shown at the points where data was actually collected. The 95% and 5% points are used instead of ± 3 sigma, since some of the distributions are not true Gaussian distributions.

The number of units tested and the number of different wafer lots used are on all of the graphs where distribution bars are shown. As noted in Figure 5, there were a total of 835 units from two wafer lots. In this case, there is a good estimate for the within-lot variability and a possibly poor estimate of the lot-to-lot variability. This is always the case on newly released products, since there can only be data available from a few wafer lots.

The distribution bars are not intended to replace the minimum and maximum limits in the electrical tables. Each distribution bar represents 90% of the total units tested at a specific temperature. While 10% of the units tested fell outside any given distribution bar, this should not be interpreted to mean that the same individual devices fell outside every distribution bar.



Figure 5. Sample Graph With Distribution Bars



TLE2027-Q1, TLE2037-Q1, TLE2027A-Q1, TLE2037A-Q1 EXCALIBUR LOW-NOISE HIGH-SPEED PRECISION OPERATIONAL AMPLIFIERS SGLS202A – OCTOBER 2003 – REVISED OCTOBER 2006

TYPICAL CHARACTERISTICS

Table of Graphs

			FIGURE
VIO	Input offset voltage	Distribution	6, 7
ΔV_{IO}	Input offset voltage change	vs Time after power on	8, 9
lio	Input offset current	vs Free-air temperature	10
I _{IB}	Input bias current	vs Free-air temperature vs Common-mode input voltage	11 12
Ц	Input current	vs Differential input voltage	13
VO(PP)	Maximum peak-to-peak output voltage	vs Frequency	14, 15
V _{OM}	Maximum (positive/negative) peak output voltage	vs Load resistance vs Free-air temperature	16, 17 18, 19
A _{VD}	Large-signal differential voltage amplification	vs Supply voltage vs Load resistance vs Frequency vs Free-air temperature	20 21 22 - 25 26
z ₀	Output impedance	vs Frequency	27
CMRR	Common-mode rejection ratio	vs Frequency	28
k SVR	Supply-voltage rejection ratio	vs Frequency	29
IOS	Short-circuit output current	vs Supply voltage vs Elapsed time vs Free-air temperature	30, 31 32, 33 34, 35
ICC	Supply current	vs Supply voltage vs Free-air temperature	36 37
	Voltage-follower pulse response	Small signal Large signal	38, 40 39, 41
Vn	Equivalent input noise voltage	vs Frequency	42
	Noise voltage (referred to input)	Over 10-second interval	43
B ₁	Unity-gain bandwidth	vs Supply voltage vs Load capacitance	44 45
	Gain bandwidth product	vs Supply voltage vs Load capacitance	46 47
SR	Slew rate	vs Free-air temperature	48, 49
φm	Phase margin	vs Supply voltage vs Load capacitance vs Free-air temperature	50, 51 52, 53 54, 55
	Phase shift	vs Frequency	22 – 25
SR Øm	Gain bandwidth product Slew rate Phase margin Phase shift	vsLoad capacitancevsSupply voltagevsLoad capacitancevsFree-air temperaturevsSupply voltagevsLoad capacitancevsFree-air temperaturevsFree-air temperaturevsFrequency	45 46 47 48, 49 50, 51 52, 53 54, 55 22 - 25



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TYPICAL CHARACTERISTICS



DISTRIBUTION INPUT OFFSET VOLTAGE



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TYPICAL CHARACTERISTICS





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TYPICAL CHARACTERISTICS





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APPLICATION INFORMATION

input offset voltage nulling

The TLE2027 and TLE2037 series offers external null pins that can be used to further reduce the input offset voltage. The circuits of Figure 55 can be connected as shown if the feature is desired. If external nulling is not needed, the null pins may be left disconnected.



Figure 55. Input Offset Voltage Nulling Circuits

voltage-follower applications

The TLE2027 circuitry includes input-protection diodes to limit the voltage across the input transistors; however, no provision is made in the circuit to limit the current if these diodes are forward biased. This condition can occur when the device is operated in the voltage-follower configuration and driven with a fast, large-signal pulse. It is recommended that a feedback resistor be used to limit the current to a maximum of 1 mA to prevent degradation of the device. Also, this feedback resistor forms a pole with the input capacitance of the device. For feedback resistor values greater than 10 k Ω , this pole degrades the amplifier phase margin. This problem can be alleviated by adding a capacitor (20 pF to 50 pF) in parallel with the feedback resistor (see Figure 56).



Figure 56. Voltage Follower



APPLICATION INFORMATION

macromodel information

Macromodel information provided was derived using Microsim *Parts*[™], the model generation software used with Microsim *PSpice*[™]. The Boyle macromodel (see Note 6) and subcircuit in Figure 57, Figure 58, and Figure 59 were generated using the TLE20x7 typical electrical and operating characteristics at 25°C. Using this information, output simulations of the following key parameters can be generated to a tolerance of 20% (in most cases):

- Maximum positive output voltage swing
- Maximum negative output voltage swing
- Slew rate
- Quiescent power dissipation
- Input bias current
- Open-loop voltage amplification

- Gain-bandwidth product
- Common-mode rejection ratio
- Phase margin
- DC output resistance
- AC output resistance
- Short-circuit output current limit

NOTE 6: G. R. Boyle, B. M. Cohn, D. O. Pederson, and J. E. Solomon, "Macromodeling of Integrated Circuit Operational Amplifiers", IEEE Journal of Solid-State Circuits, SC-9, 353 (1974).



Figure 57. Boyle Macromodel

PSpice and Parts are trademarks of MicroSim Corporation.



TLE2027-Q1, TLE2037-Q1, TLE2027A-Q1, TLE2037A-Q1 EXCALIBUR LOW-NOISE HIGH-SPEED PRECISION OPERATIONAL AMPLIFIERS SGLS202A - OCTOBER 2003 - REVISED OCTOBER 2006

APPLICATION INFORMATION

macromodel information (continued)

.subckt	TLE202	712	345		q2	12	1	14 0	qx
*					r2	6	9	100	.0E3
cl	11	12	4.003E-	12	rcl	3	11	530	.5
c2	6	7	20.00E-	12	rc2	3	12	530	.5
dc	5	53	dz		rel	13	10	-393	3.2
de	54	5	dz		re2	14	10	-39	3.2
dlp	90	91	dz		ree	10	99	3.5	71E6
dln	92	90	dx		rol	8	5	25	
dp	4	3	dz		ro2	7	99	25	
egnd	99	0	poly(2)	(3,0)	rp	3	4	8.0	13E3
(4, 0) 0	5.5				vb	9	0	dc	0
fb	7	99	poly(5)	vb vc	VC	3	53	dc	2.400
ve vlp v	'ln 0 9	54.8E	6 –1E9 1	E9 1E9	ve	54	4	dc	2.100
-1E9 [–]					vlim	7	8	dc	0
ga	6	0	11 12		vlp	91	0	dc	40
2.062E-3					vln	0	92	dc	40
gcm	0	6	10 99		.modeldx	D(Is=	800.0	E-18)
531.3E-1	.2				.modelqx	NPN(I	s=800	.0E-	18
iee	10	4	dc 56.	01E-6	Bf=7.000H	E3)			
hlim	90	0	vlim 1K		.ends				
ql	11	2	13 qx						

Figure 58. TLE2027 Macromodel Subcircuit

.subckt	TLE203	7 1 2	2 3 4 5	q2	12	1	14	qz
*				r2	6	9	100	.0E3
cl	11	12	4.003E-12	rcl	3	11	471	.5
c2	6	7	7.500E-12	rc2	3	12	471	.5
dc	5	53	dz	rel	13	10	A44	8
de	54	5	dz	re2	14	10	A44	8
dlp	90	91	dz	ree	10	99	3.5	55E6
dln	92	90	dx	rol	8	5	25	
dp	4	3	dz	ro2	7	99	25	
egnd	99	0	poly(2) (3,0)	rp	3	4	8.0	13E3
(4,	0) 0	.5	.5	vb	9	0	dc	0
fb	7	99	poly(5) vb vc	VC	3	53	dc	2.400
ve	vip vl	n 0	923.4E6 A800E6	ve	54	4	dc	2.100
800)E6 ⁻ 800)E6 A	800E6	vlim	7	8	dc	0
ga	6	0	11 12 2.121E-3	vlp	91	0	dc	40
gcm	0	6	10 99 597.7E-12	vln	0	92	dc	40
iee	10	4	dc 56.26E-6	.model	dxD	(Is=8	00.01	E-18)
hlim	90	0	vlim 1K	.model	qxN	PN(Is	=800	.0E-18
ql	11	2	13 qx	Bf=7.	031E3)		
				.ends				





10-Dec-2020

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TLE2037AQDRG4Q1	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	2037AQ1	Samples
TLE2037AQDRQ1	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	2037AQ1	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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www.ti.com

PACKAGE OPTION ADDENDUM

10-Dec-2020

OTHER QUALIFIED VERSIONS OF TLE2037A-Q1 :

Catalog: TLE2037A

NOTE: Qualified Version Definitions:

• Catalog - TI's standard catalog product

D0008A



PACKAGE OUTLINE

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



NOTES:

1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.

- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
- 4. This dimension does not include interlead flash.
- 5. Reference JEDEC registration MS-012, variation AA.



D0008A

EXAMPLE BOARD LAYOUT

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



D0008A

EXAMPLE STENCIL DESIGN

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

9. Board assembly site may have different recommendations for stencil design.



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