

Ultrasonic Thickness Gauges

Extech offers Thickness Gauges designed in compact, handheld, rugged housing ideal for field use. The ultrasonic technology allows for non-destructive thickness measurements for primarily steel structures. Select models with digital thickness readout or live color waveform and datalogging function.

- Boiler Tubes - Pressure Vessels
- Containers
- Storage Tanks
- Ship Hulls
- Home Oil Tanks
- Pipes
- Steam Lines
- Compressors
- Shafts
- Bridge Pins
- Bond Inspection

Transducer



EXTECH

TKG250

Common Features

- Wide measurement range: 5MHz probe: 0.040" to 20" of steel 10MHz probe: 0.020" to 20" of steel (optional)
- Sunlight readable dot-matrix display with backlight
- Multiple transducer options for high temperature and difficult to measure materials
- Fast minimum feature to capture minimum thicknesses
- On screen display of 8 languages
- · Splash-proof (IP54), high impact, compact housing

Model TKG100 & TK150 Additional Feature

• Sun light readable

Model TKG150 Additional Features

- Echo to Echo option to reduce coating errors
- 100K internal datalogger with export to Excel
- B-scan (visual cross section of test piece)
- Vibrate on alarm

Model TKG250 Additional Features

- Color LCD display shows red, yellow and green visual alarm indication
- Live Waveform (A-scan for thickness verification)
- · File compare feature as a real time corrosion monitor
- Dynamic change of waveform color on alarm
- · Grid review of saved readings
- Echo to Echo option to ignore coatings
- 100K internal datalogger with export to Excel
- B-scan (visual cross section of test piece)
- Vibrating alarm indication

Specifications on back page

Ordering

TKG100...... Digital Ultrasonic Thickness Gauge TKG150...... Digital Ultrasonic Thickness Gauge/Datalogger TKG250...... Color Waveform Ultrasonic Thickness Gauge/Datalogger

For replacement accessories and 10MHz transducer, please contact us.







TKG250 Color Screen displays





Alarm Warning Screen

B-Scan Screen





Normal Screen - No Alarm

Change color on Alarm





Differential Screen

RF Waveform Screen



All models include 2oz bottle of couplant, 2 AA batteries, Transducer (5MHz, 0.375" diameter) with potted cable, and hard case, plus a certificate of calibration to NIST. TKG150 and TKG250 also include protective holster, USB cable, and Extech XPorter software.

| Common Functions | Description | | |
|---|---|--|---|
| Thickness Range (in Steel) | 5MHz probe: 0.040 to 20" (1.0 to 508mm); 10MHz probe: 0.020 to 20" (0.50 to 508mm) | | |
| Material velocity calibration range | 0.200 to 0.7362 in/μS (0.508 to 18.699mm/μS) | | |
| Languages | English, French, Spanish, Italian, Czech, German, Portuguese, Slovak, Finnish, and Hungarian | | |
| Hold Mode | Holds display to retain last thickness reading with reverse video display | | |
| Freeze Mode | Freezes display (ideal for high temperature readings) | | |
| Fast Min/Max Mode | Displays Min or Max and actual thickness value at 20 measurements/sec | | |
| Units | Inches/Millimeters/Microseconds | | |
| Alarms | Audible beeping; illuminae flashing display and keypad; and vibration feedback (only on the TKG150/TKG250 models) | | |
| Illuminating Keypad | F1 = Red, F2 = Yellow, F3 = Green for easy, go/no-go testing | | |
| Additional Functions | Model TKG100 | Model TKG150 | Model TKG250 |
| Gain - Variable adjustment | _ | Low, Standard, High | In 1dB steps from 20-90dB or Automatic Gain Control (AGC) for waveform |
| B-Scan - Displays a cross section of the test piece | _ | Displays a visual cross section of inspection area with no correlation to distance. B-Scan alarm colors consist of: Red = below minimum/above maximum; Yellow = Caution; and Green = Good. | |
| Echo to Echo | _ | Measure the metal thickness only (paint & coatings do not affect base material thickness value) | |
| Differential Mode | _ | Displays the difference from the actual thickness measurement and a user entered reference value | |
| Velocity Mode | _ | Displays acoustic sound speed to measure thickness of unknown materials | |
| Datalogger | _ | Stores 50k readings (expandable to 100k) and 5,000 waveforms; file names up to 20 characters long; and the included Extech XPorter software extracts .csv data files that can be opened for viewing in MS Excel, Notepad, or Wordpad. TKG250 also has file compare & grid review features. | |
| Range | _ | _ | Adjustment of manual range control or auto zoom tracking to center echoes independent of selected range |
| Rectification Modes | _ | _ | RF, Half Wave Positive, Half Wave Negative and Full Wave Rectification |
| Live Waveform (A-Scan) | _ | _ | Full adjustments for gain in 1dB step or AGC, main bang blank, blank after first received echo, range including zoom auto tracking to center echoes independent of material and rectification |
| Battery Life | Up to 50 hrs (20hrs w/backlighting) | Up to 50 hrs (20hrs w/backlighting) | 8 to 14hrs (depends on operating conditions) |

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