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Fuses

HALOGEN

**Changed Contents** 

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#### Description

F06F Series are the fuses set the industry standard for performance, reliability and quality. The solder-free design provides excellent on-off and temperature cycling characteristics during use and also makes our SMD fuses more heat and shock tolerant than typical subminiature fuses.

Electrical Characteristics					
Rated Current	1.0In	2.5In			
3A	4 hour minimum	5 sec maximum			

#### Features

- > AEC-Q200 Automotive Grade Certified
- Compatible with reflow and wave solder
- Excellent environmental integrity
- One time positive disconnect
- Lead Free and Halogen free material

#### **Specifications**

Specification							
Part No.	Rated Voltage DC	Rated Current (A)	Breaking Capacity (A) <sup>1</sup>	Typical Cold. Resistance (mOhms) <sup>2</sup>	Typical Voltage Drop (mV)	Typical Pre- Arcing I <sup>2</sup> t (A <sup>2</sup> Sec) <sup>3</sup>	Alpha Mark
F06F3	32V	3	50A	35	130	0.21	0

1. DC Interrupting Rating (Measured at rated voltage, time constant of less than 50 microseconds, battery source)

2. DC Cold Resistance are measured at <10% of rated current in ambient temperature of 25degrees

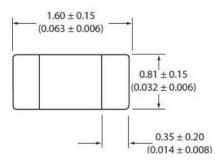
3. Typical Pre-arcing l<sup>2</sup>t are measured at 10In Current

\*\* For 1A-5A, the color of glass coating is Green; for others, it's Blue.

Specifications are subject to change without notice. Application testing is strongly recommended.

#### Dimension

Drawing not to scale (Unit: mm/inch)



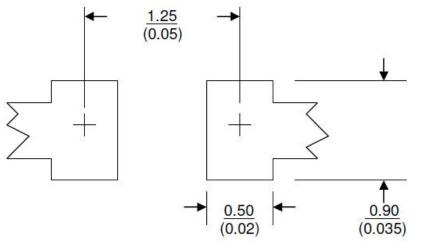








## **Recommended land pattern**

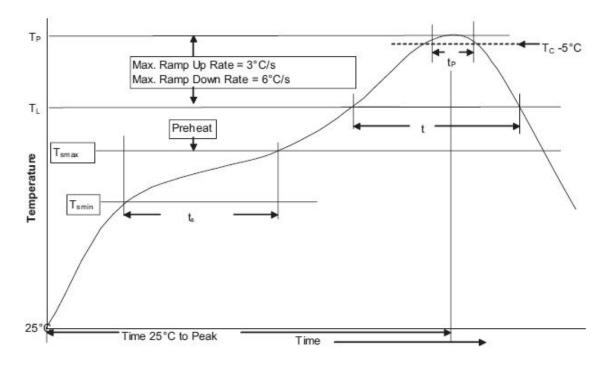


Unit: mm/inches

## Soldering method

- > Wave solder
  - Reservoir temperature: 260°C
  - Time in reservoir: 10 seconds maximum
- Infrared reflow
  - Temperature: 260°C
  - Time: 30 seconds maximum

# Solder reflow profile



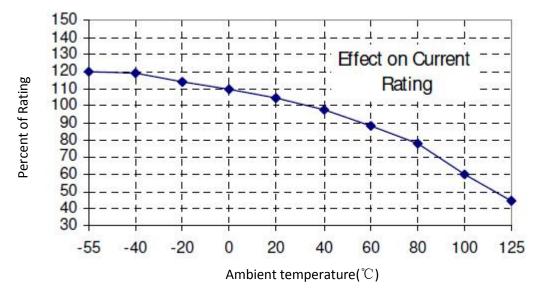


Profile Feature	Lead(Pb) free solder		
Preheat and soak	. ,		
Fielleat and Soak	• Temperature min.(T <sub>smin</sub> )	150°C	
	• Temperature max. (T <sub>smax</sub> )	200°C	
	60 - 120 Seconds		
Average ramp up rate $T_{smax}$ to T	3°C / Second Max.		
Liquidous temperature $(T_L)$	217℃		
Time at liquidous (t <sub>L</sub> )	60 - 150 Seconds		
Peak package body temperatur	260°C		
Time ( $t_P$ ) within 5°C of the speci	30 Seconds		
Average ramp-down rate (T <sub>P</sub> to	6°C / Second Max.		
Time (25°C to Peak Temperatur	8 Minutes Max.		

### **Temperature Derating Curve**

Normal ambient temperature: 23+/-3°C

Operating temperature: -55 ~ 125°C, with proper correction factor applied



## Package

5000 fuses on 8mm tape-and-reel on a 7 inch (178mm) reel per EIA Standard 481.

--- End of Document ---

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 F12F0.25
 F06F1
 F06F8

 F06T1
 F12F10
 F06F0.75
 F06F6
 F06F1.5
 F06T2
 F12F3.5
 F12T5