

# 1206 Fast Acting SMD Fuses

DOC.NO.: ISS:F12F2.5

# INDIVIDUAL SPECIFICATION SHEET

Product Name: 1206 Fast Acting SMD Fuses

Part Number: F12F2.5

**Revision: A** 









# Dongguan TLC Electronic Technology Co., LTD

No.18,5th GaoLi Road,TangXia Town,DongGuan,GuangDong,P.R China 523710

TEL: 86-0769-3892 0511
FAX: 86-0769-8793 2077
Http: www.tlcet.com.cn

Rev.	Effective Date	Changed Contents		
Α	2020-9-27	New Release		

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PREPEARED BY	APPROVED BY
杨崎	A Company



#### Description

F12F Series are the fuses set the industry standard for performance, reliability and quality. The solder-free design provides excellent on-off and temperature cycling characteristics during use and also makes our SMD fuses more heat and shock tolerant than typical subminiature fuses.

Electrical Characteristics				
Rated Current	1.0ln	2.5ln	3.5ln	
2.5A	4 hour min.	5 sec max.	-	

#### **Features**

- AEC-Q200 Automotive Grade Certified
- > Rapid interruption of excessive current
- > Compatible with reflow and wave solder
- Ceramic and glass construction
- ➤ One time positive disconnect
- > Lead Free and Halogen free material

#### **Specifications**

Specification							
Part No.	Rated Voltage DC	Rated Curren t (A)	Breaking Capacity(A) <sup>1</sup>	Typical Cold. Resistance (mOhms) <sup>2</sup>	Typical Voltage Drop (mV)	Typical Pre- Arcing I <sup>2</sup> t (A <sup>2</sup> Sec) <sup>3</sup>	Alpha Marking
F12F2.5	72V	2.5A	50A@72Vdc	77	240	0.65	0

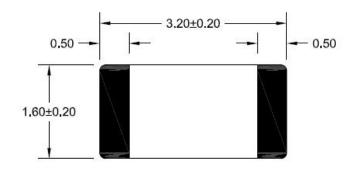
- 1. DC Interrupting Rating (Measured at rated voltage, time constant of less than 50 microseconds, battery source)
- 2. DC Cold Resistance are measured at <10% of rated current in ambient temperature of 25°C
- 3. Typical Pre-arcing I<sup>2</sup>t are measured at 10In Current

Specifications are subject to change without notice. Application testing is strongly recommended.

#### **Dimension**

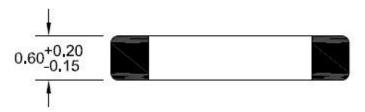
Drawing not to scale (Unit: mm) Top

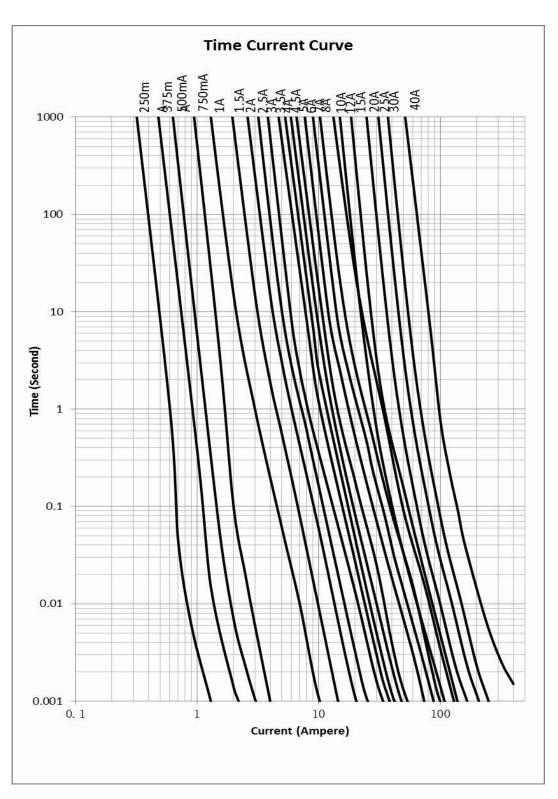
view





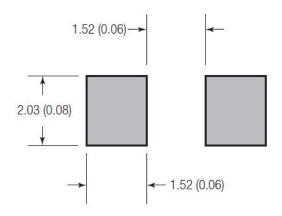
Side view: 1A~15A







### **Recommended land pattern**



Unit: mm(inch)

#### **Soldering method**

Wave solder

■ Reservoir temperature: 260°C

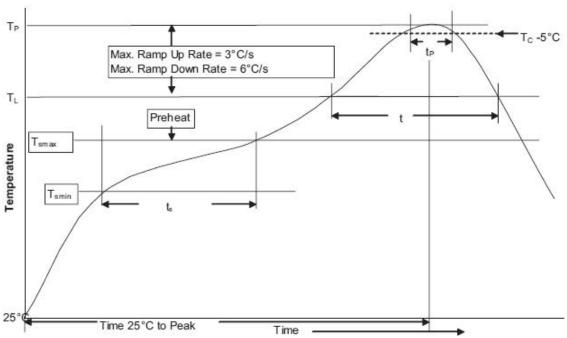
■ Time in reservoir: 10 seconds maximum

> Infrared reflow

■ Temperature: 260°C

■ Time: 30 seconds maximum

#### Solder reflow profile



1-2	1000 000 000 000	-
Profile Feature		Lead(Pb) free solder
Preheat and soak	Temperature min.(T <sub>smin</sub> )	150°C
	Temperature max. (T <sub>smax</sub> )	200°C
	• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>S</sub> )	60 - 120 Seconds

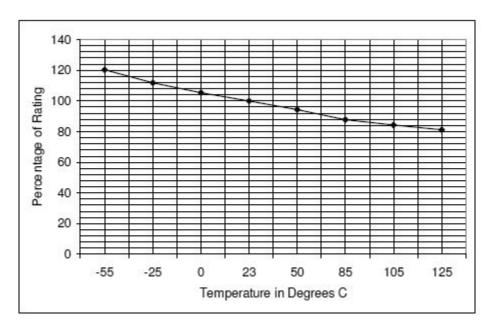


Average ramp up rate T <sub>smax</sub> to T <sub>p</sub>	3°C / Second Max.
Liquidous temperature (T <sub>L</sub> )	217°C
Time at liquidous (t∟)	60 - 150 Seconds
Peak package body temperature (T <sub>P</sub> )	260°C
Time (t <sub>P</sub> ) within 5°C of the specified classification temperature (T <sub>C</sub> )	30 Seconds
Average ramp-down rate (T <sub>P</sub> to T <sub>smax</sub> )	6°C / Second Max.
Time (25°C to Peak Temperature)	8 Minutes Max.

### **Temperature Derating Curve**

Normal ambient temperature: 23+/-3°C

Operating temperature: -55 ~ 125°C, with proper correction factor applied



### **Package**

3000 fuses on 8mm tape-and-reel on a 7 inch (178mm) reel per EIA Standard 481.

--- End of Document ---

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