DOC.No.: ISS-TAB Series

INDIVIDUAL SPECIFICATION SHEET

Product Name: 表面贴装保险丝

Part Number: TAB Series

Revision: B







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Rev.	Effective Date	Changed Contents		
Α	2020-9-3	New Release		
В	2021-11-12	变更包装数量		

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1.产品特性及应用范围 / Description, Features and Applications

本产品适用于各类电子设备电路初、次级电路板的过流保护,广泛应用于固态照明、电池充电、消费电子、电子镇流器、LED AC/DC 电源供应、网络通信、医疗仪器及工业控制器等领域。

Descriptions:

TLC TAB series square Surface Mount fuses are ceramic tube/end cap constructions, RoHS compliant, Halogen Free and lead(Pb) exempts of the requirements of RoHS Directive(2002/95/EC), with U.S. (UL/CSA) safety agency approvals. Provide board level primary and secondary circuit protection in a wide variety of applications. With excellent inrush current withstanding capability, excellent reliability for thermal and mechanic shock, also have a high reliability and stable solder ability, end caps are available in gold/silver/nickel plated.

Features:

Conflict free metals Small size(6.1mm*2.5mm)

Wide range of current rating available Wide operating temperature range

Low temperature de-rating RoHS compliant

Tape and Reel for automatic placement

Applications:

LED lighting	Notebook PC	Battery devices	LCD/PDP devices
LCD backlight inverter	Portable Devices	Power supply	Networking devices
PC server	Cooling fan system	Storage system	Telecom system
Wireless base station	White goods	Game console	Office equipment
Digital camera	Industrial equipment	Medical equipment	Automotive devices

2.安规认证标准及编号 / Standards and Agency Approvals

2.1 执行标准: 遵循 UL 248-14。 Standards: In accordance with UL 248-14.

2.2 认证范围 Certification

安规标准	认证范围	证书编号
Agency	Ampere Range	Agency File Number
(VL)	15A-40A	E467707(JDYX2)
رال	15A-40A	E467707(JDYX8)



2.3 目录编号 Catalogue No., ● 已认证 Approved / ○ 认证中 Pending

目录编号 Catalog No.	额定电流 Ampere Rating	额定电压 Voltage Rating	分断能力 Breaking Capacity	冷阻值 Nominal Cold	熔化热能 I ² TMelting Integral	elting Agency	
				Resistance (Ohms)	(A ² .S)	Ŋ®	**************************************
TAB15	15A	72VDC	500A@72VDC	0.012	160.680	•	•
TAB16	16A	72VDC	500A@72VDC	0.011	161.250	•	•
TAB20	20A	72VDC	500A@72VDC	0.008	168.080	•	•
TAB25	25A	72VDC	500A@72VDC	0.006	170.170	•	•
TAB30	30A	72VDC	500A@72VDC	0.004	173.650	•	•
TAB40	40A	63VDC	500A@63VDC	0.002	175.780	•	•

- DC Cold Resistance are measured at <10% of rated current in ambient temperature of 25℃;</p>
- Typical Pre-arching I2t are calculated at 10*In Current or 8ms;
- ➤ Min Interrupting Rating: 1.35*In.

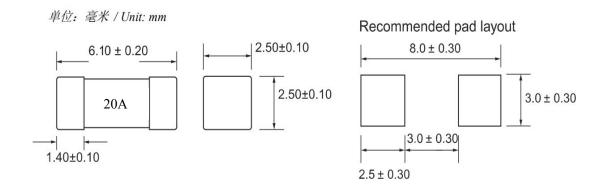
3.产品标示 / Product Marking

保险丝上需有下列标示 / The fuses shall have the following markings

示例 Example:

注:对于标示的大小和位置没有规定 / Note: Size and position of the markings shall not be provided.

4.结构及尺寸 / Dimensions and Structure





5.材料明细 / Material Details

编号	零件名称	材质		
NO.	Part Name	Material		
1)	端帽End caps	黄铜镀金Au Plated Brass Cap		
2	主体Body	陶瓷管Non-Transparent Square Ceramic Tube		
3	熔丝Fuse element	合金Cu-Ag Alloy wire		

6.产品特性 / Product Characteristics

编号	项目	内容	参考标准
NO.	Item	Content	Reference standards
1	产品标识 Product Marking	Brand, Ampere Rating	TLC marking standards
2	工作温度 Operating Temperature	-55°C to 125°C	IEC60068-2-1/2
3	可焊性 Solderability	T=240°C±5°C , t=3sec±0.5sec, Coverage≥95%	MIL-STD-202, Method 208
4	耐焊接热 Resistance to Soldering Heat	10 sec at 260°C	MIL-STD-202, Method 210, Test condition B
5	绝缘阻抗 Insulation Resistance (after Opening)	10,000 ohms minimum	MIL-STD-202, Method 302, Test Condition A
6	热冲击 Thermal Shock	5 cycles, -65°C / +125°C, 15 minutes at each extreme	MIL-STD-202, Method 107, Test Condition B
7	机械冲击 Mechanical Shock	100G's peak for 6 milliseconds,	MIL-STD-202, Method 213, Test I
8	振动试验 Vibration	0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs	MIL-STD-202, Method 201
9	耐湿性 Moisture Resistance	10 cycles	MIL-STD-202, Method 106
10	盐雾试验 Salt Spray	5% salt solution, 48hrs	MIL-STD-202, Method 101, Test Condition B



7.电气特性 / Electrical Characteristics

7.1 实验条件: Test Condition

所有测试环境温度为 25±5℃。

All electrical test is to be conducted with the ambient air at a temperature of 25±5℃.

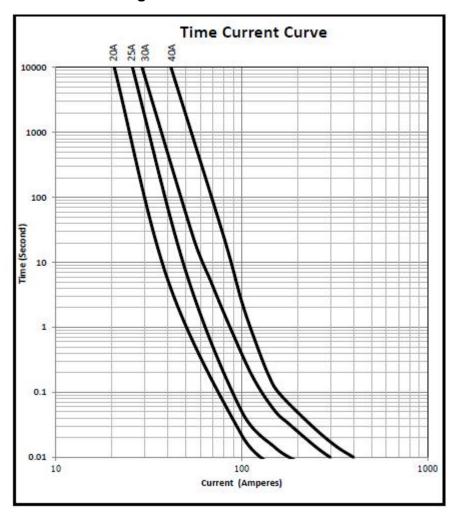
7.2 分断能力 Breaking Capacity

保险丝承受分断能力: 500A@72Vdc, 500A@63Vdc. Breaking Capacity:500A@72Vdc, 500A@63Vdc.

7.3 熔断时限 / Operating Characteristics

额定电流的%	熔断时间		
% of Ampere Rating(In)	Blowing Time		
100% * In	大于4 小时(4 hours Min)		
200% * In	小于120 秒 (120 sec Max)		
1000% * In	大于10 毫秒 (10ms Min)		

7.4 平均时间电流曲线图 / Average Time Current Curves



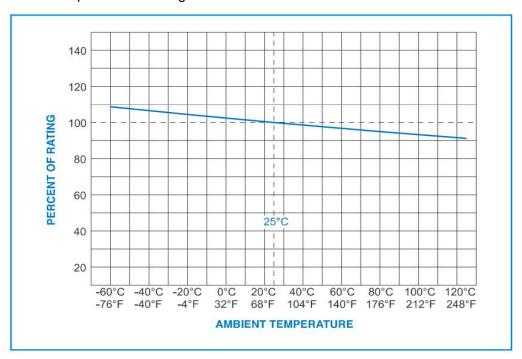


8.环境特性 / Environmental Characteristic

若操作环境温度超出 **25±5**℃范围,在选用保险丝规格时,需考虑操作环境温度对保险丝的影响,请参照如下:温度-电流曲线图。

When choosing the fuse's specification, if the operating environmental temperature beyond the scope from 20~30°C, engineer should consider the environmental temperature's affection to fuses.

Please refer: Temperature Rerating Curve:



9.建议焊接参数 / Recommended Soldering Parameters

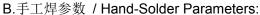
A.波峰/回流焊参数 / Wave /Reflow Soldering Parameters:

锡膏工艺 / Solder paste process.

锡炉温度 / Solder Pot Temperature: 260°C Max;

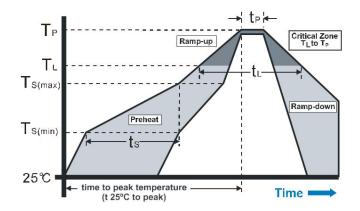
焊接时间 / Solder Dwell Time: 5 seconds max

Reflow C	Condition	Pb-Free assembly
Average	ramp-up rate (Ts(max)to Tp)	Average ramp-up
	Temperature Min (Ts(min))	150°C
Temperat	Temperature Max	200°C
ure Min	Time (Min to Max) (ts)	60-120 seconds
T	Temperature (T _L)	220°C
Temperat	Time Max (t _L)	60 seconds
Peak Ten	nperature(Tp)	Peak
Ramp-do	wn Rate	Ramp-down Rate
Time 25°	C to peak Temperature (Tp)	Time 25°C to peak



烙铁温度 / Solder Iron Temperature: 300±5℃

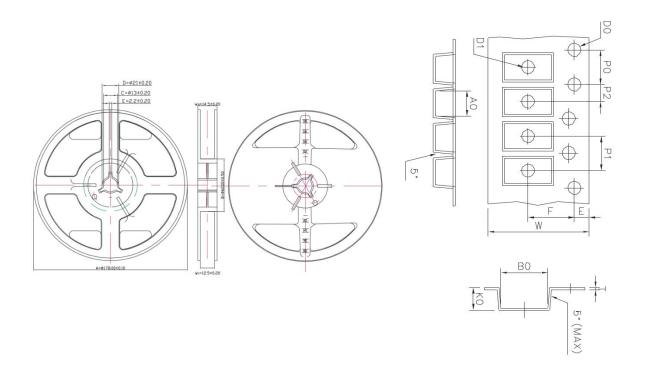
焊接时间 / Heating Time: 1~2 s Max





10.包装 / Packaging

1500 个每卷/ 1,500 pcs in 7 inches dia. reel, 12mm wide tape, EIA Standard 481



Item	Α	В	С	D	Е	W1	W2
Spec.(mm)	178±0.10	60±0.50	13±0.20	21±0.20	2.2±0.20	12.5±0.20	14.5±0.20

Item	A_0	B₀	D_0	D_1	ш	F
Spec.(mm)	2.70±0.10	6.40±0.10	1.50+0.10	1.50+0.25	1.75±0.10	5.50±0.10
Item	K ₀	Po	P ₁	P_2	W	t
Spec.(mm)	2.70±0.10	4.00±0.10	4.00±0.10	2.00±0.10	12.00±0.15	0.25±0.05

11.其他 / Others

11.1 如果在使用中有超出本规格书的要求,须经双方协商确认。

In the event that an impropriety is found beyond this specification, it shall be fixed by mutual agreement between the parties.

11.2 如果本规格书有不适当的情况,须通过双方协商并由本公司修改。

In the event that an impropriety is found in this specification, TLC. shall amend it by mutual agreement between the parties.

X-ON Electronics

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Click to view similar products for Surface Mount Fuses category:

Click to view products by TLC manufacturer:

Other Similar products are found below:

FHC20402ADTP NFVC6125S0R50TRF SFT-125MA TF16SN2.00TTD 7010.9810.57 FCC16501ABTP FCC16102ABTP FHC16322ADTP 0308.250UR 0308.375UR 0308.500UR 0308.750UR 0308001.UR 030801.5UR FCC16202ABTP F0603G0R03FNTR SKY87604-12 SKY87604-11 SKY87604-13 3404.0110.22 7010.9962.63 R451003.L R451.500L R451001.L 3-103-119 3-103-123 122 30A 36V SGB401 SGB075 S1206-FC-1.0A S1206-S-2.0A CFS06V3TR63 F06F3 F12F7 F12T20 F06F0.25 F06T0.5 F12F2.5 F12F0.25 F06F1 F06F8 F06T1 F12F10 F06F2 F06F0.75 F06F6 F06F1.5 F06T2 F12F3.5 F12T5