Resistors

High Value Surface

Mounted Resistors

HR Series

- Custom designs / sizes available
- Resistance range to 50G ohms
- Terminations available for wire bonding or soldering
- Low voltage coefficient of resistance



Electronics



All Pb-free parts comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

Electrical Data

Power Rating

The high resistance value of these devices is such that power dissipation is always small. The rating is therefore determined by voltage considerations only, as shown in the table below.

		0503	0603	0805	1005	1206	Notes
Resistance range*	ohms	10M t	to 20G		Measured at 15volts		
Limiting element voltage	volts	50	75	75 100		200	
Ambient temperature range	°C	-55 to +155					
TCR	ppm/°C	+250 to -2500	+250 to -2000		+250 to -1500	+250 to -1000	Measured at 15volts
Resistance tolerance	%	10M to 500M:10 >500M: 25, 50	10M to 1G0:5, 10 >1G0: 10, 25, 50	100M to 1G:	5, 10 >1G to		

^{*}Higher values available, consult factory for details Anti-sulphur version available - consult factory

Physical Data

Dimensi	ons (mm) &							
Style L	ı	W	Tmay	Wrap around		С	Wt	T T
	VV	T max	Α	B ¹				
0503	1.25±0.1	0.63±.1	0.5	Not available		0.20±0.1	1.5	Wrap-around terminations
0603	1.6±0.1	0.8±0.1	0.55	0.3±0.15	0.6 min	0.3±0.15	2.2	(3 faces)
0805	2.0±0.15	1.25±0.15	0.6	0.3±0.15	0.9 min	0.3±0.1	4.7	Alternative styles for surface mounting Planar terminations resistors
1005	2.5±0.2	1.25±0.2	0.7	Not available		0.4±0.15	6.5	lesistois
1206	3.2±0.2	1.6±0.2	0.7	0.4±0.2	1.7 min	0.4±0.15	8.5	

[†]This dimension determines the number of conductors which may pass under the surface mounted device.

Construction

The resistor material is screen printed onto a 96% alumina substrate and covered with a protection comprising of a glaze followed by an organic coating. This construction gives an insulated device.

Marking

All relevant information is recorded on the primary package or reel.

Terminations

Planar (or single-sided) termination is gold and suitable for wire-bonding; wrap around is suitable for soldering.

Solderability

Wrap-around terminations on HR resistors have good 'leach' resistance properties. They will withstand immersion in solder at 260°C for 30 seconds.

General Note

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HR Series

Performance Data

		Maximum	Typical	
Load (1000 hrs @70°C)	±ΔR%	2	1	
Short term overload (6.25x Pr or 2.5x LEV for 5s)	±ΔR% 1			
Shelf life (12 months)	±ΔR%	2	1	
Temperature cycle (5 cycles, -55/+155°C)	±ΔR%	1	0.3	
Resistance to solder heat (260±5°C for 10±1s)	±ΔR%	1	0.5	
Voltage proof	volts	0503:100 0603: 300 0805 to 1206:500		
Voltage coefficient of resistance (10V to 25V)	%/V			
	0603	2	0.7	
	0805	1	0.4	
	1005	0.8	0.3	
	1206	0.2	0.05	

Application Notes

Mounting

This chip resistor is ideally suited for handling by automatic methods due to its rectangular shape and the small dimensional tolerances. Electrical connection to a ceramic substrate or to a printed circuit board can be made by wire bonding to planar terminations or by reflow soldering of wrap-around terminations. The 'F' terminations provide good leach properties and ensure reliable contact. Due to the robust construction the resistor chip can be immersed in the solder bath for 30 seconds at 260°C. This enables the resistor to be mounted on one side of a printed circuit and wireleaded components on the other side. The resistor must be kept dry during use to avoid leakage. The presence of moisture will not damage the resistor in any way.

Packaging

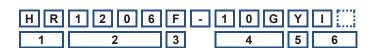
Resistor chips are supplied taped and reeled on standard 8mm tape to IEC 286-3.

Planar Terminations

Resistor chips are supplied in waffle packs.

Ordering Procedure

Example: HR1206F-10GYI (1206 with solderable wraparound terminations, 10 gigohms ±50%, Pb-free)



1	2	3			4	5		6		
Туре	Size	Termination			Value	Tolerance	Termination & Packing			
HR	0503		0603,	Caldarabla	E24 or E96	J = ±5%	Pk	Pb-free solderable (RoHS)		
	0603	F	0805,	Solderable wraparound	3/4 characters	K = ±10%		0603F	5000/reel	
	0805		1206		M = megohms	5 = ±25%	ı	0805F,1206F	3000/reel	
	1005	G	All	Gold pad	G = gigohms	Y = ±50%		SnPb solderable		
	1206	G	sizes planar				РВ	0603F	5000/reel	
					•		ГΒ	0805F,1206F	3000/reel	
							Gold pad planar			
								xxxxG	Waffle	

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